

卷六十 “第よ”

JUMP COMICS

ワンピース

ONE PIECE



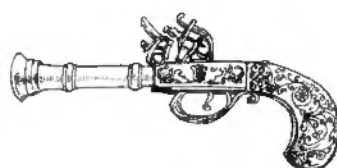
尾田栄一郎

EIICHIRO ODA



There's this Japanese legend called the "Standing Death of Benkei." I think it's the coolest way for a man to die. The death of the great Whitebeard in the previous volume epitomizes this saying. And while we're talking about the great warrior Benkei, I just want to say he and I are just alike. Yeah. I heard this thing about him and it's quite a coincidence--we both feel like crying when we bump our shins. We're so much alike! That's what it means to be a man among men. All right! Let's start volume 60!

-Eiichiro Oda, 2010



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



ONE PIECE



かん
卷六十

おとうと
「弟よ」

お だ え い い ち ろ う
尾田栄一郎

Monkey.D.Luffy

デー
モンキー・D・ルフィ おんきー 10年前

かいぞくおう 海賊王を夢見る少年。他に頼りがなく、
ともだち エースと友達になりたいと願っている…。

むらさしん しゅうねん
【フーシャ村出身の少年】

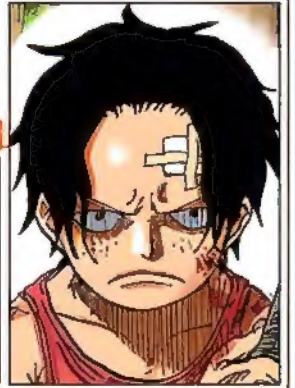


Portgas.D.Ace

デー
ポートガス・D・エース おんきー 10年前

しすこ ゴールド・ロジャーの息子。ルフィより3年
はや 早く、ダダンの元で生活を始める。

やま いつか す しゅうねん
【コルボ山 ダダン一家に住む少年】

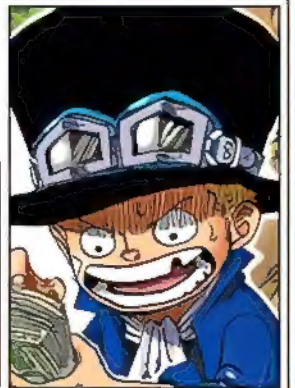


Sabo

おんきー
サボ 10年前

しんゆう かいぞく エースの親友。海賊になる為、エースと共
かいぞくちゅうきん に海賊貯金をしている。

ぐれい ク ミ ナル す しゅうねん
【不確かな物の終着駅。に住む少年】

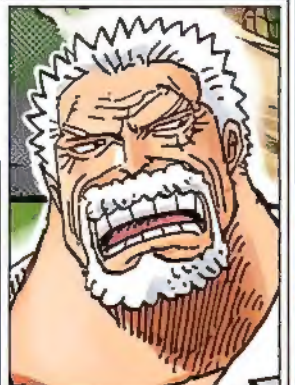


Monkey.D.Garp

デー
モンキー・D・ガープ おんきー 10年前

そふ ルフィの祖父。ロジャーからエースの世話
たの を頼まれ、ルフィと共にダダンの元へ。

かいぐん
【海軍】

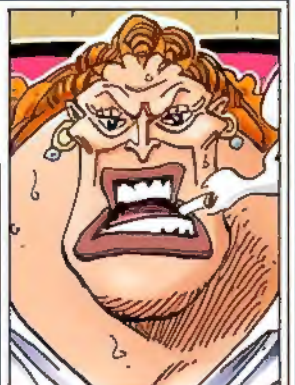


Curly Dadan

おんきー
カーリー・ダダン 10年前

めんどう み よう ガープからルフィとエースの面倒を見る様
たの に頼まれた山賊。

やま さんぞく いつか どうりやう
【コルボ山 山賊 ダダン一家棟梁】



The story of ONE PIECE 1>>60

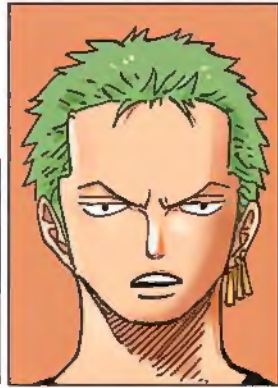
Straw Hat Crew・麦わらの一味・

Roronoa Zoro

ロロノア・ゾロ

クライガナ島「シッケアール王国」跡地に
飛ばされ、ペローナと共に居る。

【戦闘員 懸賞金1億2000万฿】



Tony Tony Chopper

トニートニー・チョッパー

一説に「宝島」だと伝えられる、鳥が人を
支配する国「トリノ王国」に居る。

【船医 懸賞金50฿】

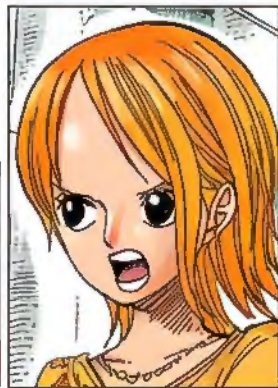


Nami

ナミ

天候を科学する国・小さな空島「ウェザリ
ア」に居る。

【航海士 懸賞金1600万฿】

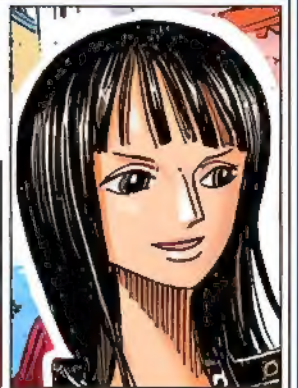


Nico Robin

ニコ・ロビン

橋の上の国「テキーラウルフ」にて、労働
者として扱われるも、革命軍により解放。

【考古学者 懸賞金8000万฿】



Usopp

ウソップ

ポーイン列島・おいほぎの森「グリンスト
ン」にて、ヘラクレソンと共に行動中。

【狙撃手 懸賞金3000万฿】



Franky

フランキー

「からくり島」天才Dr.ベガバンクが生まれ
た国「未来国バルジモア」に居る。

【船大工 懸賞金4400万฿】



Sanji

サンジ

夢の島「モモイロ島」、第二の「女ヶ島」、
と名高い「カマバッカ王国」で乙女に!?

【コック 懸賞金7700万฿】



Brook

ブルック

ナマクラ島・貧困の国「ハラヘッターニヤ」
にて、悪魔王サタンと崇められている。

【音楽家 懸賞金3300万฿】



Story・あらすじ・

兄・エースの公開処刑を阻止するため、海軍本部に集うルフィ、「白ひげ海賊団」。それを迎え撃つ「海軍」。この地でかつてない大戦争が勃発!! 行く手を阻む海軍の網をかいくぐり、ルフィは遂にエースの救出に成功した。だがエースは、赤犬の攻撃により、ルフィの目の前で命尽きる…。そしてまた、大海賊「白ひげ」もこの戦争で命を落とした…。追っ手から逃れたルフィは、周囲の助けで女ヶ島へ脱出。堪え難い悲しみに打ち拉がれていた…。ルフィとエース。この兄弟の間に何があったのか!? 今、語られなかった過去が明らかに!! 時は10年前に遡る――。

ーワンピースー
ONE PIECE
vol.60

おとうと
『弟よ』

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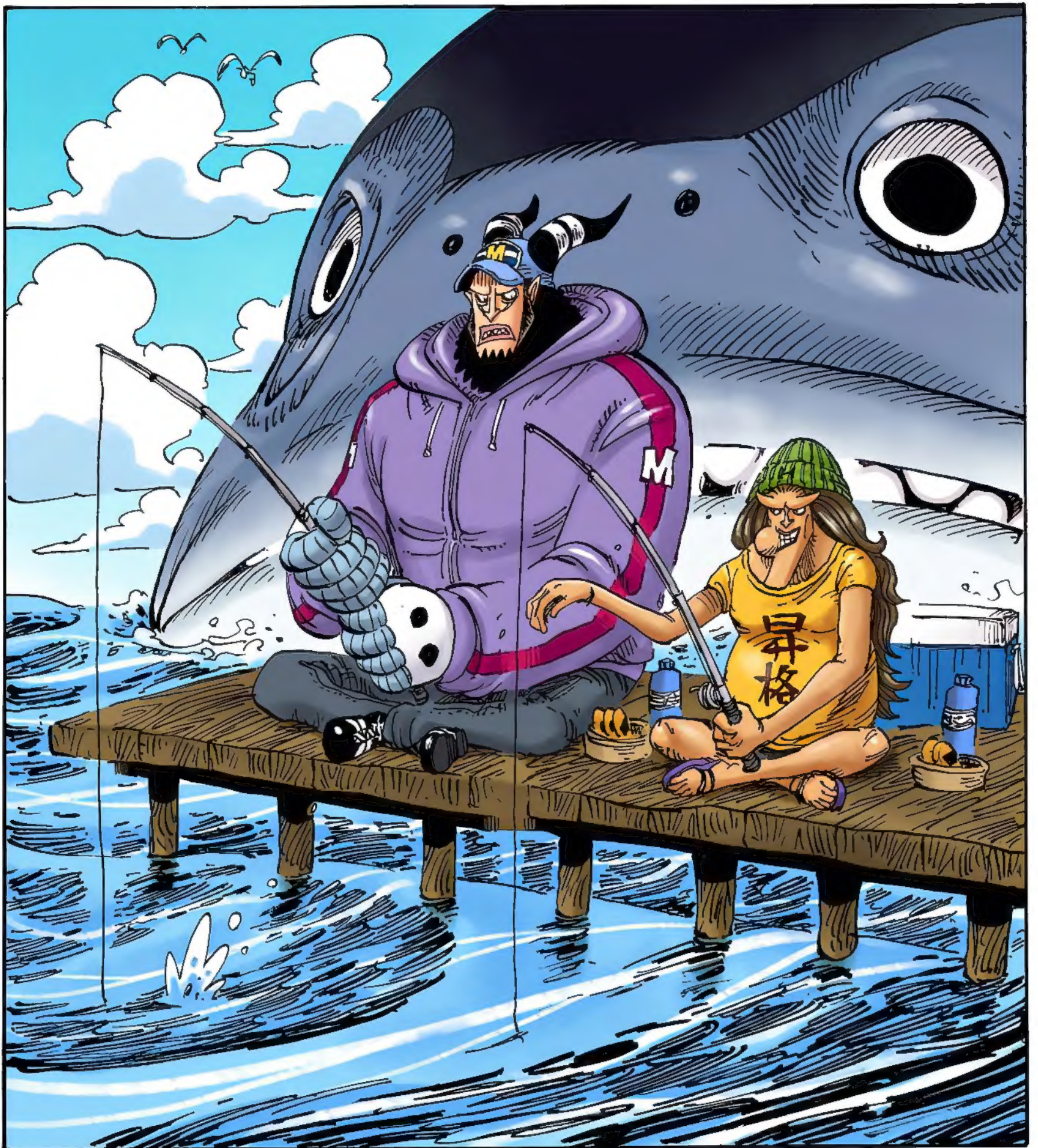
だい 第585話	わ 『きょうだいさかずき 兄弟盃』	007
だい 第586話	わ 『あくしゅう 悪臭のするまち 町』	027
だい 第587話	わ 『おれは、に 逃げない』	047
だい 第588話	わ 『サボのうみ 海』	066
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Chapter 585:

BROTHERLY

PACT





ゴロゴロ

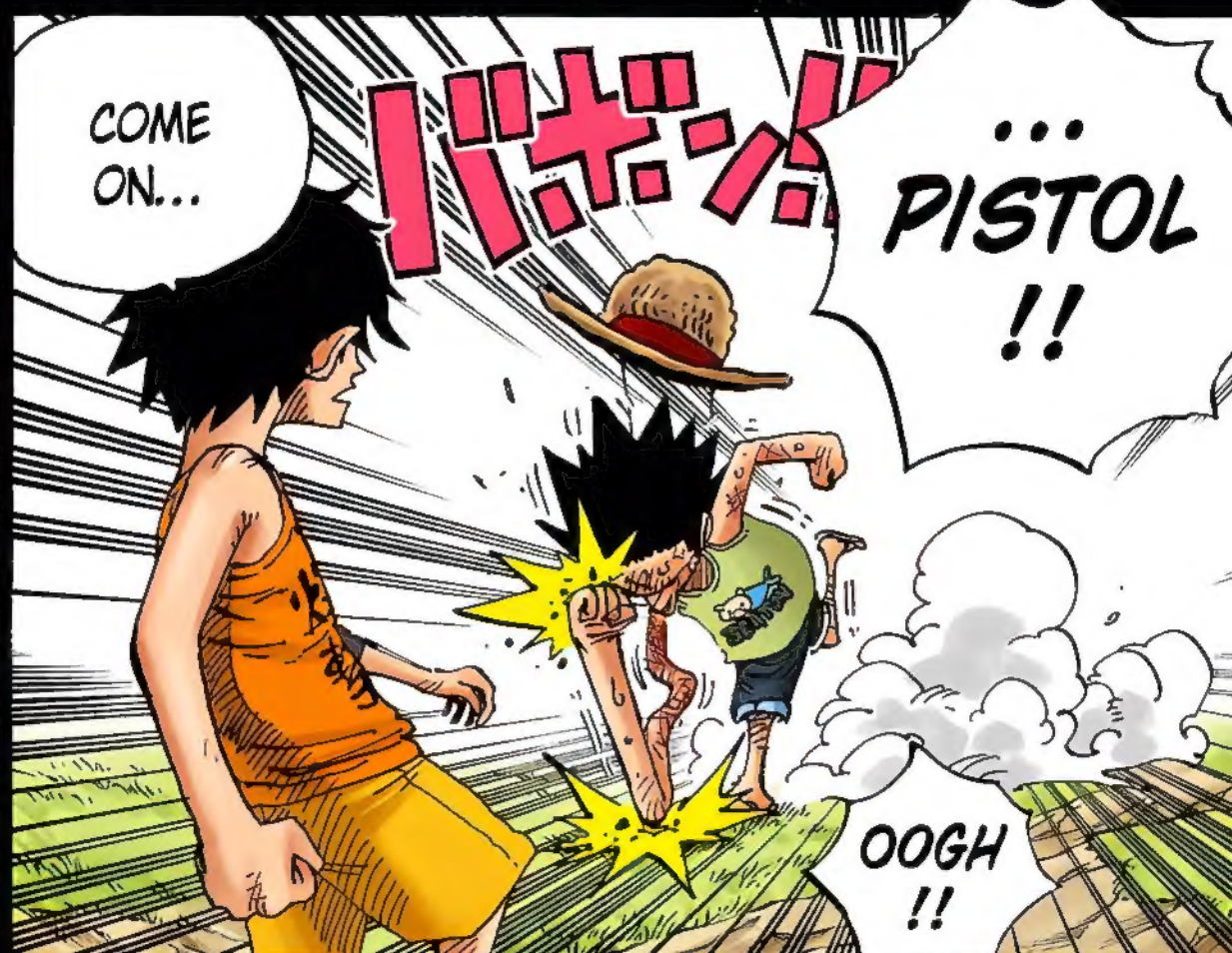
ゴロゴロ

GUM-
GUM...



WHAT ARE
YOU EVEN
DOING?!

DOOF
!!



COME
ON...

バボバ!

...
PISTOL
!!

OOGH
!!



ONE
MORE
TIME!!

NO. ONLY
100 FIGHTS PER
PERSON PER DAY.
WE'LL DO IT AGAIN
TOMORROW.



PISTOL!!

BOOM!!

I JUST
CAN'T DO
IT RIGHT!

WHAT GOOD
ARE YOUR
POWERS
ANYWAY?

THAT'S IT.
ANOTHER
WIN FOR
ACE!

IF I COULD
DO IT THE WAY
I WANT TO...

...I'D
TOTALLY
CLOBBER
YOU!!

つひ
つひ



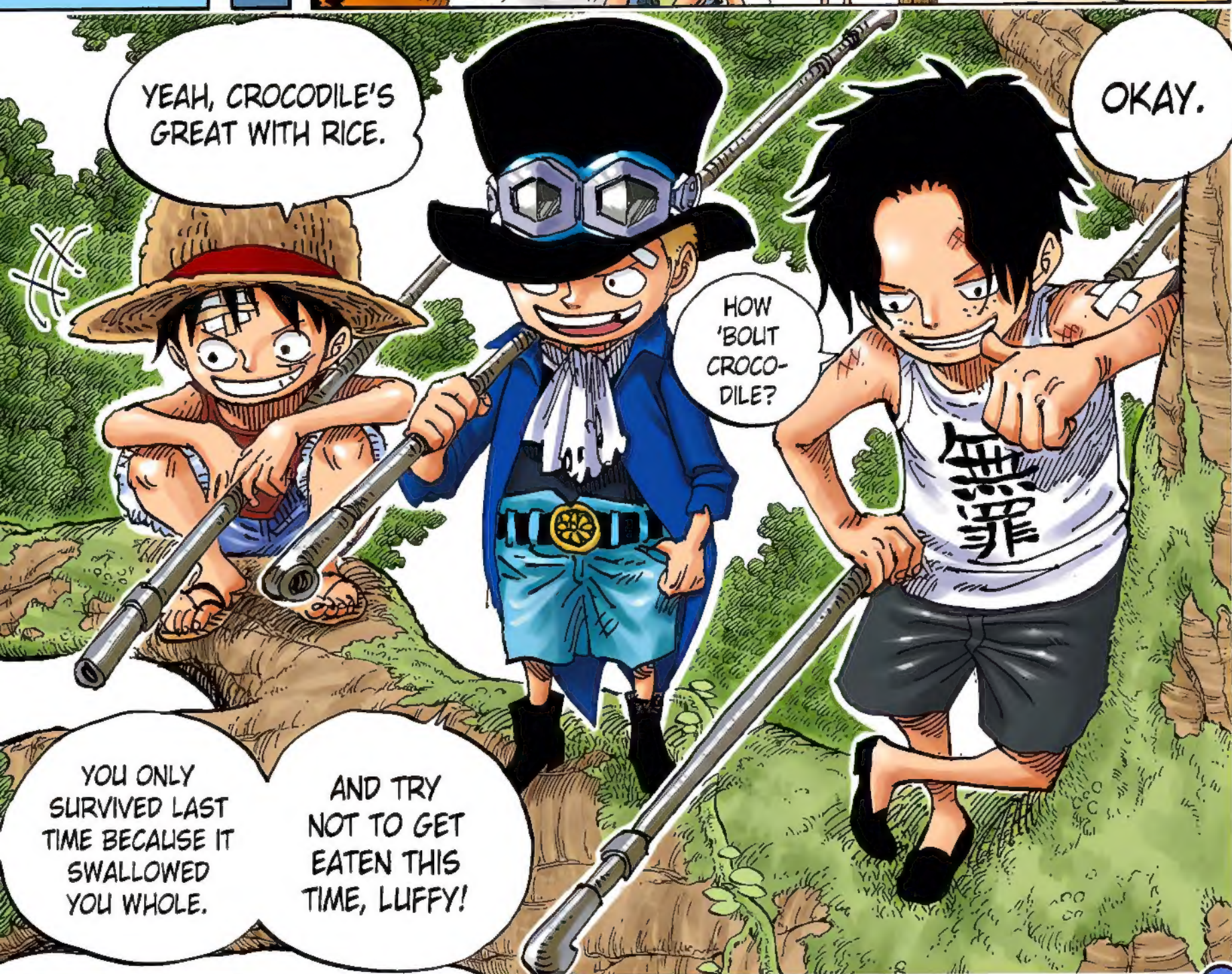
SURE. ONLY
WE'LL BE 13 THEN.
ANYWAY, LET'S GO
FIND DINNER.

WHEN I'M
10, I'LL BEAT
YOU GUYS UP
GOOD!!

LUFFY, YOU
LOST TO ACE
AND ME 50
TIMES TODAY.

I BEAT
ACE 24
TIMES AND
LOST 26.

RATS!!



YEAH, CROCODILE'S
GREAT WITH RICE.

OKAY.

HOW
'BOLT
CROCO-
DILE?

YOU ONLY
SURVIVED LAST
TIME BECAUSE IT
SWALLOWED
YOU WHOLE.

AND TRY
NOT TO GET
EATEN THIS
TIME, LUFFY!

TO THE
NORTH OF
THIS
MOUNTAIN...

...MADE
THESE
THREE GROW
STRONG.

THE HARSH
CONDITIONS
OF MT.
CORVO...

...BUT A HUGE
STONE WALL
BLOCKS THE
ROAD.

...IS GRAY
TERMINAL, ALSO
KNOWN AS TRASH
MOUNTAIN.

ANOTHER
CITY LIES
EVEN
FARTHER
NORTH...

ALL
TRAVELERS
MUST PASS
THROUGH THE
GREAT GATE.

THE PEOPLE OF
TRASH MOUNTAIN MAKE
A LIVING BY COLLECTING
RECYCLABLE MATERIALS
AND SELLING THEM
IN TOWN.

CROCODILE
SKINS. I
BROUGHT THEM
HERE TO SELL.

HEY, YOU.
WHAT'S YOUR
CARGO?

BUT NONE OF THEM
ACTUALLY WANTS TO
LIVE IN THE CITY, FOR
THEY KNOW THAT LIFE
CAN BE EVEN MORE
MISERABLE THERE.

TIME
TO GO
TREASURE
HUNTING!!

LOOK!!
THE
TRASH IS
HERE!!

ANY FOOD
TODAY?!

RUSTLE
RUSTLE

LOADS OF
GARBAGE
GATHERED FROM
ALL OVER THE
LAND...

...ARE
DUMPED HERE
TWICE A DAY.

IT LEADS TO
EDGE TOWN,
WHERE THE
STENCH OF
TRASH HANGS
IN THE AIR.

ONCE THROUGH
THE GATE, YOU
CAN SEE A
PATHWAY FOR
PEDESTRIANS.

BE CAREFUL
IF YOU WANT
TO LIVE!

WHEN THE SUN
GOES DOWN, THE
TRASH HUNTERS
PATROL THE
STREETS.

HEY.

AND IN THE
MIDDLE OF THAT,
SURROUNDED BY
A HIGH STONE
WALL, IS THE
HIGHLAND...

A LITTLE
FARTHER IN
IS THE TIDY
CENTRAL
TOWN.

!?

SHUT UP,
PUNKS!

EDGE TOWN IS
A PLACE WHERE
STREET PUNKS
AND GANGSTERS
GATHER.

WHAT'S YOUR
CARGO?!
SHOW IT TO
ME!

HEY! YOU
CAME FROM
THE TRASH
MOUNTAIN,
DIDN'T YOU?

SWAY SWAY...

...WHERE
THE ROYAL
FAMILY AND THE
ARISTOCRATS
LIVE.

HEY!
THEY'RE
...

THOUGHT TO
BE THE MOST
BEAUTIFUL LAND
OF THE EAST BLUE,
IT IS SPOTLESSLY
CLEAN.

THIS IS THE
KINGDOM
OF GOA.

IT IS CONSIDERED
A SUCCESSFUL
EXAMPLE OF A
SOCIETY WHERE
EVERYTHING
UNNECESSARY
IS REMOVED.

...BUT STILL
PART OF THIS
KINGDOM.

GOA KINGDOM

Palace

Windmill Village

Highland

Central Town

Edge Town

Gray
Terminal

Mt. Corvo

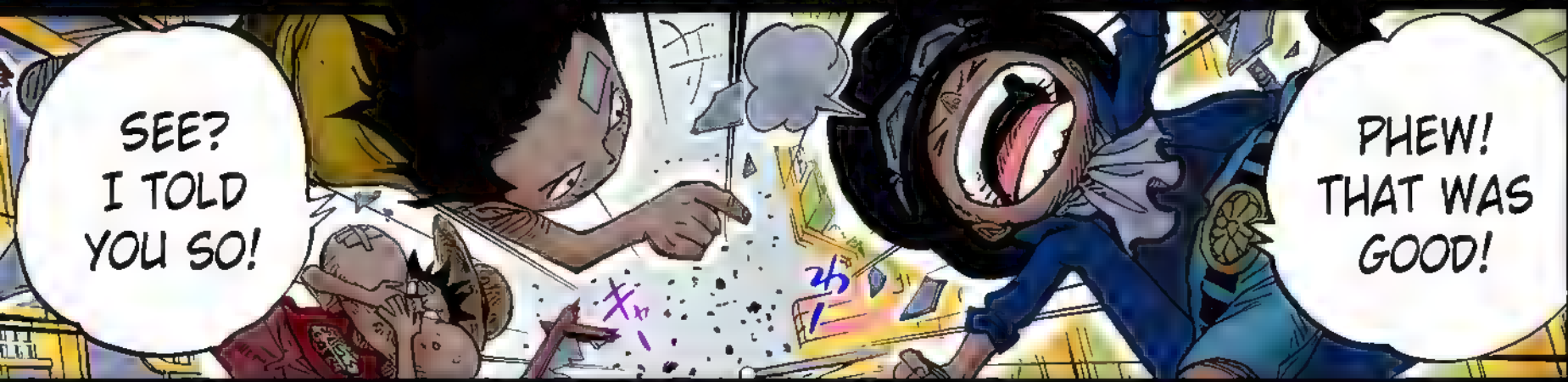
A SHORT DISTANCE
AWAY STANDS
LUFFY'S BIRTHPLACE,
WINDMILL VILLAGE,
ALMOST COMPLETELY
ISOLATED...



SOME-
BODY
CATCH
THEM!!

THIEVES!
THEY ATE
AND DIDN'T
PAY!!

CENTRAL
TOWN,
KINGDOM
OF GOA



SEE?
I TOLD
YOU SO!

PHEW!
THAT WAS
GOOD!



THEY'RE
KNOWN
CRIMINALS!
WHO LET
THEM INTO
THE SHOP?!

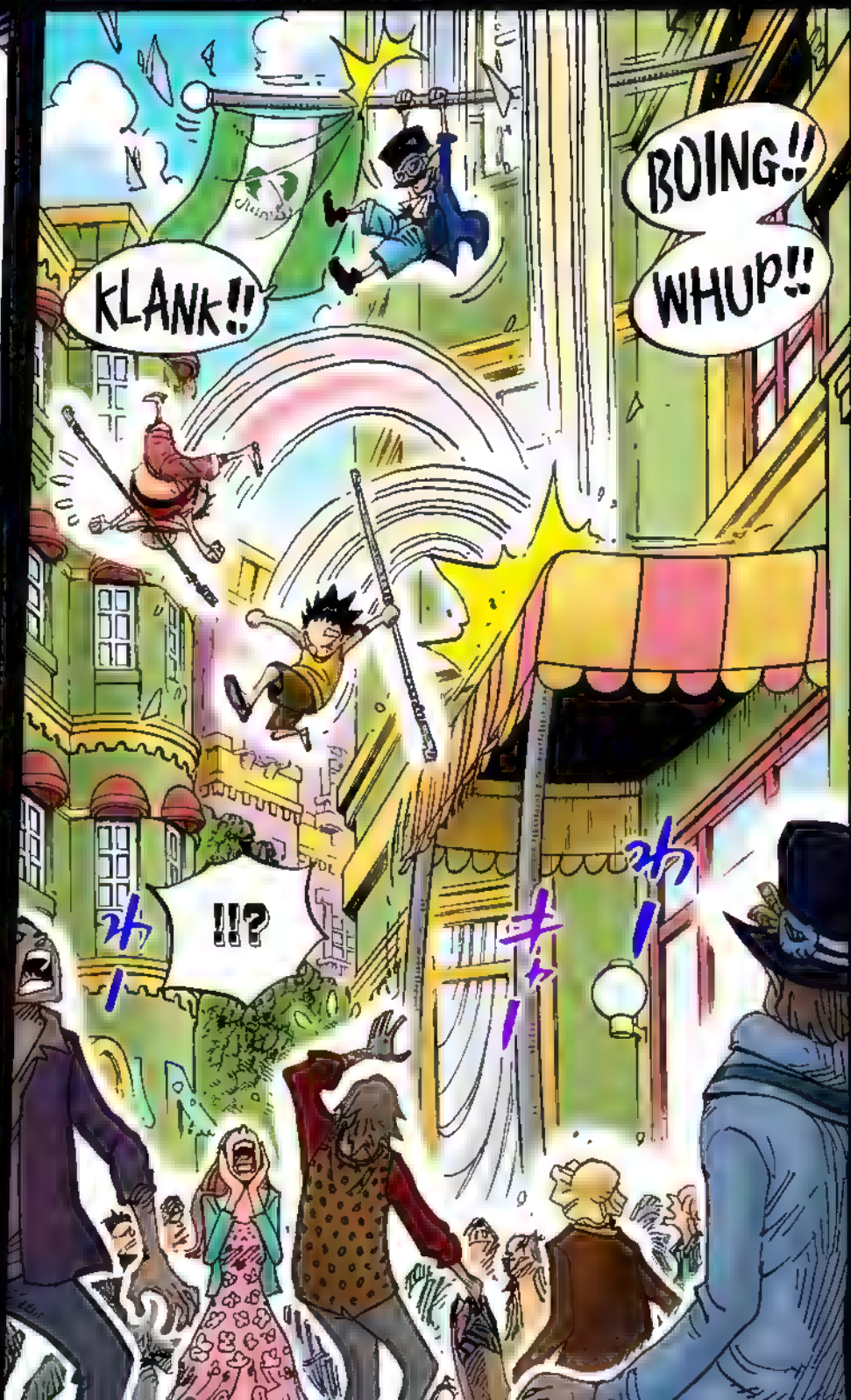
IT'S
THOSE
THREE
AGAIN!



SOMEBODY
CATCH
THEM!!

DON'T LET
THOSE THREE
BRATS GET
AWAY!

WHAT?



KLANK!!

BOING!!
WHUP!!

!!?



COME
BACK
HOME!!



SABO!!
WAIT!!

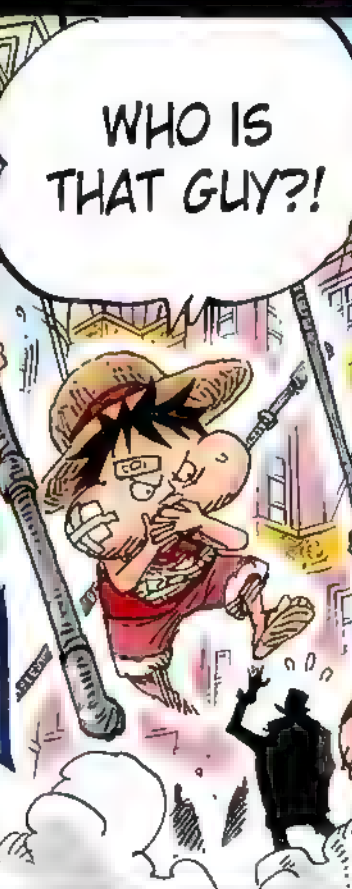
YOU'RE
ALIVE!!



SABO
?!



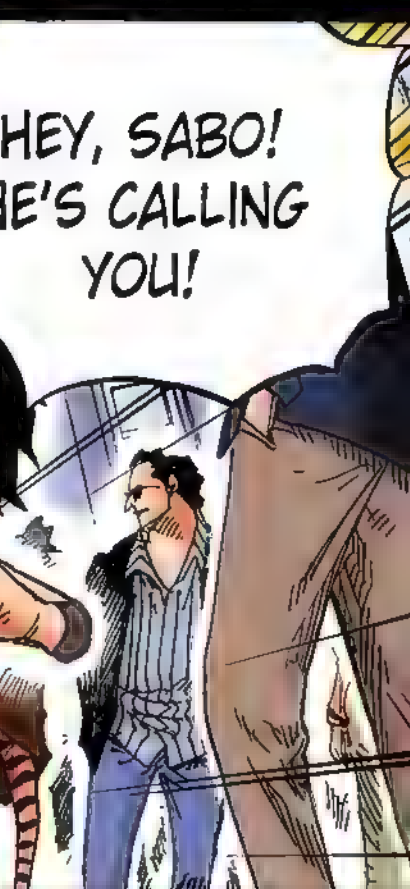
MUST HAVE
MISTOOK ME
FOR SOMEBODY
ELSE! LET'S
GO!!



WHO IS
THAT GUY?!



WAIT!!



HEY, SABO!
HE'S CALLING
YOU!



THEY LEFT
A NOTE!

MANAGER!

IOU TREASURE
LUFFY

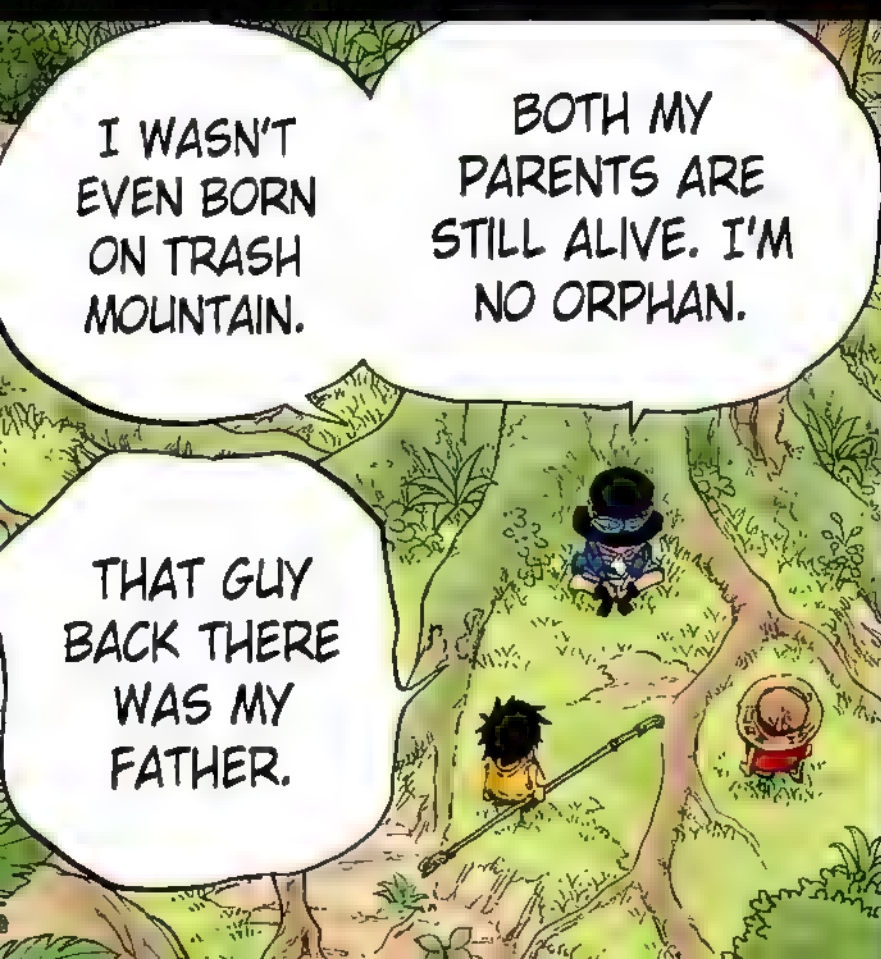
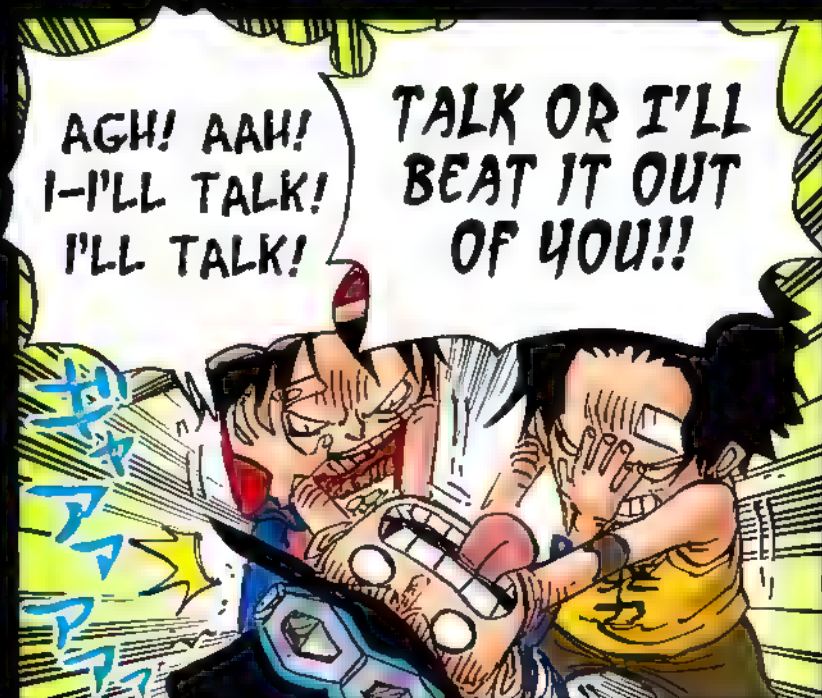
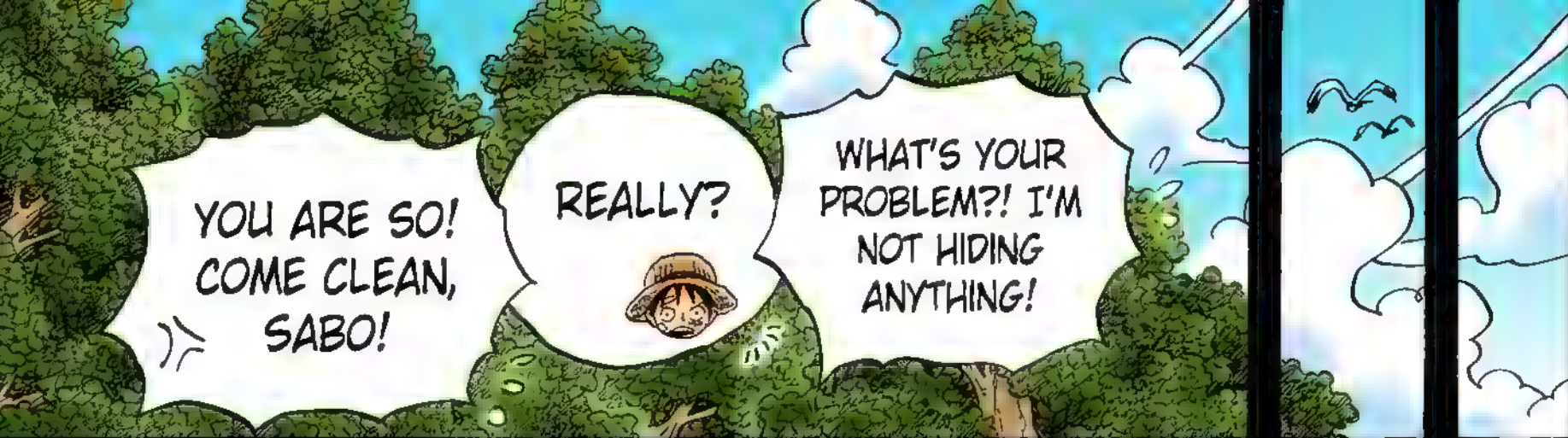
"IOU
TREA-
SURE"?



THIS IS
THE FOURTH
FLOOR, YOU
KNOW?!

I DIDN'T
THINK THEY'D
JUMP OUT
THE WINDOW.

THEY ATE 26
BOWLS OF NOODLES
AND BROKE MY
WINDOW!



WHY WOULD AN
ARISTOCRAT RUN
OFF TO LIVE AT
TRASH MOUNTAIN?

I DON'T
GET IT. WHY
WOULD YOU
DO IT?

WELL, YOU
APOLOGIZED, SO
YOU'RE OKAY BY
ME! I FORGIVE
YOU!

I'M SORRY
I LIED TO YOU
GUYS.

...
LISTEN
TO ME,
SABO.

MOMMY!
I'M HURT!

YOU HAD
A FIGHT WITH
A BOY OF
THE ROYAL
FAMILY?!

I'VE BEEN
WORKING HARD
ALL DAY, SABO!

YOU MUST BECOME
A MAN WORTHY TO
MARRY A DAUGHTER
OF THE ROYAL
FAMILY!

I'M TERRIBLY
SORRY! IS HE
HURT
ANYWHERE?!

YEAH, I
GOT HURT!
HE PULLED A
KNIFE ON
ME AND...

IF YOU HAVE
TIME TO DRAW
PICTURES, GO TO
YOUR ROOM AND
STUDY!

THEN OUR FAMILY
WILL BE SET!
YOU'LL BE HAPPY
FOR SURE!

THEN THEY'D
FIGHT IF I
COULDN'T LEARN
FAST ENOUGH.

SO THEY
FORCED ME TO
STUDY AND
TAKE LESSONS
EVERY SINGLE
DAY.

IF I CAN'T MARRY
A GIRL FROM THE
ROYAL FAMILY,
I'M NO BETTER
THAN TRASH.

ALL THEY CARE
ABOUT IS WEALTH
AND STATUS.

I WAS JUST
A NUISANCE IN
THAT HOUSE.

NOT
ME!

...

THE ARISTOCRATS
LOOK DOWN ON TRASH
MOUNTAIN, BUT IT'S
STILL BETTER...

THE CREATURES
LIVING THERE
AREN'T HUMAN.

DO NOT GO
NEAR TRASH
MOUNTAIN.

I MAY NOT BE
AN ORPHAN, BUT
I'VE ALWAYS
BEEN ALONE.

...THAN THAT
SUFFOCATING
HIGHLAND,
LIVING A
STRICTLY
REGIMENTED
LIFE YEAR
AFTER YEAR.

THEY'RE
TRASH IN THE
SHAPE OF
PEOPLE!

...

LET'S GO
OUT TO SEA
SOMEDAY! LET'S
GET OUT OF
THIS COUNTRY!

SO WE CAN
BE FREE!

ACE!
LUFFY!

...

SO
THAT'S
HOW IT
WAS.

LET'S GET
STRONG AND
BECOME
PIRATES!

AND
NAVIGATION
IS THE ONE
THING I LIKE
TO STUDY!!

I WANT
TO SEE
THE WORLD
AND WRITE
A BOOK
ABOUT IT!

I'M GONNA
BE A PIRATE
AND WIN, WIN,
WIN!!

I'LL BE
FAMOUS ALL
OVER THE WORLD!
I'LL PROVE MY
LIFE'S WORTH
SOMETHING!!

YOU DON'T
HAVE TO
CONVINCE ME!

HA!

...I'M GONNA
BECOME A
GREAT PIRATE
AND SHOW
THEM ALL!

NO MATTER
HOW MANY PEOPLE
IN THE WORLD DON'T
APPROVE OF ME, NO
MATTER HOW MANY
HATE ME...

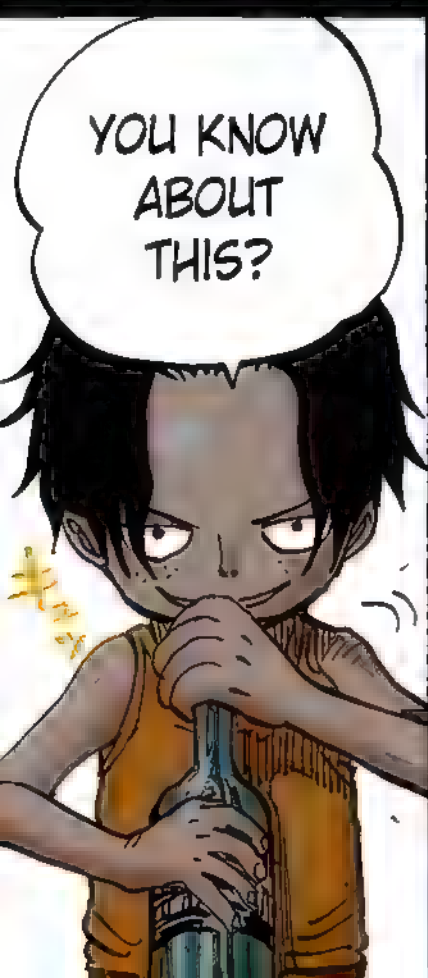
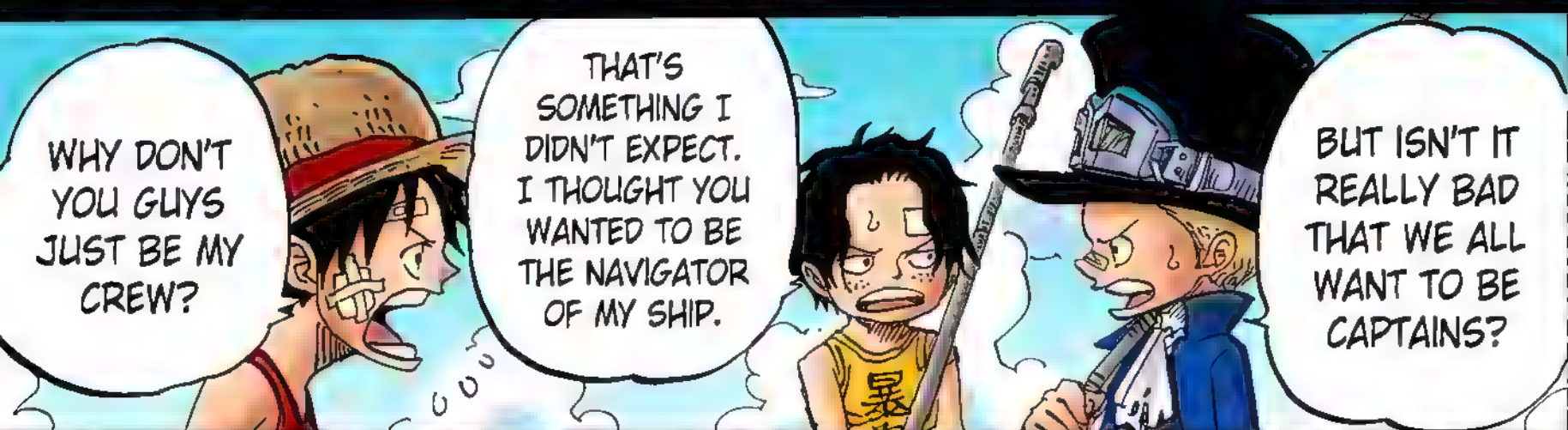
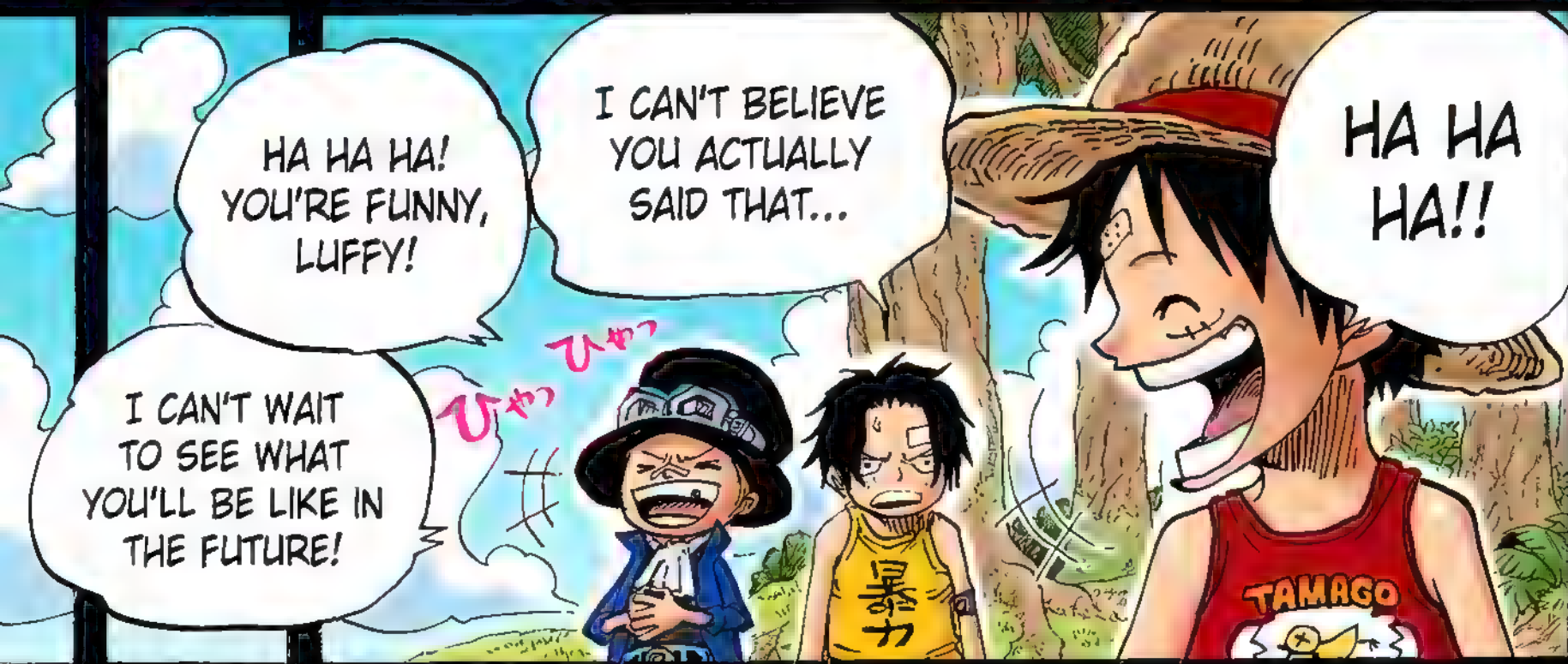
**I WANT
TO BE...**

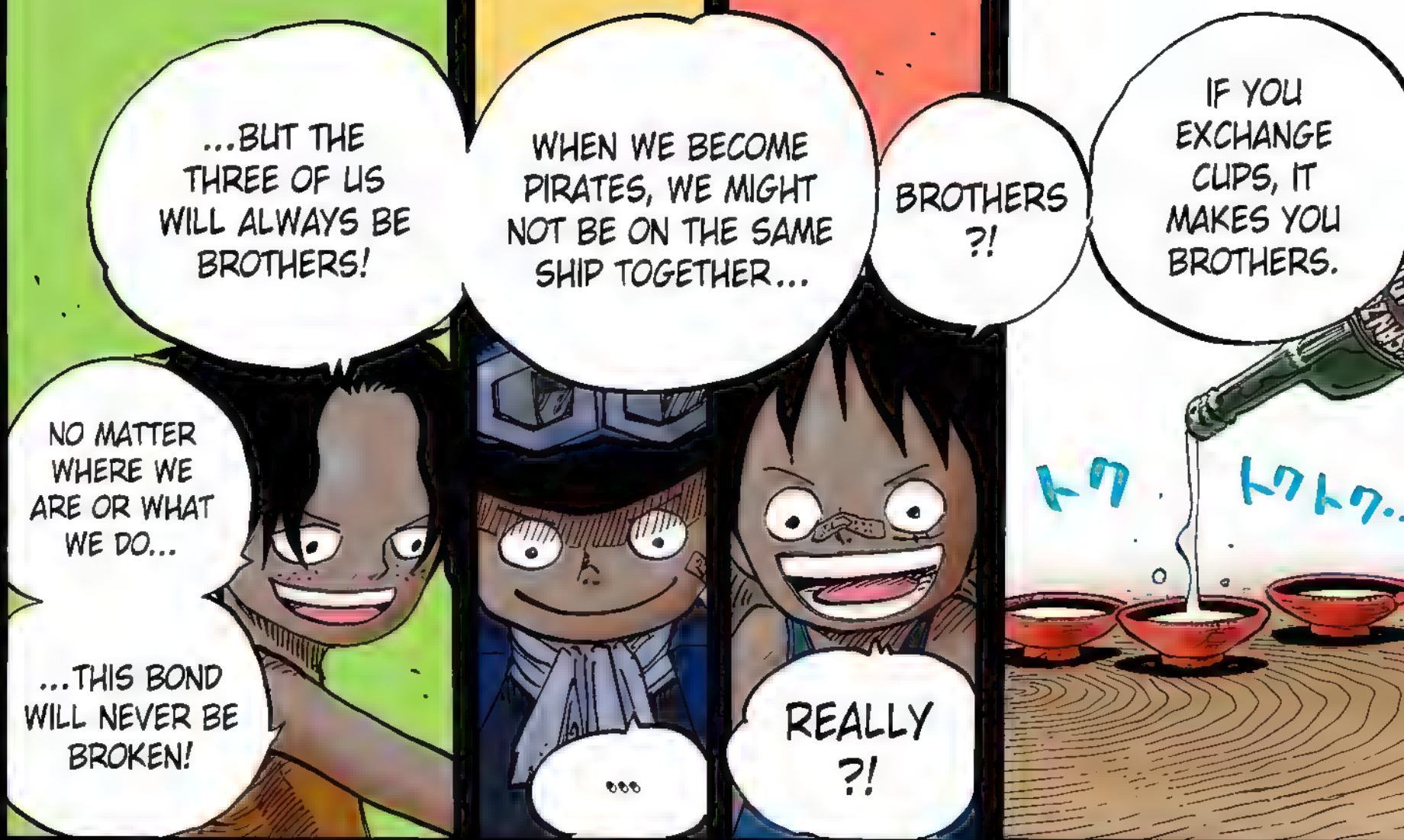
HEE HEE
HEE!

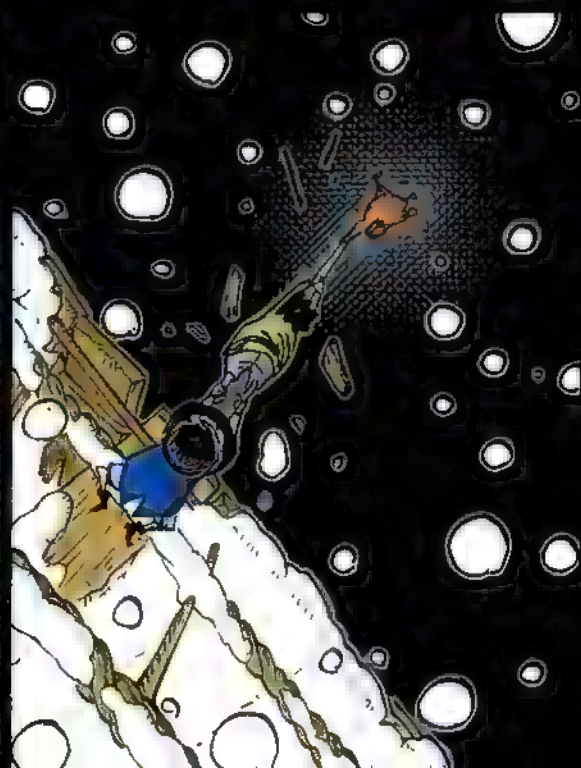
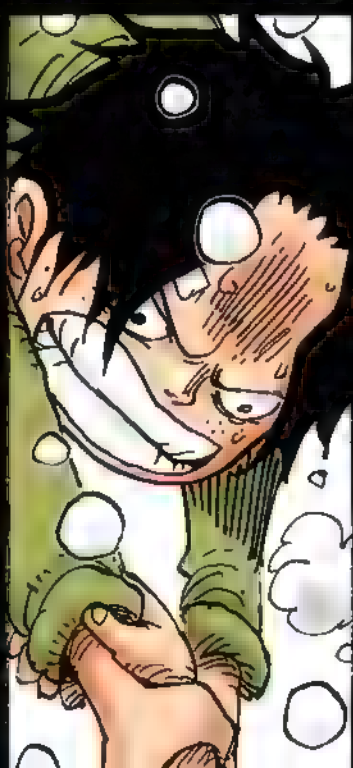
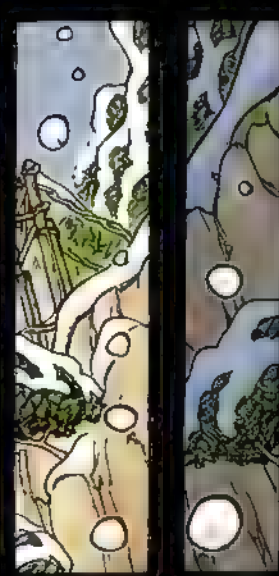
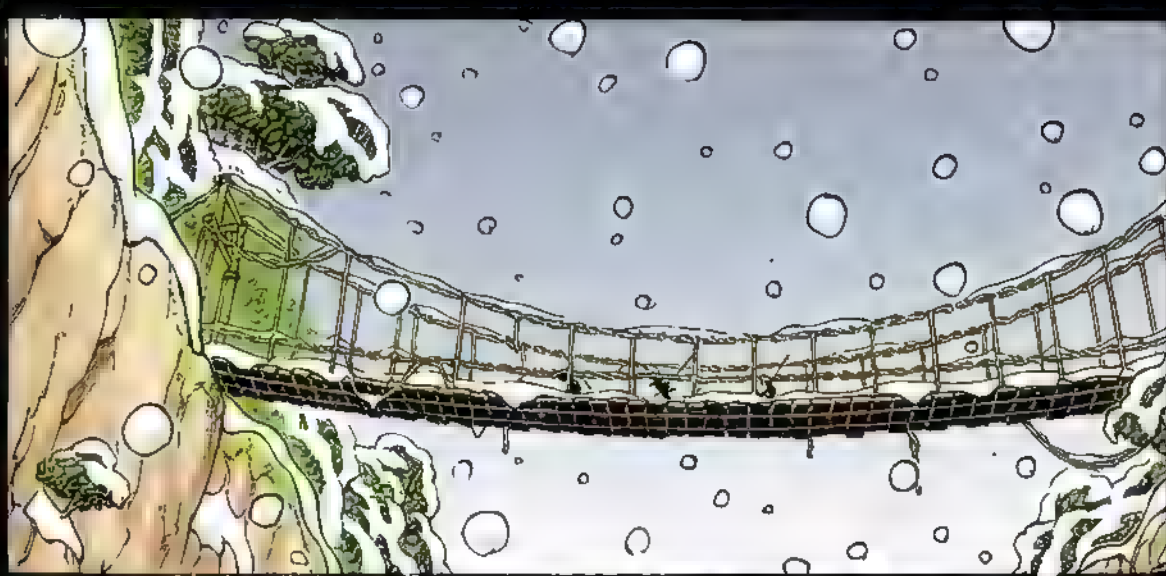
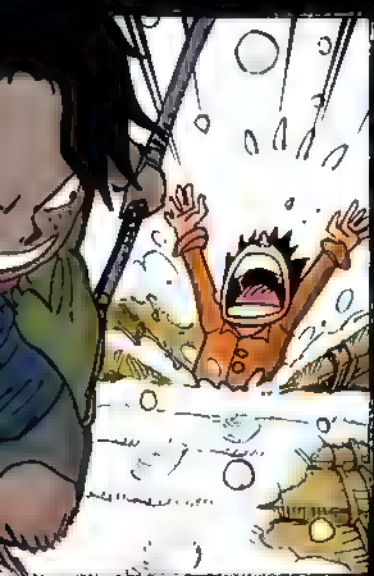
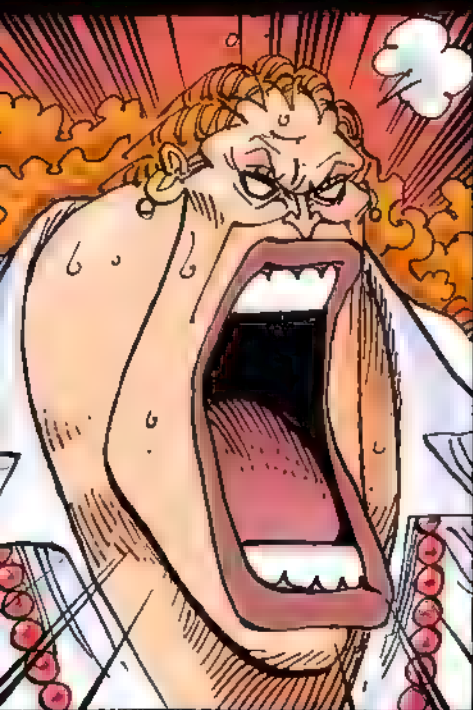
OKAY.
THEN
I'LL...

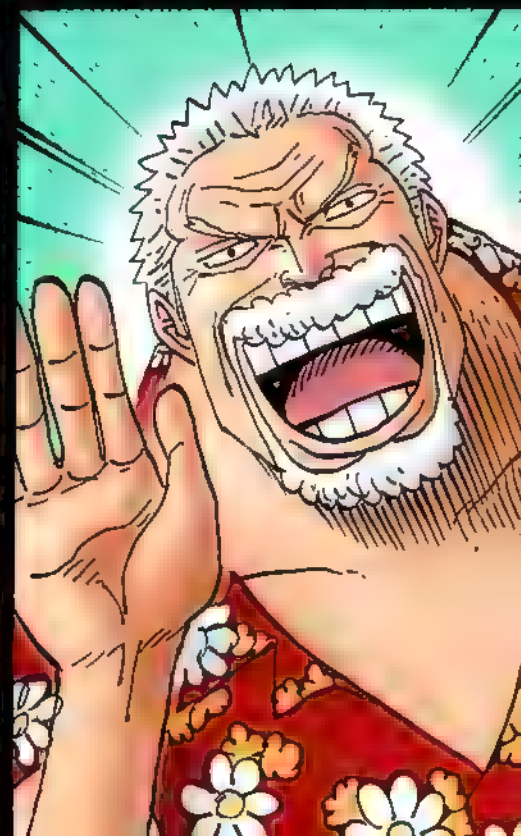
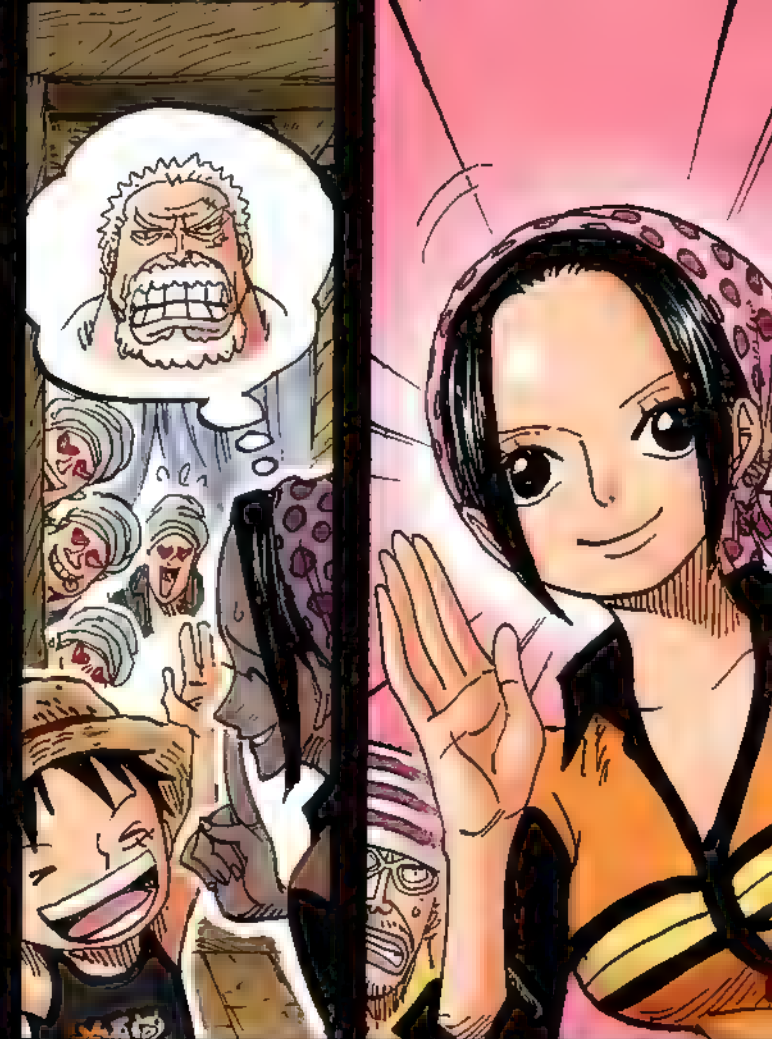
I WON'T RUN AWAY
FROM ANYONE! I WON'T
LOSE TO ANYONE! I
DON'T CARE IF THEY
CALL ME A VILLAIN!

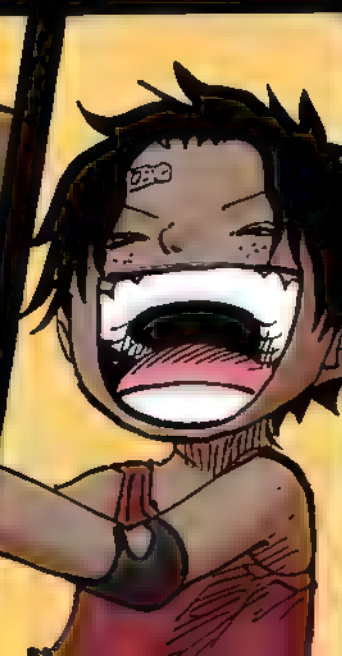
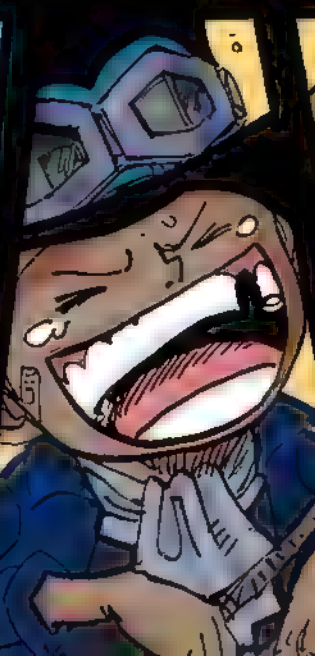
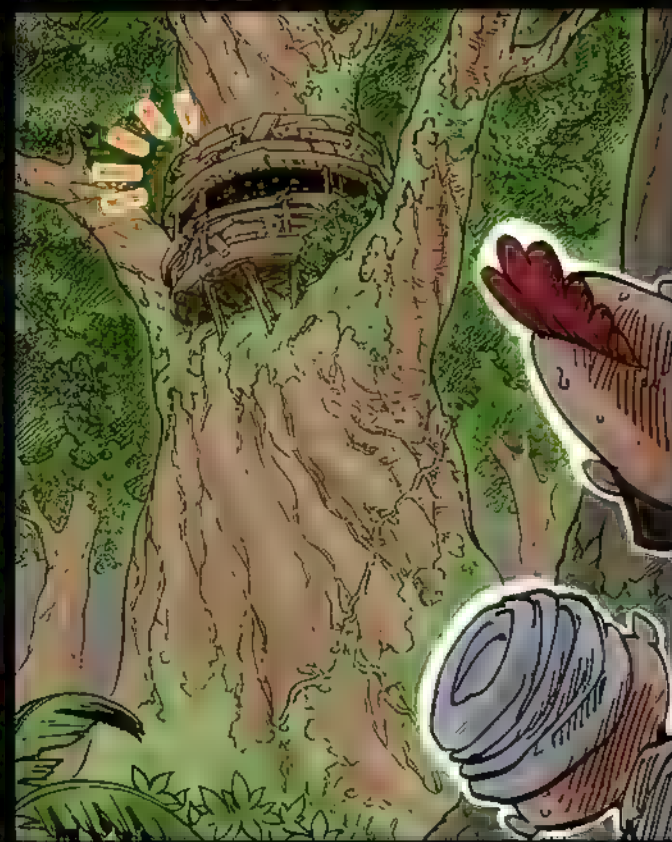
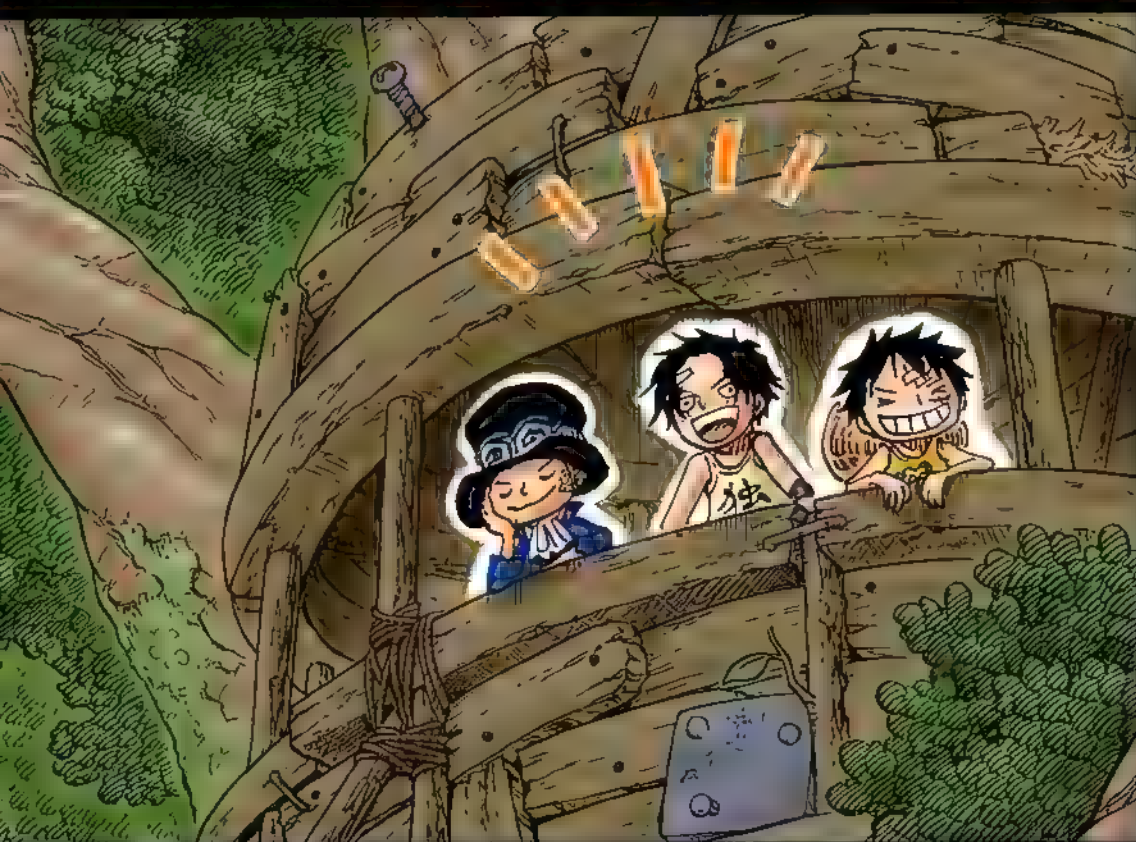
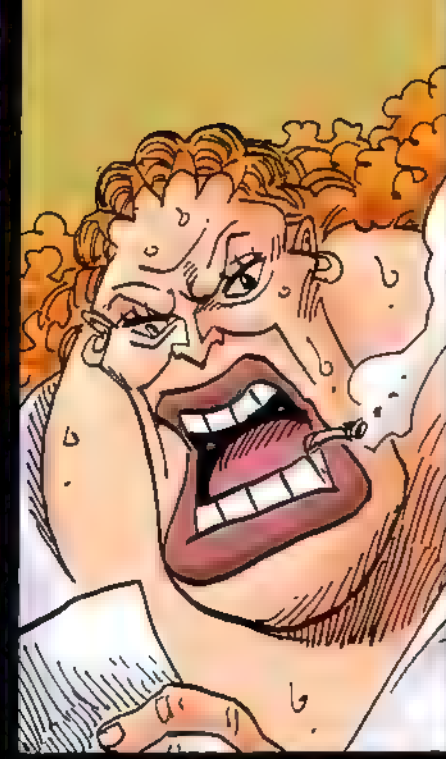
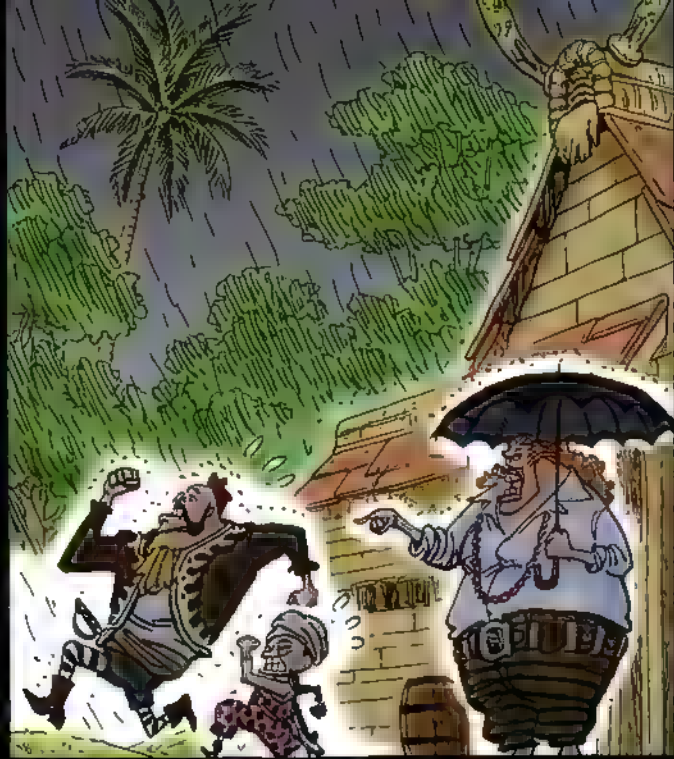
I'LL MAKE
THE WHOLE
WORLD KNOW
MY NAME!











SABO IS
MY SON!

WE PARENTS
GAVE LIFE TO OUR
CHILDREN! IT'S
THEIR DUTY TO DO
WHATEVER WE
TELL THEM TO!

HOW DARE YOU
INCITE HIM TO
LEAVE HOME?!

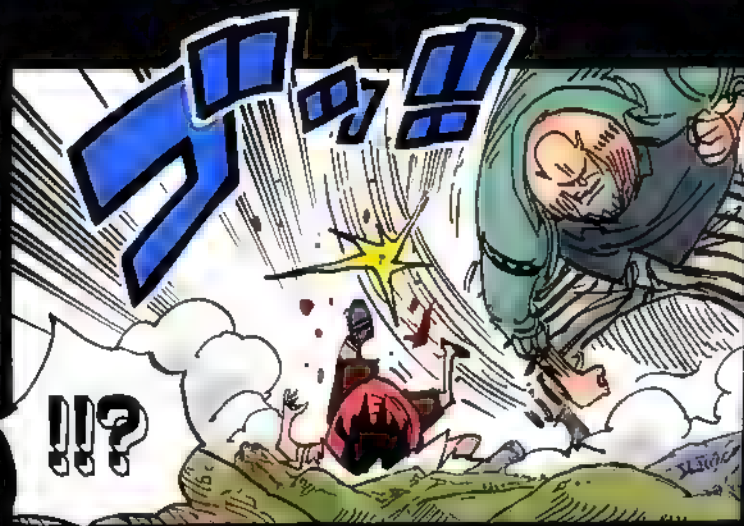
GIVE HIM
BACK? WHAT
NONSENSE IS
THIS?!

HEH HEH
HEH...

ONE
DAY...

GIVE
SABO
BACK!!

BLUE-
JAM!!



WHAT
?!

カキッ!!

ARE YOU
AFTER MY
MONEY, YOU
TRASH?!

STOP IT! NOBODY
MADE ME TO DO
ANYTHING! I LEFT
HOME OF MY OWN
FREE WILL!

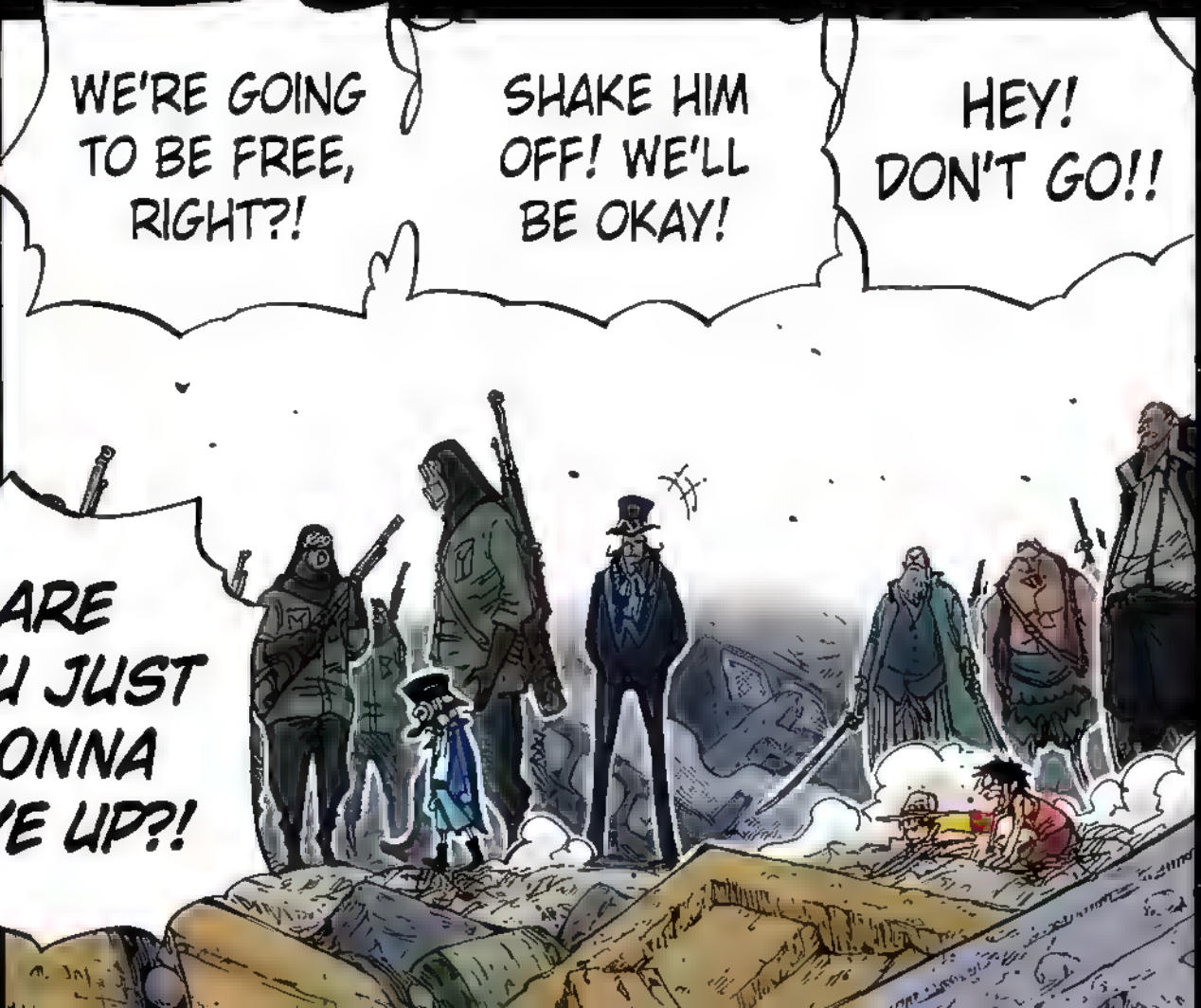
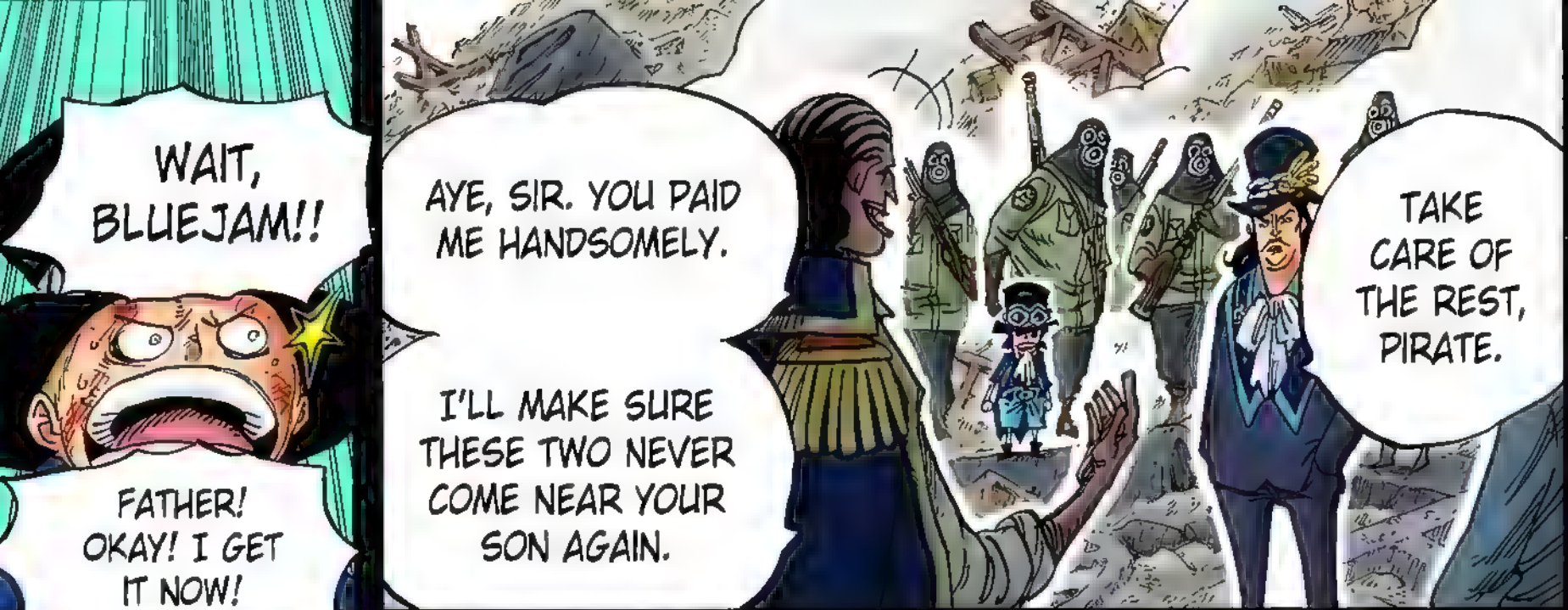
...!!!

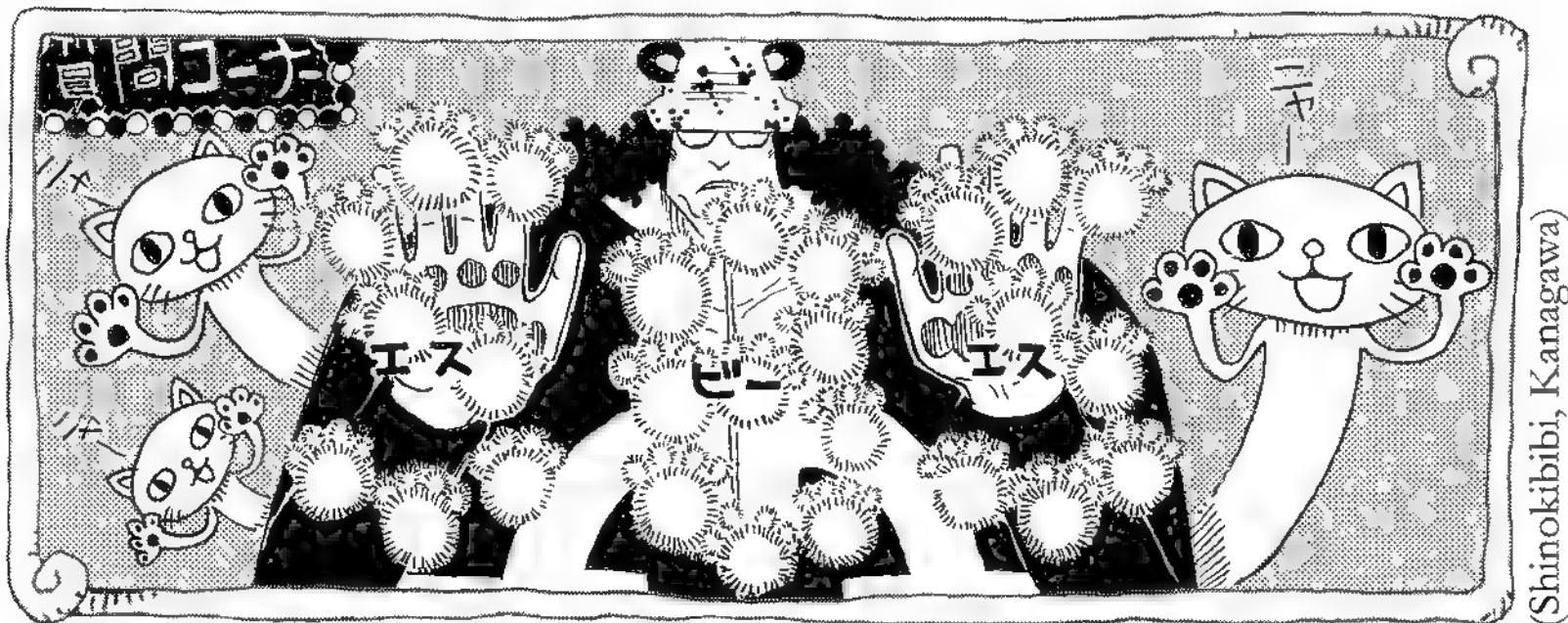
YOU GOT HIS
FILTHY TRASH
MOUNTAIN
BLOOD ON ME!

HEY, YOU!
PIRATE! BE
CAREFUL WHEN
YOU HIT THAT
GLITTERSNIPE!

I HAVE TO
DISINFECT
IMMEDI-
ATELY.

YOU BE
QUIET!!





Reader (Q): Odacchi! Let's take a picture together! We'll take it when we say, "ONE PIECE!" ♪ klik♡ Oh, by the way, let's start the Question Corner! Yay! I said it!

--One Piece LOVE

Oda (A): Okay! ONE PIECE! ♪ Hey! ♪ It already started!

Q: Hello! I have a question for Franky! My friend keeps shooting Coup de Vent at me during class! But I can't shoot my own Coup de Vent. (sweat drop) What's the proper counterattack?

--Ms. Birthday♡

A: Shoot back with a "Coup de Boo." Right, Franky?

Franky: Yeah!

Q: Why does Admiral of the Fleet Sengoku get salmon roe on his head when he uses his powers?

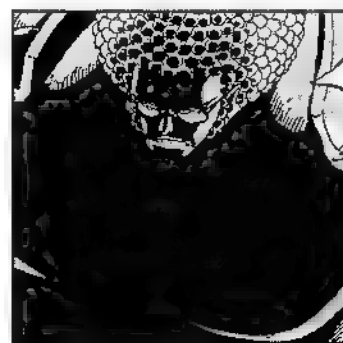
--TomoP

A: What nice weather we're having today. Whoa, we caught a Big one out at sea today! And I got some fresh salmon roe! Let's put some on top of the rice! Time to eat!♡ What's this I'm eating, a Sengoku Bowl?! It's not salmon roe, by the way. This is Bad. Sengoku is starting to look like food to me. ♪

Q: Mr. Oda, what is Admiral of the Fleet Sengoku's power? I really want to know.

--SOD

A: See? If you ask like a normal human being, I'll answer like one. I gave him that look on a whim, but if you really want to know, he's actually a mythical Beast zoan-type like Marco. His Devil Fruit is a Human-Human Fruit, model Buddha. I'm not sure if I can call Buddha a mythical Beast or human, but it's just a biological category. Please leave it at that.



Chapter 586:

CITY OF STENCH



I'D SWITCH PLACES WITH HIM, IF I COULD.

I WISH I'D BEEN BORN AN ARISTOCRAT.

YOU HAVE TO BE BORN OF NOBLE BLOOD TO BE AN ARISTOCRAT.

THEY'RE BORN UNDER THE STAR OF GOOD FORTUNE!

HE CAME ALL THE WAY FROM HIGHLAND TO RUN WILD ON TRASH MOUNTAIN.

SO ONE OF THE NOTORIOUS KID TRIO IS A NOBLEMAN.

...

...

BUT IN HIS HEART OF HEARTS, HE PROBABLY DESPISES YOU TWO.

YOU TWO WILL NEVER SEE YOUR "BROTHER" AGAIN.

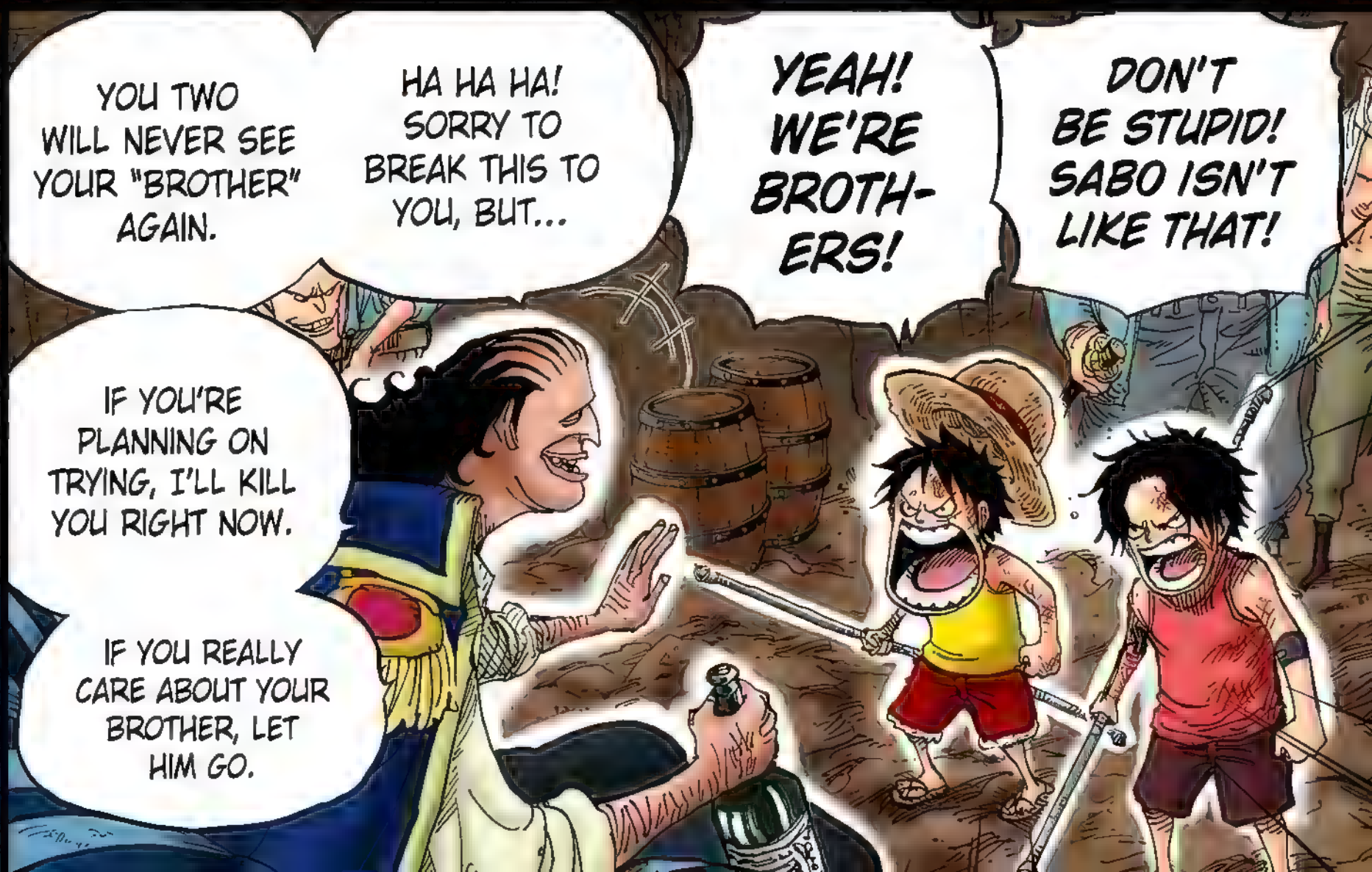
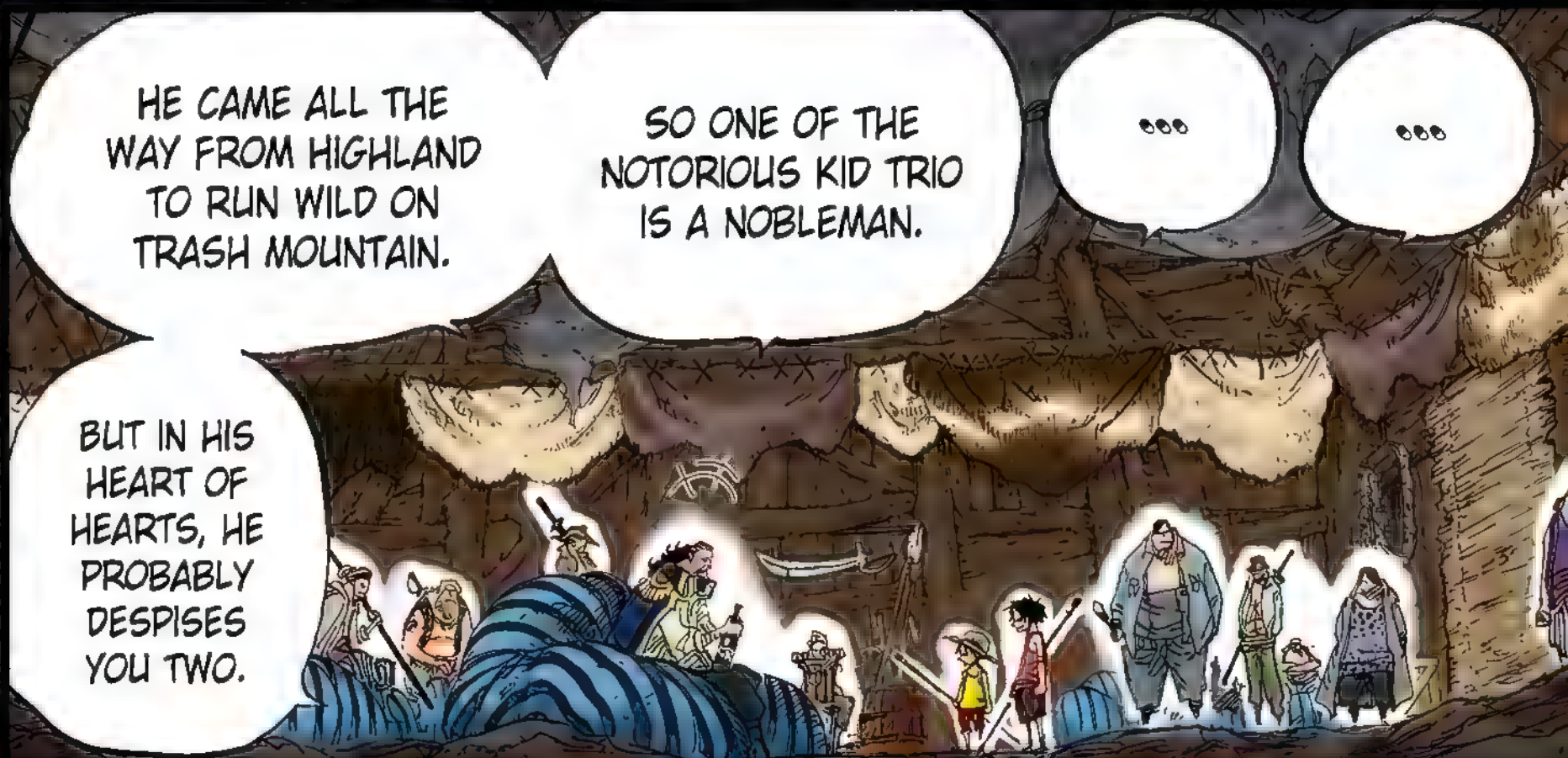
HA HA HA! SORRY TO BREAK THIS TO YOU, BUT...

YEAH! WE'RE BROTHERS!

DON'T BE STUPID! SABO ISN'T LIKE THAT!

IF YOU'RE PLANNING ON TRYING, I'LL KILL YOU RIGHT NOW.

IF YOU REALLY CARE ABOUT YOUR BROTHER, LET HIM GO.



FORGET ABOUT HIM. HE'S BETTER OFF THIS WAY. YOU'LL UNDERSTAND WHEN YOU GROW UP.

BUT SABO HATED HIGH-LAND!!

BUT I DON'T CARE ABOUT THAT ANYMORE. I LIKE STRONG PEOPLE, REGARDLESS OF THEIR AGE.

I'M SHORT-HANDED RIGHT NOW, SO WHY DON'T YOU DO A JOB FOR ME?

!?

THERE'S STILL A MATTER TO BE SETTLED BETWEEN US, THE INCIDENT WITH PORCHEMY...

ONLY I DON'T KNOW WHAT'S REALLY BEST FOR SABO.

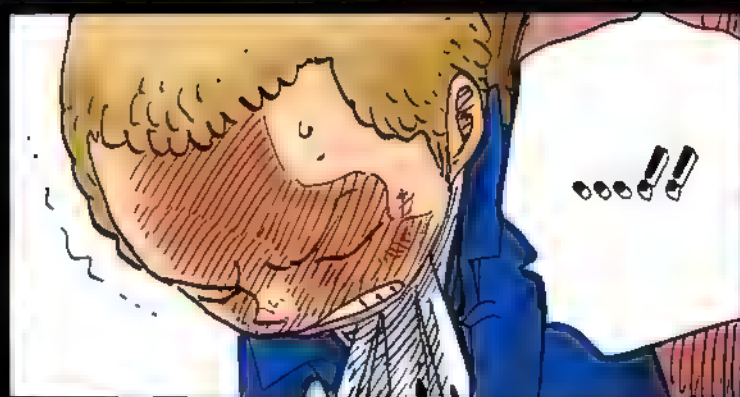
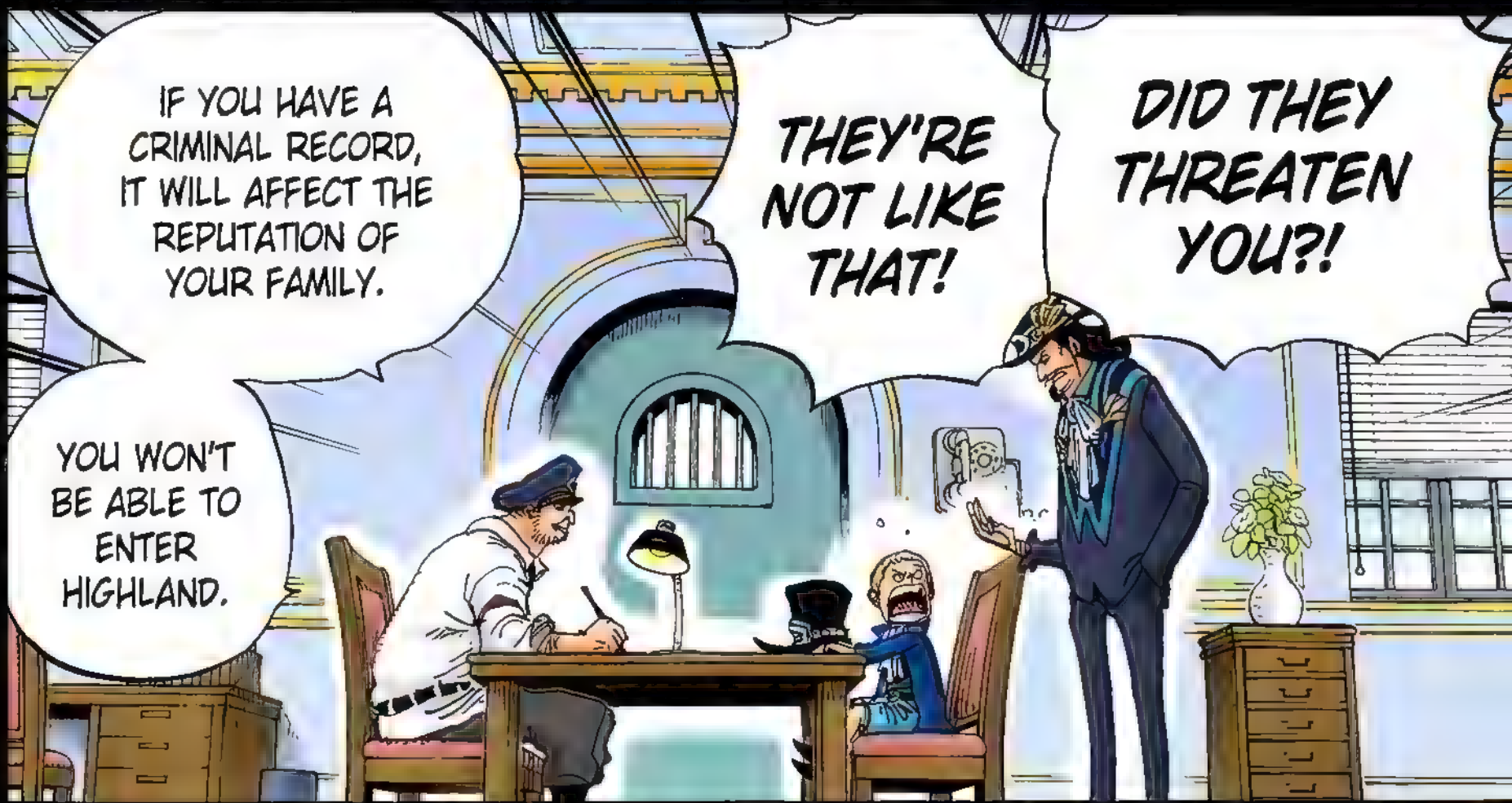
NEITHER DO I, BUT JUST BE PATIENT.

I DON'T LIKE IT WITH SABO NOT AROUND.

THIS IS A MAP OF THE TRASH MOUNTAIN/GRAY TERMINAL.

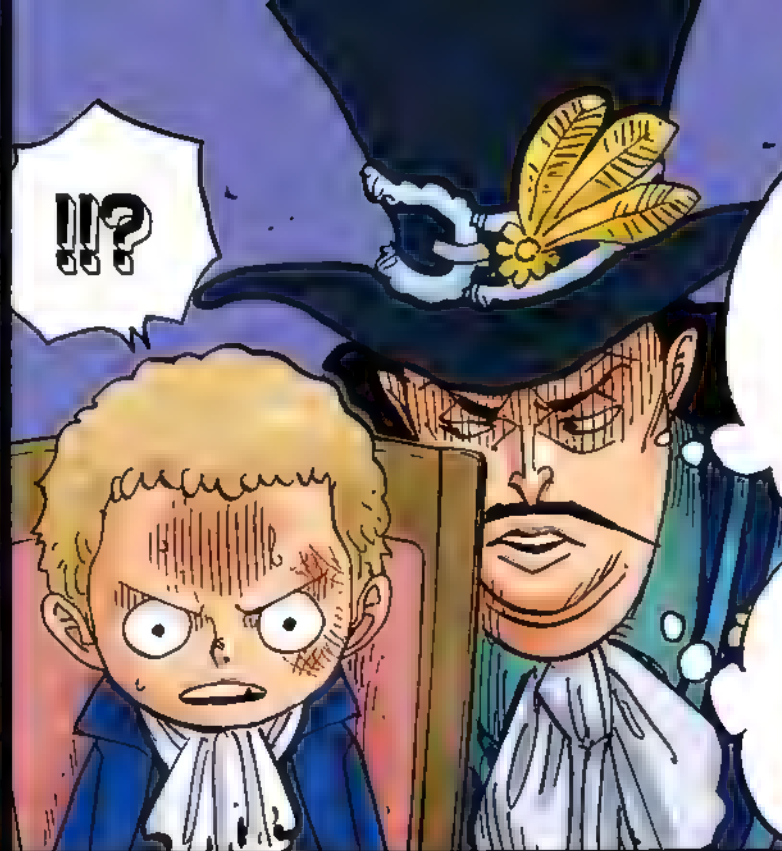
LET'S JUST SEE HOW THINGS GO. HE'S STRONG! IF HE REALLY HATES IT THERE, HE'LL COME BACK TO US.

JUST DELIVER SOME PACKAGES TO THE SPOTS MARKED WITH AN "X." THAT'S ALL.





YOU'RE A SMART BOY. I KNOW YOU CAN COME UP WITH THE RIGHT ANSWER VERY QUICKLY.



!!?

SABO...YOUR TWO TRASH MOUNTAIN FRIENDS ARE WITH THE PIRATES NOW. I HOLD THEIR LIVES IN MY HAND.

IF YOU REALLY CARE ABOUT THEM, YOU'LL CHOOSE YOUR WORDS CAREFULLY.



...DID IT OF OUR OWN FREE WILL!

A CRIME IS A CRIME! THE THREE OF US...



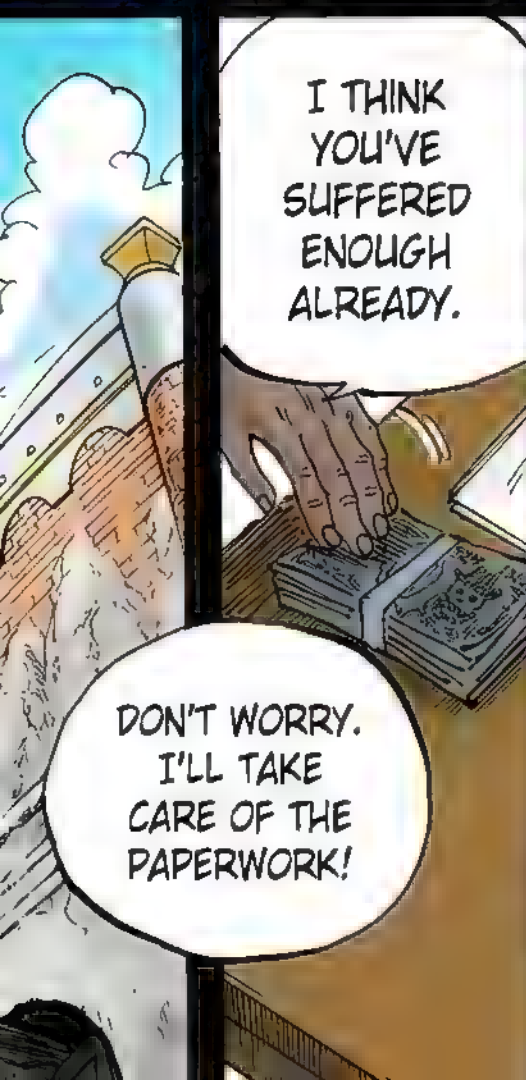
YOU PROMISED ME YOU WOULDN'T HURT THEM!

THAT'S WHY I CAME BACK WITH YOU!



STARTING TODAY...

...WE'RE BROTHERS!



I THINK YOU'VE SUFFERED ENOUGH ALREADY.

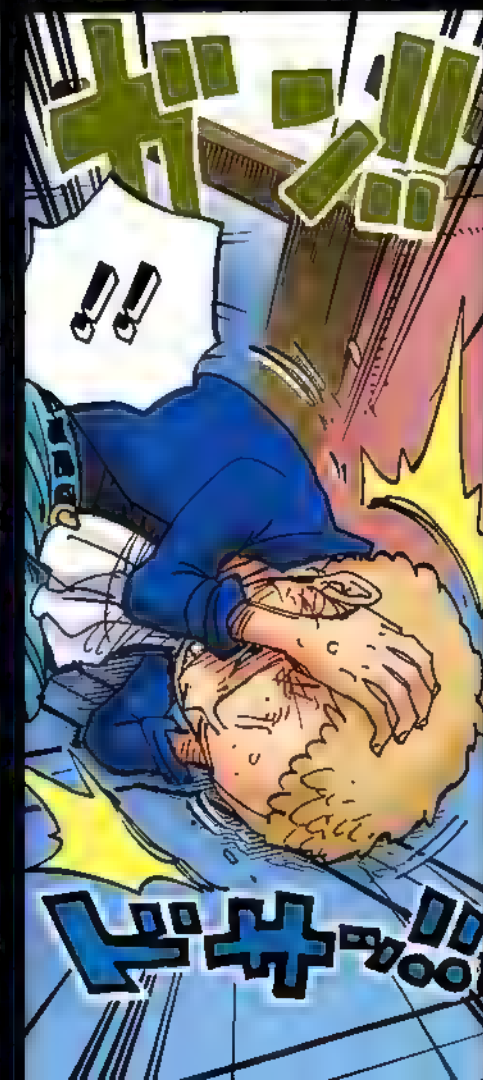
DON'T WORRY. I'LL TAKE CARE OF THE PAPERWORK!



YOU DO UNDERSTAND, DON'T YOU?

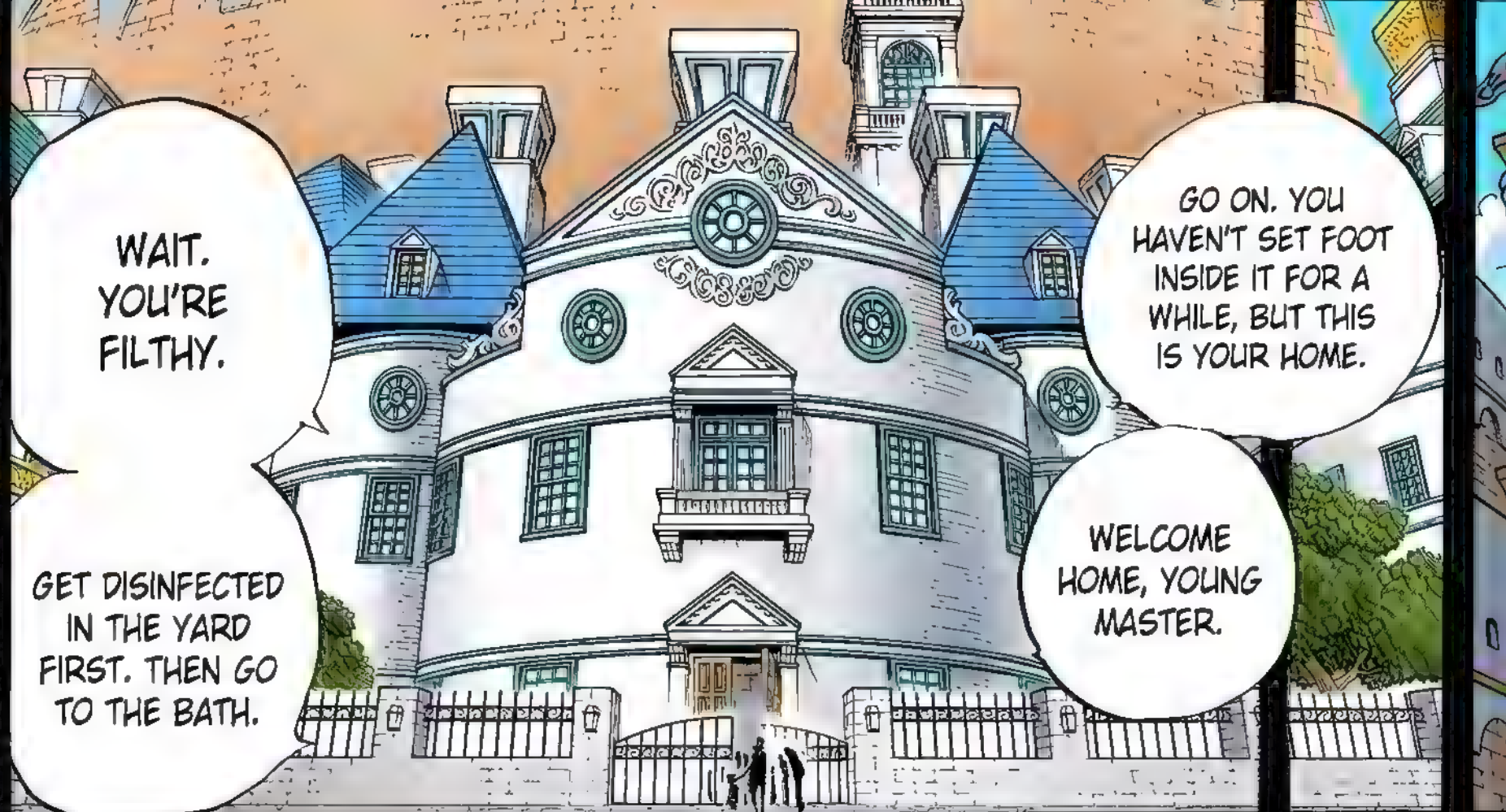
WELL...

DEAR ME, I'M SO UNFORTUNATE. MY SON IS A FOOL.



!!

ドッ!!

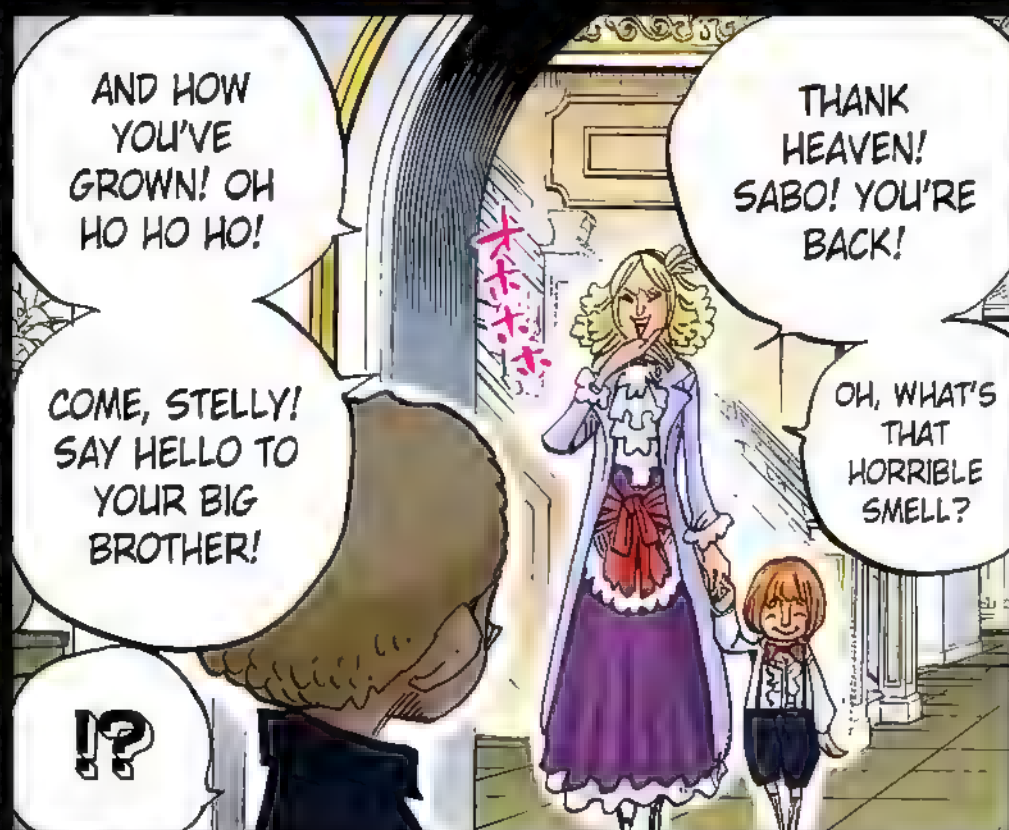


WAIT.
YOU'RE
FILTHY.

GET DISINFECTED
IN THE YARD
FIRST. THEN GO
TO THE BATH.

GO ON. YOU
HAVEN'T SET FOOT
INSIDE IT FOR A
WHILE, BUT THIS
IS YOUR HOME.

WELCOME
HOME, YOUNG
MASTER.



AND HOW
YOU'VE
GROWN! OH
HO HO HO!

COME, STELLY!
SAY HELLO TO
YOUR BIG
BROTHER!

!?

THANK
HEAVEN!
SABO! YOU'RE
BACK!

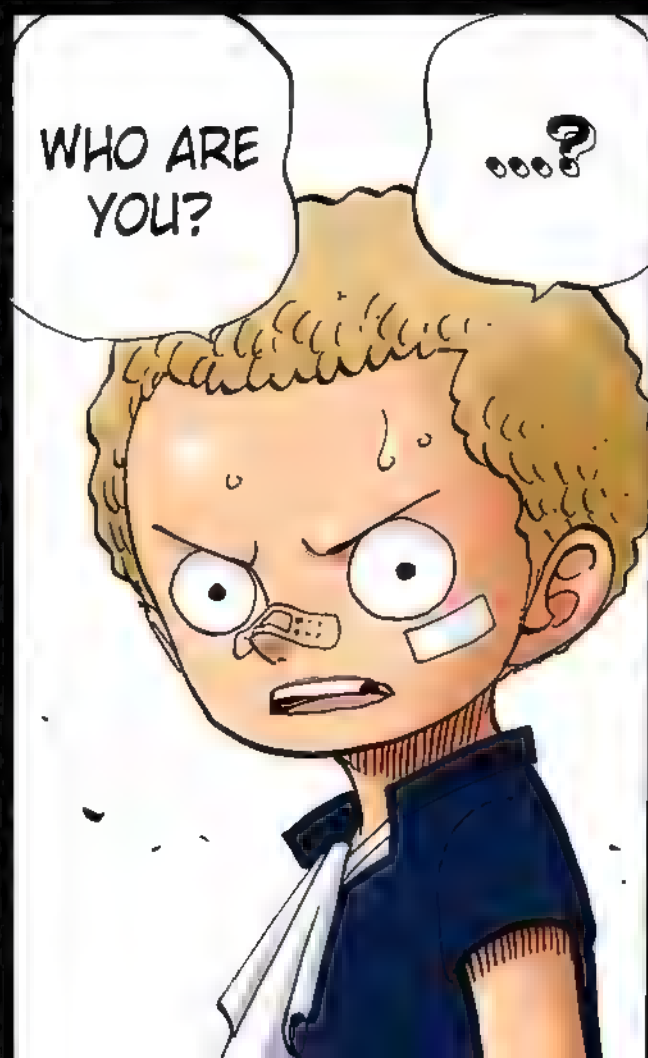
OH, WHAT'S
THAT
HORRIBLE
SMELL?



I'M GLAD
YOU'RE SAFE,
MASTER
SABO.

...

LET US
WASH YOU
THEN.



WHO ARE
YOU?

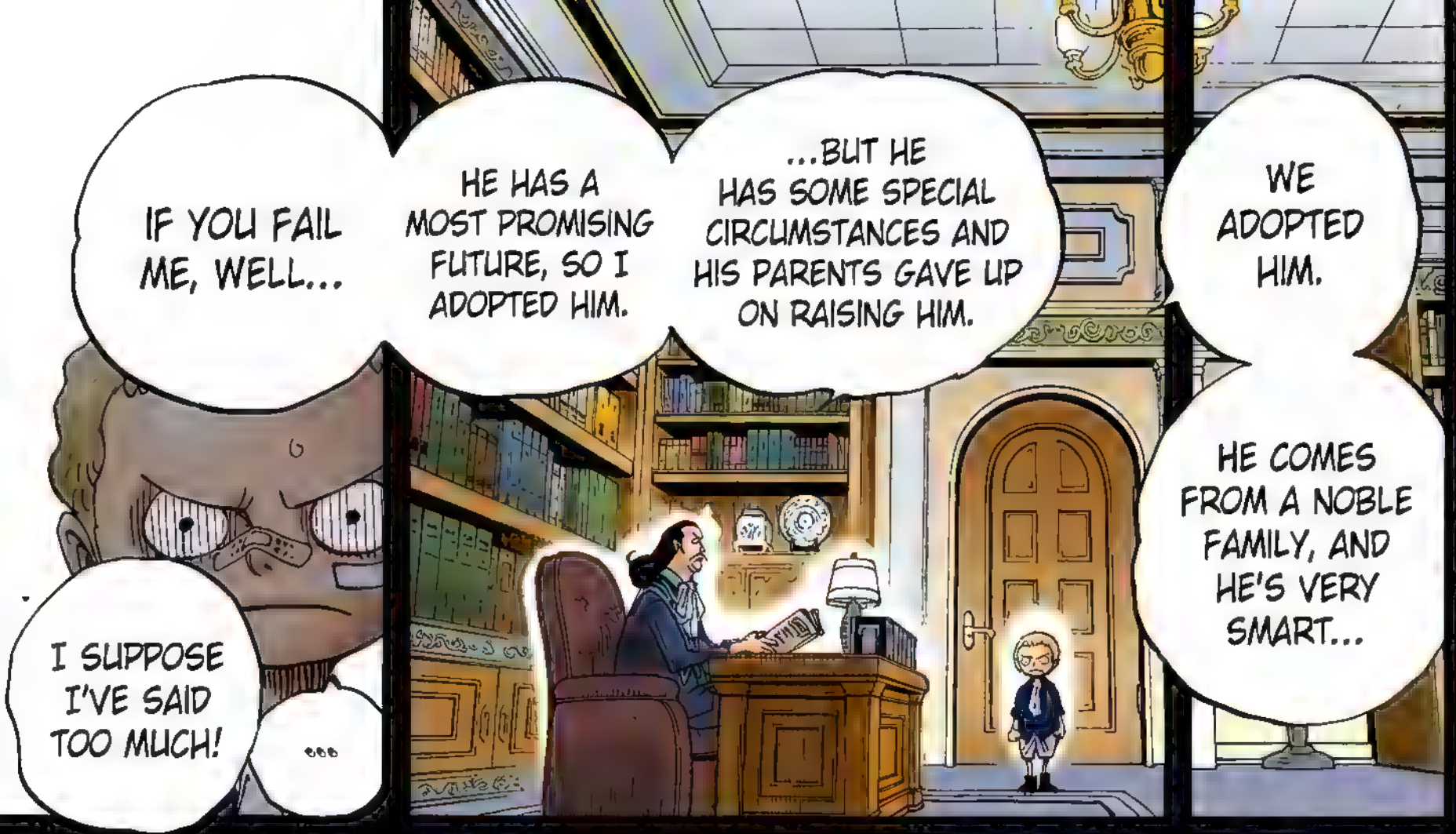
...?



MY NAME IS
STELLY. I'M 8
YEARS OLD.

I'VE HEARD
A LOT ABOUT
YOU.

PLEASED
TO MEET
YOU, BIG
BROTHER!



IF YOU FAIL ME, WELL...

HE HAS A MOST PROMISING FUTURE, SO I ADOPTED HIM.

...BUT HE HAS SOME SPECIAL CIRCUMSTANCES AND HIS PARENTS GAVE UP ON RAISING HIM.

WE ADOPTED HIM.

HE COMES FROM A NOBLE FAMILY, AND HE'S VERY SMART...

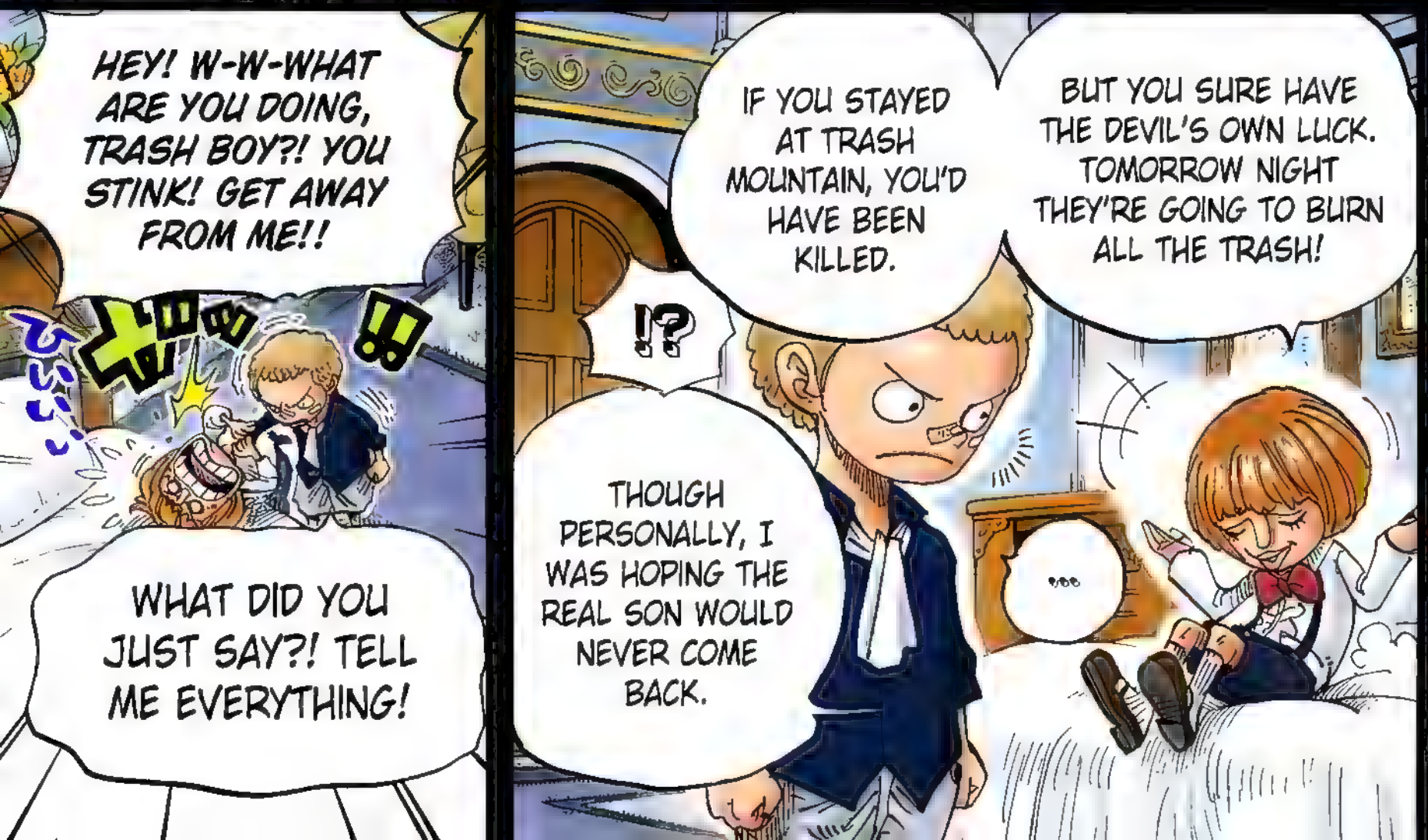
I SUPPOSE I'VE SAID TOO MUCH!



FATHER AND MOTHER HAVE BEEN SAYING THAT BEHIND YOUR BACK.

I HEARD YOU'RE STUPID. HA HA...

HEY, BIG BROTHER.



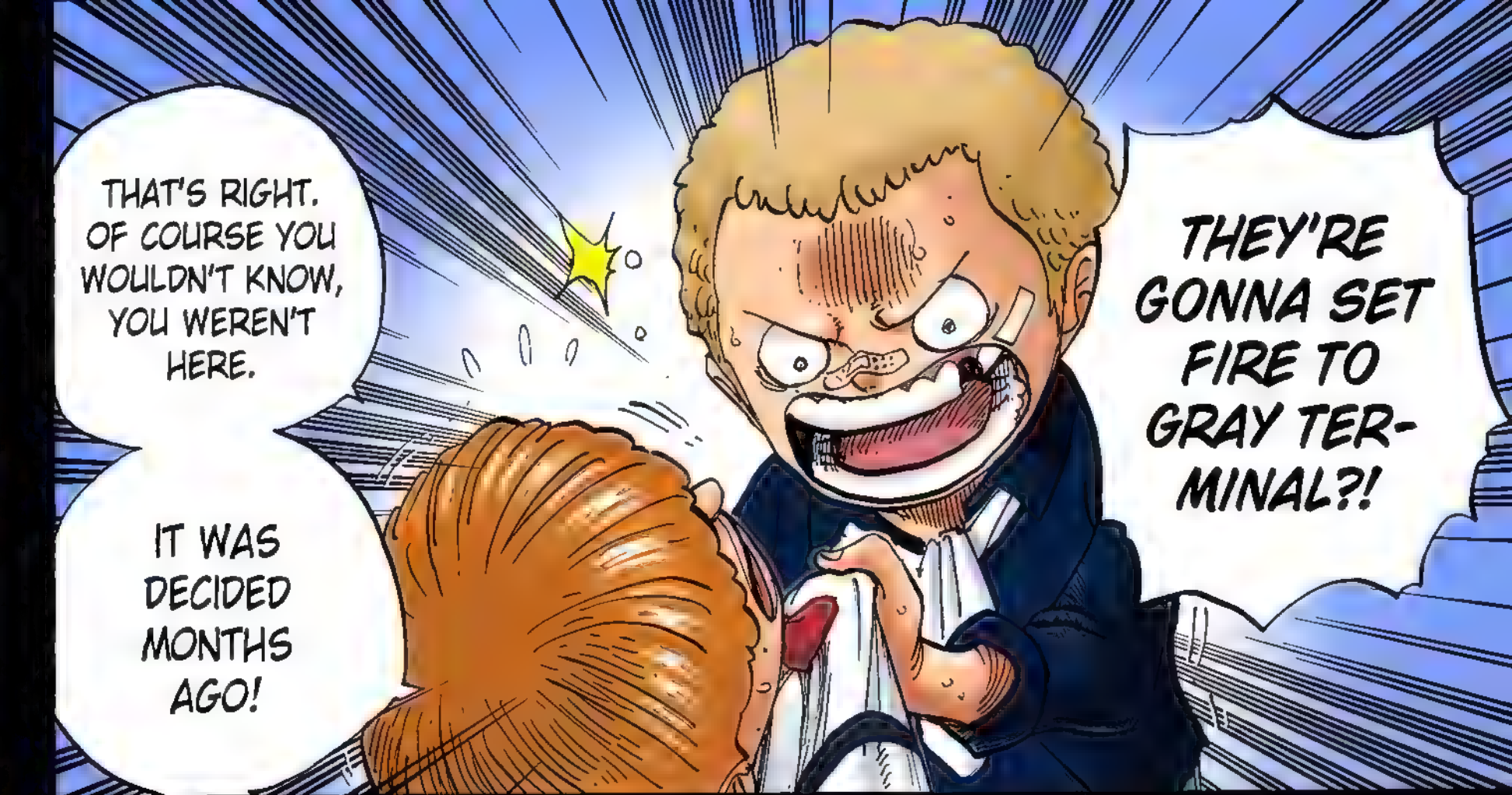
HEY! W-W-WHAT ARE YOU DOING, TRASH BOY?! YOU STINK! GET AWAY FROM ME!!

WHAT DID YOU JUST SAY?! TELL ME EVERYTHING!

IF YOU STAYED AT TRASH MOUNTAIN, YOU'D HAVE BEEN KILLED.

BUT YOU SURE HAVE THE DEVIL'S OWN LUCK. TOMORROW NIGHT THEY'RE GOING TO BURN ALL THE TRASH!

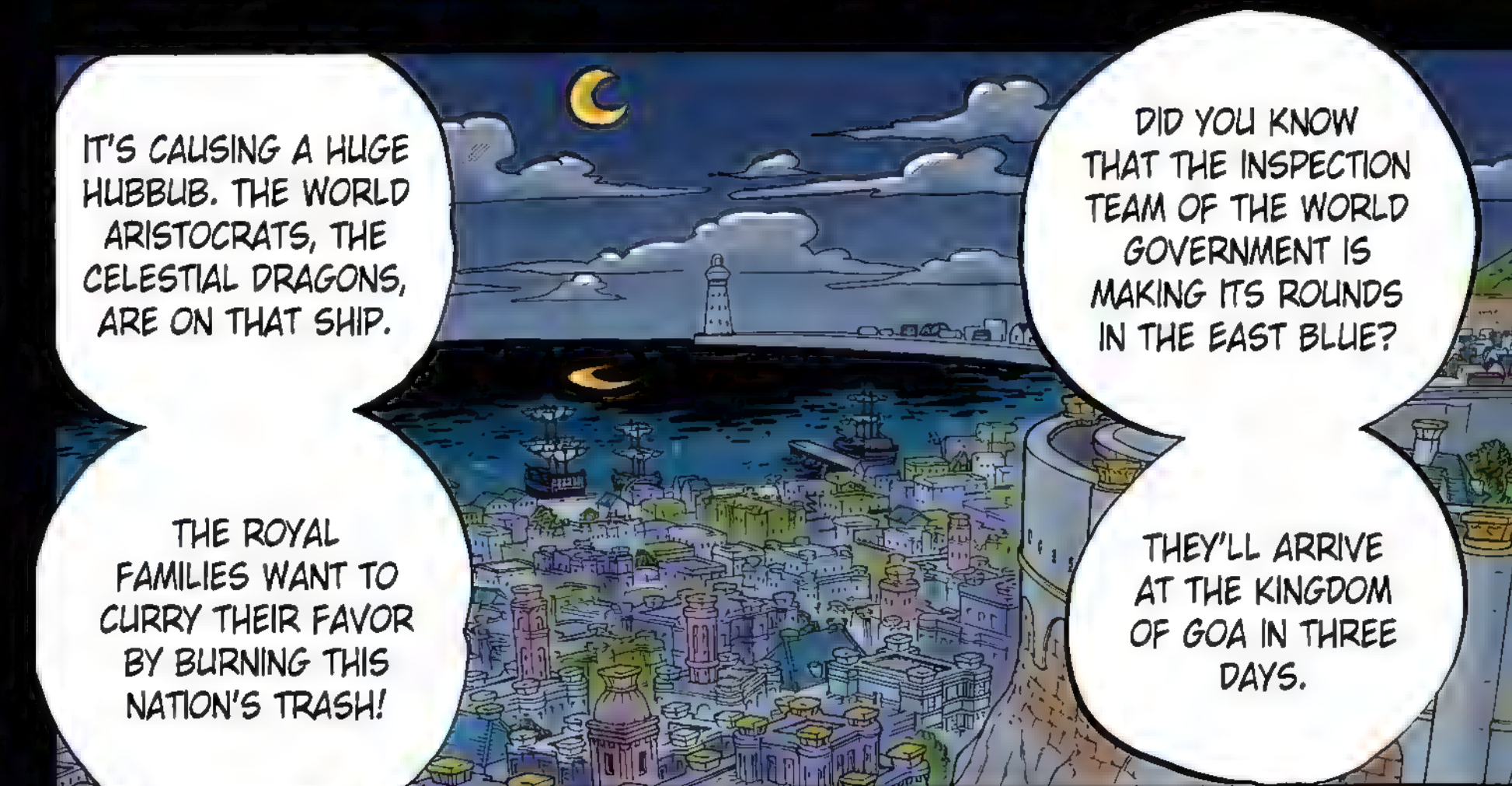
THOUGH PERSONALLY, I WAS HOPING THE REAL SON WOULD NEVER COME BACK.



THAT'S RIGHT.
OF COURSE YOU
WOULDN'T KNOW,
YOU WEREN'T
HERE.

IT WAS
DECIDED
MONTHS
AGO!

**THEY'RE
GONNA SET
FIRE TO
GRAY TER-
MINAL?!**



IT'S CAUSING A HUGE
HUBBUB. THE WORLD
ARISTOCRATS, THE
CELESTIAL DRAGONS,
ARE ON THAT SHIP.

THE ROYAL
FAMILIES WANT TO
CURRY THEIR FAVOR
BY BURNING THIS
NATION'S TRASH!

DID YOU KNOW
THAT THE INSPECTION
TEAM OF THE WORLD
GOVERNMENT IS
MAKING ITS ROUNDS
IN THE EAST BLUE?

THEY'LL ARRIVE
AT THE KINGDOM
OF GOA IN THREE
DAYS.



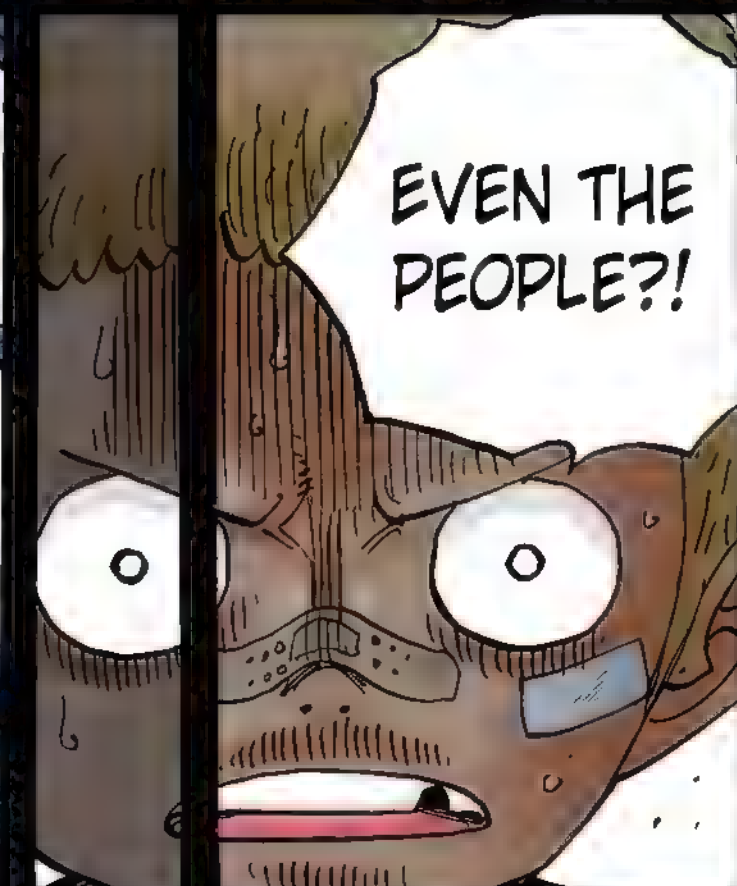
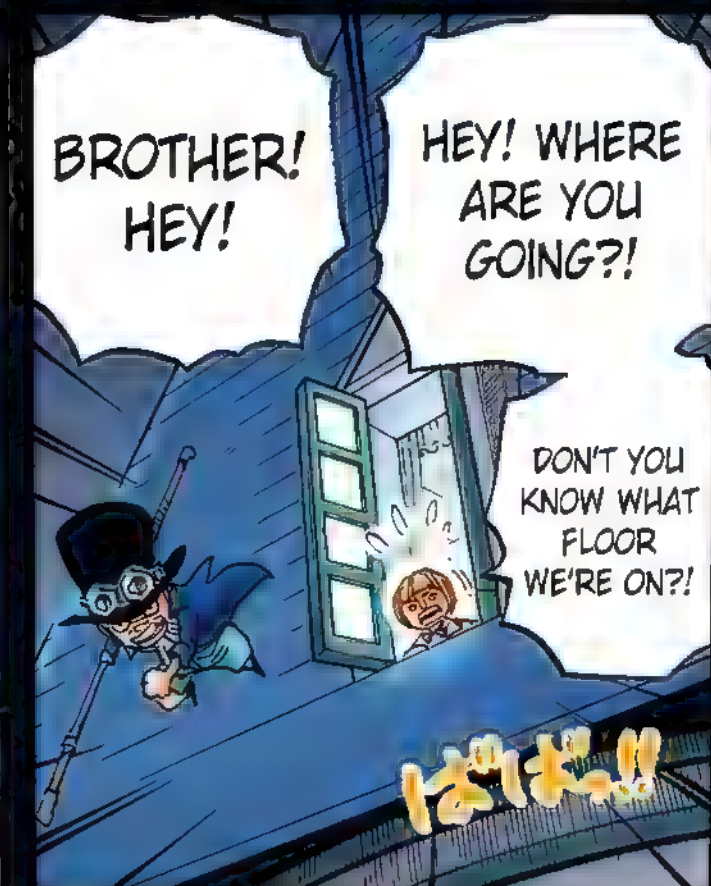
**A LOT OF
PEOPLE LIVE UP
THERE! THEY'LL
ALL LOSE THEIR
HOMES!!**

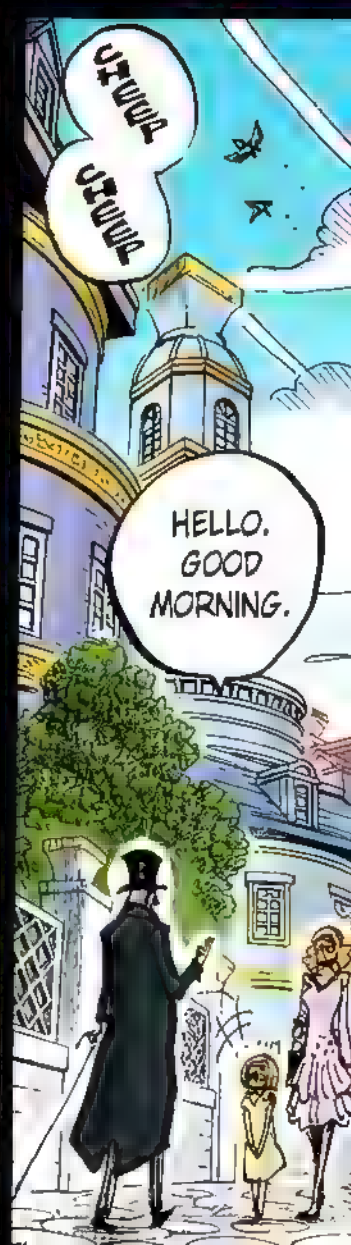
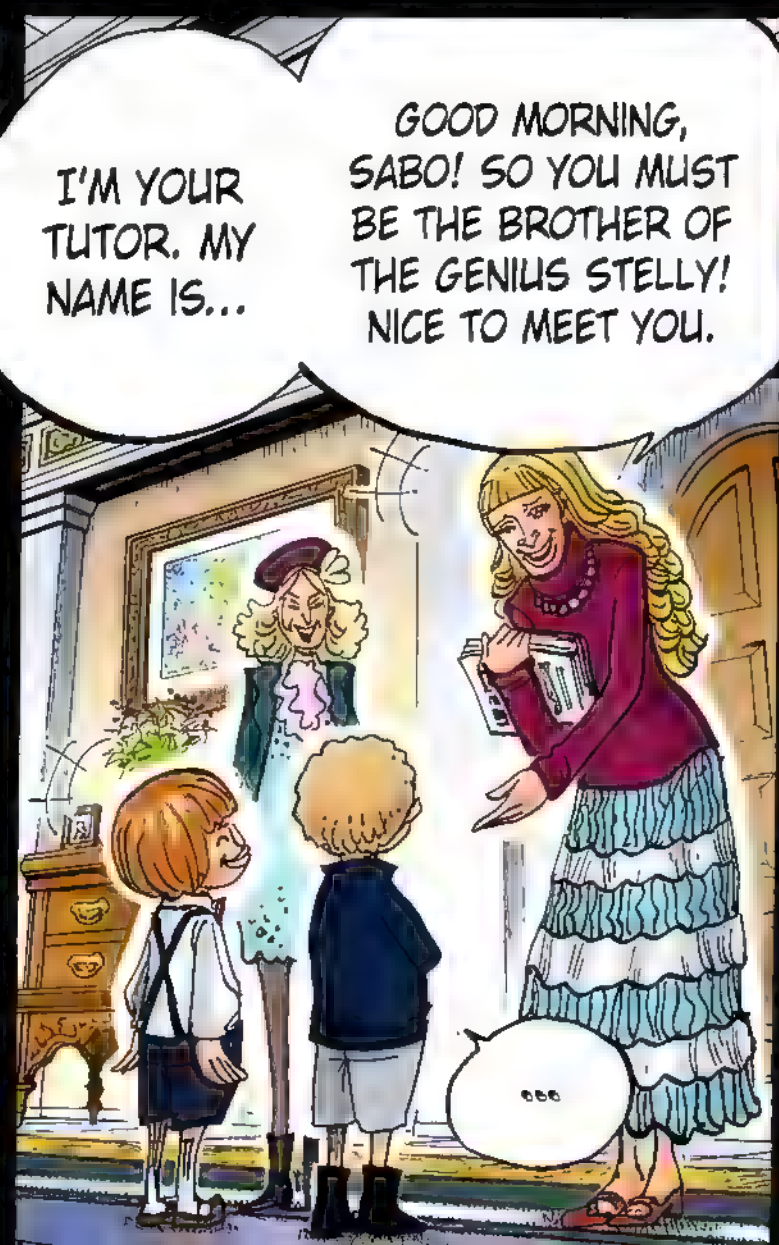
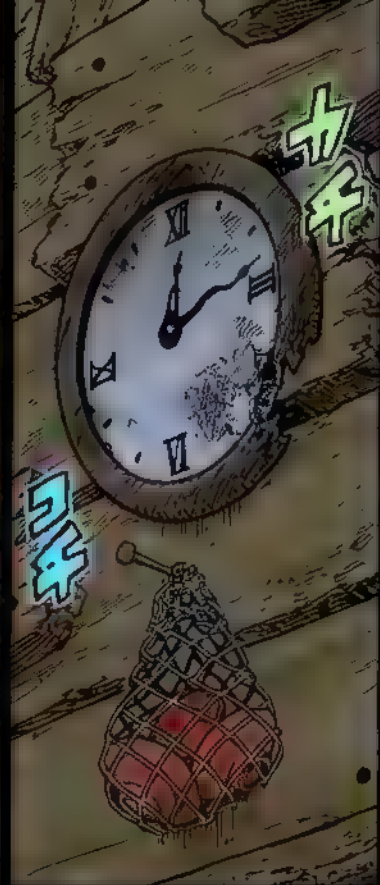
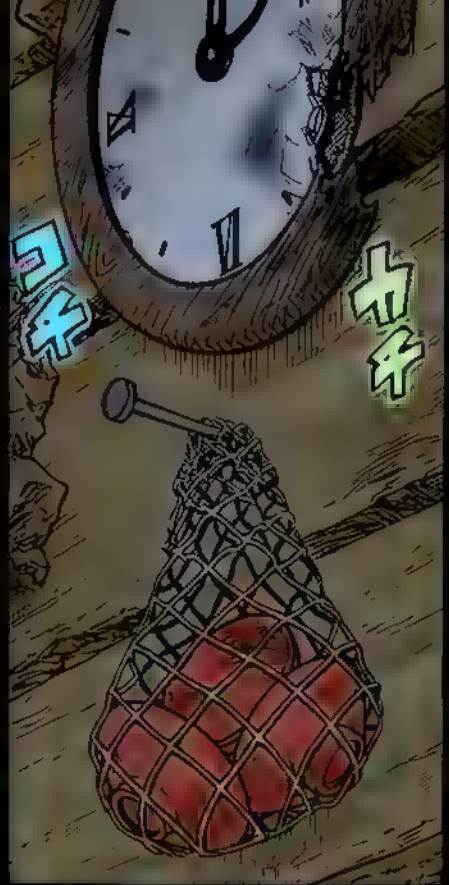
**AND THEY MAKE
THEIR LIVING OFF
THAT MOUNTAIN
OF GARBAGE!!**



ONCE TRASH
MOUNTAIN IS
GONE, GOA WILL
BE PERFECTLY
CLEAN!

WHAT ARE YOU
TALKING ABOUT?!
HOW IS THAT
EVEN POSSIBLE?!







YES, MY KING.

THAT WILL MAKE IT MORE HAZARDOUS. HAVE A CARE WITH THE FIRES.



INDEED, YOUR MAJESTY.

THE WIND IS STRONG TODAY.



A FIRE AT TRASH MOUNTAIN TONIGHT?

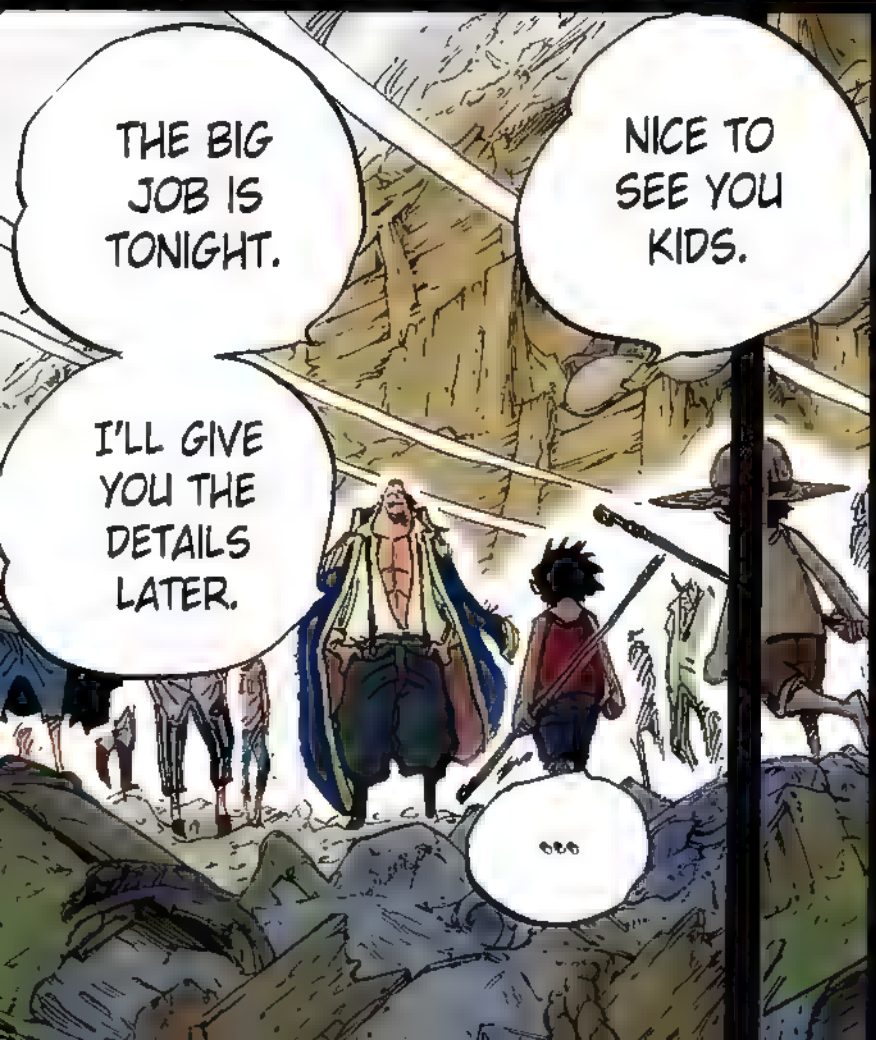


HE WON'T GET AWAY THAT EASILY!



THAT GOOD-FOR-NOTHING! FIND HIM! SCOUR THE HIGHLAND!

SABO ISN'T IN THE MANSION?!



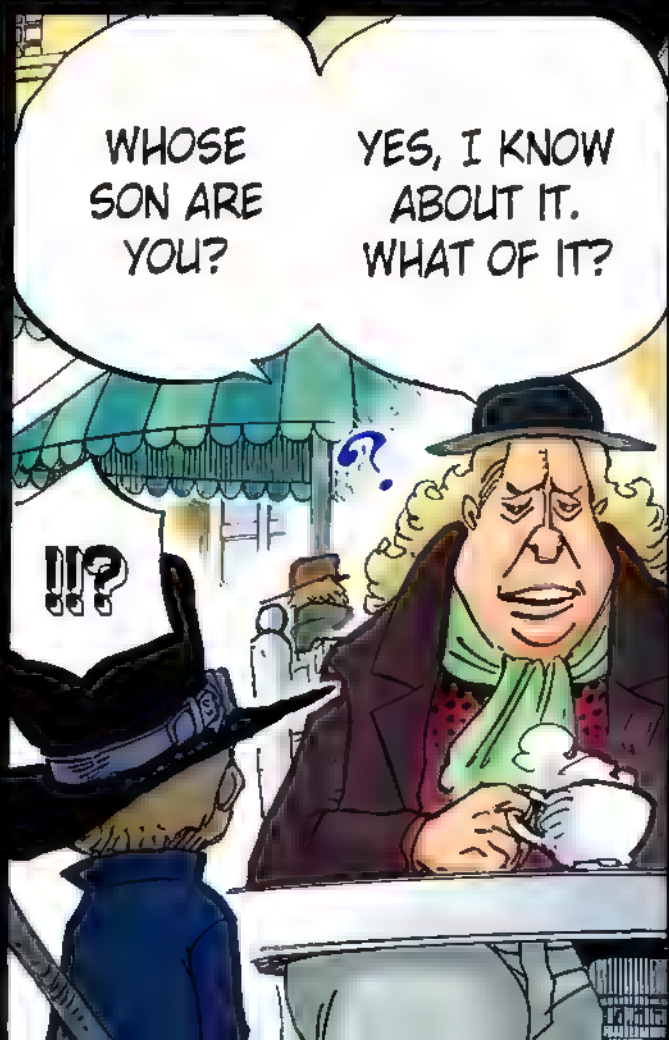
THE BIG JOB IS TONIGHT.

I'LL GIVE YOU THE DETAILS LATER.

NICE TO SEE YOU KIDS.

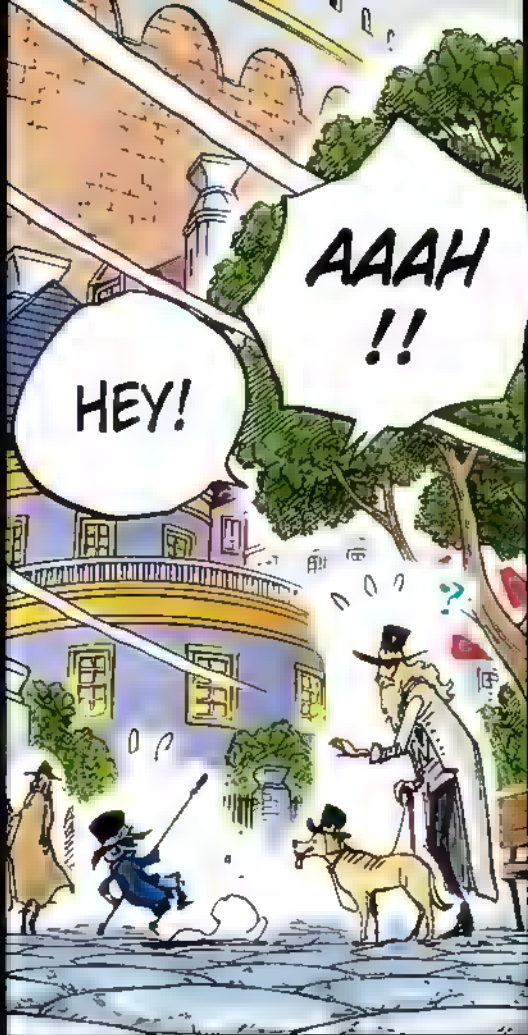


THEY KNOW?



WHOSE SON ARE YOU?

YES, I KNOW ABOUT IT. WHAT OF IT?



HEY!

AAAAH
!!



DON'T WANT ANYONE
OUTSIDE THE
HIGHLAND GETTING
WORD OF IT...

WE'RE SPECIAL.
IF YOU'RE THE SON
OF AN ARISTOCRAT,
THEN YOU SHOULD...

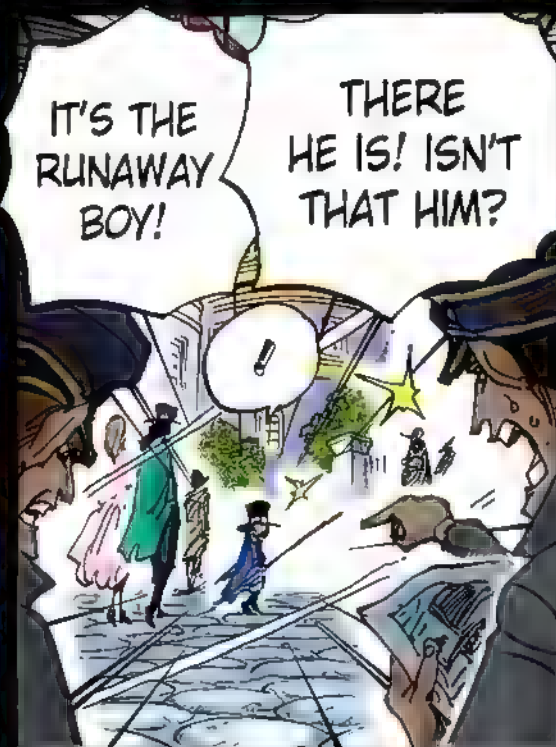


BUT WE'RE
NOT MEANT TO
TALK ABOUT
IT.

YES, I
KNOW ABOUT
THE FIRE.



ACE! LUFFY! THIS TOWN IS
CRAZY!! PEOPLE ARE GOING
TO DIE AND THEY GO ON
EATING LIKE IT'S NOTHING!
THEY EXPECT ME TO STUDY!!



IT'S THE
RUNAWAY
BOY!

THERE
HE IS! ISN'T
THAT HIM?



WHAT?!



RUN AWAY FROM TRASH
MOUNTAIN!! THESE PEOPLE
WANT TO BURN ALL THE
KINGDOM'S GARBAGE!!

YOU IDIOT. PIPE DOWN. THE TRASH MOUNTAIN PEOPLE WILL HEAR YOU.

YOU'RE GOING TO BURN TRASH MOUNTAIN?!

I TOLD YOU TO PIPE DOWN. HOLD THEM DOWN! IT WASN'T MY IDEA.

I GOTTA TELL EVERYBODY AT TRASH MOUNTAIN! HE'S A BAD GUY AFTER ALL!!

WHY WOULD THEY DO THAT?!

!?

!!

THE OIL AND EXPLOSIVES YOU PLANTED YESTERDAY ARE GOING TO BE USED TO MAKE A FIRE THAT'LL EXTERMINATE ALL THE PEOPLE HERE.

YOU AREN'T HIDING SOME TREASURE SOMEWHERE, ARE YOU?

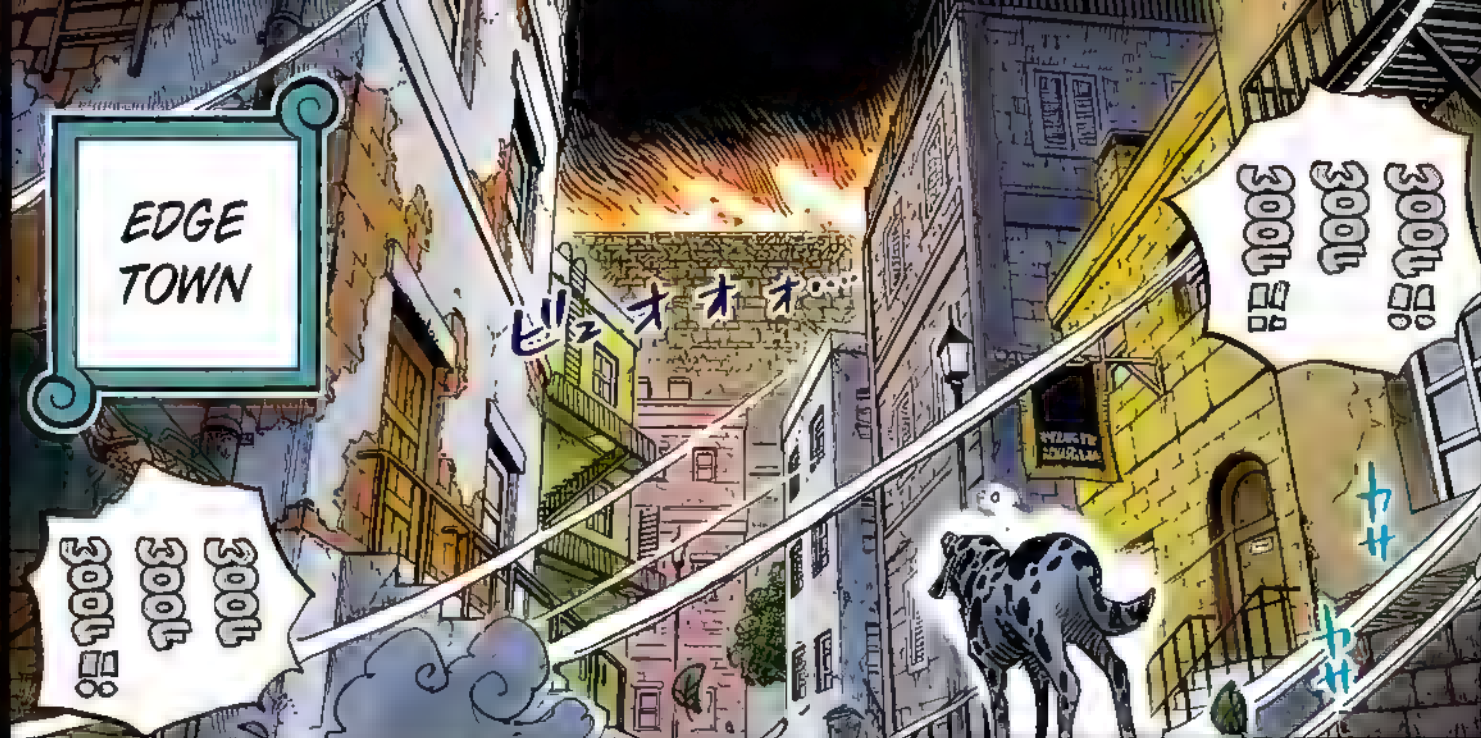
THERE'S ONE THING I WANT TO ASK BEFORE I START THE FIRE...

BUT NOW THAT YOU KNOW ABOUT THE PLAN, I CAN'T LET YOU GO.

I GUESS YOU'RE JUST CHILDREN AFTER ALL, GETTING UPSET LIKE THIS.

...?!!

!!!



EDGE
TOWN

LATE
THAT
NIGHT...

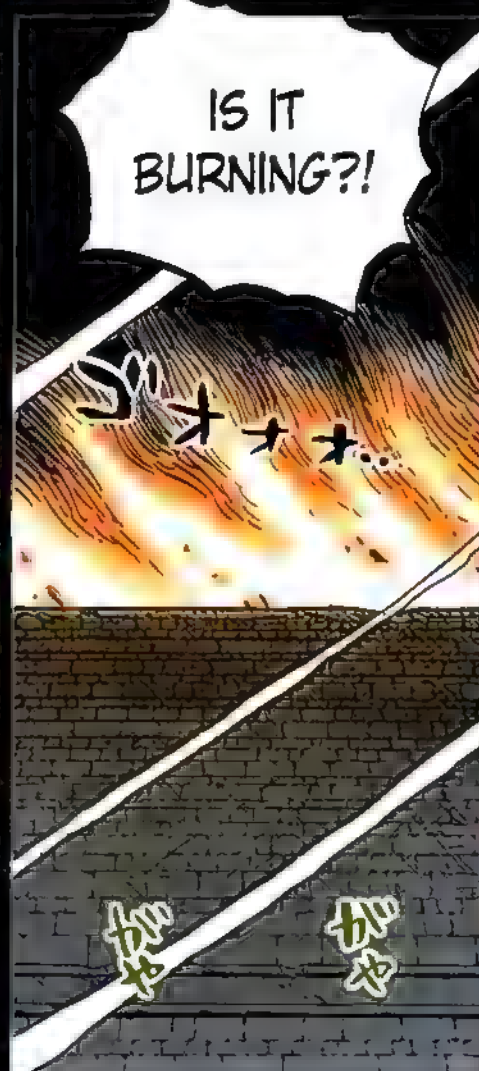


LOOK AT
THE SKY TO
THE NORTH!

MT.
CORVO

BOSS!
BOSS!
LOOK!

IS IT
COMING
FROM THE
TOWN?!



IS IT
BURNING?!



HEY, LOOK.
SOMETHING'S
WRONG WITH
TRASH
MOUNTAIN!



BUT HOW CAN
ANYTHING BURN ON
TRASH MOUNTAIN?!
IT'S TOO DAMP
THERE!!

WHAT'S
GOING ON?!
IT'S LIKE A
WILDFIRE!!

CENTRAL
TOWN

THIS NEVER
HAPPENED
BEFORE!



NO, IT'S
BURNING RIGHT
IN FRONT
OF IT!

IT'S GRAY
TERMINAL! IT'S
ON FIRE!

HA HA HA!
THIS IS AN
AWESOME
GAME!

RESCUE WORK
AND FIREFIGHTING
WILL BE DONE BY
THE MILITARY!
HAVE NO FEAR!!

EVERYONE
SHOULD
EVACUATE TO
CENTRAL
TOWN!!

EVACUATE
EDGE TOWN!
IT'S
DANGEROUS
HERE!!

WE
CAN'T PUT
OUT THE
FIRE!!

LEAVE
EVERY-
THING AND
RUN!!

WE'LL
DIE IF WE
STAY
HERE!!

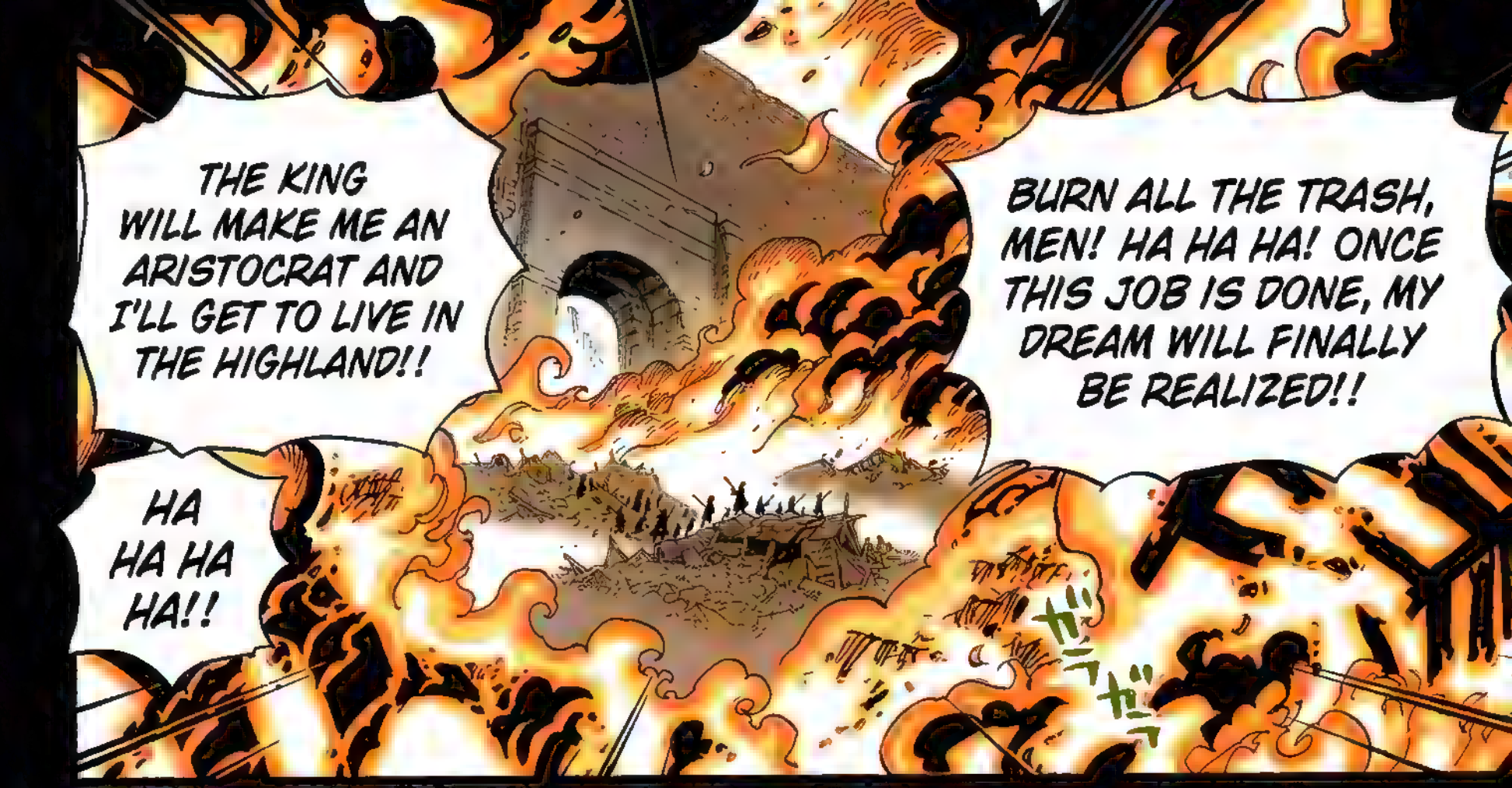
THERE'S
FIRE
EVERY-
WHERE!!

WAKE UP,
EVERY-
BODY!!
RUN!!

WHERE
ARE WE
SUPPOSED TO
GO?! THERE'S
NOWHERE TO
RUN!!

THE ROAD TO
THE FOREST
IS BURNING
TOO!!

WE
CAN'T GET
TO THE
SHORE!!



THE KING
WILL MAKE ME AN
ARISTOCRAT AND
I'LL GET TO LIVE IN
THE HIGHLAND!!

BURN ALL THE TRASH,
MEN! HA HA HA! ONCE
THIS JOB IS DONE, MY
DREAM WILL FINALLY
BE REALIZED!!

HA
HA HA
HA!!

CAPTAIN,
DOES THIS
MEAN?!

THIS...

CAPTAIN
BLUEJAM!

LET'S GET
TO THE GREAT
GATE. THE
MILITARY SHOULD
BE WAITING
FOR US.

WE BETTER
GO SOON, OR
WE'LL GET
BURNED UP
TOO!

WHAT ABOUT
OUR DEAL?! YOUR
MAJESTY!! YOU WERE
SUPPOSED TO MAKE
ME AN ARISTOCRAT!!

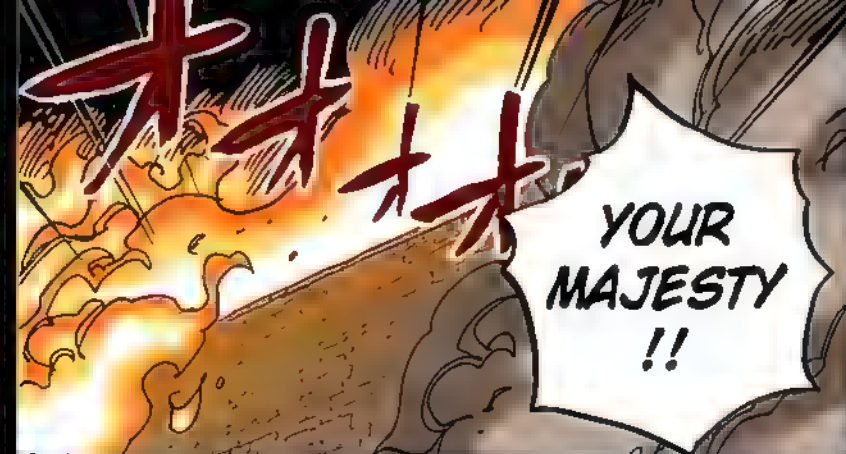
WE'RE
SUPPOSED
TO EVACH-
ATE THIS
WAY!!

OPEN
THE GATE,
SOLDIERS
!!

HEY!
WHAT'S
THE BIG
IDEA?!

YOU
TRICKED
ME!!

ドンドンドン!!



YOUR
MAJESTY
!!



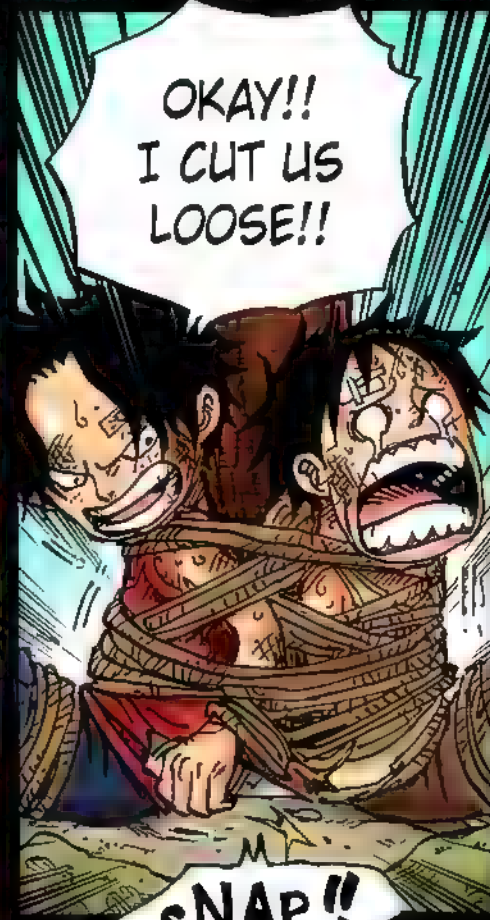
IF YOU KEEP
COMPLAINING,
I'LL LEAVE
YOU BEHIND!

AH!!
I-IT'S
NOT
HOT!!



RATS!! WE
GOT CAUGHT
UP IN THIS
MESS!!

AH!!
HOT!! WE
CAN'T GET
AWAY!!



OKAY!!
I CUT US
LOOSE!!

SNAP!!



WE'LL GET
OUT OF THIS!
I'LL TAKE CARE
OF YOU.



KOFF... I
CAN'T BREATHE...
I MEAN, I CAN
BREATHE!

THE AIR...IS
SO HOT!! I MEAN,
IT'S JUST FINE!!



THERE'S
FIRE
EVERY-
WHERE!

AH!! IT'S HOT!!
I MEAN, IT'S
NOT HOT!!



THEY PROBABLY
DID IT TO PREVENT
THE WORLD
GOVERNMENT
INSPECTION TEAM
FROM COMING!

I KNEW IT WAS
THEM. NOBODY
ELSE WOULD DO
SOMETHING LIKE
THAT!

DID YOU
HEAR? THE ONES
WHO STARTED
THE FIRE...

...ARE THE
BLUEJAM PIRATES
OF TRASH
MOUNTAIN.

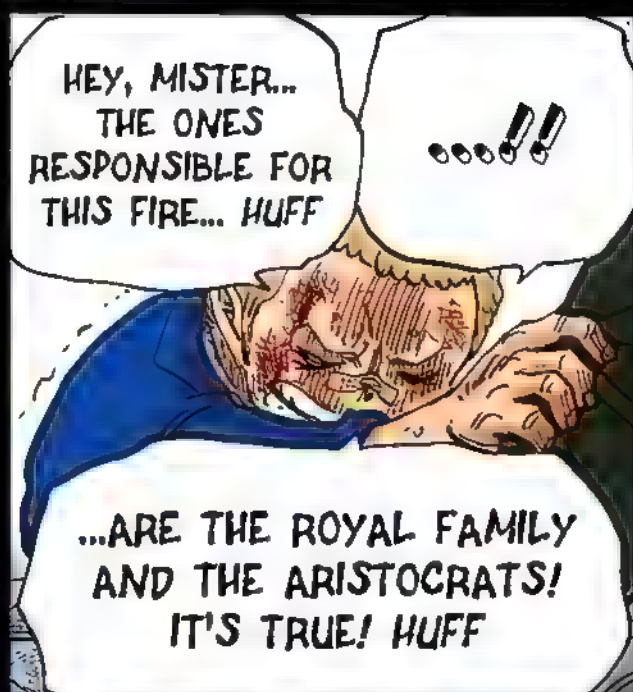


RUN!!

**ACE!!
LUFFY!!**

HEY! THAT
KID'S STILL
HERE!!

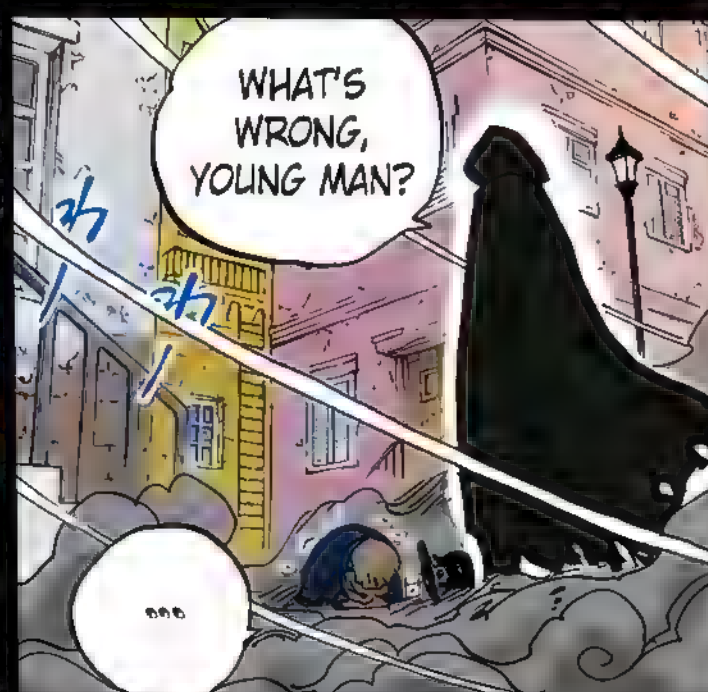
THROW
HIM OUT!!



HEY, MISTER...
THE ONES
RESPONSIBLE FOR
THIS FIRE... HUFF

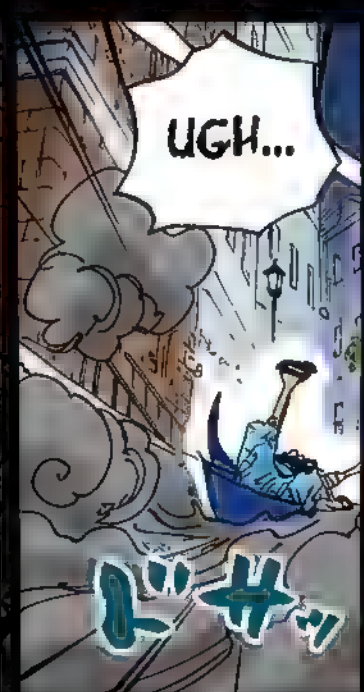
...!!

...ARE THE ROYAL FAMILY
AND THE ARISTOCRATS!
IT'S TRUE! HUFF



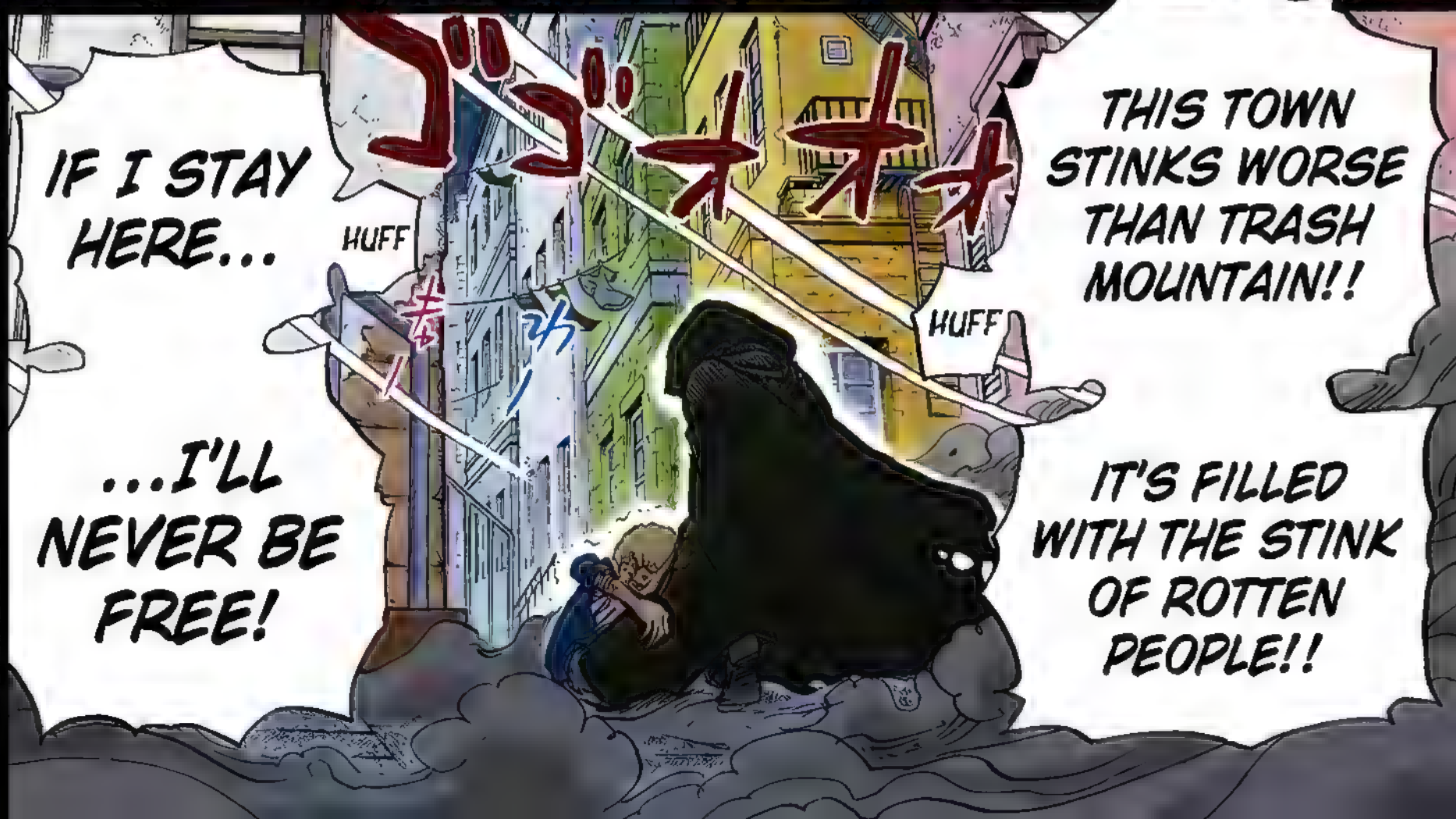
WHAT'S
WRONG,
YOUNG MAN?

...



UGH...

!!



IF I STAY
HERE...

HUFF

...I'LL
NEVER BE
FREE!

THIS TOWN
STINKS WORSE
THAN TRASH
MOUNTAIN!!

HUFF

IT'S FILLED
WITH THE STINK
OF ROTTEN
PEOPLE!!

YOU'VE
CAUSED THIS
BOY TO DESPISE
HIS OWN KIND...

GOA
KING-
DOM!

I'M
ASHAMED
I WAS
BORN AN
ARISTO-
CRAT!!

WHAT
I SAID...
MATTERS
TO YOU?

BUT I STILL
DON'T HAVE THE
POWER...

...TO
CHANGE IT!

OF COURSE
IT DOES.
I'LL NEVER
FORGET IT.

I UNDER-
STAND.

I WAS
BORN IN THIS
COUNTRY
TOO!

DRAGON! THE
PREPARATIONS
ARE READY!!
WAA-HOO!

ALL
RIGHT.

LUFFY,
RUN!!



Q: In volume 56, on page 195, what's that thing Buggy is chanting? Is that like "Open Sesame" or something?

--Ace LOVE

A: Oh, that? I don't really know too much about it, but haven't you ever heard of it? Christmas choirs sing it all the time. You might not really know what it means, but I put it in there to give a sort of divine air to Buggy. It's really no big deal. But if you have to know, it's the Japanese lyrics to "Joy to the World." If you have time on your hands, look it up.



Q: While reading the Navy vs. the Whitebeard Pirates battle in volume 58, I got swallowed up by the war! I forgot to breath and I di-die--

DIDN'T DIE!

I have a question. In volume 58, Inazuma the Revolutionary popped out of Iva's head! Does this mean you can live inside Iva's head?! Please tell me. It's a once in a lifetime wish of mine to know.

--Corona

A: You can stay in there for 5,000 Berries per person per night. The limit is three people, mind you. If you see the ocean while he's moving around, we will charge you an additional Ocean View fee. The penthouse suite in his crown is a very spacious area. For groups of 30 or more, we provide an Emporio Face-Growth Hormone as an added bonus. Please call for more details.



Q: Is it possible for a woman to become an editor of *One Piece*? Or are all the editors of boys' comics supposed to be men?

--Uekiman

A: A Beautiful Babe with BIG knockers is fine By me! If I had an editor like that, I'd work even harder! Only I think I might not draw as fast! But to be honest, the editorial department of Jump is filled with perverts. I think it's in your best interests to stay away from there.

Chapter 587: **I WILL NEVER** **RUN AWAY**



...YOU WON'T
HAVE TO HIDE
ANY LONGER. I
WILL USE MY
AUTHORITY...

ONCE
THIS IS
FINISHED...

...

I KNOW,
BLUEJAM.

TRASH
MOUNTAIN IS A
GREAT HIDING
PLACE FOR US,
YOUR MAJESTY.

YOU
TRICKED
ME.

YOUR
MAJESTY!

IS THAT
TRUE?!

WHAT?
IS...

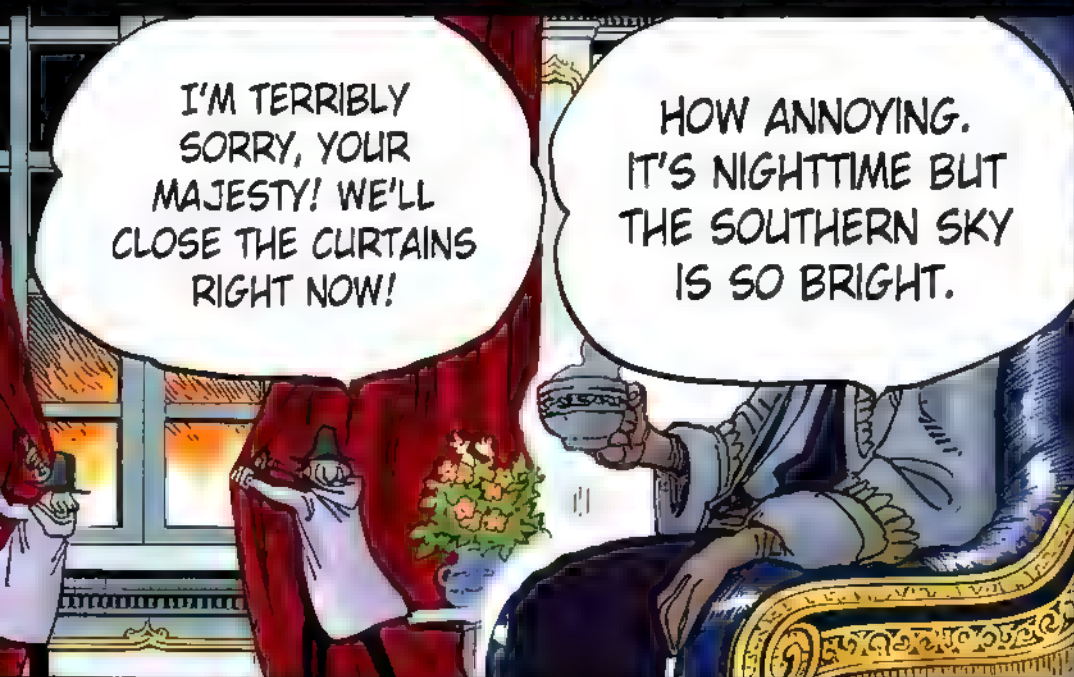
...TO
ENNOBLE
YOU AND
YOUR MEN.
YOU'LL BE AN
ARISTOCRAT.

CAPTAIN
BLUEJAM!
IT'S NO USE!

WE CAN'T PUT
OUT THE FIRE!
THE SHIP CAN'T
BE SAVED!!

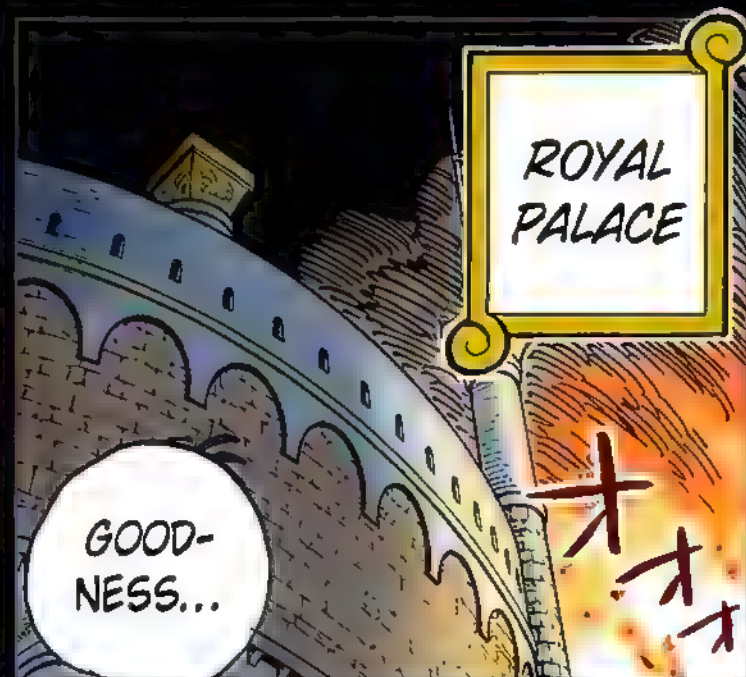
OUR WAY
TO THE SEA
IS GONE!!

I'LL
REMEMBER
THIS, YOU
TRAITOR!!



I'M TERRIBLY SORRY, YOUR MAJESTY! WE'LL CLOSE THE CURTAINS RIGHT NOW!

HOW ANNOYING. IT'S NIGHTTIME BUT THE SOUTHERN SKY IS SO BRIGHT.



ROYAL PALACE

GOOD-NESS...



NOW, LET'S FORGET ABOUT SUCH DISTASTEFUL THINGS.

YOU HAVE STUDYING TO DO TOMORROW, SO GO TO BED.

YES, FATHER!



THINK ABOUT IT. IT'S THEIR FAULT FOR NOT BEING BORN ARISTOCRATS.

YOU'RE RIGHT! THEY SHOULD'VE JUST BEEN BORN ARISTOCRATS! THEY'RE SO STUPID!

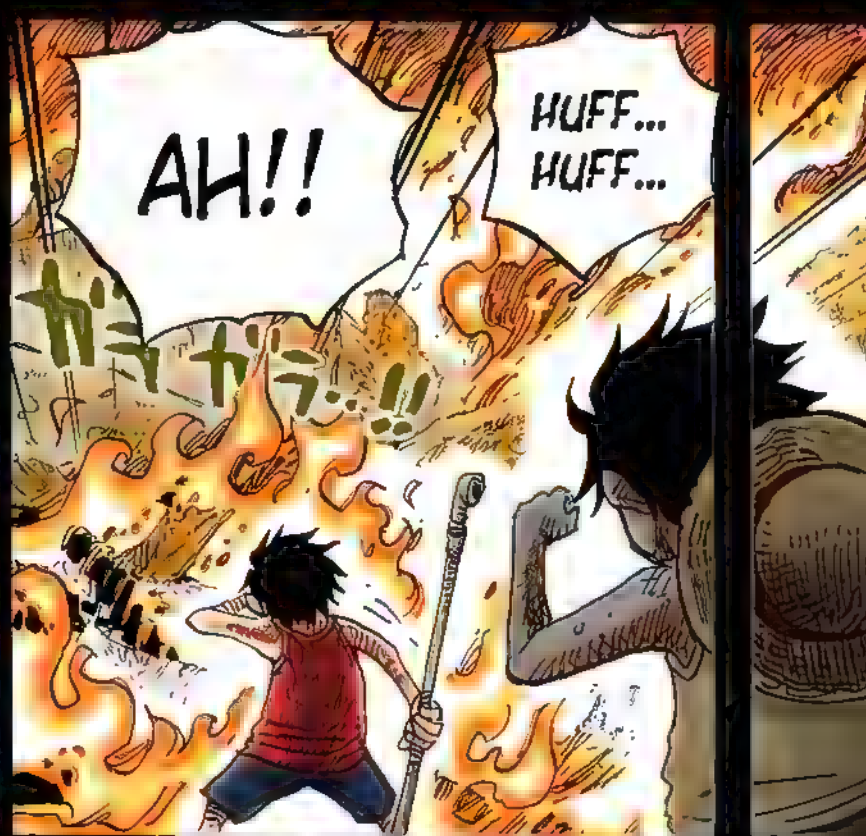
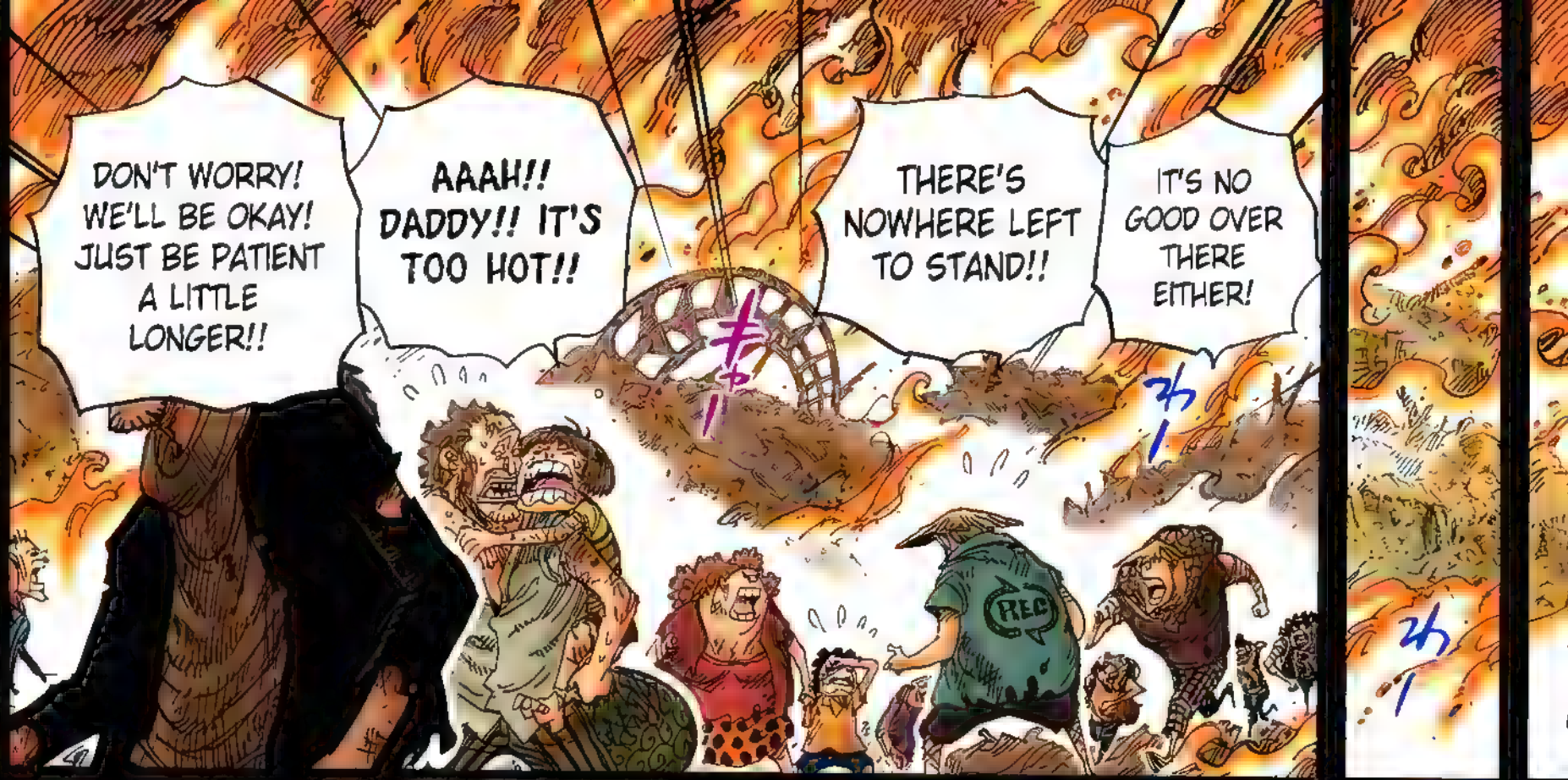


...NOT HUMAN?

FATHER, WHY ARE THE PEOPLE AT TRASH MOUNTAIN...

THEY'RE GETTING THEIR JUST DESSERTS, CHILD.

WHY ARE THEY BEING BURNED?





SHUT UP,
URCHIN!

WE'VE
LOST ALL
HOPE!

YOU'RE THE
ONE WHO SET
THE FIRE.

WHY ARE
YOU STILL
HERE?!

I THOUGHT
YOU'D BE
LONG GONE
BY NOW!



!!?

はっ!!

DON'T
LET
THEM
GET
AWAY!!

AH!



NOW
LET'S DIE
TOGETHER!!

COME ON. WE
DID THIS JOB
TOGETHER.

!?



HUMAN BEINGS ARE
STRANGE CREATURES.
WHEN WE'RE THROWN
INTO THE DEEPEST PITS
OF MISFORTUNE, WE
START TO LAUGH.

IT WASN'T
SUPPOSED
TO BE LIKE
THIS.

LUFFY,
LET'S GO!

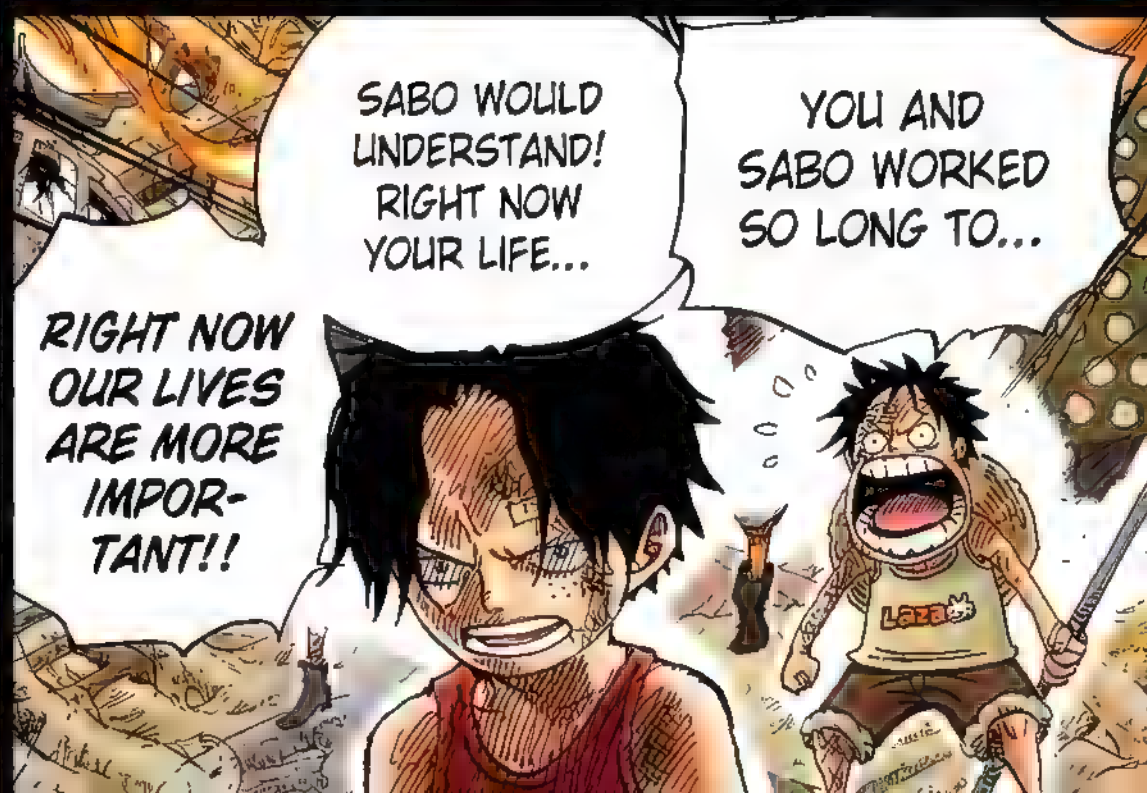
YOU'RE ABOUT
TO DIE AND
YOU'RE STILL
THINKING ABOUT
TREASURE?!

ARE YOU
GOING TO
TELL ME?

NOW TELL
ME WHERE
IT IS!

WE'LL TAKE IT
BEFORE THE FIRE
CONSUMES IT!

YOU STILL
DIDN'T TELL ME
WHERE YOU HID
YOUR TREASURE.



THAT'S
CRAP!
YOU'RE
GONNA GET
US ALL
KILLED!!

JUST GO
ON AHEAD
BY YOUR-
SELF!!

THERE'S A
CHANCE YOU LIED.
YOU'RE COMING
WITH US.

WHAT ARE
YOU DOING?! I
JUST TOLD YOU
WHERE IT IS!!

!!

がしっ!!

THEY THINK
THEY'RE BETTER
THAN EVERYONE,
LIKE YOUR
BROTHER!

TO THEM,
WE'RE ALL
JUST
TRASH!

I SWORE TO MYSELF I'D
USE YOUR TREASURE TO
MAKE A COMEBACK AND
EXACT REVENGE ON THOSE
BLASTED ARISTOCRATS!

DON'T
PUSH
ME, BOY!

がしっ!!

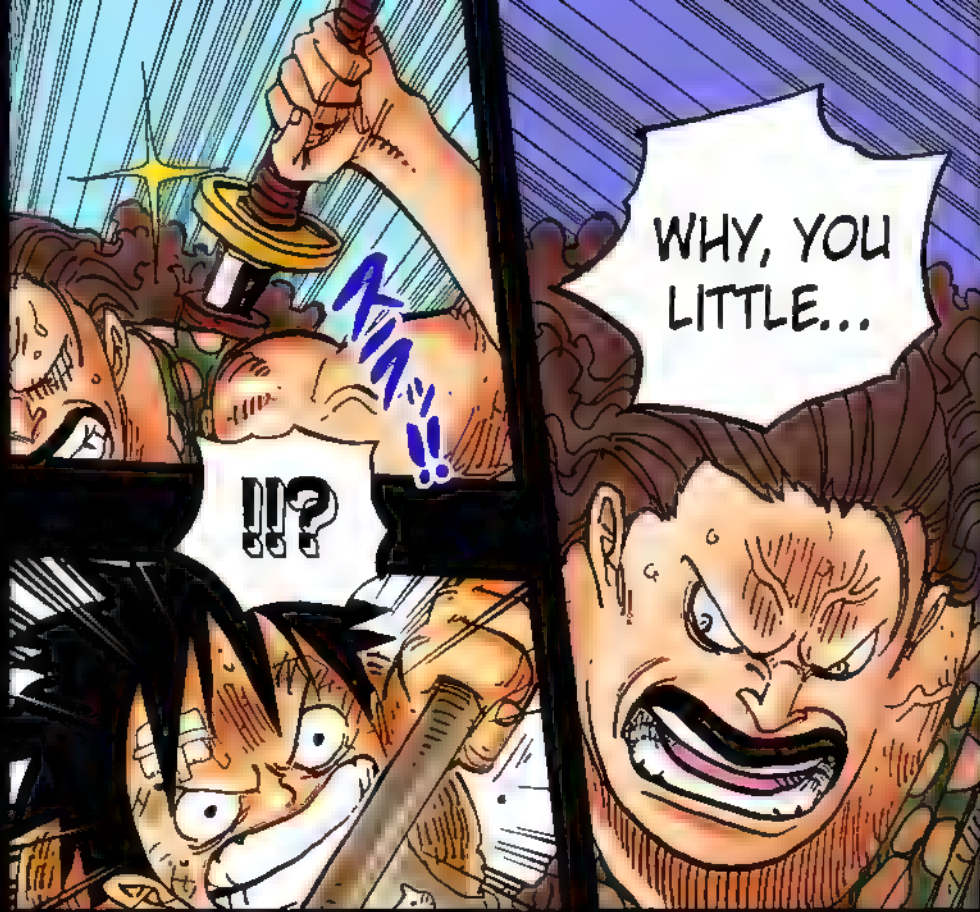
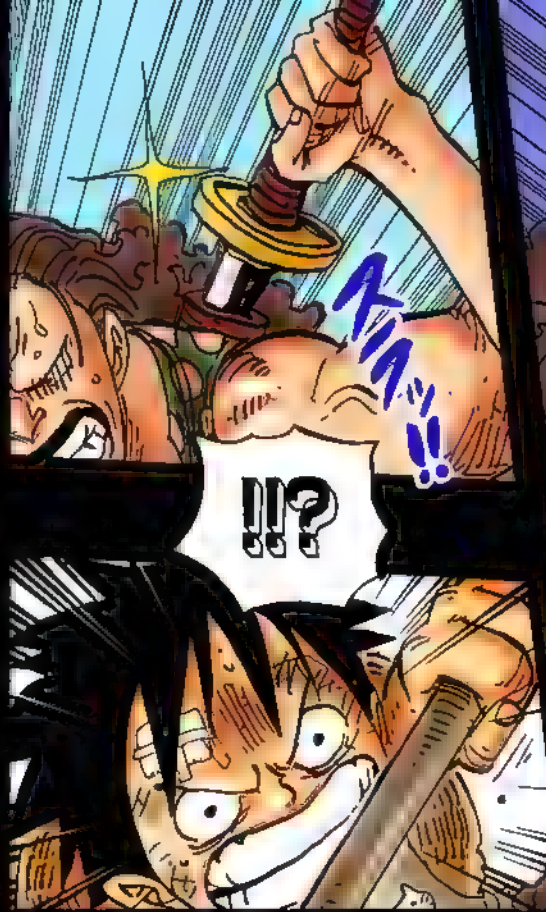
STOP
TALKING
ABOUT
SABO LIKE
THAT!!

DEED
DOWN, HE WAS
THUMBING HIS
NOSE AT YOU
ALL ALONG!!

HE'S ONE OF
THEM, YOU FOOL!
HE WAS ONLY
HANGING OUT WITH
YOU BECAUSE IT
MADE HIM FEEL
SUPERIOR!

SABO
DOESN'T
THINK
LIKE
THAT!!

HIS PARENTS
ARE RICH BEYOND
IMAGINING! HE
WAS SLUMMING
WITH YOU FOR A
CHEAP THRILL!
YOU WERE HIS
PLAYTHINGS!



WHY, YOU
LITTLE...



YEAH!! SABO
JUST WANTS
TO BE FREE!!

AAAHH
!!

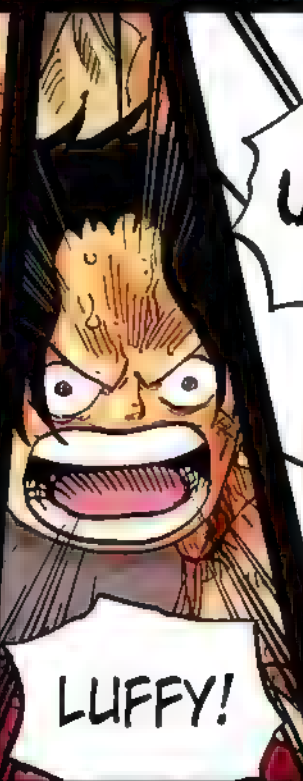
!!?

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!!!

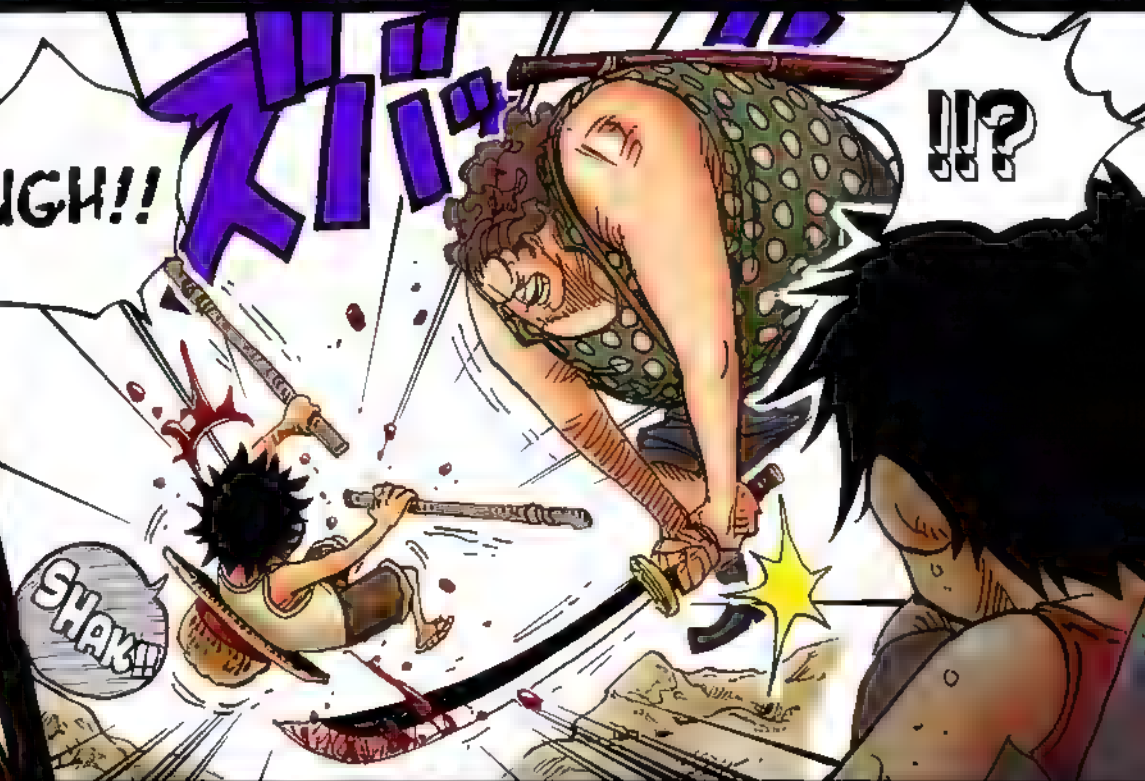


I'LL
KILL
YOU!

AAAAH
!!



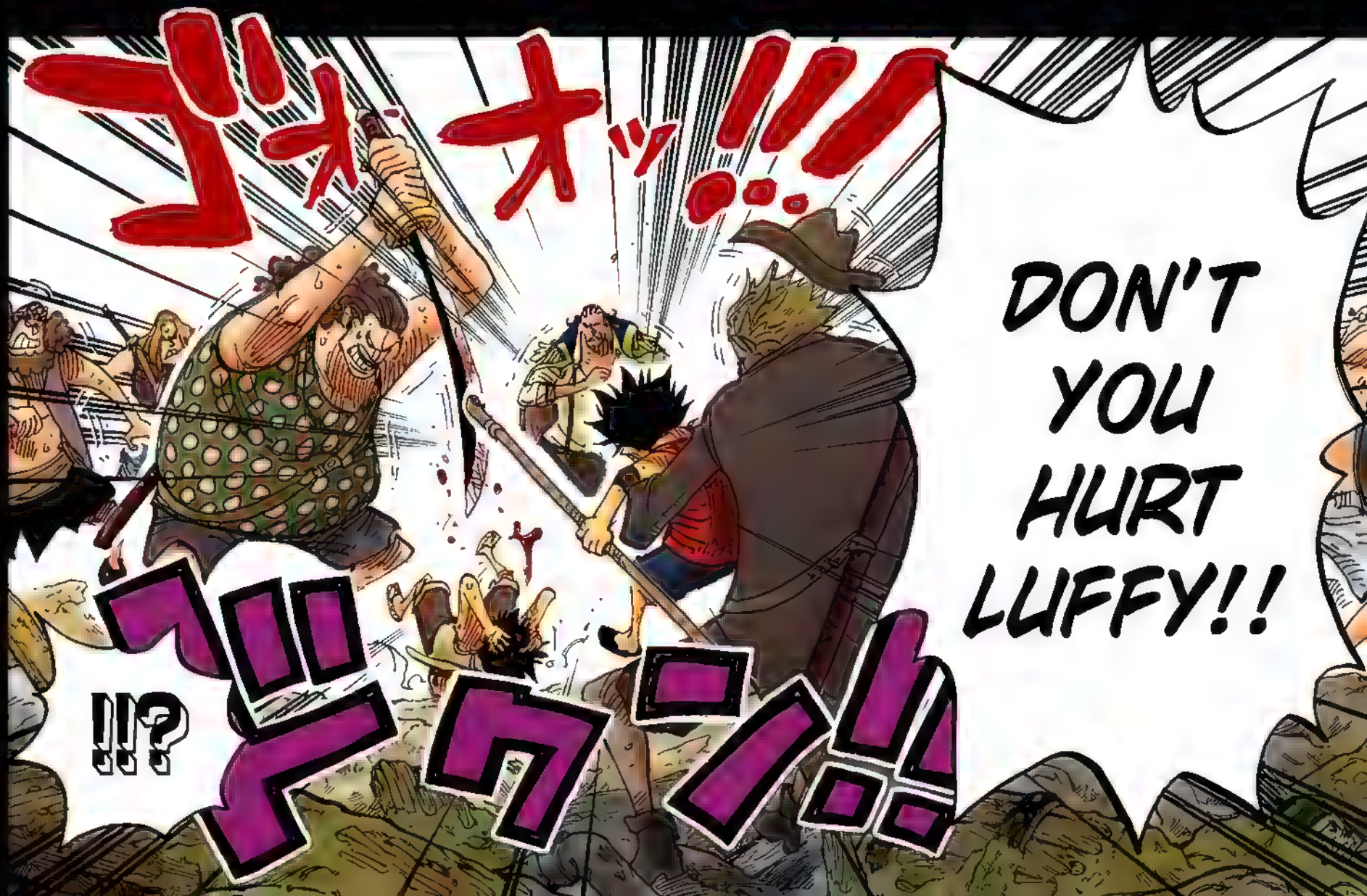
LUFFY!



UGH!!

SHAK!!

!!?



DON'T
YOU
HURT
LUFFY!!

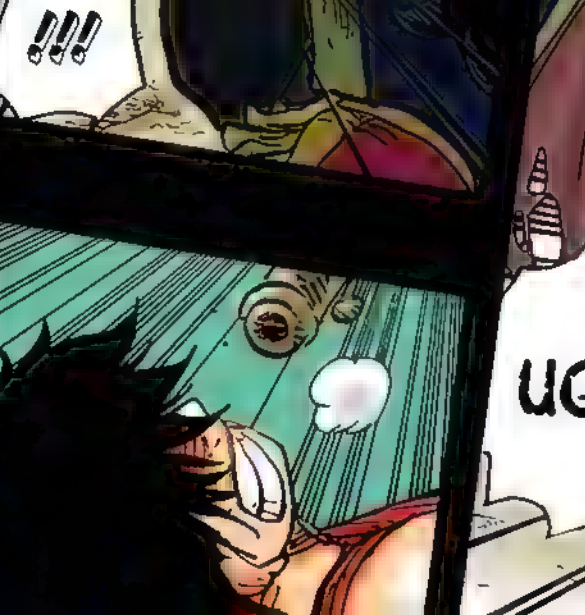
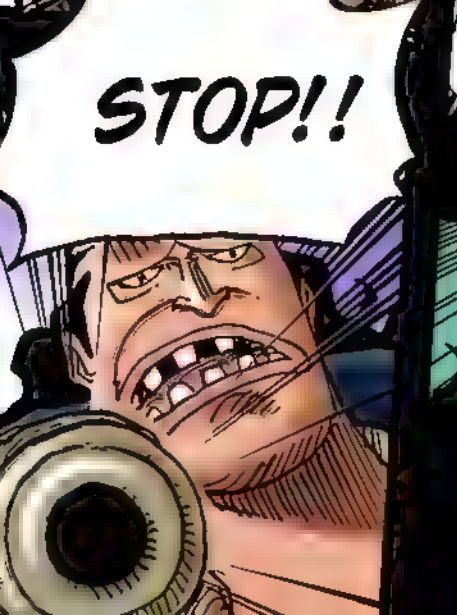
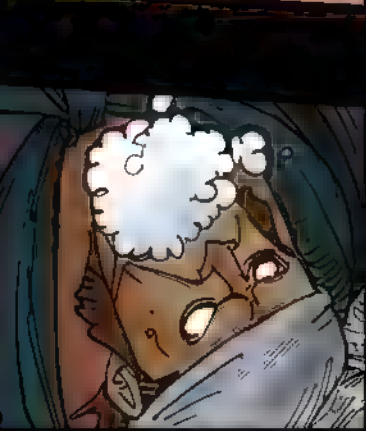
!!?

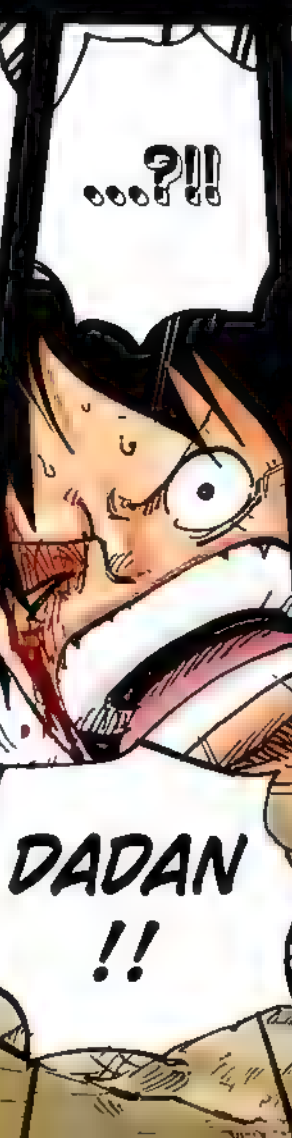
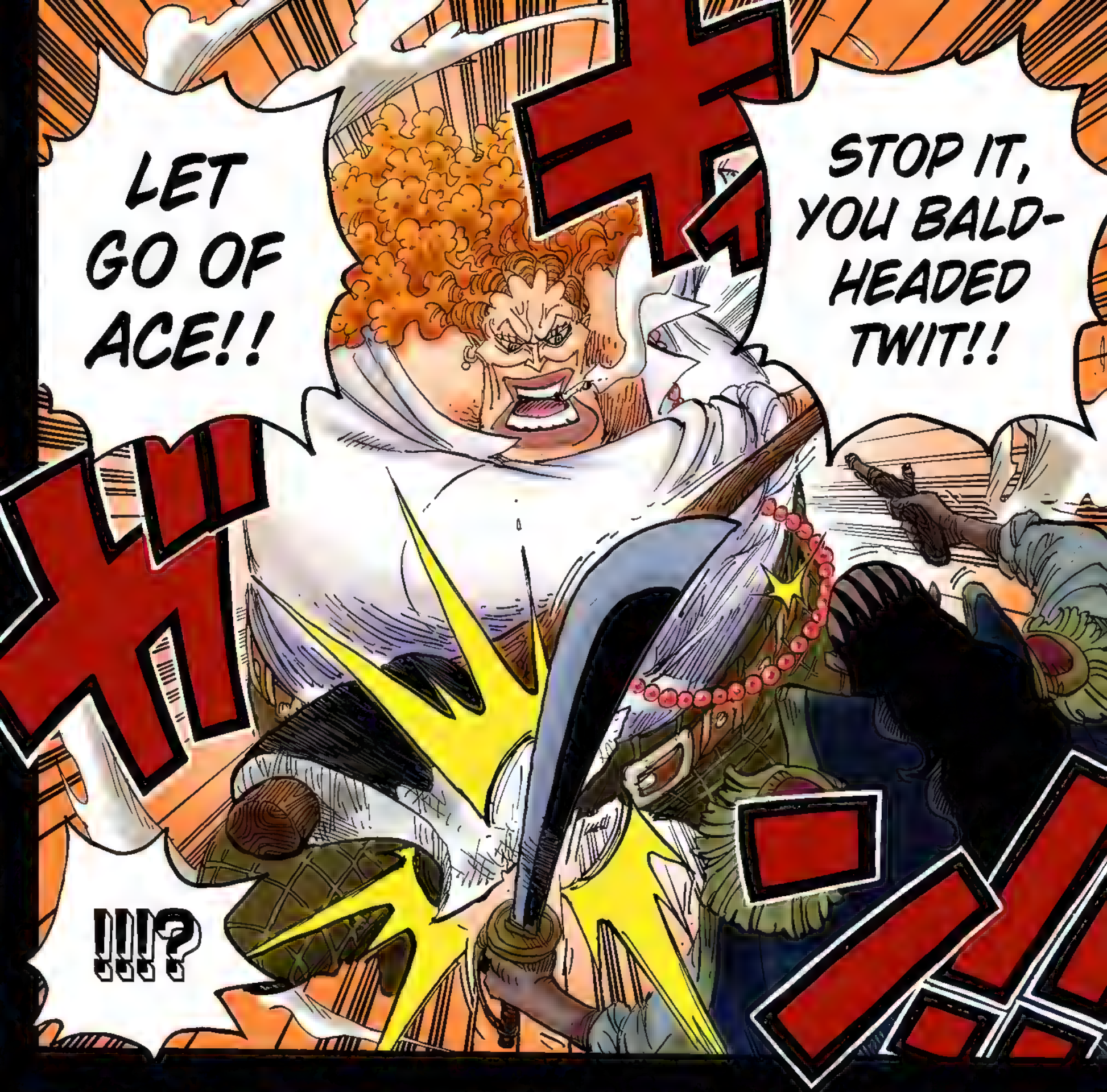
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...I WAS
FORCED TO
FOSTER THESE
BRATS.

I'M DADAN
THE BANDIT!
FOR SOME
BLASTED
REASON...

YOU'RE THAT
BOSS MONKEY
FROM MT.
CORVO...

NOW
THEN...



DOGURA!

YOU LOOK
TERRIBLE,
LUFFY!

WHERE'S
SABO?!

SABO'S
OKAY. HE'S
NOT HERE.



OKAY,
BOSS!

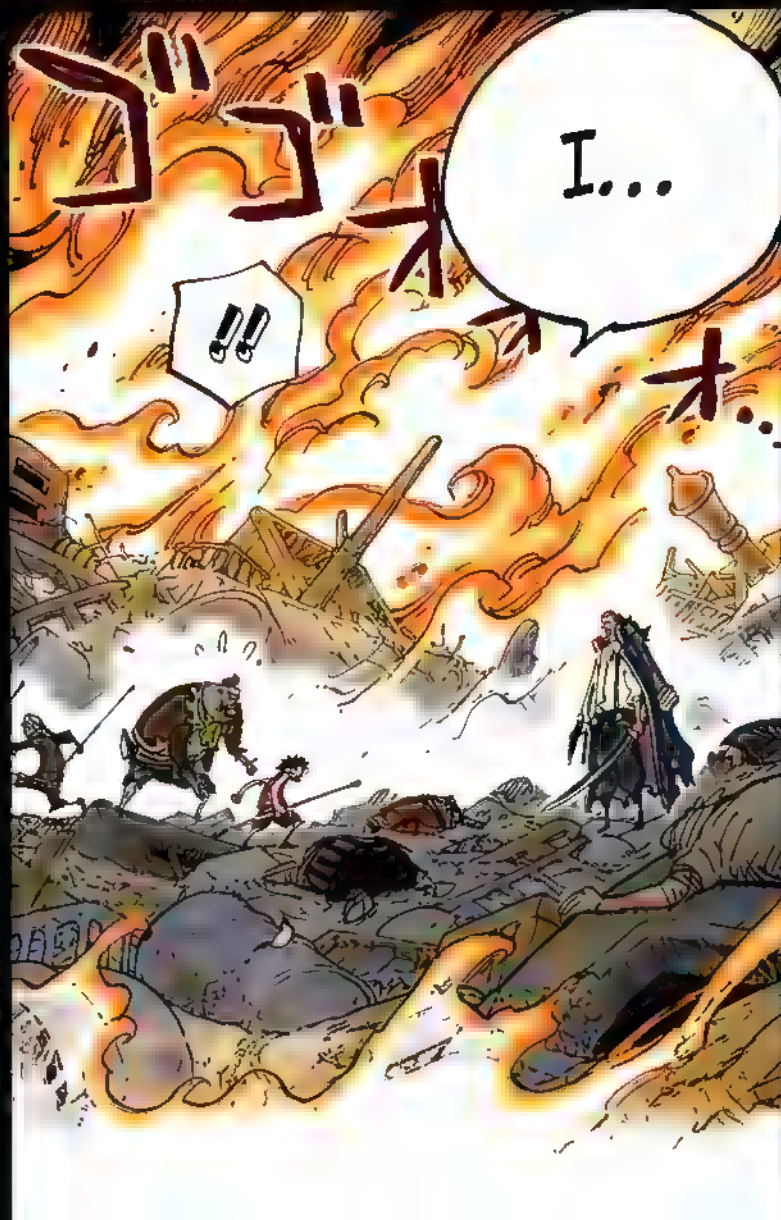
HURRY
UP,
ACE!!

LET'S
RUN!!



!!!?

I WILL
NEVER RUN
AWAY!!



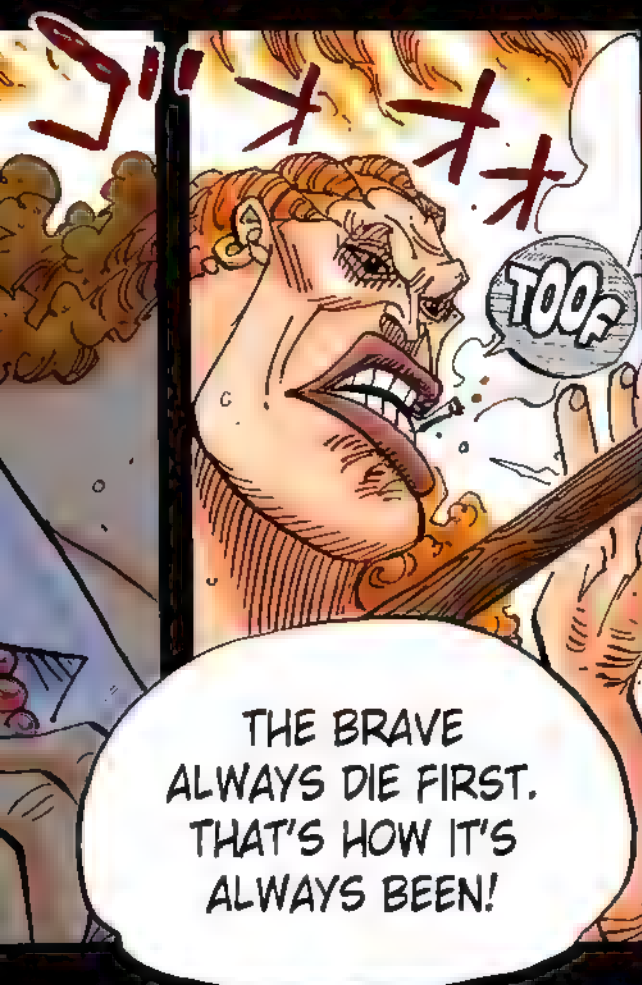
I...





...AND A CHILD.

A WOMAN...

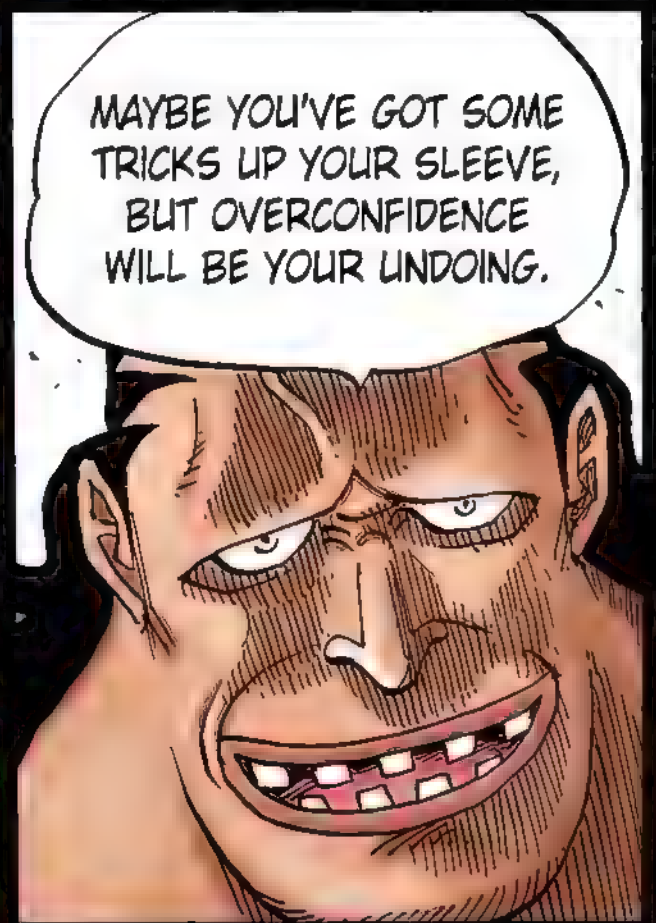


TOO!

THE BRAVE ALWAYS DIE FIRST. THAT'S HOW IT'S ALWAYS BEEN!



ONLY TWO TYPES SURVIVE ON THE BATTLEFIELD--THE STRONG AND THE COWARDLY.



MAYBE YOU'VE GOT SOME TRICKS UP YOUR SLEEVE, BUT OVERCONFIDENCE WILL BE YOUR UNDOING.



HUH?!



HOW DID THIS HAPPEN?!

THE HEAT!! THERE'S NO ESCAPE!!

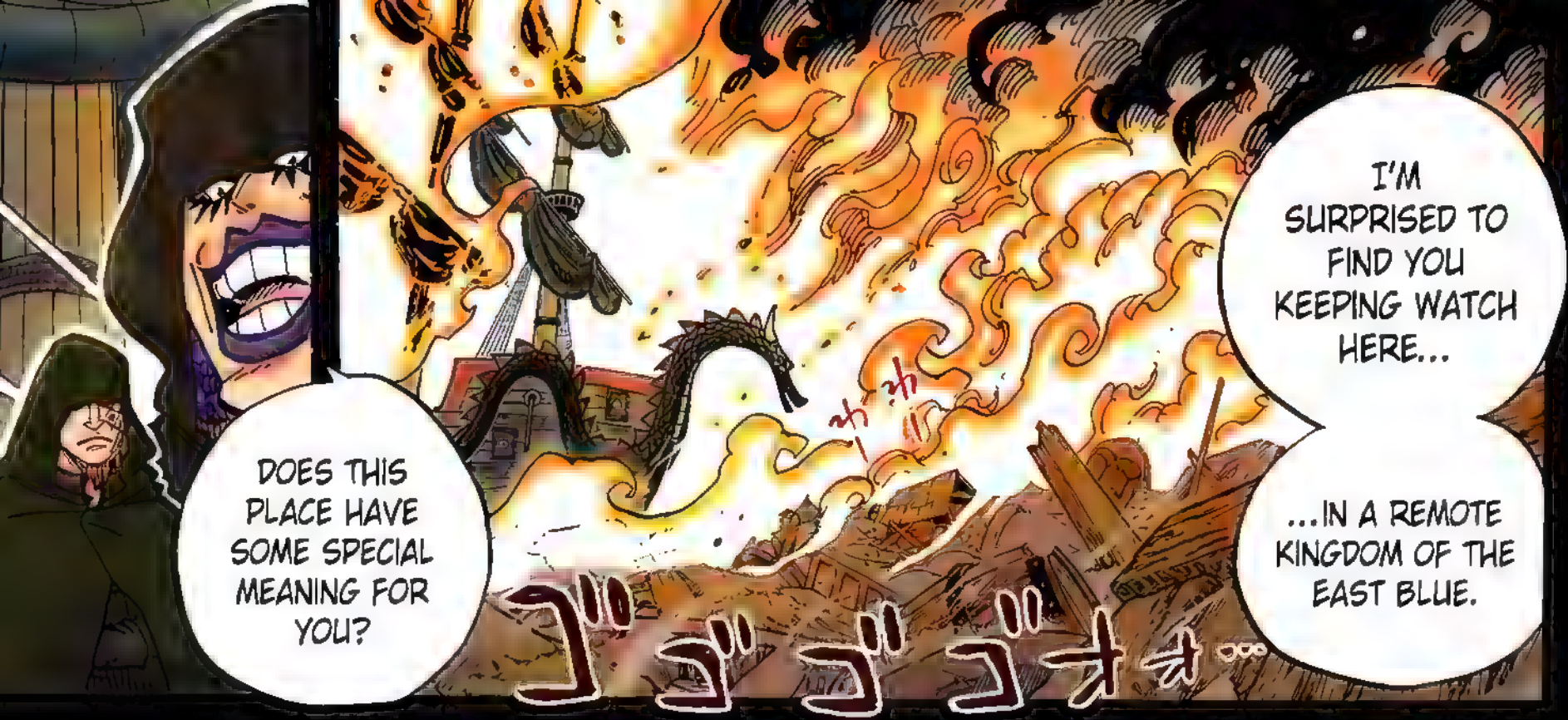
IT'S ALL OVER! WE'RE SURROUNDED BY THE FLAMES!!

WAAAGH !!



NOOO !!





DOES THIS
PLACE HAVE
SOME SPECIAL
MEANING FOR
YOU?

I'M
SURPRISED TO
FIND YOU
KEEPING WATCH
HERE...

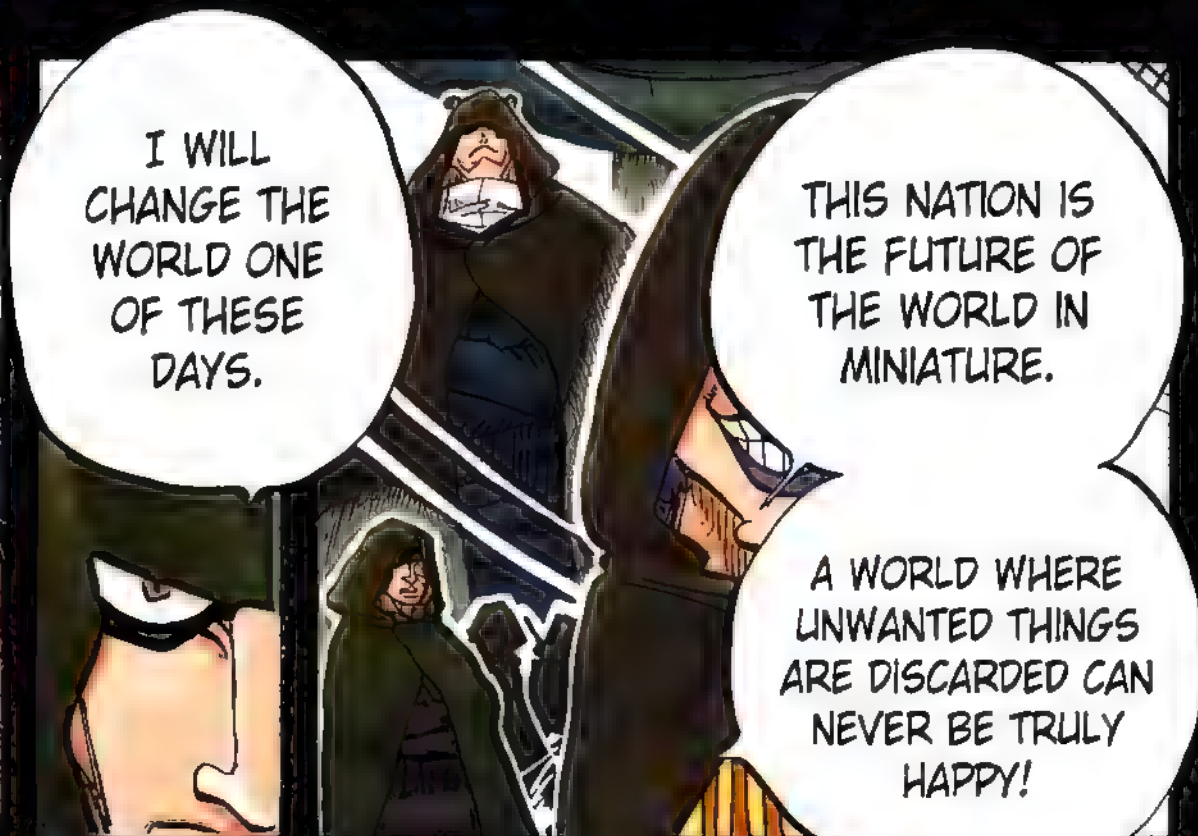
...IN A REMOTE
KINGDOM OF THE
EAST BLUE.



YET, EVEN
IN THIS
PLACE...

IF I STAY
HERE, I'LL
NEVER BE
FREE!!

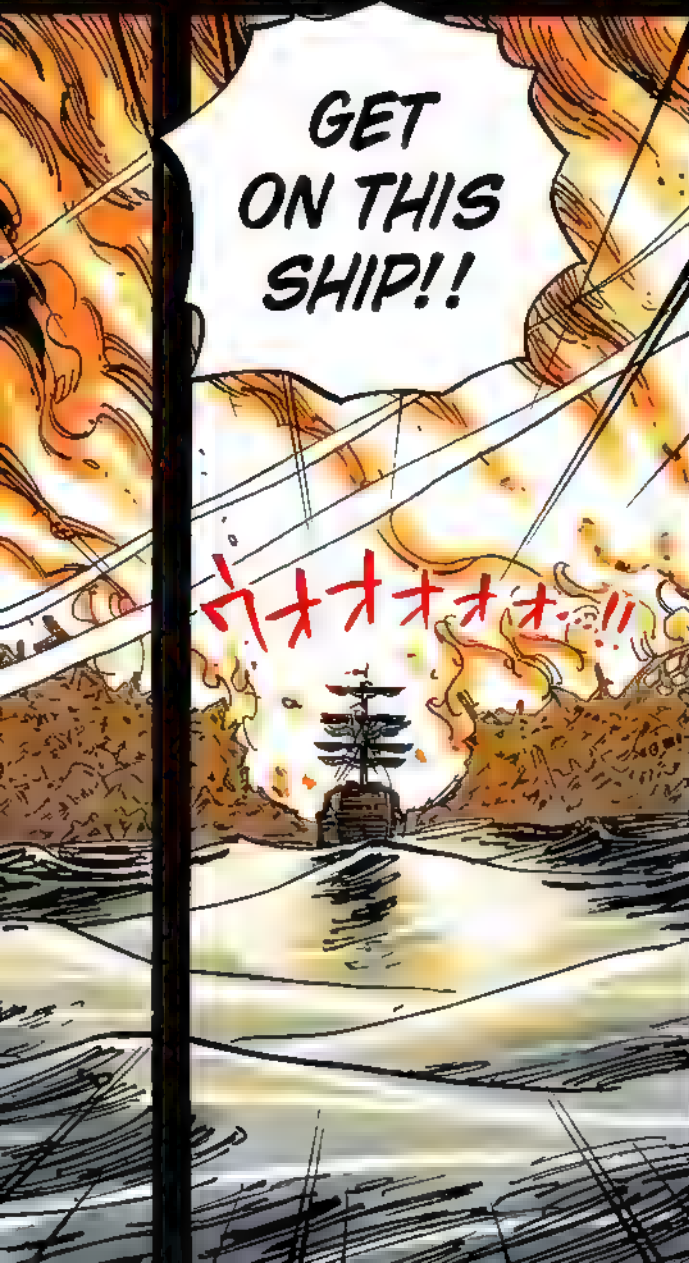
...CHILDREN
WILL
CONTINUE TO
BE BORN!



I WILL
CHANGE THE
WORLD ONE
OF THESE
DAYS.

THIS NATION IS
THE FUTURE OF
THE WORLD IN
MINIATURE.

A WORLD WHERE
UNWANTED THINGS
ARE DISCARDED CAN
NEVER BE TRULY
HAPPY!



GET
ON THIS
SHIP!!

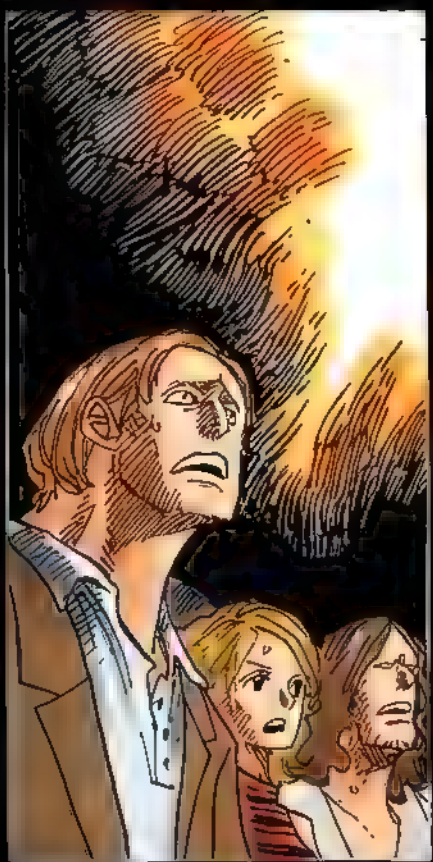
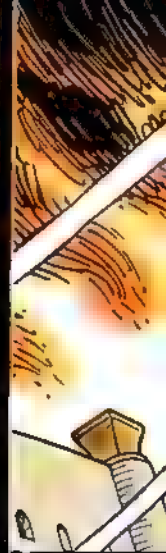
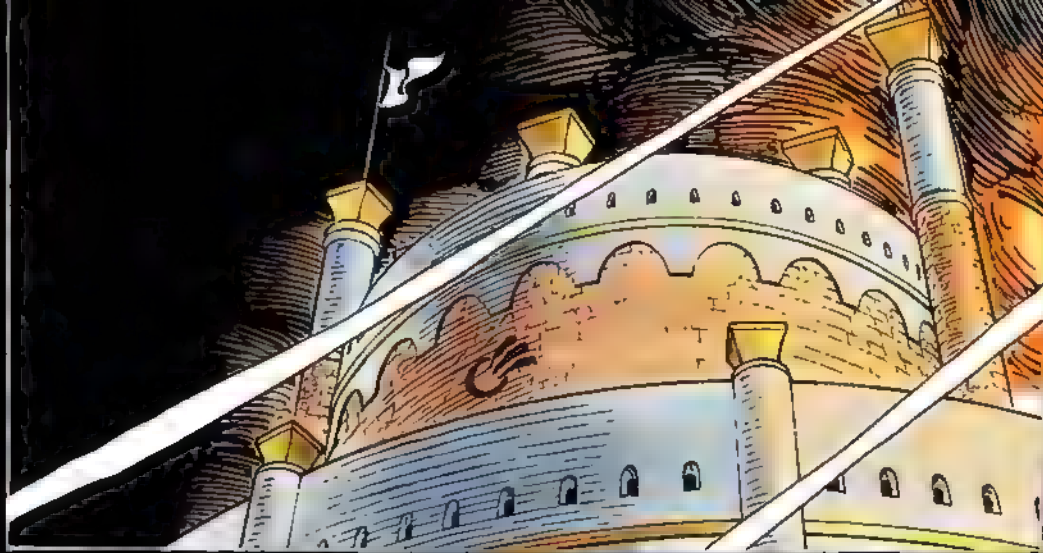


THOSE OF
YOU WITH
THE WILL TO
FIGHT FOR
FREEDOM!!

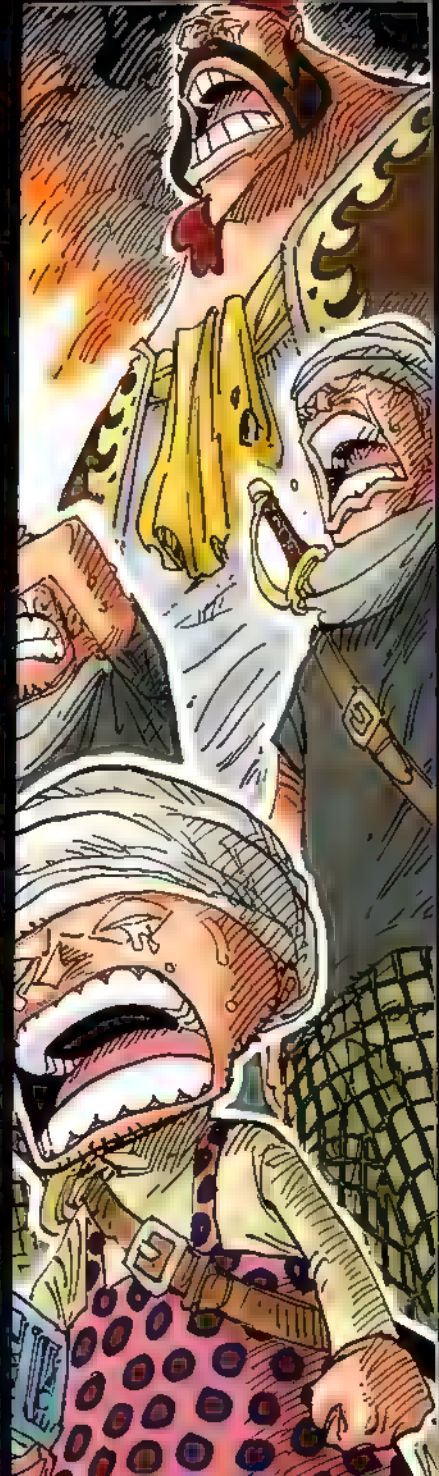


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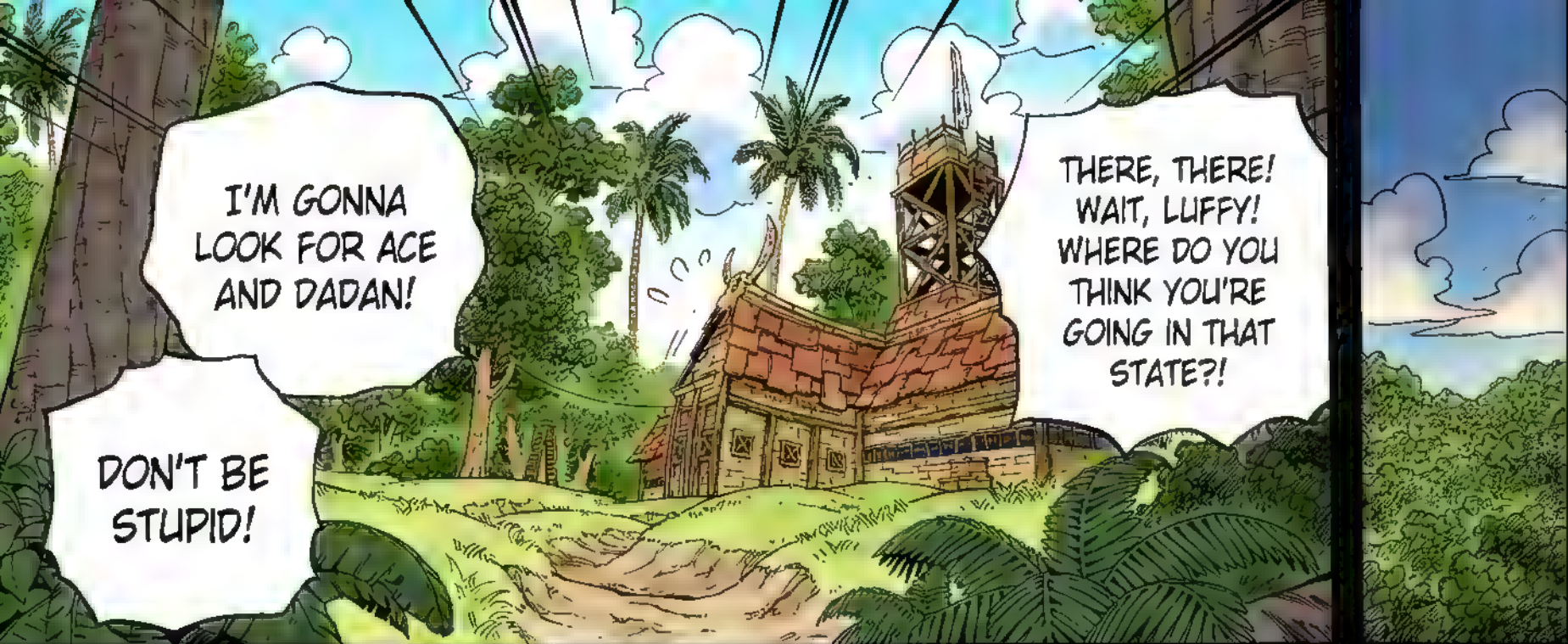


...AFTER THE
HOLOCAUST
AT GRAY
TERMINAL.



ACE AND
DADAN...

...DIDN'T
COME
BACK...



I'M GONNA
LOOK FOR ACE
AND DADAN!

DON'T BE
STUPID!

THERE, THERE!
WAIT, LUFFY!
WHERE DO YOU
THINK YOU'RE
GOING IN THAT
STATE?!



...AND
EXTERMINATING
THE
SURVIVORS.

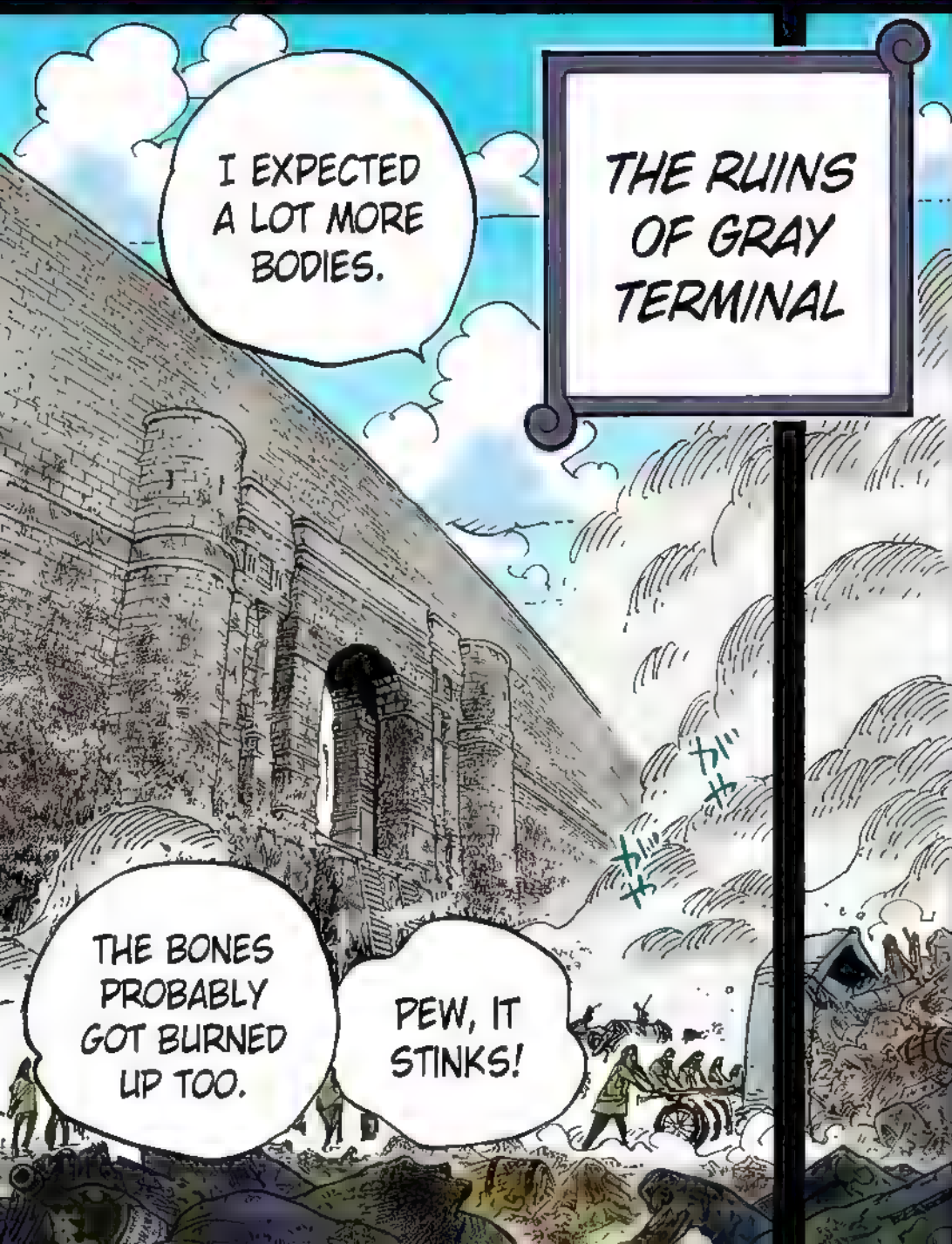
AND WHEN I
SAY "CLEANING
UP," I MEAN
SWEEPING UP
THE BURNED
TRASH...

THE MILITARY IS
RUNNING AROUND
TRASH MOUNTAIN
CLEANING UP AFTER
THE FIRE.

YOUR WOUNDS
ARE REALLY DEEP.
THERE, THERE!
JUST GET SOME
REST!

IF YOU GO
NOW, YOU'LL
BE KILLED!

BUT...



I EXPECTED
A LOT MORE
BODIES.

THE RUINS
OF GRAY
TERMINAL

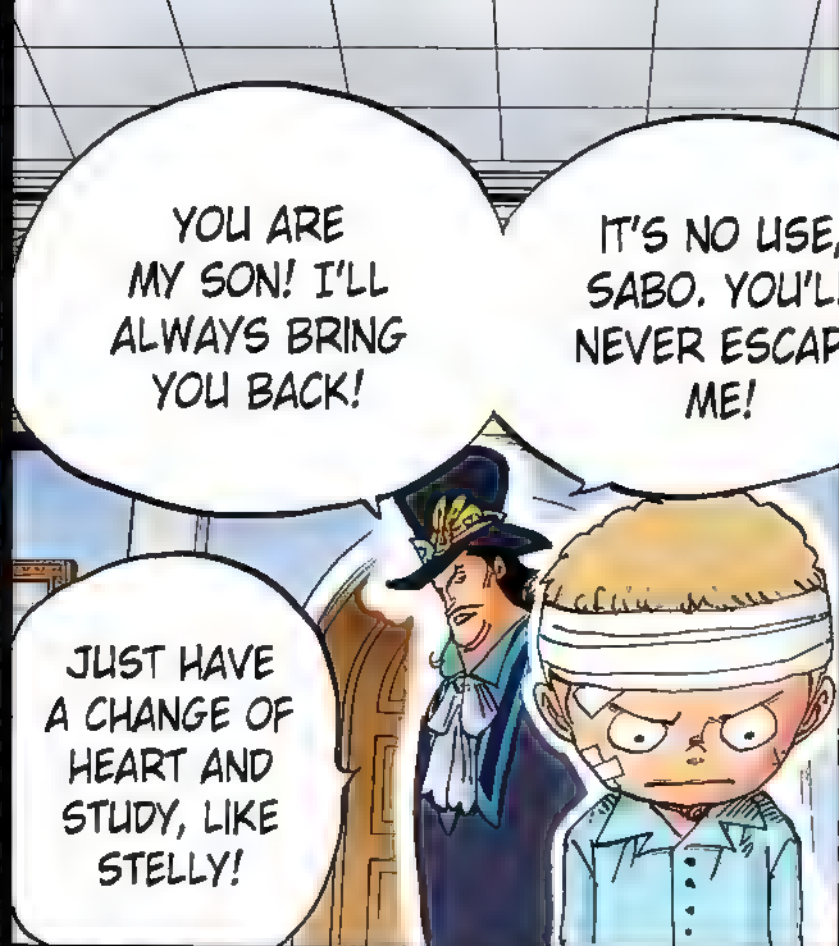
THE BONES
PROBABLY
GOT BURNED
UP TOO.

PEW, IT
STINKS!



SABO
HAS TO BE
WORRIED
ABOUT HIM!

I WANNA
SEE ACE!



YOU ARE MY SON! I'LL ALWAYS BRING YOU BACK!

IT'S NO USE, SABO. YOU'LL NEVER ESCAPE ME!

JUST HAVE A CHANGE OF HEART AND STUDY, LIKE STELLY!



I'M JUST GLAD THOSE ROGUES GOT BURNED UP.

I HEARD BLUEJAM'S SHIP BURNED IN THE END.



HO HO HO! THAT'S NICE TO HEAR, STELLY! HOW ABOUT I BUY YOU SOME EXPENSIVE CLOTHES?

IT'S ALL RIGHT! YOU'LL ALWAYS HAVE ME, FATHER!

THERE WILL BE A CEREMONY TOMORROW AND YOU'LL GET TO SEE THE CELESTIAL DRAGONS UP CLOSE.



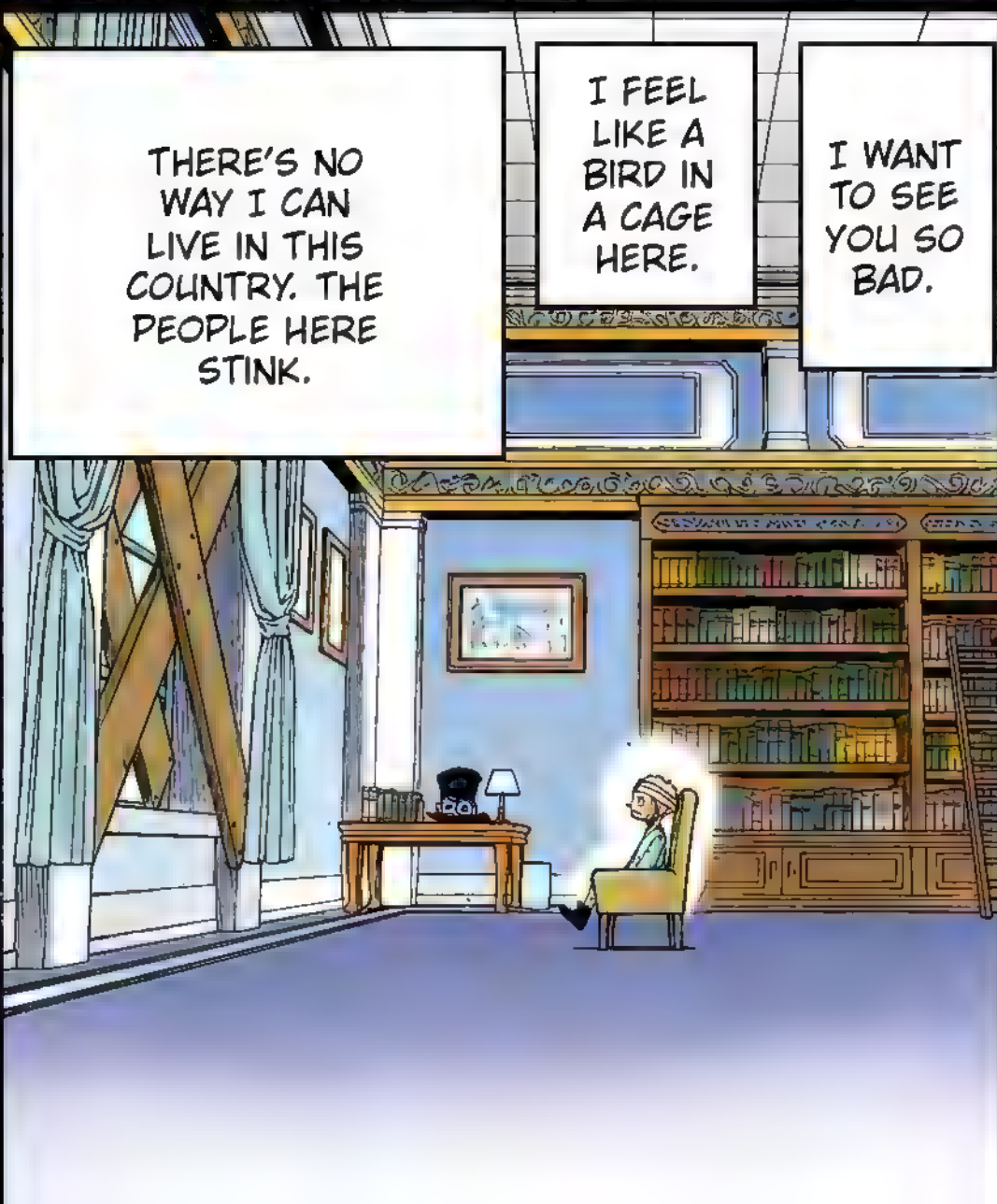
IT'S YOUR DUTY TO PLEASE US. YOU SHOULD FIND HAPPINESS IN THAT!

DON'T YOU AGREE?

YOUR MOTHER AND I GAVE YOU LIFE.



WHAT IS FREEDOM? WHERE CAN I FIND IT?



THERE'S NO WAY I CAN LIVE IN THIS COUNTRY. THE PEOPLE HERE STINK.

I FEEL LIKE A BIRD IN A CAGE HERE.

I WANT TO SEE YOU SO BAD.

ACE, LUFFY, I HOPE YOU TWO ARE SAFE.

...A GRAND CEREMONY IS PREPARED FOR THE ARRIVAL OF THEIR SHIP.

ON THE DAY THE WORLD ARISTOCRATS ARE TO VISIT THE KINGDOM OF GOA FROM THE GRAND LINE...

A CHILD?!

WHO IS HE?!
WHERE'S HE FROM?!

IS IT A FISHING BOAT?! I SEE A CHILD!

GET BACK HERE! YOU'LL DISRUPT THE CEREMONY!

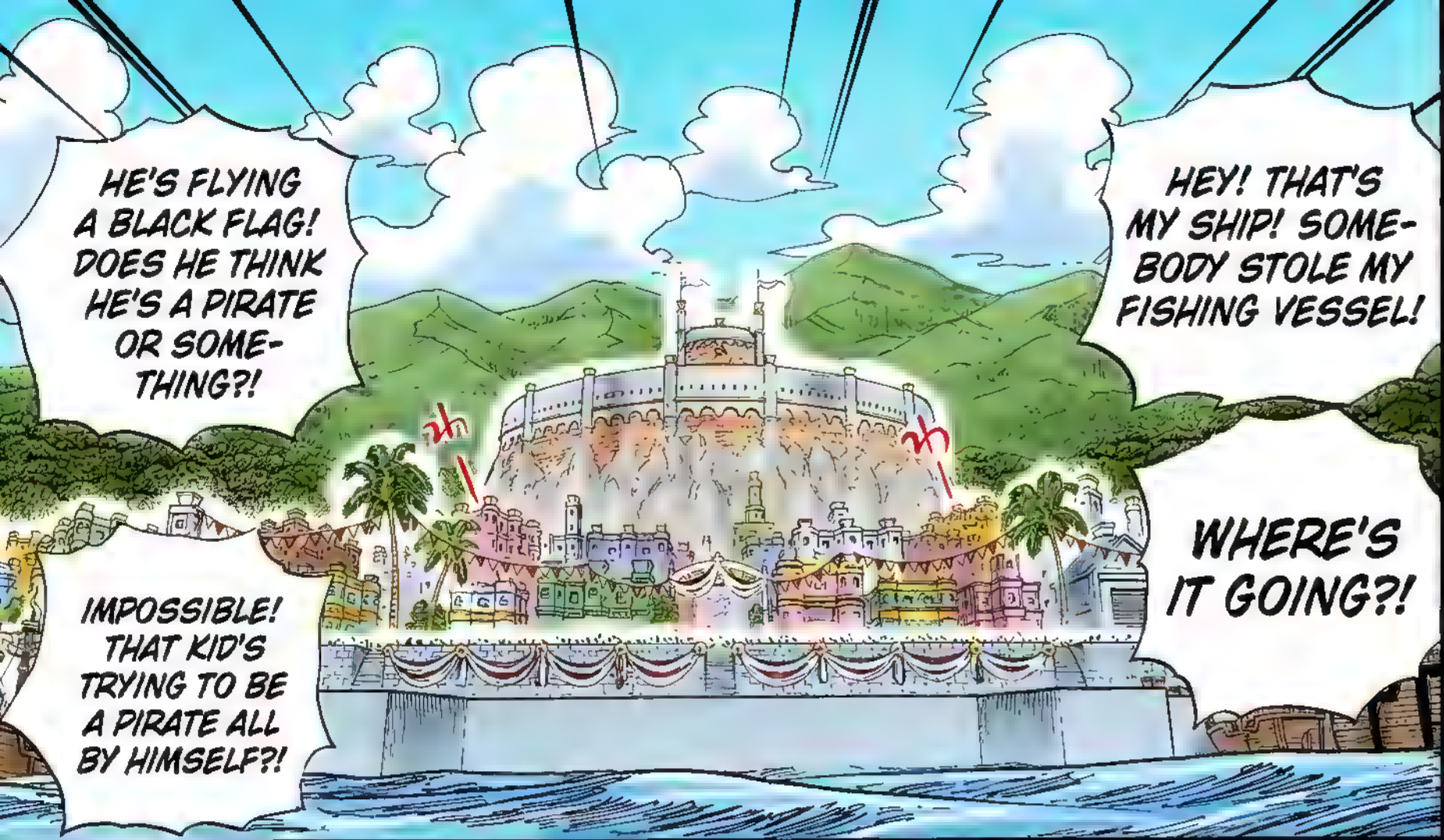
HEY! THERE'S A SHIP OUT THERE!

PERFECT WEATHER TO SET SAIL!

TODAY'S A GOOD DAY!



ONE PIECE^{vol.60}

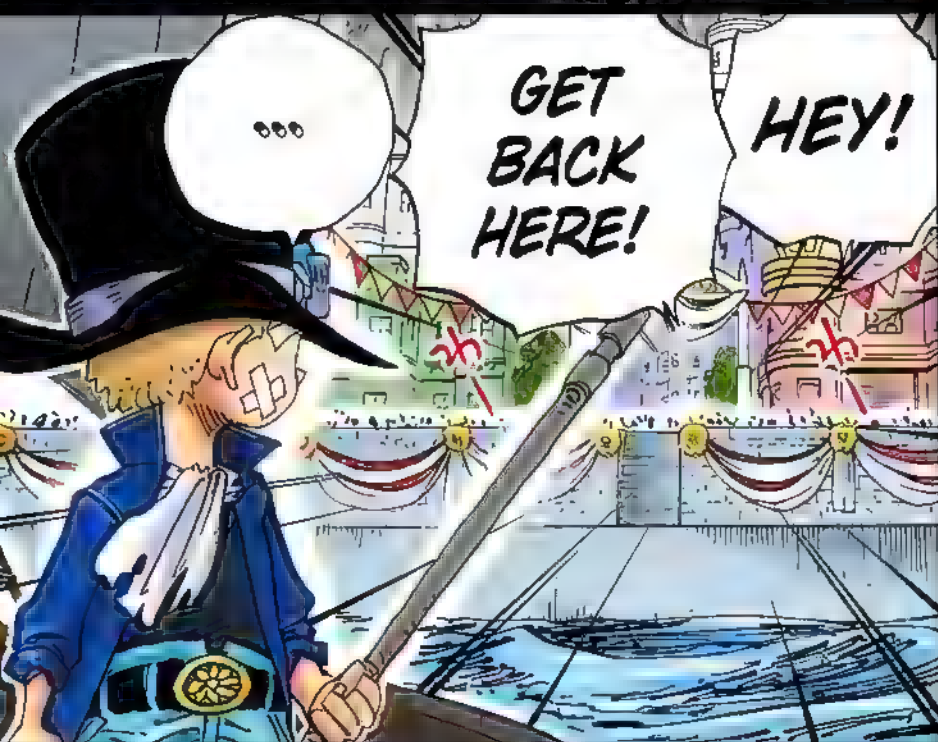


HE'S FLYING
A BLACK FLAG!
DOES HE THINK
HE'S A PIRATE
OR SOME-
THING?!

HEY! THAT'S
MY SHIP! SOME-
BODY STOLE MY
FISHING VESSEL!

IMPOSSIBLE!
THAT KID'S
TRYING TO BE
A PIRATE ALL
BY HIMSELF?!

WHERE'S
IT GOING?!



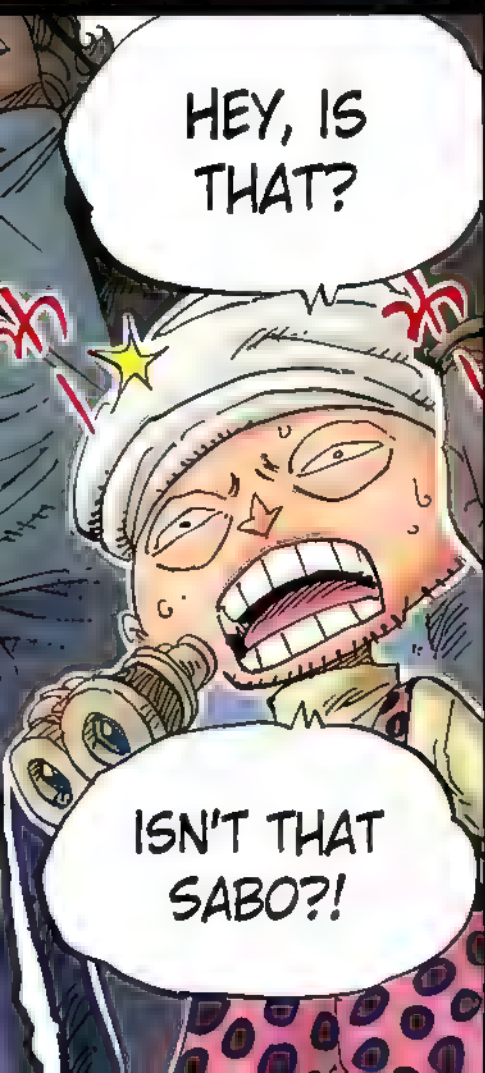
GET
BACK
HERE!

HEY!



HE'S
INTERFERING
WITH THE
CEREMONY!

THE WORLD
GOVERN-
MENT'S
SHIP IS
COMING!



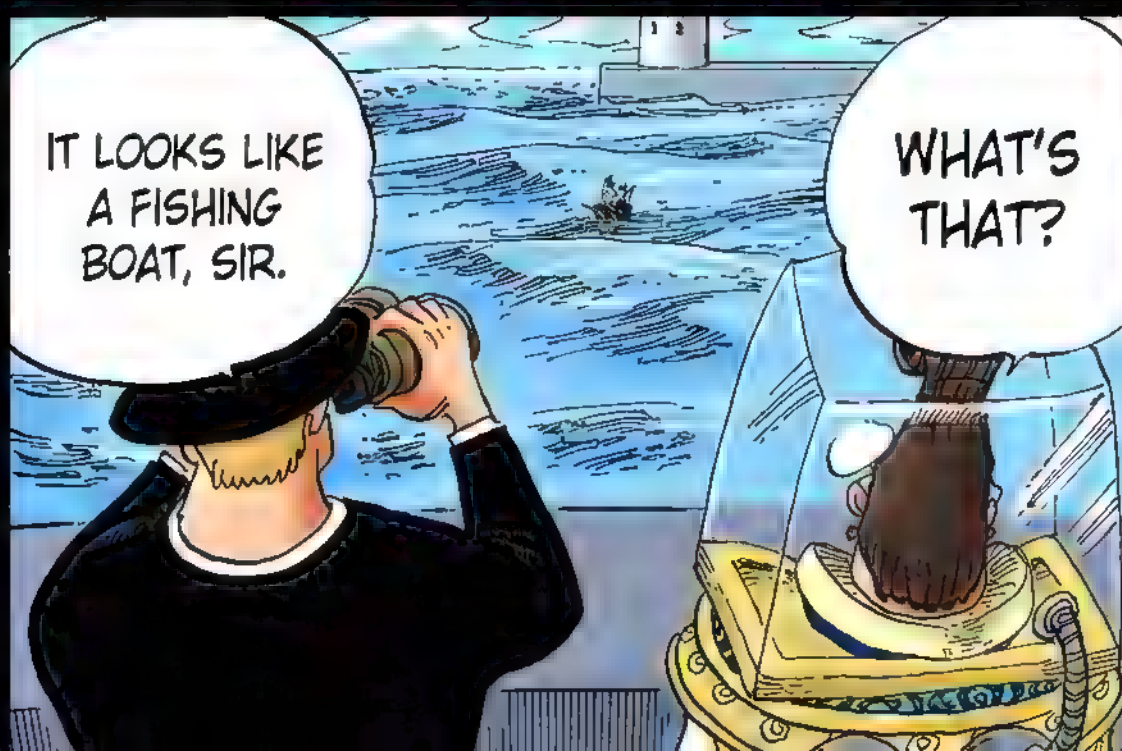
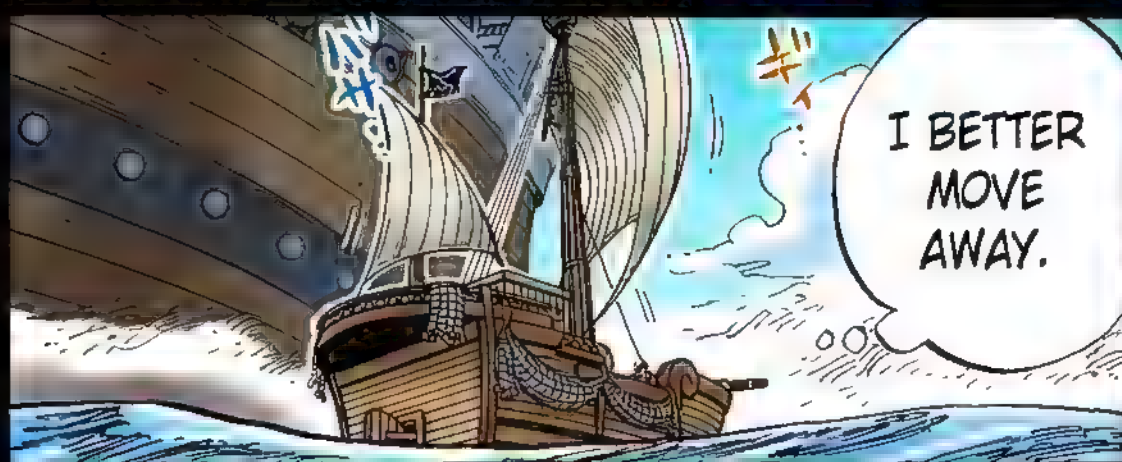
HEY, IS
THAT?

ISN'T THAT
SABO?!



WHAT I'M MOST
AFRAID OF IS BEING
SWALLOWED UP BY
THIS NATION...

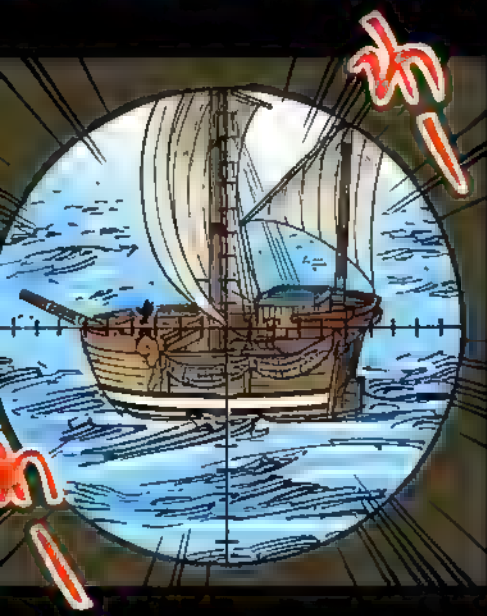
...AND TURNING
INTO SOMEONE
I'D HATE! I WON'T
GO BACK!





IT'S THE
CHANCE OF A
LIFETIME TO
GET TO MEET
SOMEONE SO
HOLY!

IS THERE A
REAL WORLD
NOBLEMAN ON
THAT SHIP?!



I'D LOVE
TO BE THE
CAPTAIN OF A
BIG SHIP LIKE
THAT
SOMEDAY.



!!!

TAKE IT
EASY! I
KNOW HOW
YOU FEEL!

BUT YOU CAN'T
GO TO TRASH
MOUNTAIN IN YOUR
STATE! THAT PLACE
IS CRAWLING WITH
SOLDIERS RIGHT
NOW!

ACE
ISN'T
DEAD!!

WE'RE ALL
WORRIED,
LUFFY!

DOGURA SHOULD
BE AT TRASH
MOUNTAIN LOOKING
AROUND RIGHT
NOW. JUST LEAVE
IT TO HIM!

BUT I WANT
TO BELIEVE THAT
BOSS AND ACE
ARE STILL ALIVE!

AFTER THAT
HUGE FIRE, I
KNOW THE
CHANCES ARE
PRETTY SLIM.

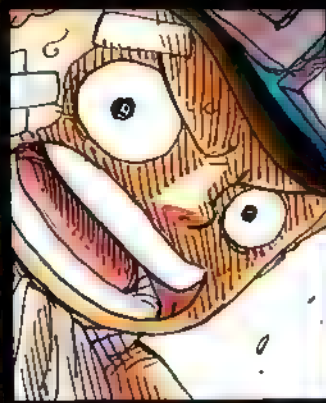
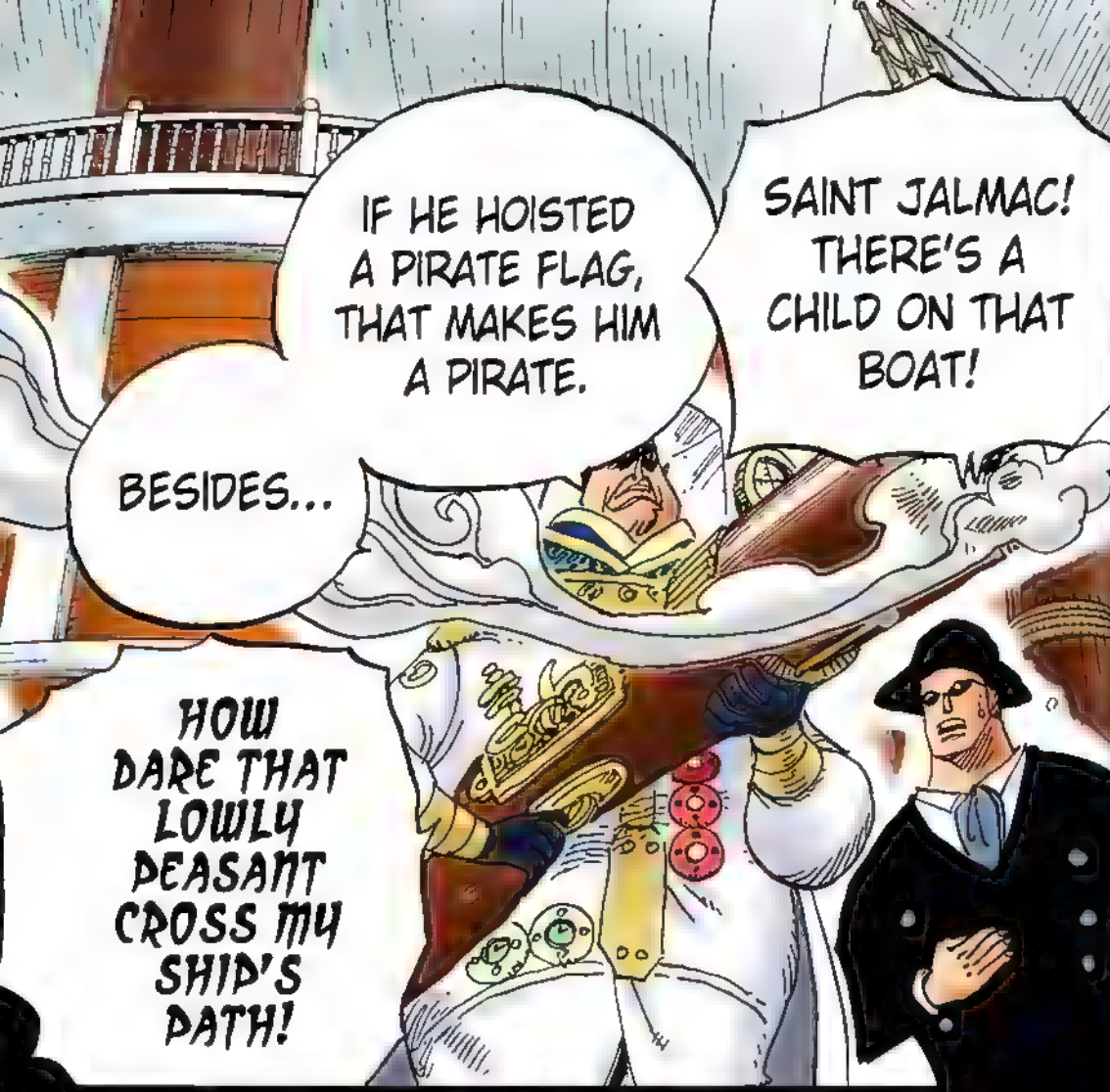
THE KID
MUST HAVE
ANGERED THE
CELESTIAL
DRAGON!

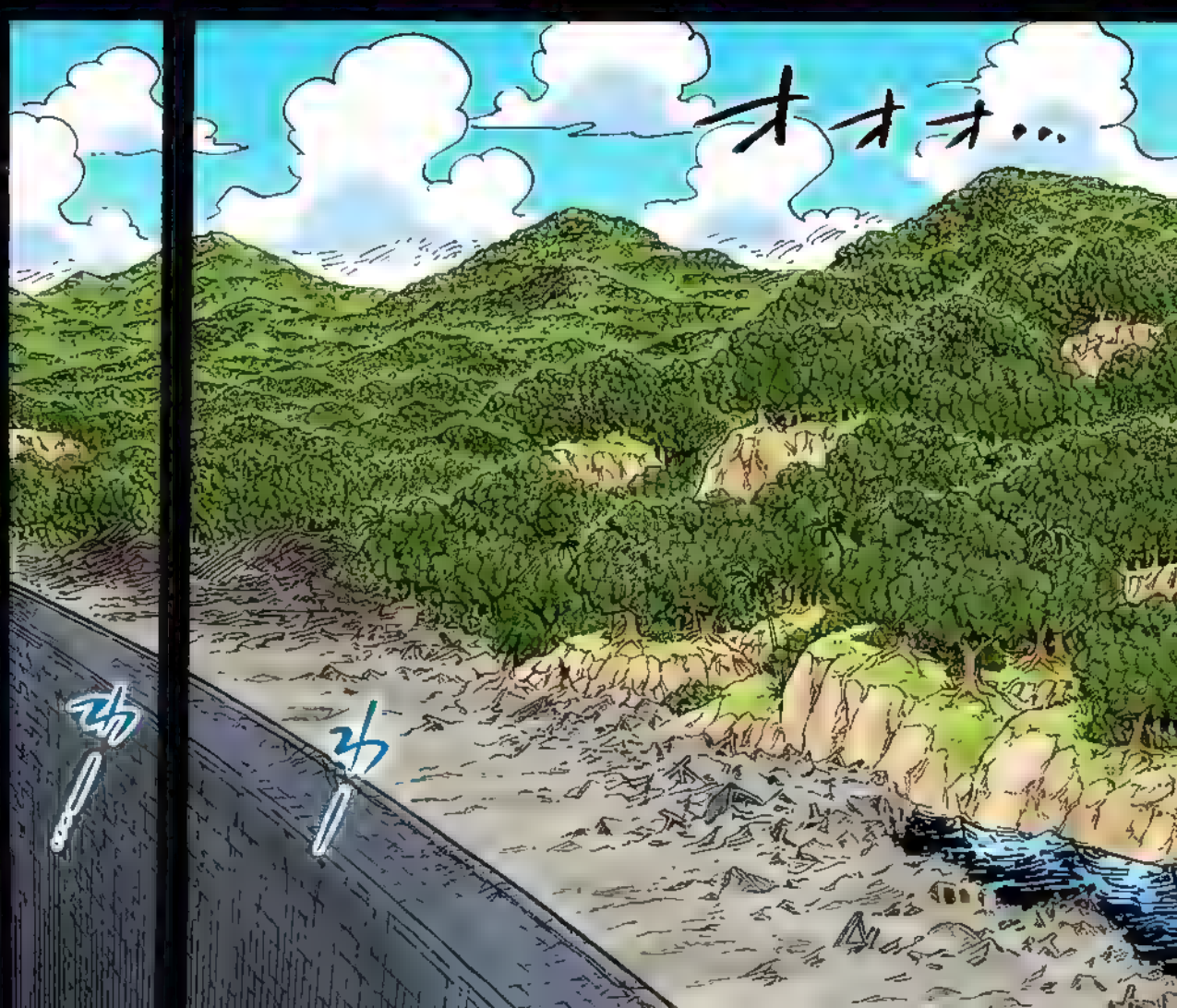
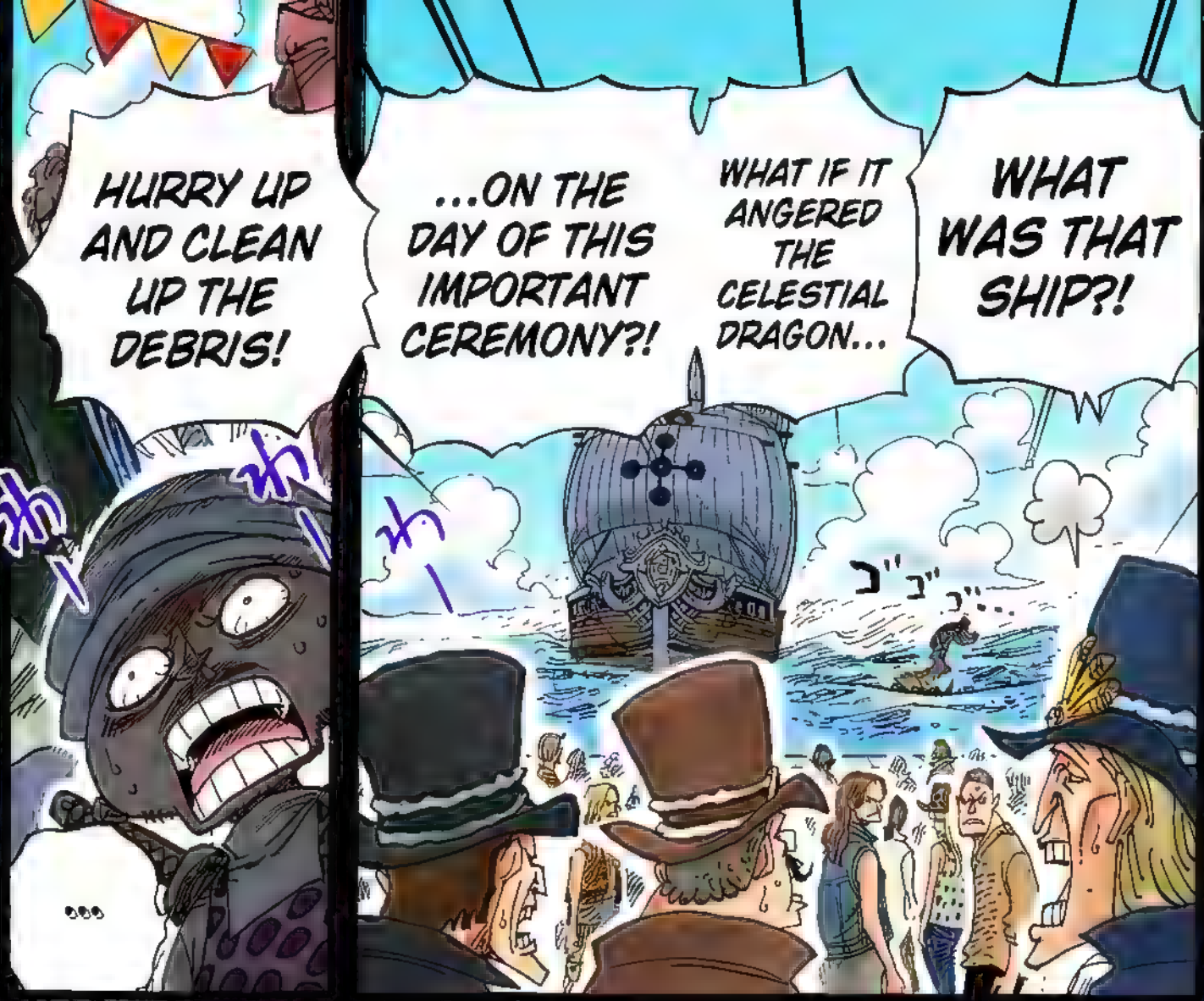
IS THE
KID
OKAY?!

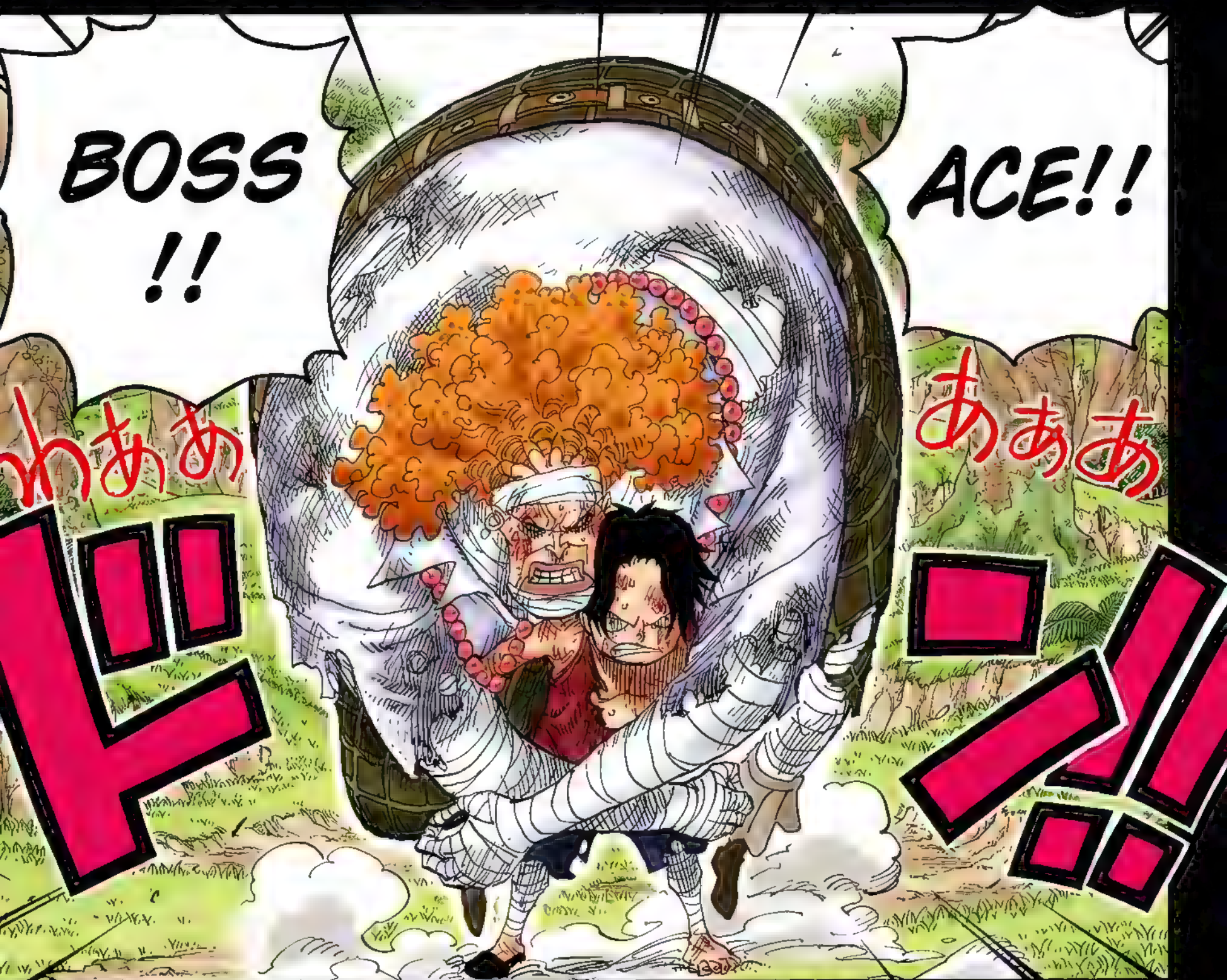
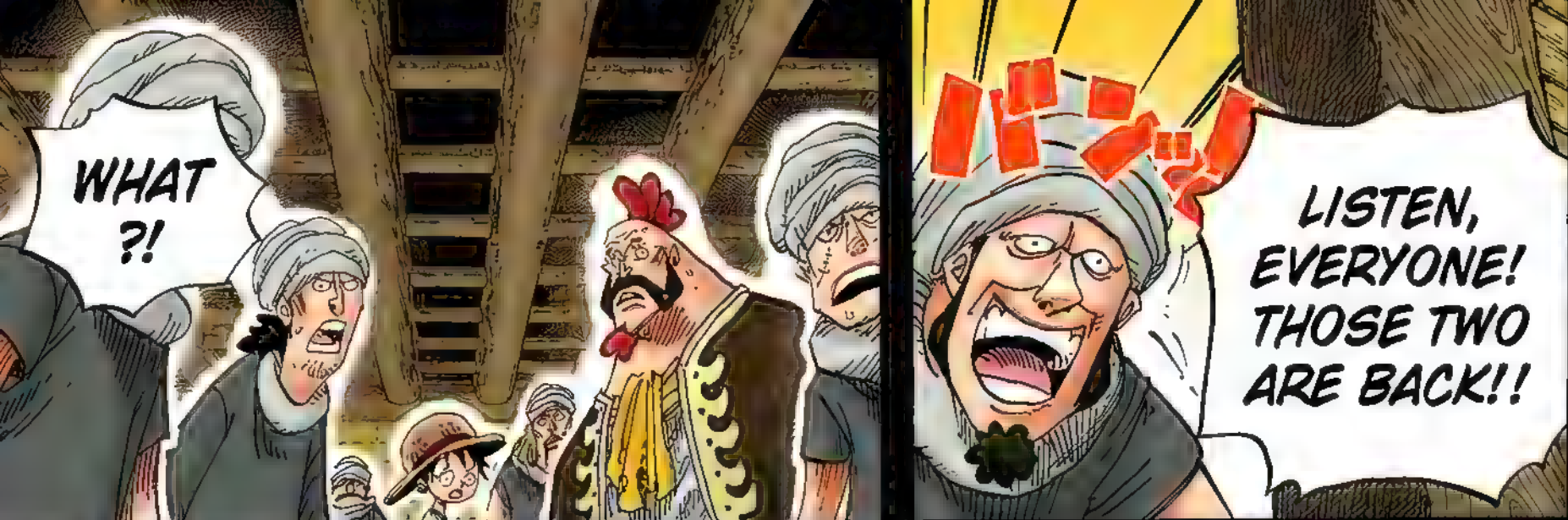
SABO
!!

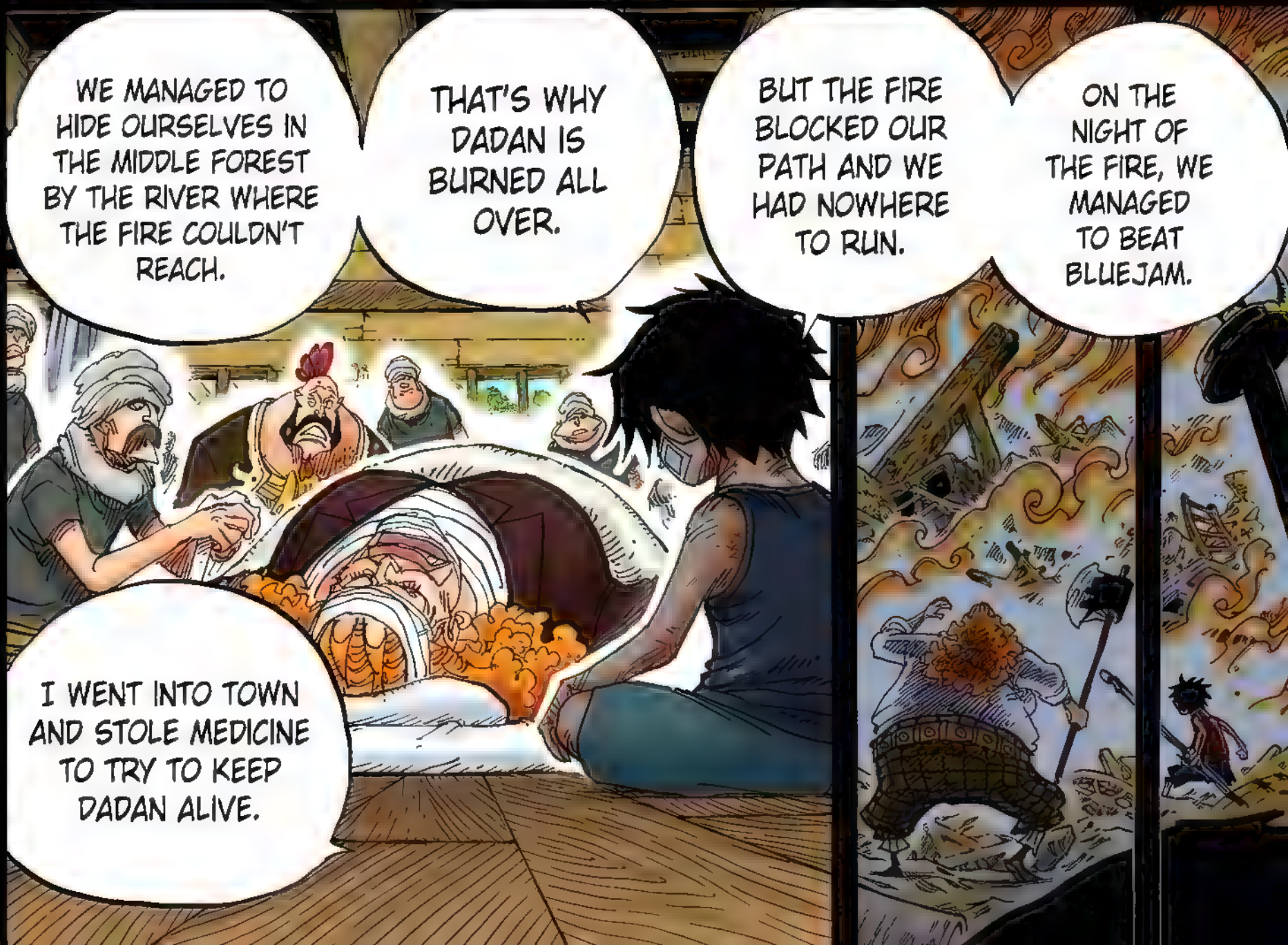
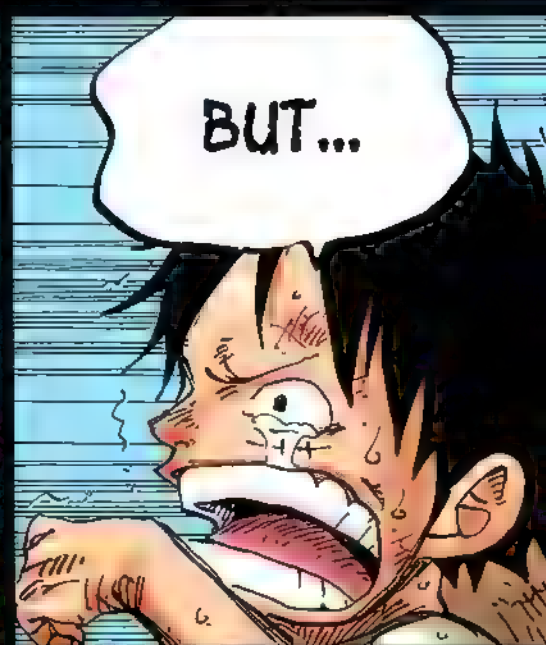
THE FISHING
BOAT GOT
SHOT AT!

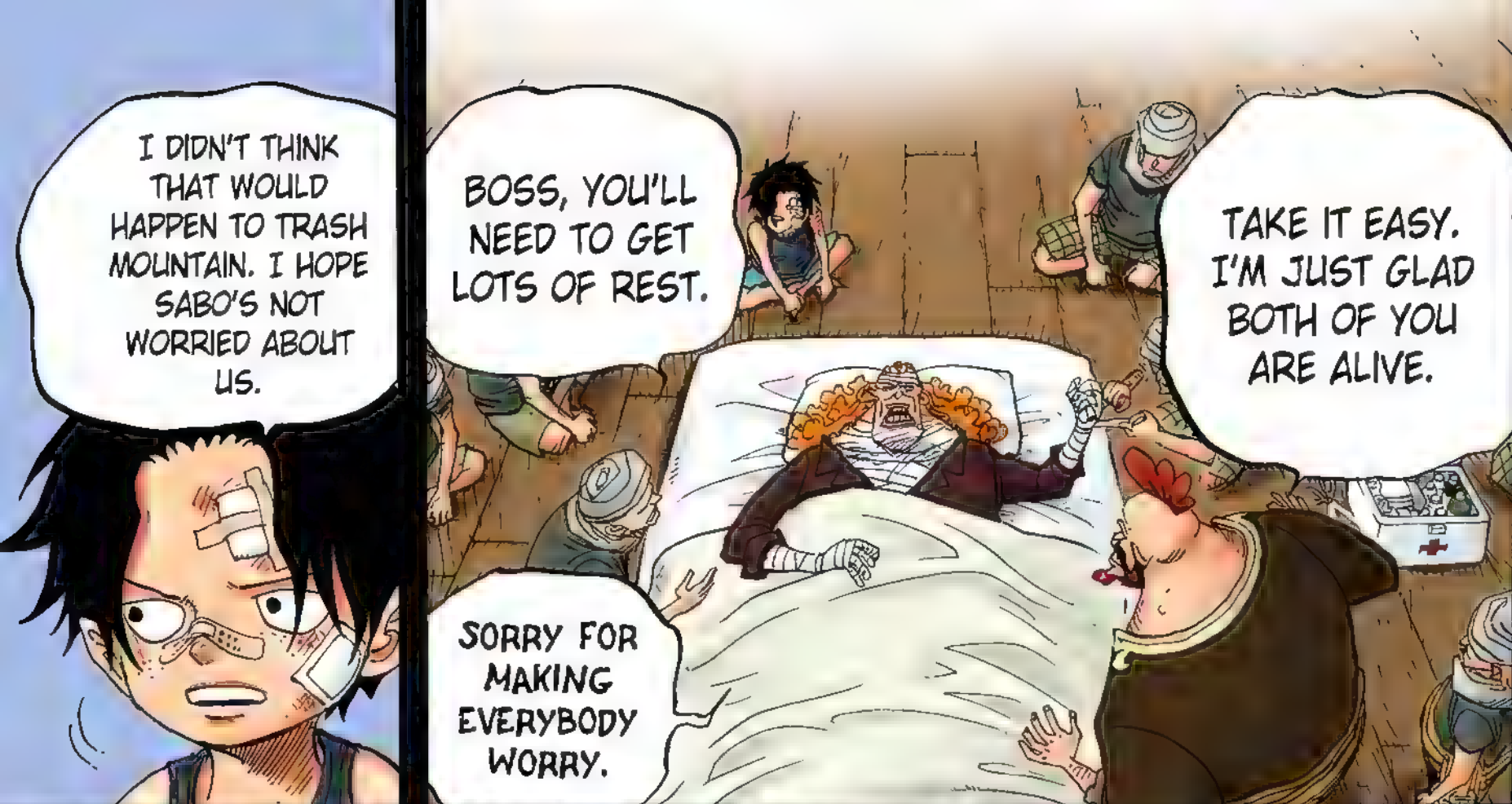
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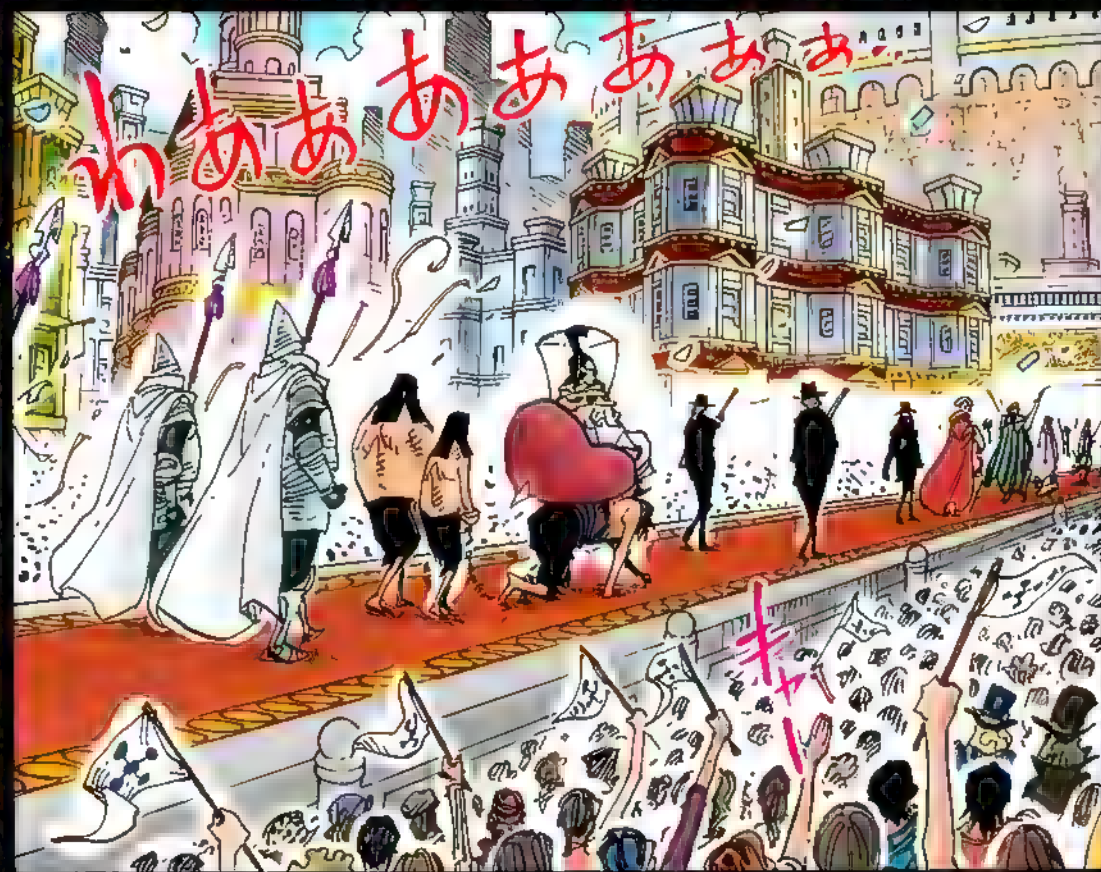
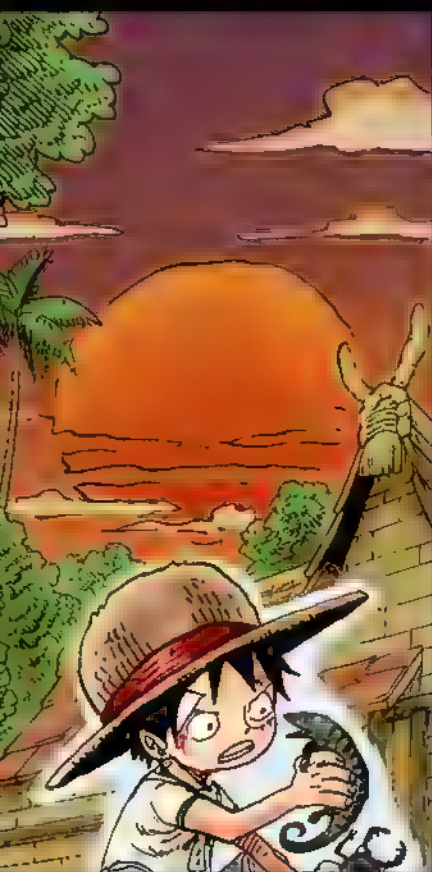


I DIDN'T THINK
THAT WOULD
HAPPEN TO TRASH
MOUNTAIN. I HOPE
SABO'S NOT
WORRIED ABOUT
US.

BOSS, YOU'LL
NEED TO GET
LOTS OF REST.

TAKE IT EASY.
I'M JUST GLAD
BOTH OF YOU
ARE ALIVE.

SORRY FOR
MAKING
EVERYBODY
WORRY.



SOMETIMES, I GET
SO ANGRY... AND I FEEL
LIKE IF I RUN AWAY...

...I'LL LOSE
SOMETHING
I COULD
NEVER GET
BACK.

AND THIS
TIME...



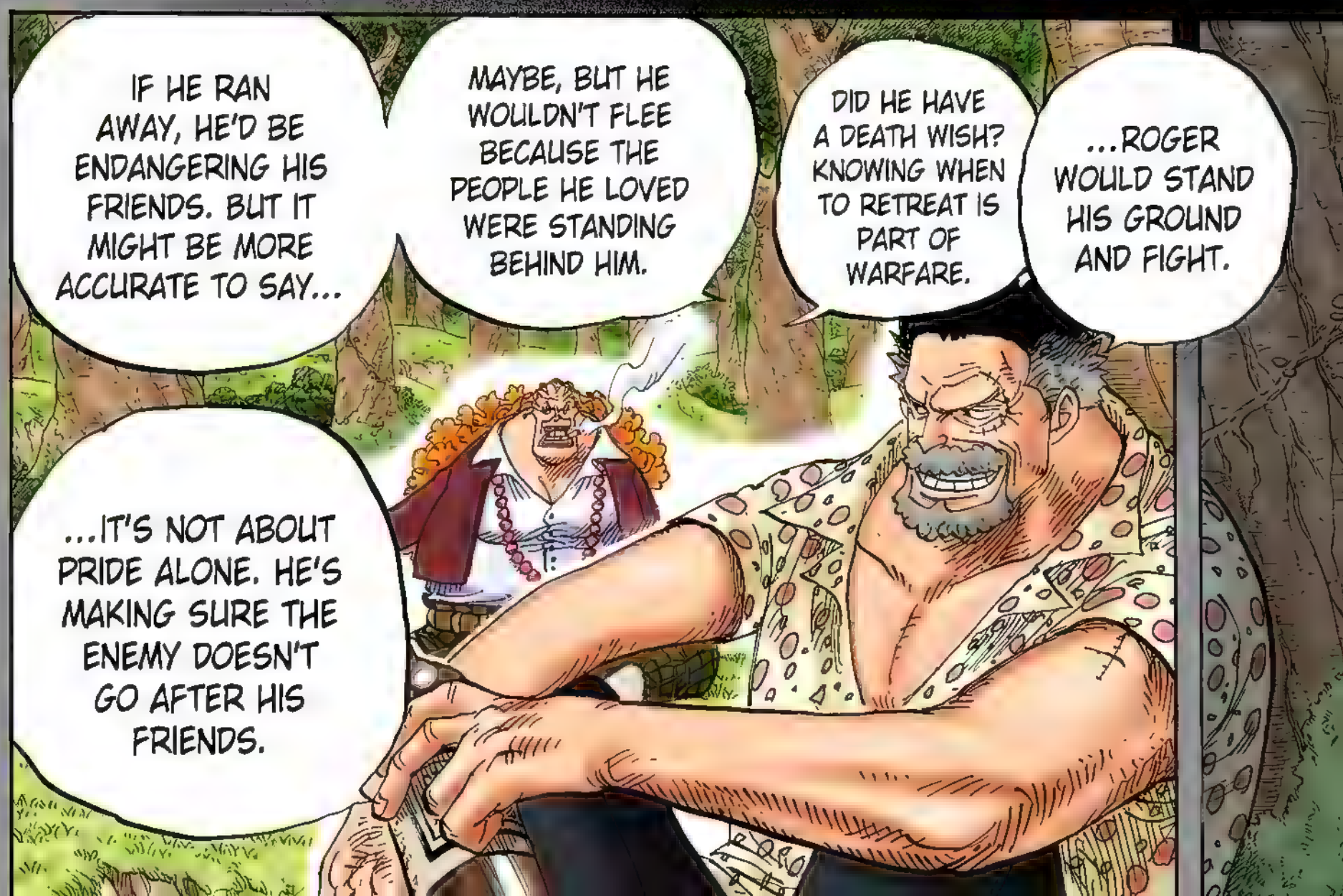
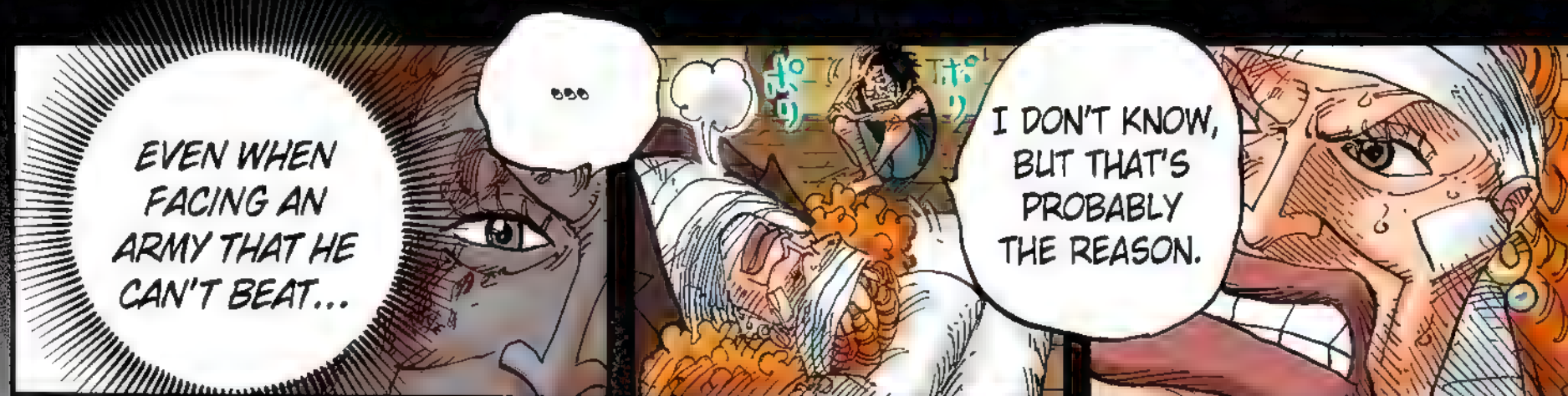
I...

I WILL
NEVER RUN
AWAY!



...RUN
AWAY BACK
THERE?

ACE, WHY
DIDN'T YOU...



IT'S TRUE HE CAN BE VIOLENT, SHORT-TEMPERED, AND SELF-CENTERED WHEN HE GETS MAD.

BUT IN HIS HEART HE'S STRAIGHT-FORWARD AND PURE LIKE A CHILD.

...JUST BECAUSE THEY TALKED BAD ABOUT HIS FRIEND.

ONE TIME HE DESTROYED THE ENTIRE ARMY OF A NATION...

AT TIMES LIKE THAT, ROGER CAN BE AS FEROCIOUS AS A DEMON!

...

SOCIETY SAW HIM AS A GREAT CRIMINAL, BUT HIS FRIENDS TRUSTED HIM COMPLETELY.

DESPITE LIVING THAT RECKLESS LIFE, HE GOT LUCKY AND SURVIVED. AND IN THE END HE WAS BRANDED KING OF THE PIRATES.

HE GREW UP PRETTY MUCH THE SAME WAY ACE DID.

MAYBE BECAUSE OF THAT, HE WAS ESPECIALLY AFRAID OF LOSING HIS LOVED ONES.

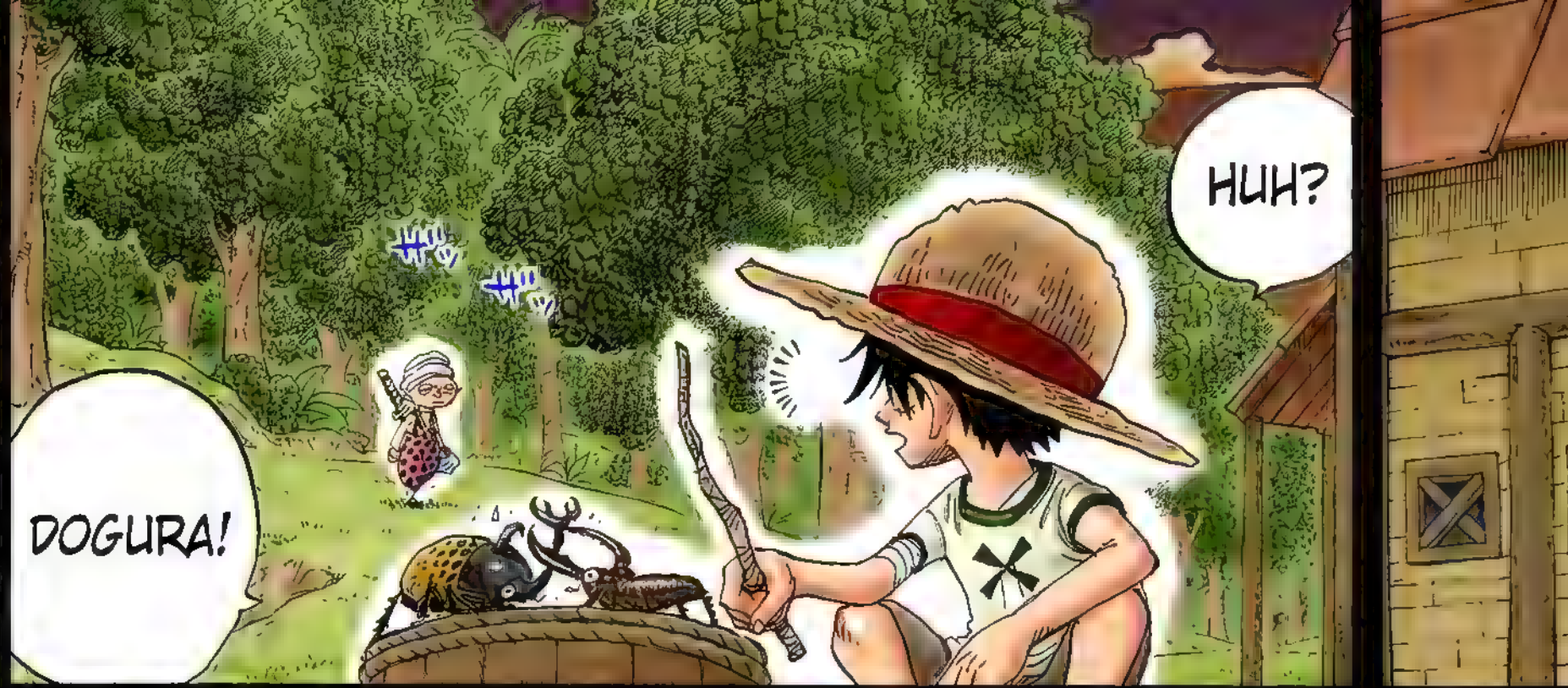
N-NO!!

HUH? YOU GOT A PROBLEM WITH THAT?

EVEN IF HE HATES HIS FATHER, THE APPLE DIDN'T FALL FAR FROM THE TREE.

BUT I'M THE ONE WHO'S TAKING CARE OF HIM!

I'M A NAVY SOLDIER AND I STILL COULDN'T BRING MYSELF TO HATE HIM. THAT'S WHY I TOOK ACE UNDER MY WING.



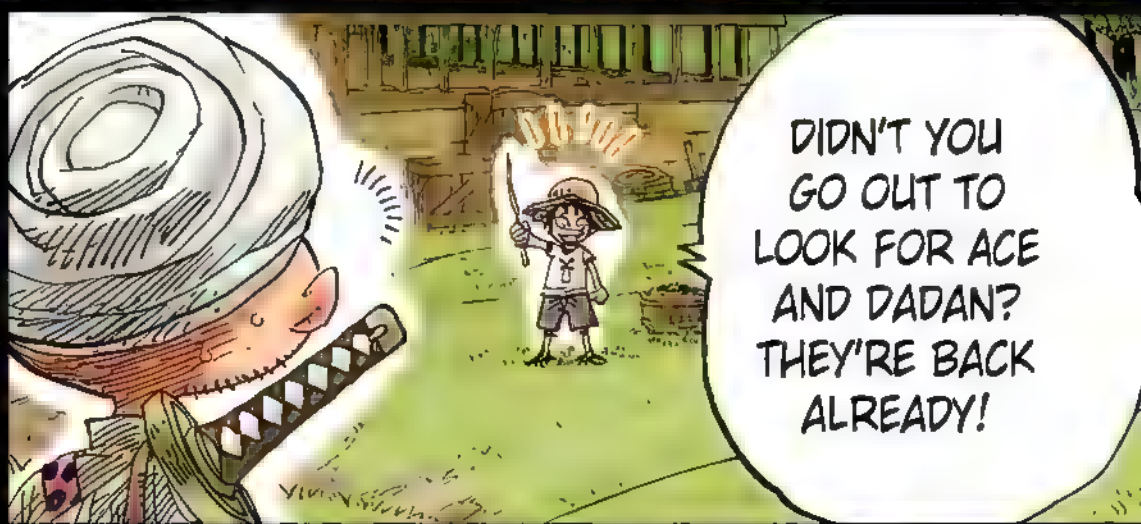
HUH?

DOGURA!

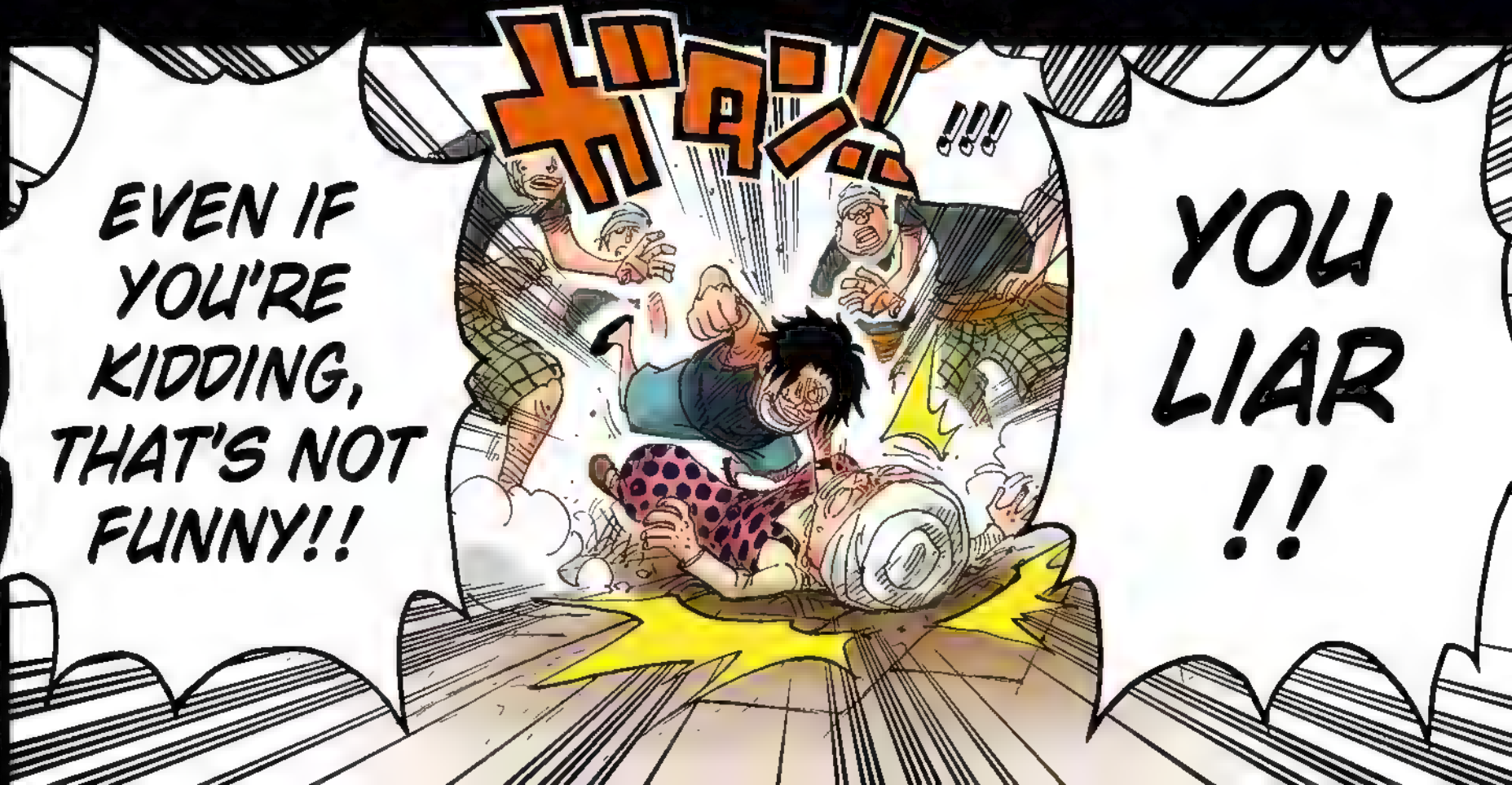
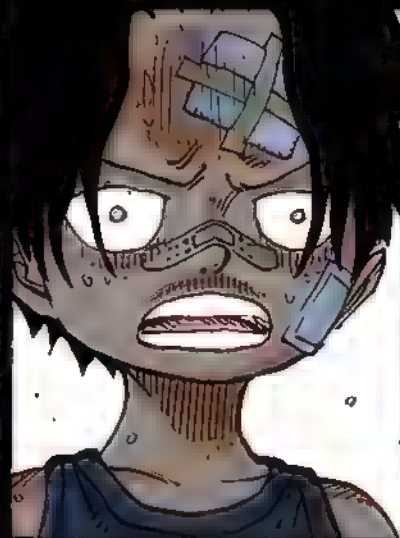
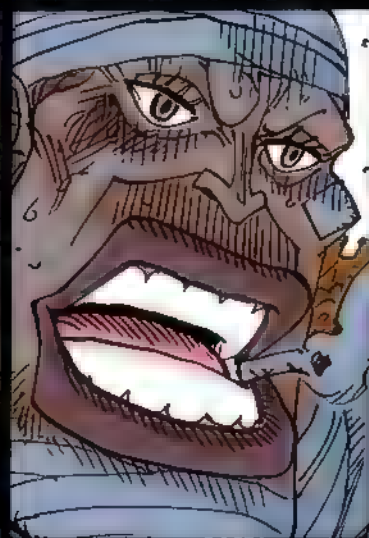


THEY
ARE?

THAT'S
GREAT!

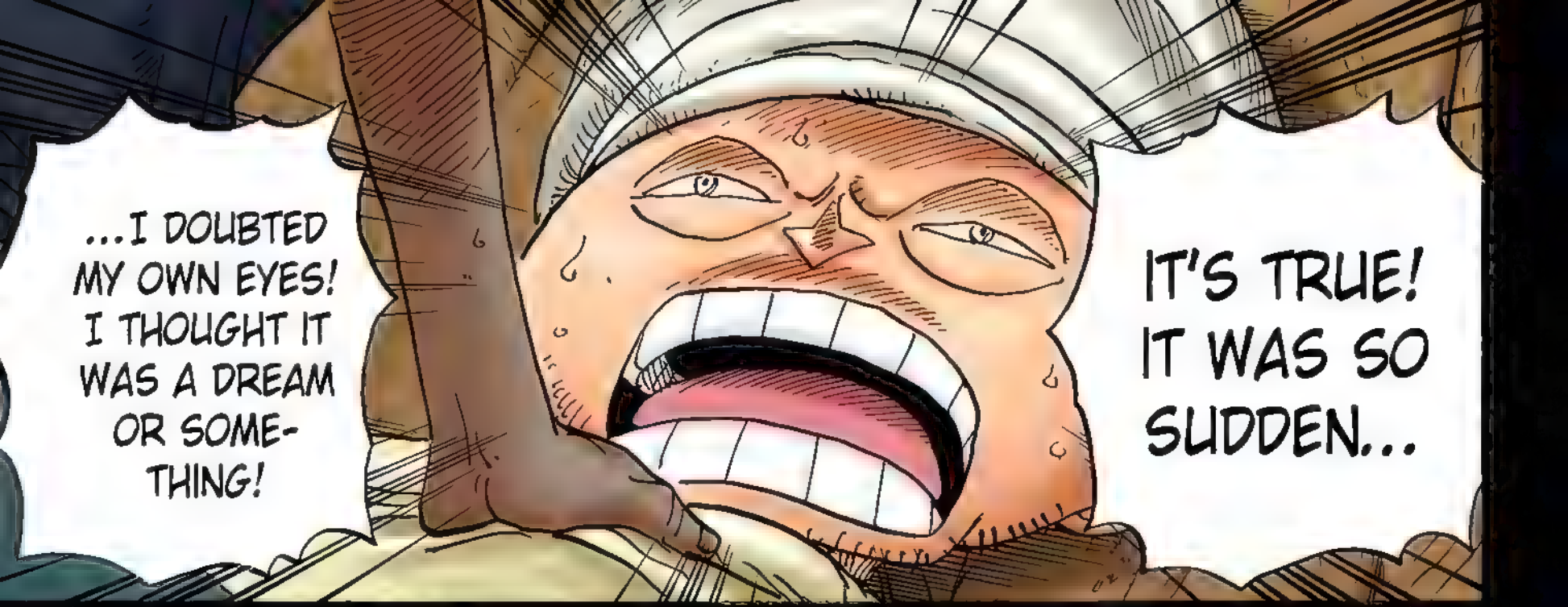


DIDN'T YOU
GO OUT TO
LOOK FOR ACE
AND DADAN?
THEY'RE BACK
ALREADY!



EVEN IF
YOU'RE
KIDDING,
THAT'S NOT
FUNNY!!

YOU
LIAR
!!



...I DOUBTED
MY OWN EYES!
I THOUGHT IT
WAS A DREAM
OR SOME-
THING!

IT'S TRUE!
IT WAS SO
SUDDEN...

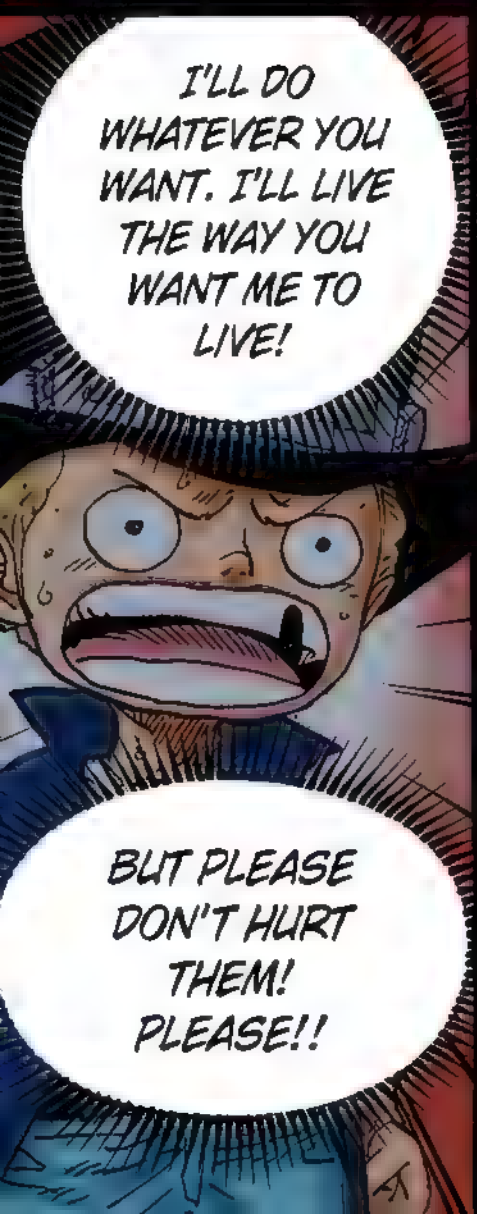


IF HE WAS
REALLY HAPPY,
DO YOU THINK HE
WOULD'VE GONE
TO SEA?!

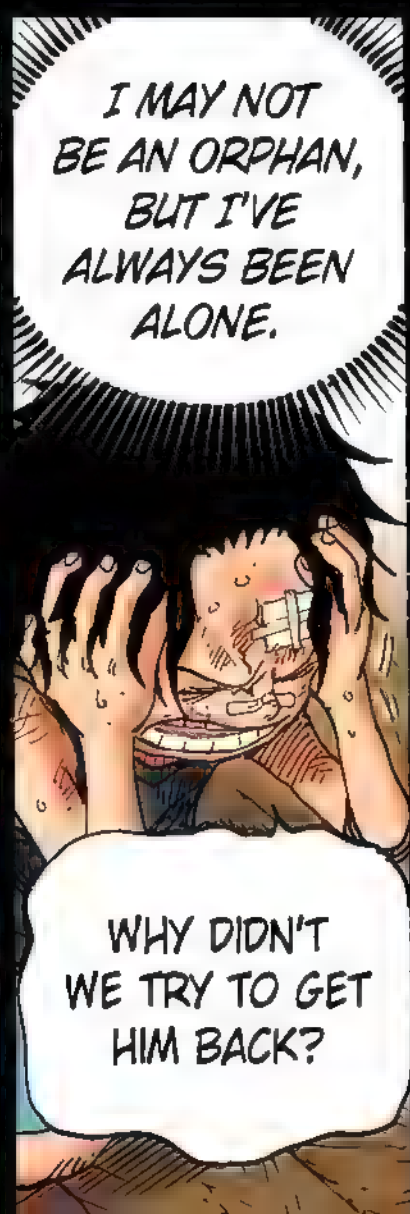
DO YOU THINK HE
WOULD'VE RAISED A
PIRATE FLAG AND
GONE OUT TO SEA
ALL BY HIMSELF?!

LUFFY, YOU
SAID SABO GOT
TAKEN BACK TO
HIS ARISTOCRAT
PARENTS.

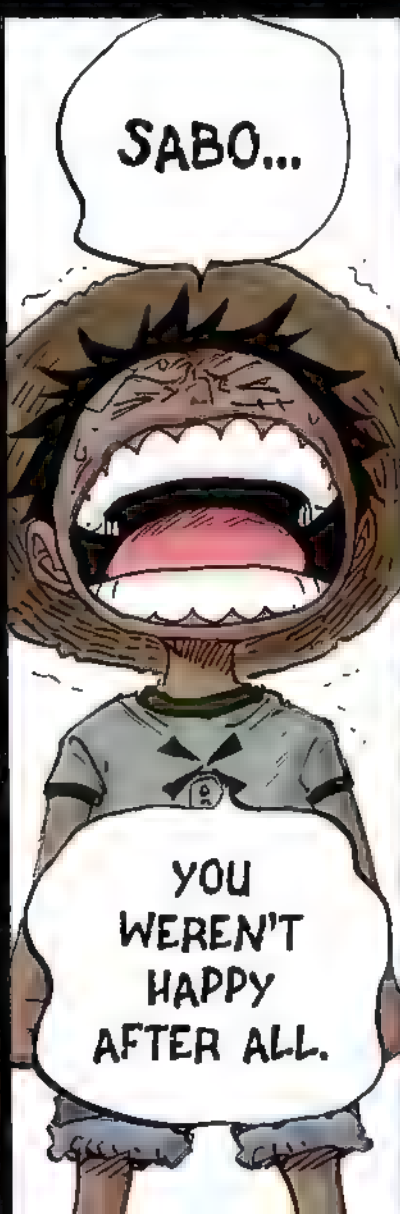
HOODLUMS LIKE
US ALL HAVE A
PLACE WE DON'T
WANT TO GO
BACK TO!



I'LL DO
WHATEVER YOU
WANT. I'LL LIVE
THE WAY YOU
WANT ME TO
LIVE!



I MAY NOT
BE AN ORPHAN,
BUT I'VE
ALWAYS BEEN
ALONE.



SABO...



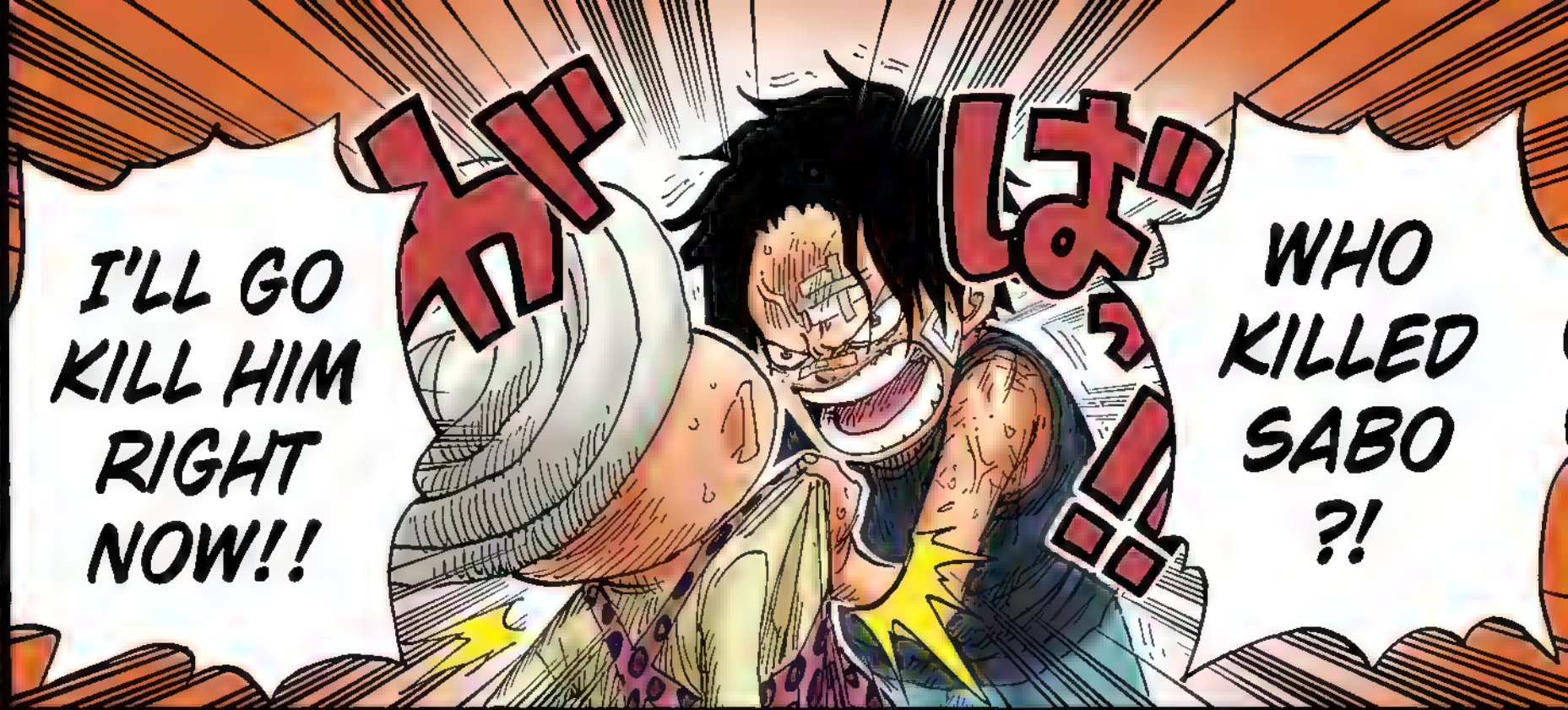
WE PROMISED
WE'D FORGET
ABOUT SABO
FOR NOW.

BUT PLEASE
DON'T HURT
THEM!
PLEASE!!

WHY DIDN'T
WE TRY TO GET
HIM BACK?

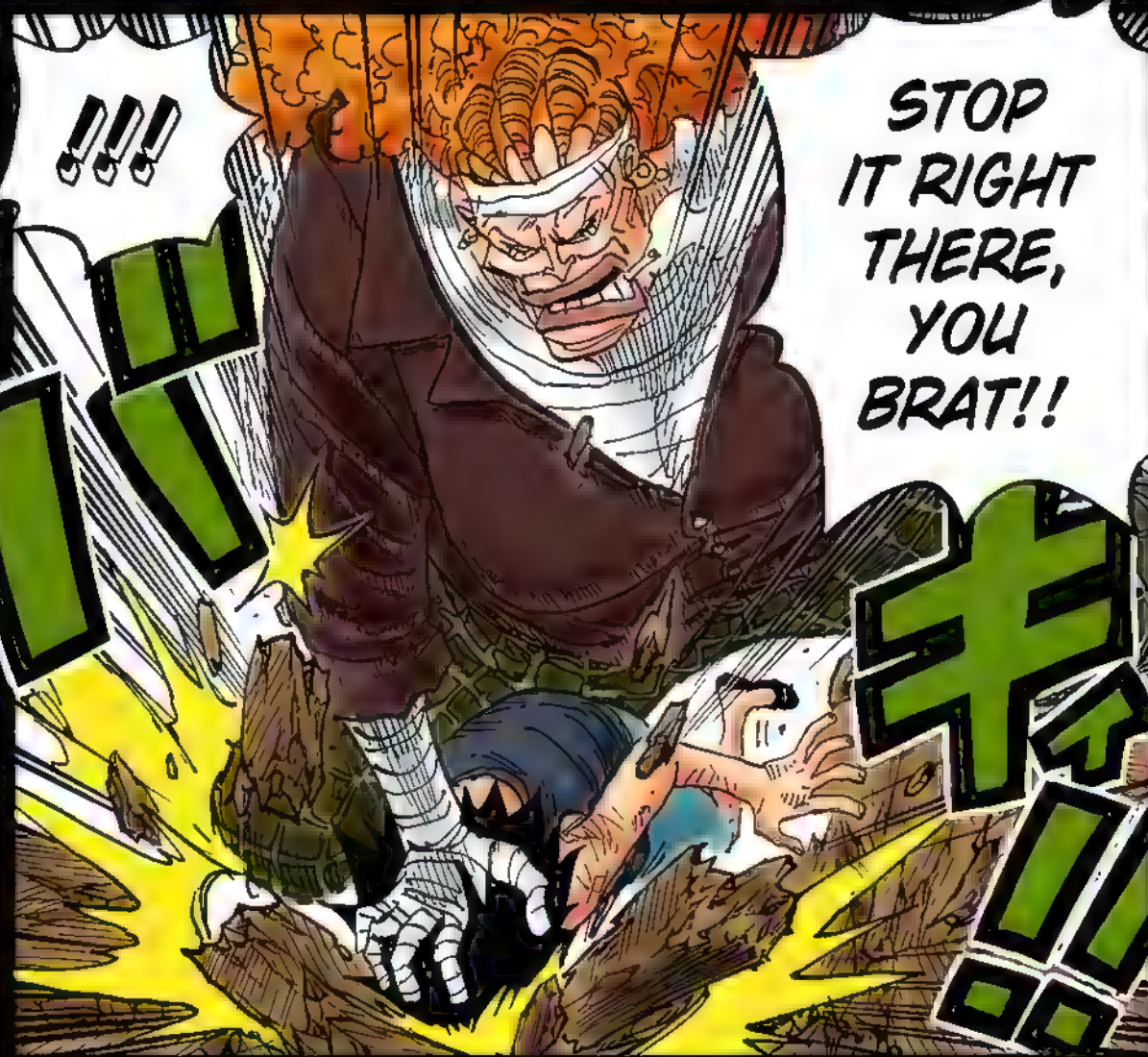
YOU
WEREN'T
HAPPY
AFTER ALL.

MAYBE
HE'S BETTER
OFF.



I'LL GO
KILL HIM
RIGHT
NOW!!

WHO
KILLED
SABO
?!



STOP
IT RIGHT
THERE,
YOU
BRAT!!



I'M GONNA
AVENGE
SABO!!

ACE,
WAIT!



YOU'LL DIE
AND NOBODY
WILL REMEM-
BER YOU
TOMORROW!!

WHAT DO YOU
THINK YOU CAN
DO? YOU'RE
JUST GOING TO
GET YOURSELF
KILLED!!

YOU CAN'T
DO ANYTHING
ON YOUR OWN!
ALL YOU DO IS
TALK BIG!!

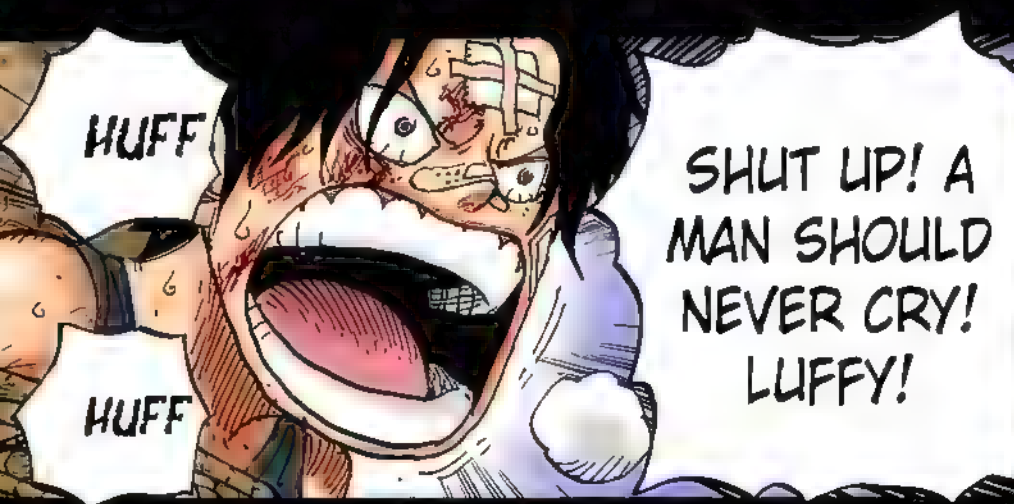
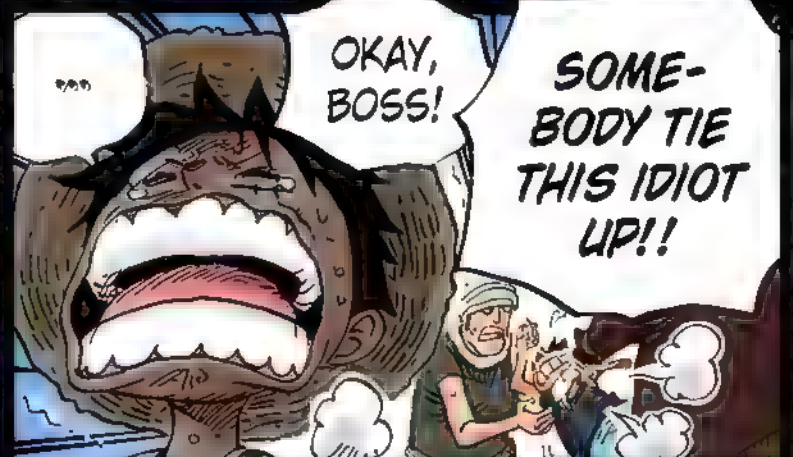
STAY
OUT
OF MY
WAY!!

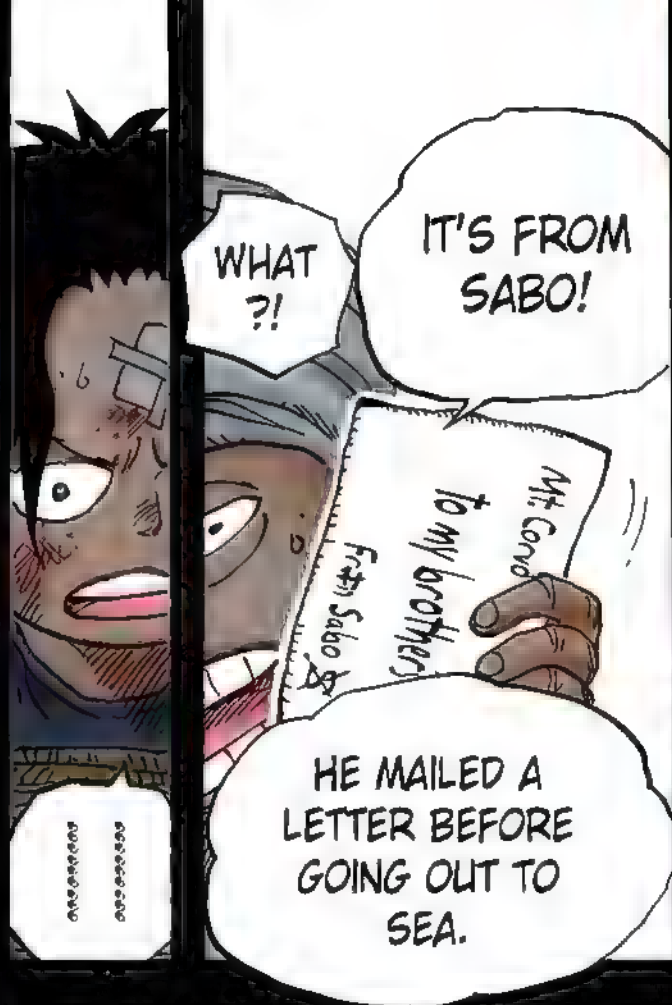
YOU'RE
WORTH-
LESS!!

YOUR FATHER
DIED AND
CHANGED THE
ENTIRE ERA!
BECOME AS BIG
A MAN AS HIM
BEFORE YOU
EVEN THINK
ABOUT GETTING
YOURSELF
KILLED!!

IT'S THIS
NATION THAT
KILLED SABO!
IT'S THIS
WORLD!!

DO YOU THINK
YOU CAN DO
ANYTHING
ABOUT IT?!





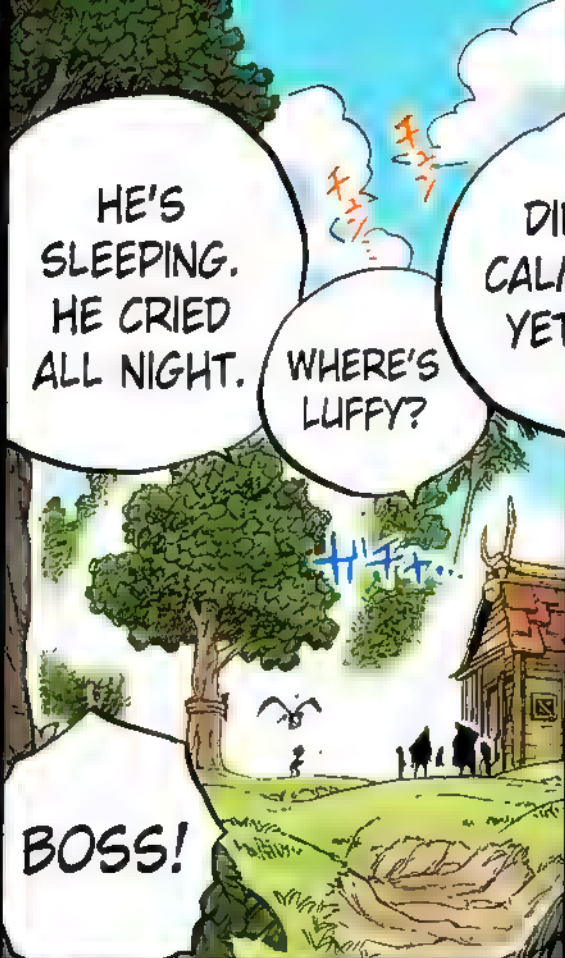
WHAT ?!

IT'S FROM SABO!

HE MAILED A LETTER BEFORE GOING OUT TO SEA.



WE GOT A LETTER!



HE'S SLEEPING. HE CRIED ALL NIGHT.

WHERE'S LUFFY?

DID YOU CALM DOWN YET, ACE?

BOSS!

Unfortunately for you two, by the time you get this letter...

Ace, Luffy, did you get hurt in the fire? I'm worried about you guys, but I know you're all right.



THAT LETTER'S FOR BOTH OF US, ISN'T IT?!

GIVE IT TO ME! DON'T WORRY, I'M NOT GOING INTO TOWN.



...I'll already be at sea.

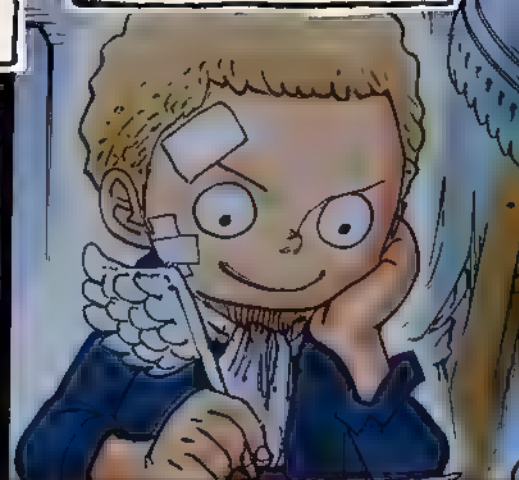
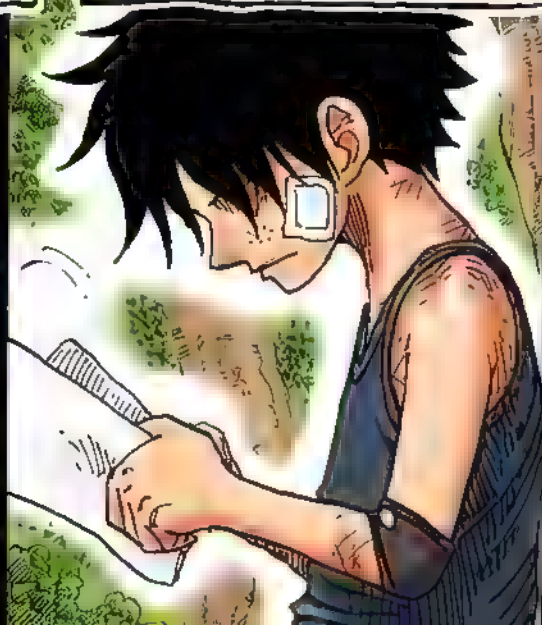
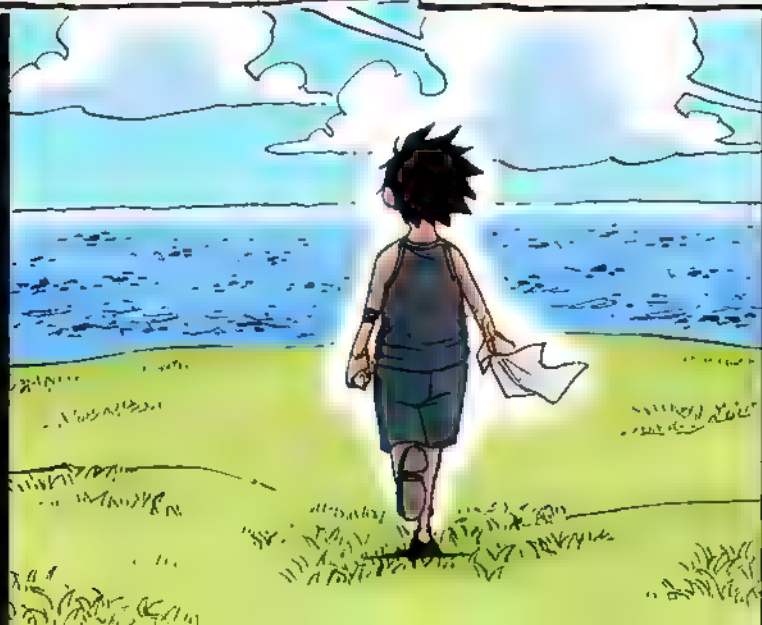


This ocean is vast and free! We'll meet again someday!

Pirates are freer than anyone else in this world. We brothers should all become pirates one of these days! Then we can meet again somewhere out there.

My destination is anywhere but here. I'm going to become stronger so I can be a pirate.

A lot of stuff happened, but I decided to set sail before you guys.



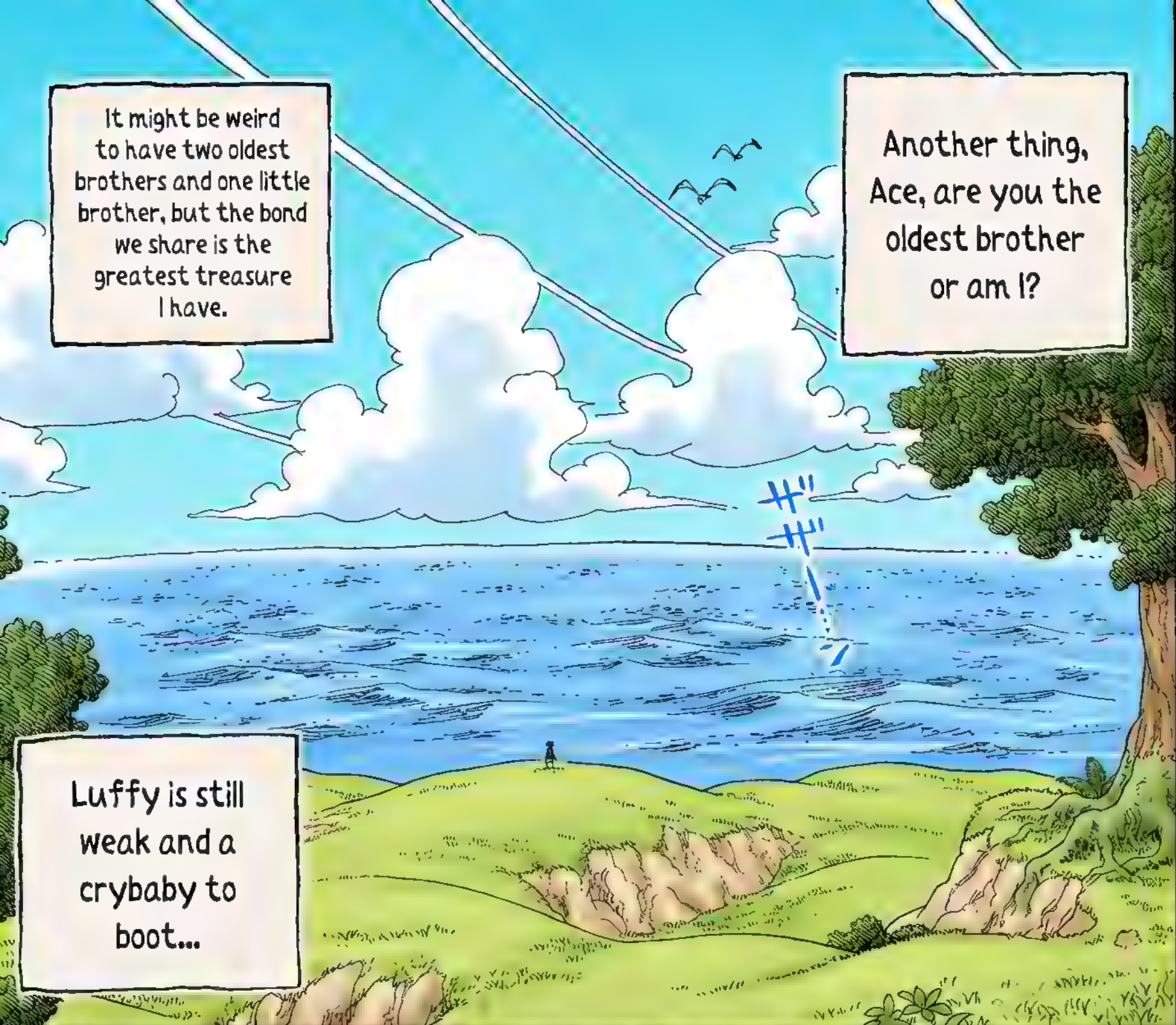
It might be weird
to have two oldest
brothers and one little
brother, but the bond
we share is the
greatest treasure
I have.

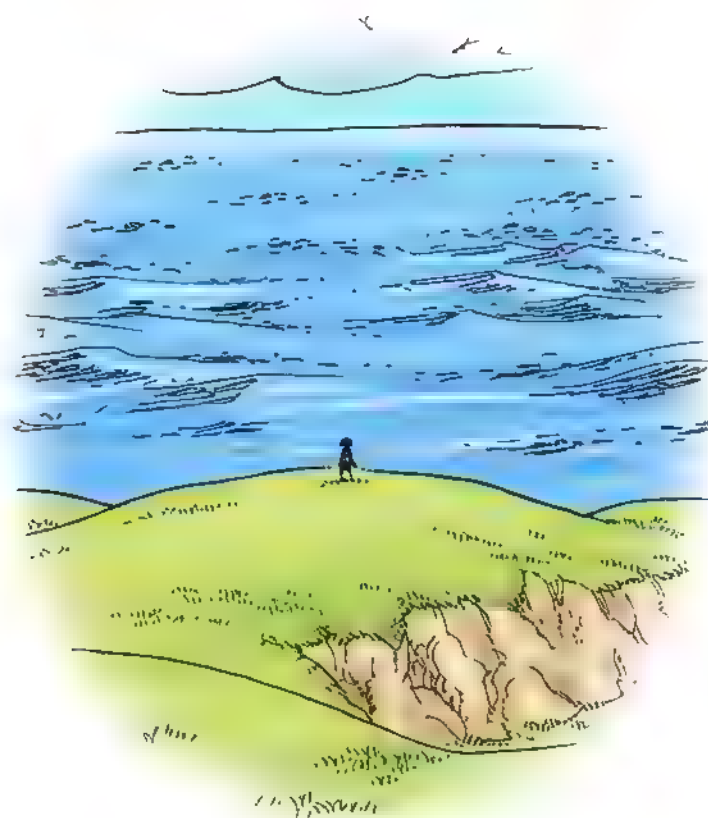
Another thing,
Ace, are you the
oldest brother
or am I?

Luffy is still
weak and a
crybaby to
boot...

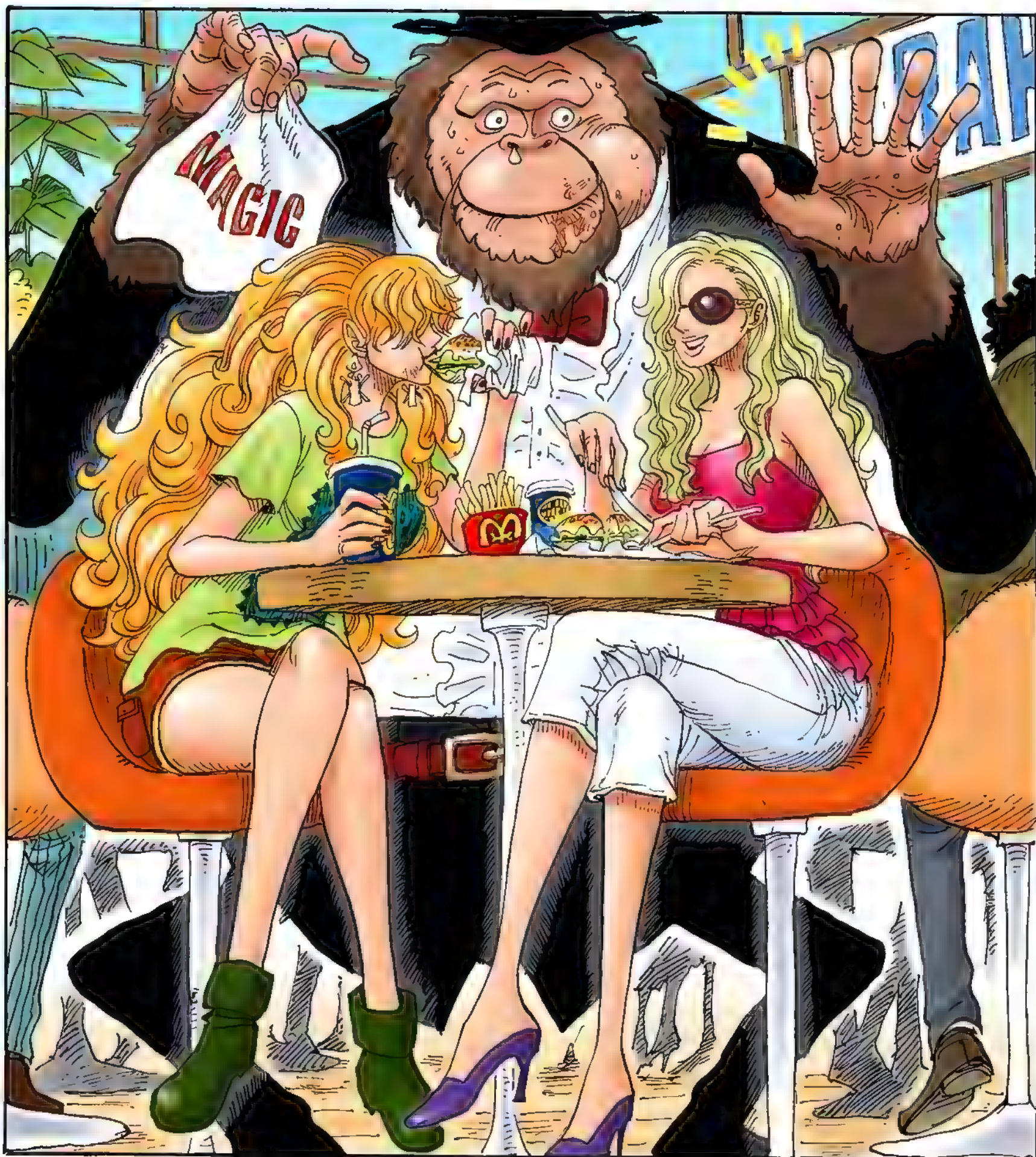
Take
care of
him.

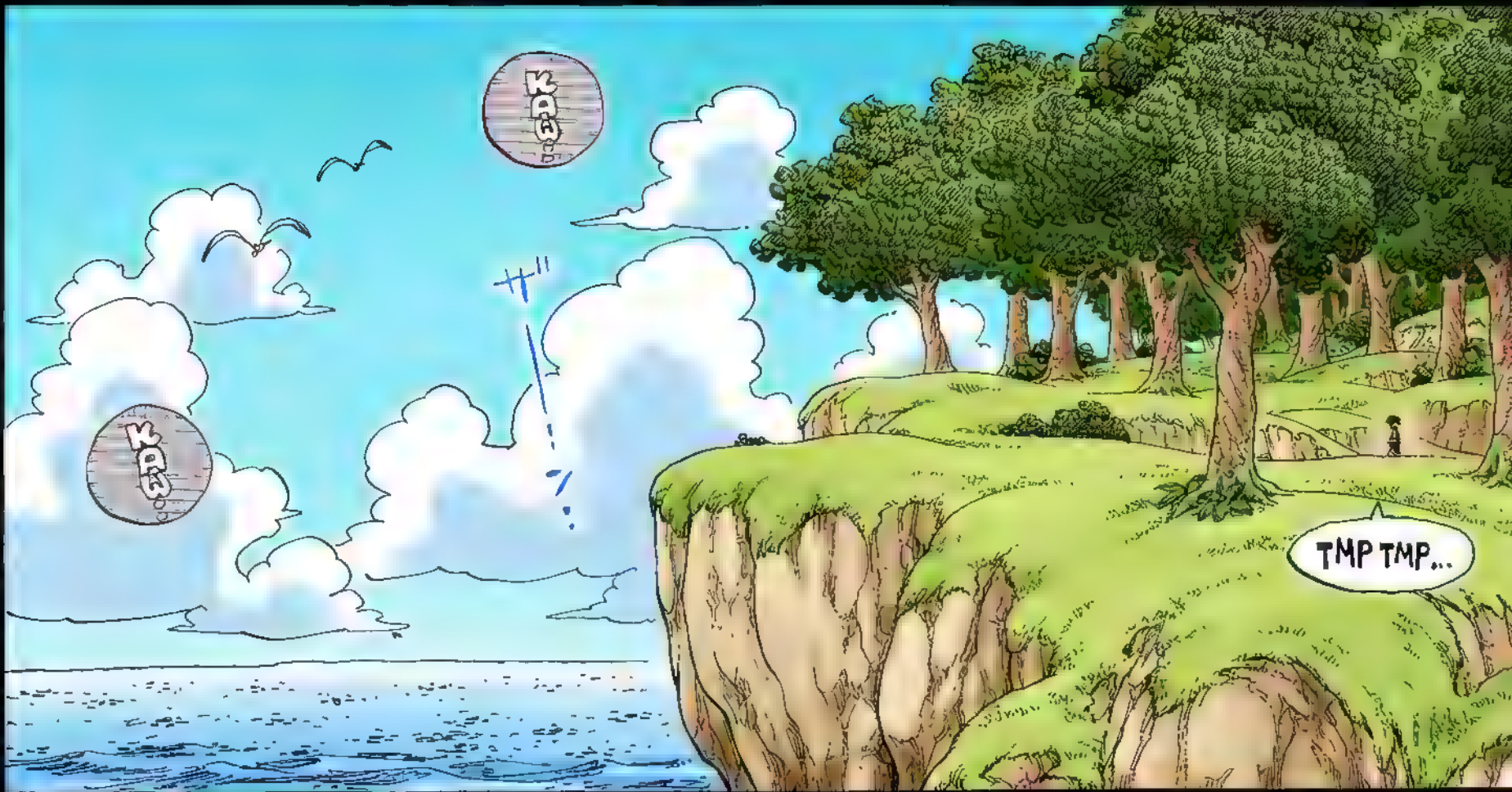
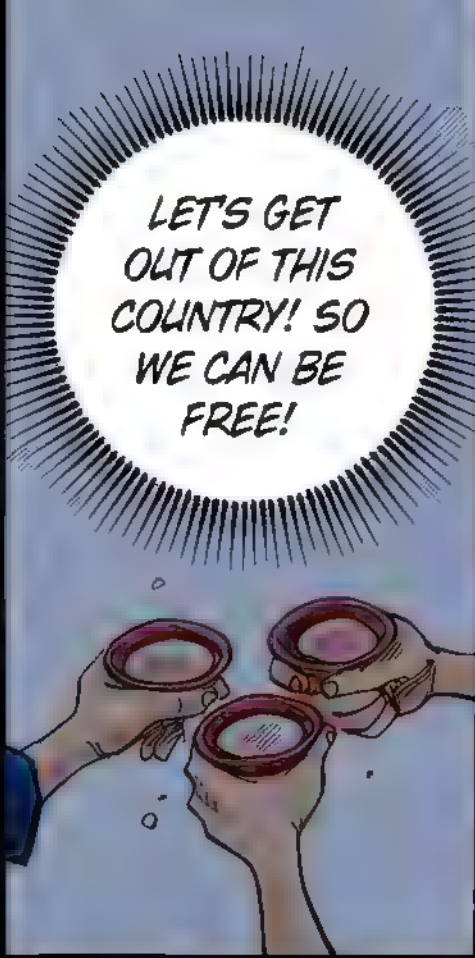
But he's
still our
little
brother.

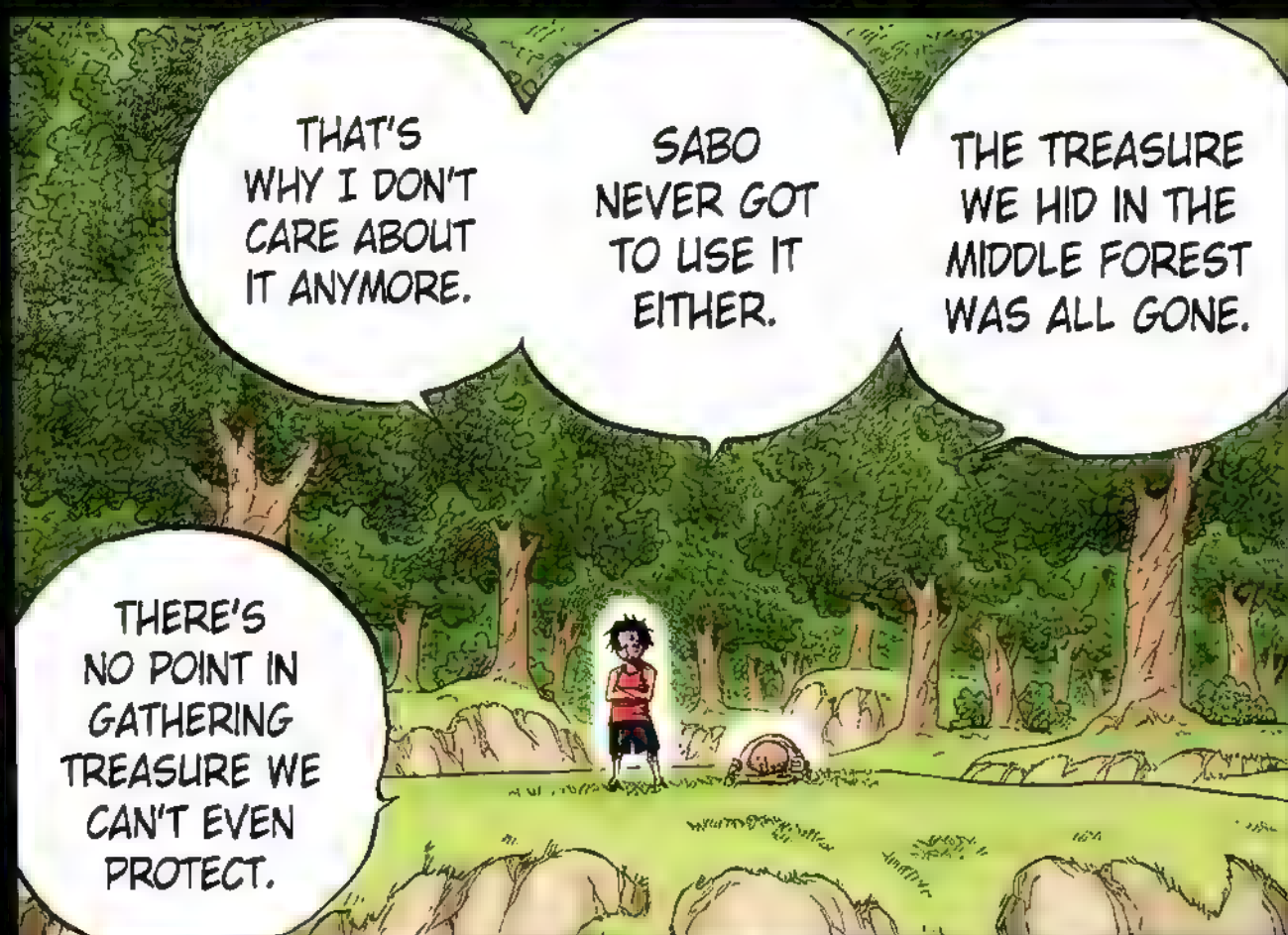
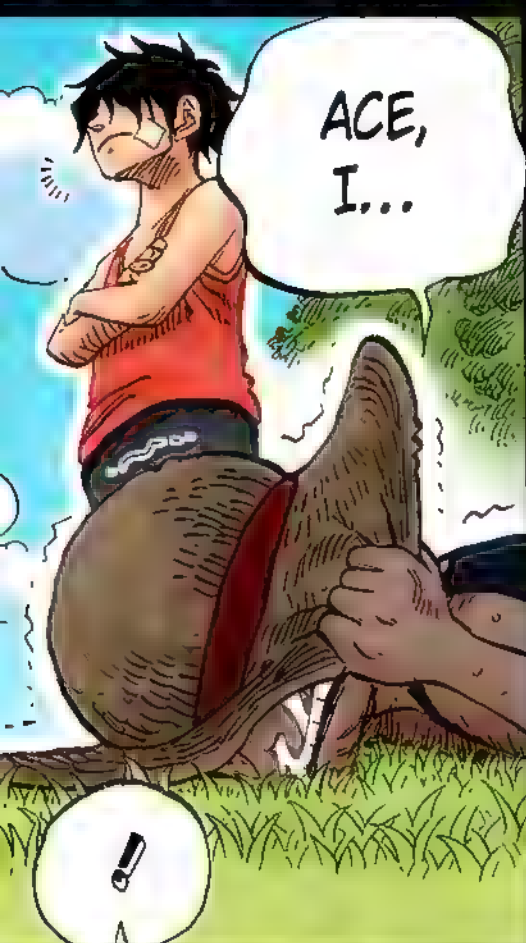




Chapter 589: WILL OF THE WINDS





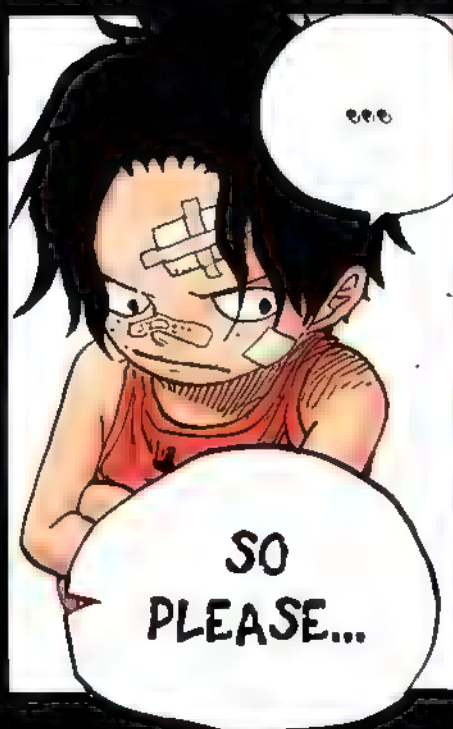
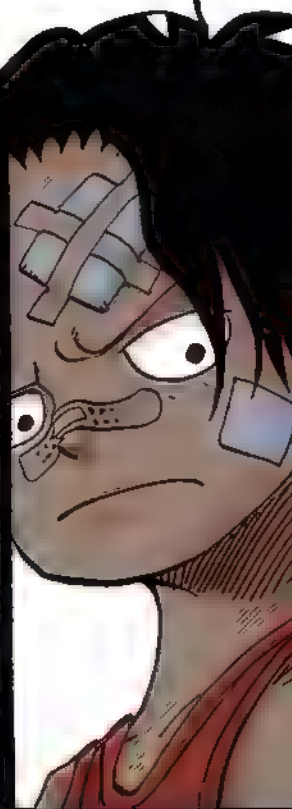


...LOTS,
LOTS...

...LOTS,
LOTS, LOTS,
LOTS...

I WANNA BE LOTS,
LOTS, LOTS, LOTS,
LOTS, LOTS...

...LOTS
STRON-
GER!!



SO
PLEASE...



SO THERE
WON'T BE
ANYTHING
I CAN'T
PROTECT!!

AND
NOBODY'LL
EVER HAVE
TO GO AWAY
AGAIN!!

YOU SHOULD
WORRY ABOUT
YOURSELF,
NOT ME!!

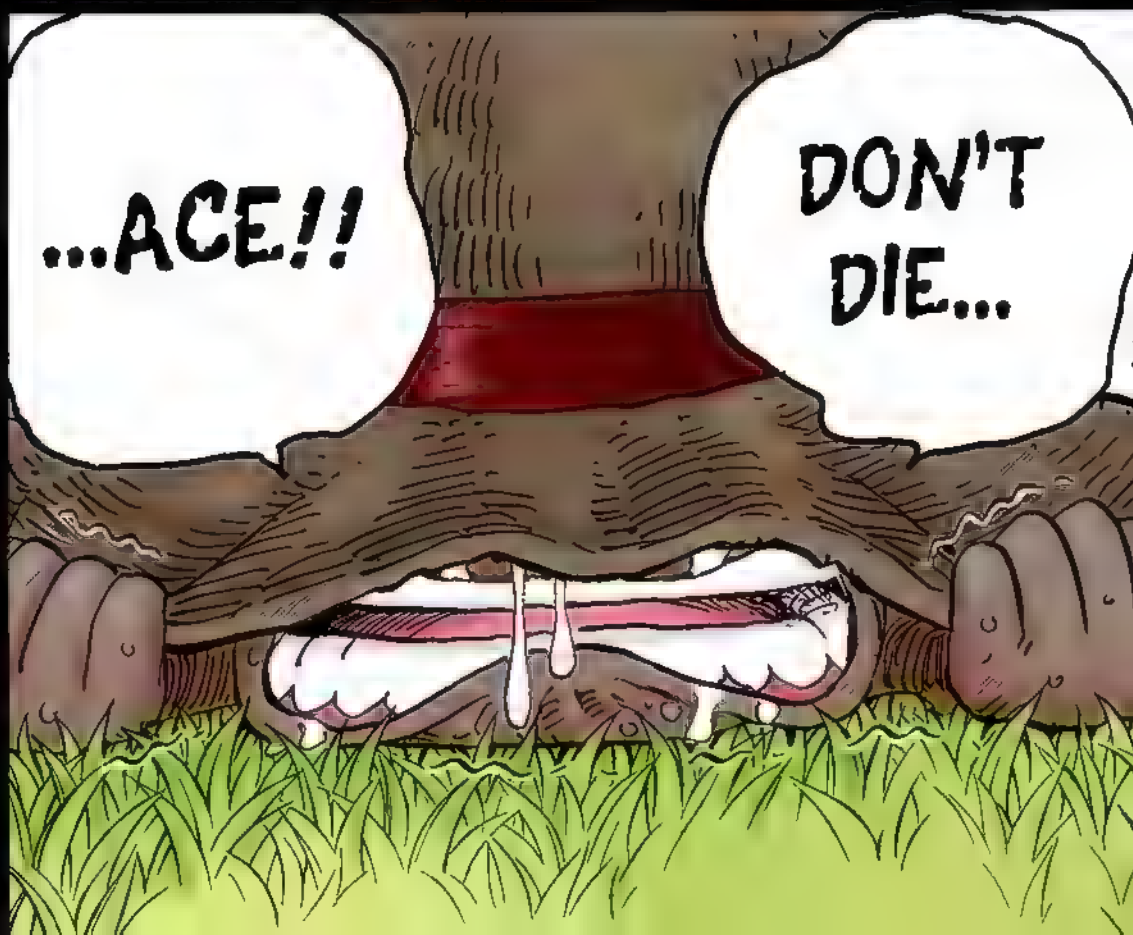
DON'T
BE
STUPID!

DON'T
YOU KNOW
HOW MUCH
WEAKER
YOU ARE?!



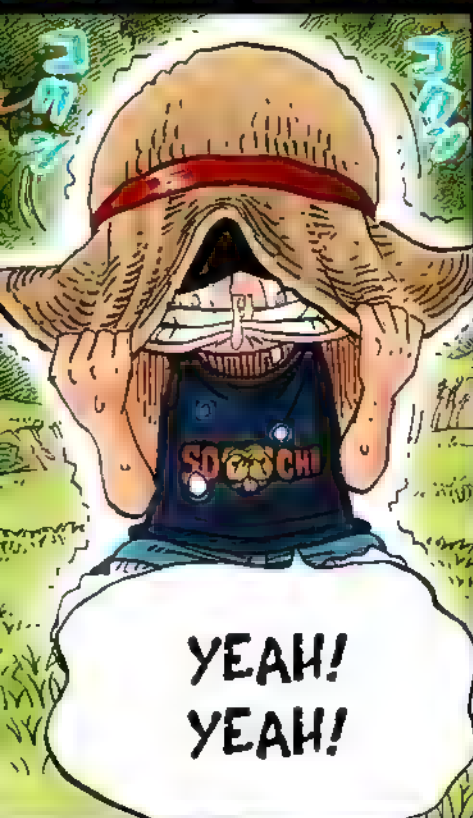
...ACE!!

DON'T
DIE...



**I'M
NOT
GONNA
DIE!!**

**REMEM-
BER
THIS,
LUFFY!!**



**YEAH!
YEAH!**



**I'M NOT
GONNA LEAVE
MY CRYBABY
LITTLE
BROTHER
BEHIND!**

**SABO
TOLD ME TO
TAKE CARE
OF YOU!**

**I PROMISE
YOU, I'M
NOT GONNA
DIE!!**



YEAH!

**BUT WHATEVER
IT WAS, IT WAS
DEFINITELY THE
OPPOSITE OF
FREEDOM. SABO
DIED WITHOUT BEING
ABLE TO GRASP
FREEDOM.**

**I'M NOT THAT
SMART, SO I
DON'T KNOW
WHO OR WHAT
KILLED SABO.**

YEAH!

WE BECOME
TRUE ARISTO-
CRATS WHEN WE
TURN 18.

THAT'S WHY
I'M LEAVING
THIS LAND WHEN
I TURN 17.

...SO WE
DON'T HAVE
ANY
REGRETS!

WE HAVE
TO LIVE OUR
LIVES...

LISTEN
TO ME,
LUFFY.

BUT SABO
WAS OUR
BROTHER.

AND WE'RE
STILL ALIVE!

AND WE'RE
GONNA MAKE A LOT
OF ENEMIES TOO!
EVEN GRAMPS WILL
BE OUR ENEMY! OUR
LIVES WILL BE IN
CONSTANT DANGER!

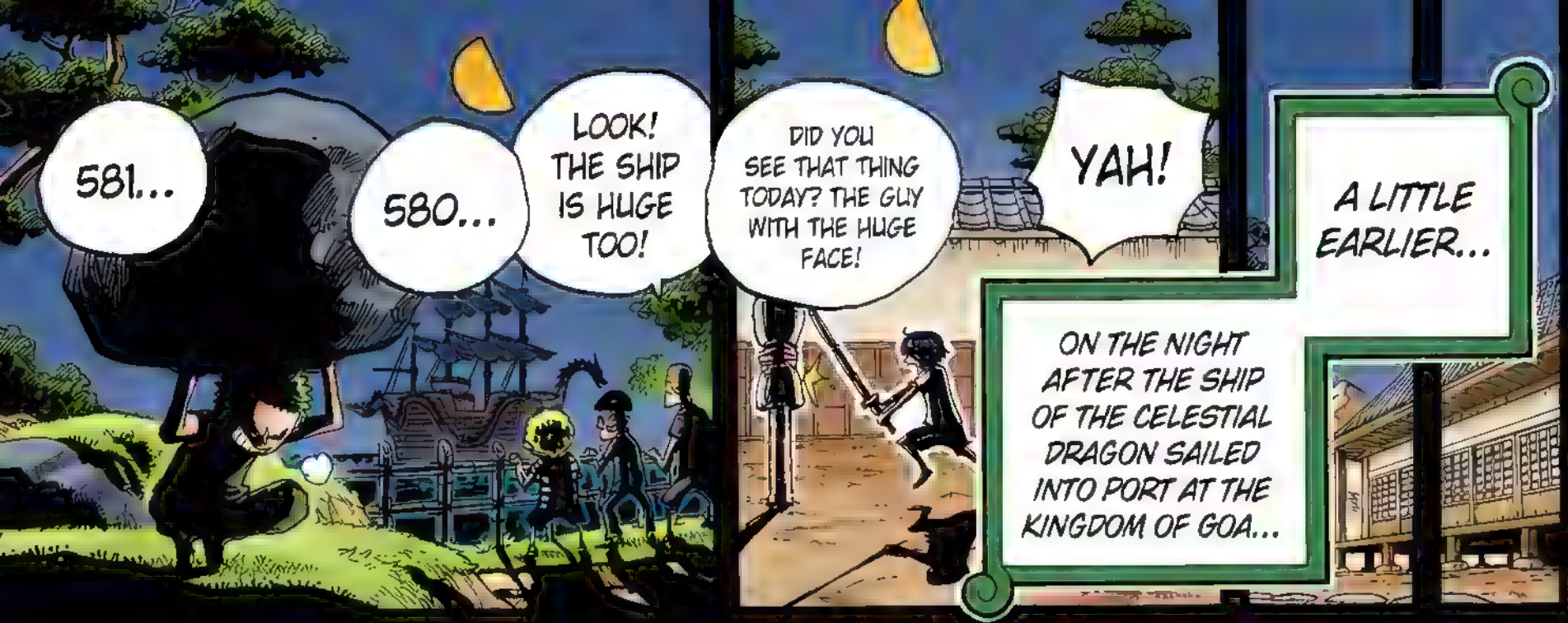
WE'LL
BE FREER
THAN
ANYBODY!

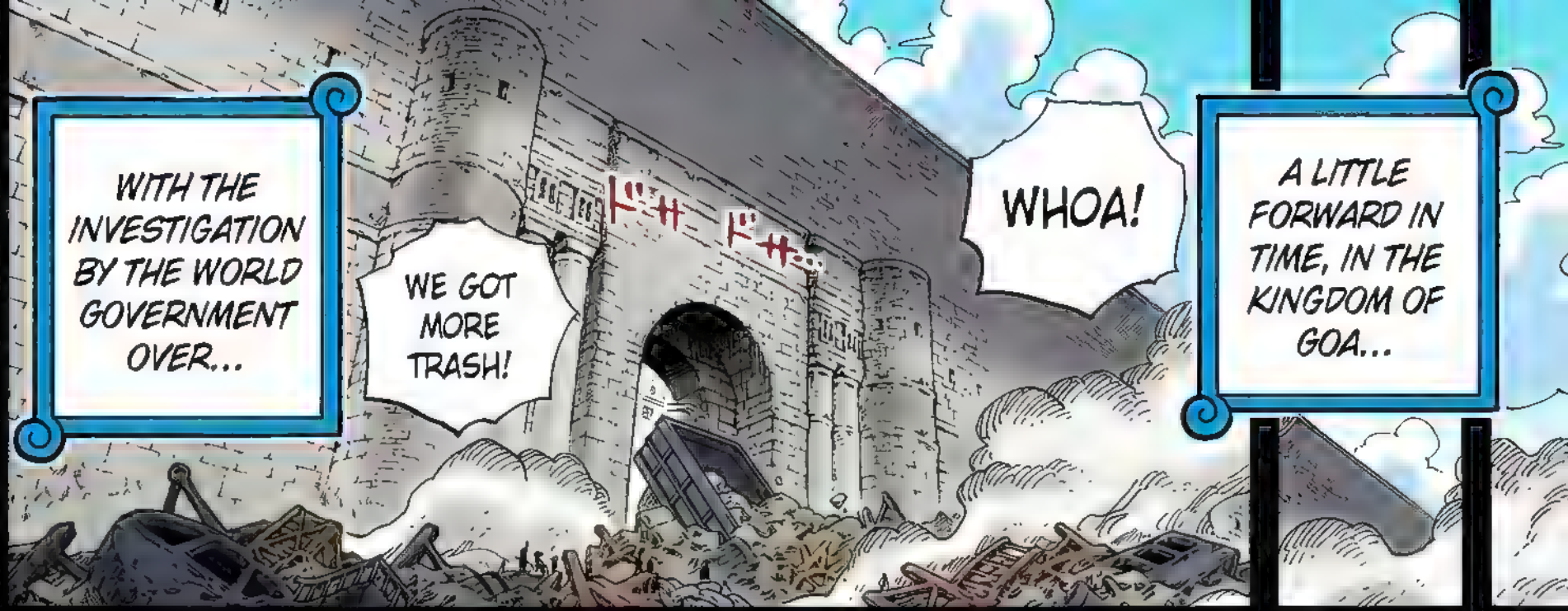
ONE OF THESE
DAYS, WE'LL
GO TO SEA AND
LIVE THE LIFE
WE WANT TO
LIVE!

WE'RE
GONNA BE
PIRATES!

NOTHING'S
GONNA
STOP US!

WE'LL SET
SAIL WHEN
WE'RE 17!





WITH THE
INVESTIGATION
BY THE WORLD
GOVERNMENT
OVER...

WE GOT
MORE
TRASH!

WHOA!

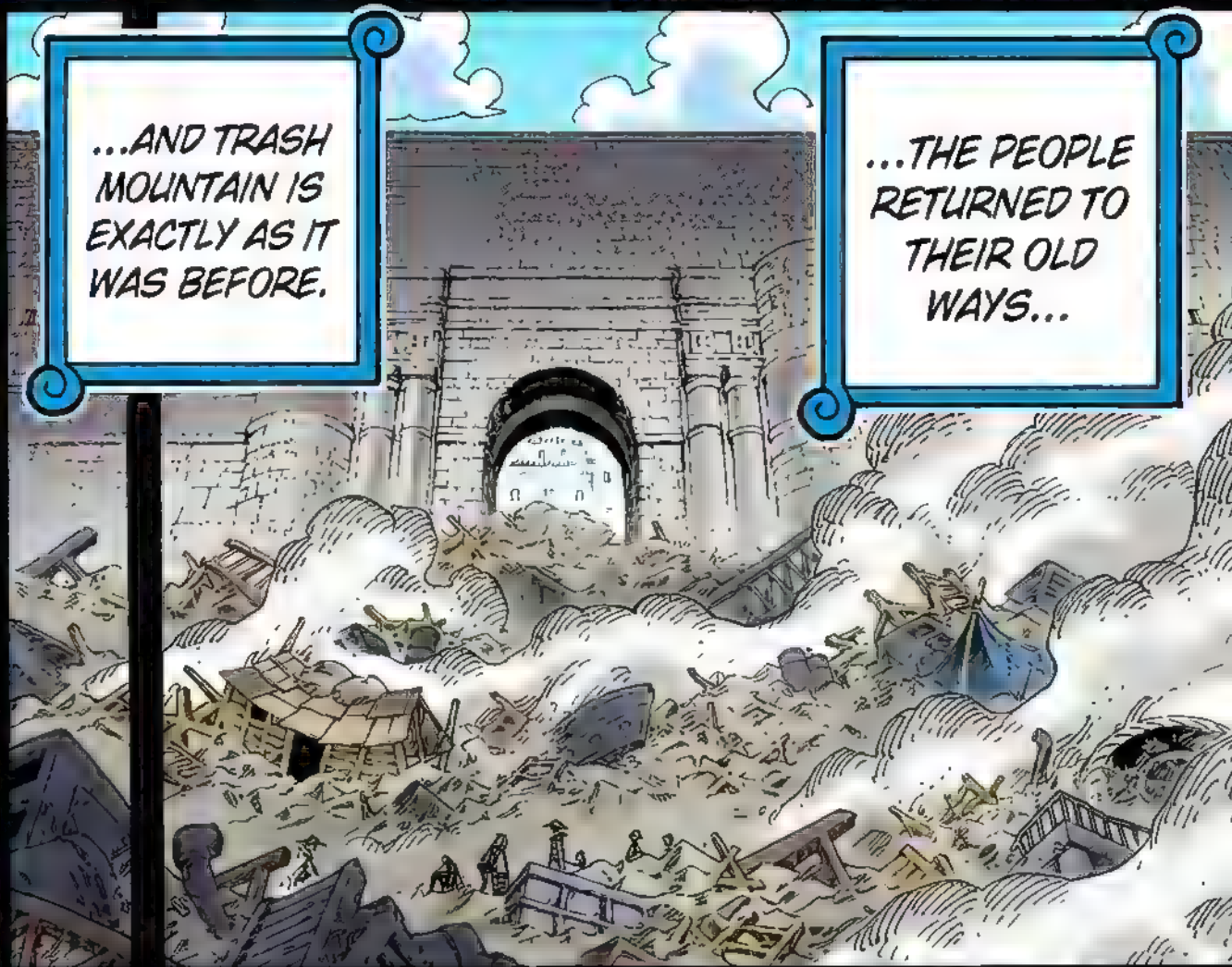
A LITTLE
FORWARD IN
TIME, IN THE
KINGDOM OF
GOA...



GLIM-
GLIM...

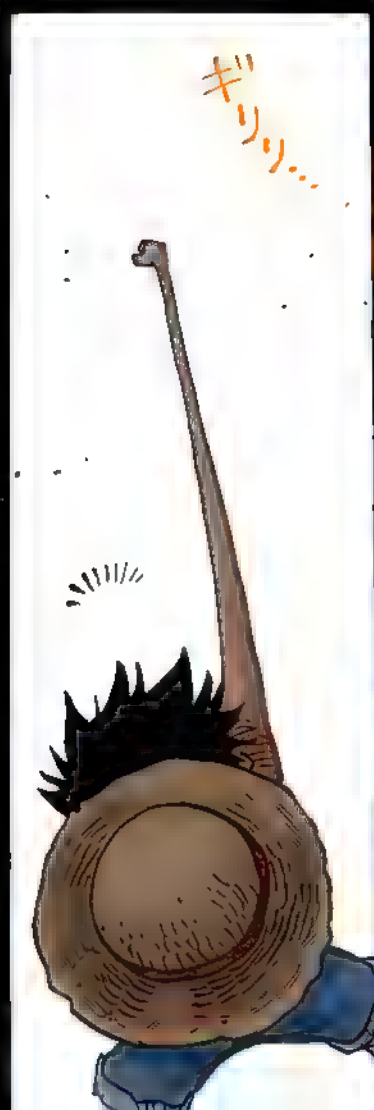
うるん

うるん



...AND TRASH
MOUNTAIN IS
EXACTLY AS IT
WAS BEFORE.

...THE PEOPLE
RETURNED TO
THEIR OLD
WAYS...



ギリッ...



にゅん!!

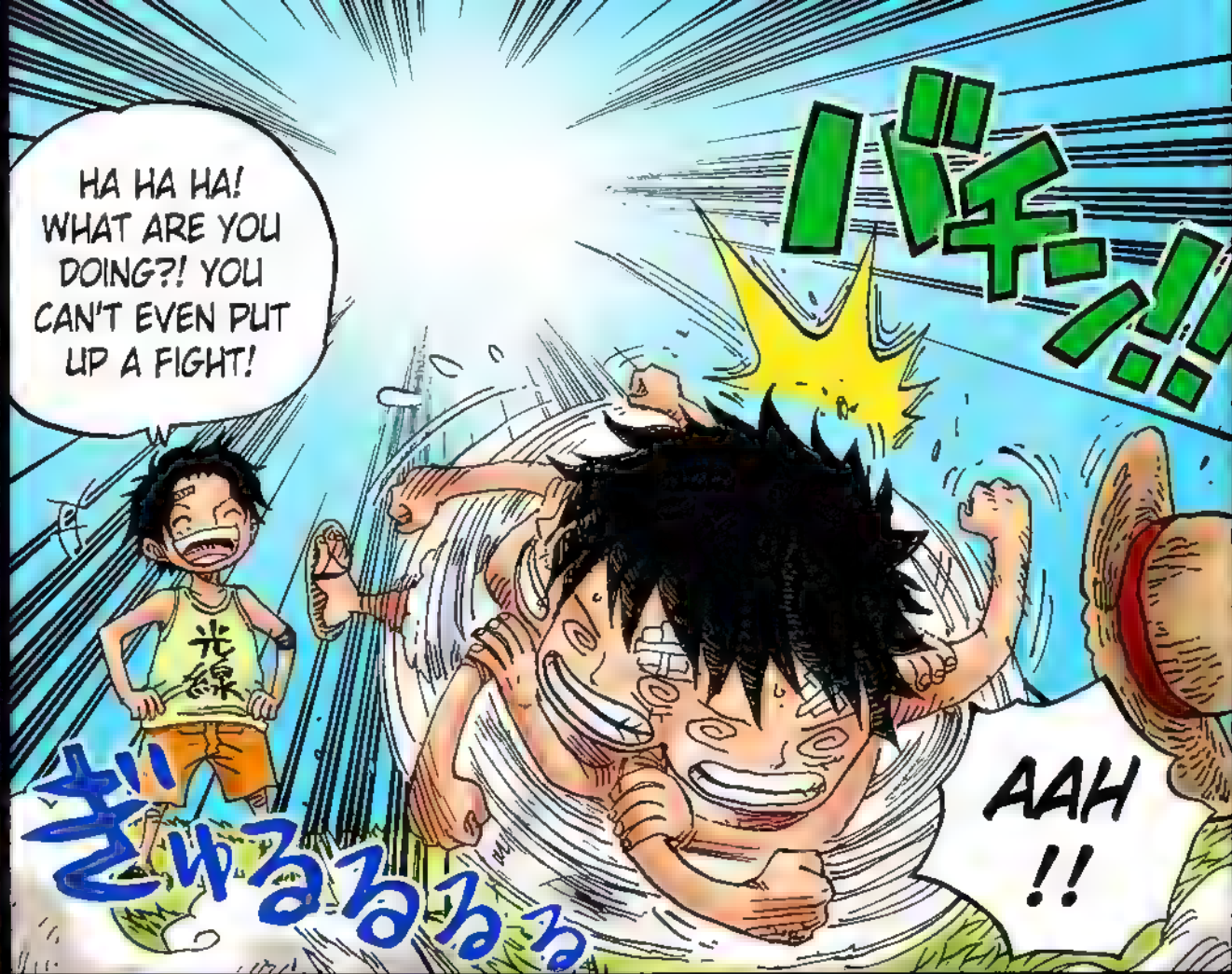
...
PISTOL
!!

HUH?



RUBBER JUST
ISN'T MADE FOR
BATTLE.

SHUT
UP!!
SHUT
UP!!



HA HA HA!
WHAT ARE YOU
DOING?! YOU
CAN'T EVEN PUT
UP A FIGHT!

バチバチ!!

AAH
!!



NOT BAD, LUFFY!
YOUR ARM STRETCHED
FARTHER THAN IT DID
YESTERDAY!

ACE!
I'M
NEXT!
LET'S
FIGHT!



DON'T MOCK
THE GUM-GUM
FRUIT! YOU'LL
SEE ONE OF
THESE DAYS!!

I'M THINKING
UP A LOT OF
STUFF BESIDES
THE PISTOL!!

WHAT?!
AM I
WRONG?!

YOU GAVE UP
YOUR ABILITY TO
SWIM AND ALL YOU
GOT WAS IMMUNITY
TO BLUNT FORCE
ATTACKS!



WHAT?!
YOU WISH
I'D DIED
INSTEAD?!

SABO WAS
A NICER
BROTHER.

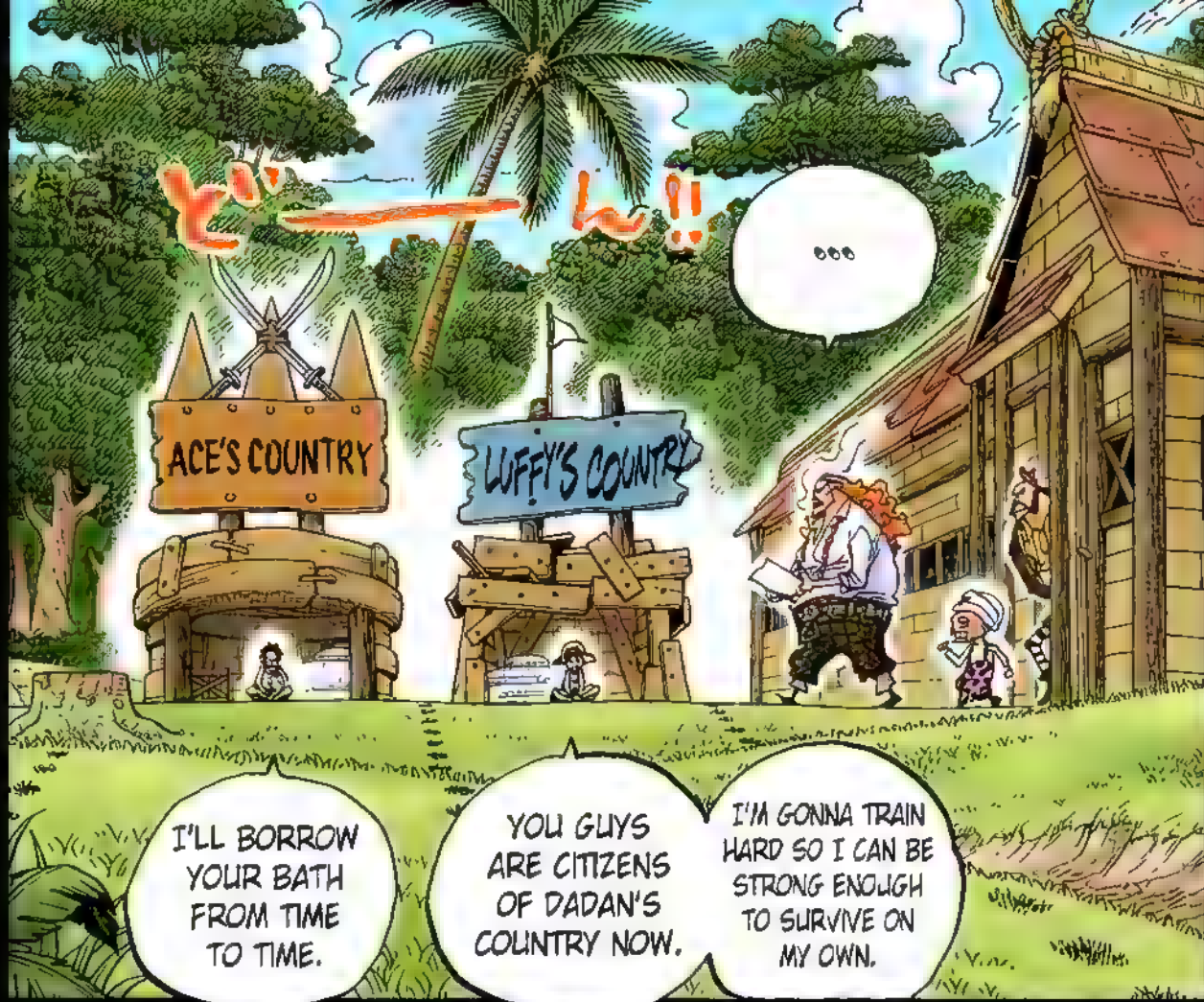


RIGHT, SABO?



I'M
GETTING
STRONGER,
I KNOW I
AM!!

SABO,
STOP
SPOILING
LUFFY!



I'LL BORROW
YOUR BATH
FROM TIME
TO TIME.

YOU GUYS
ARE CITIZENS
OF DADAN'S
COUNTRY NOW.

I'M GONNA TRAIN
HARD SO I CAN BE
STRONG ENOUGH
TO SURVIVE ON
MY OWN.



We've
started
our own
countries.
A.L.

COUNTRY?



LUFFY
!!

GRAARR!!



HUH? I THOUGHT
YOU WERE GONNA BE
STRONG ENOUGH TO
LIVE ON YOUR OWN.

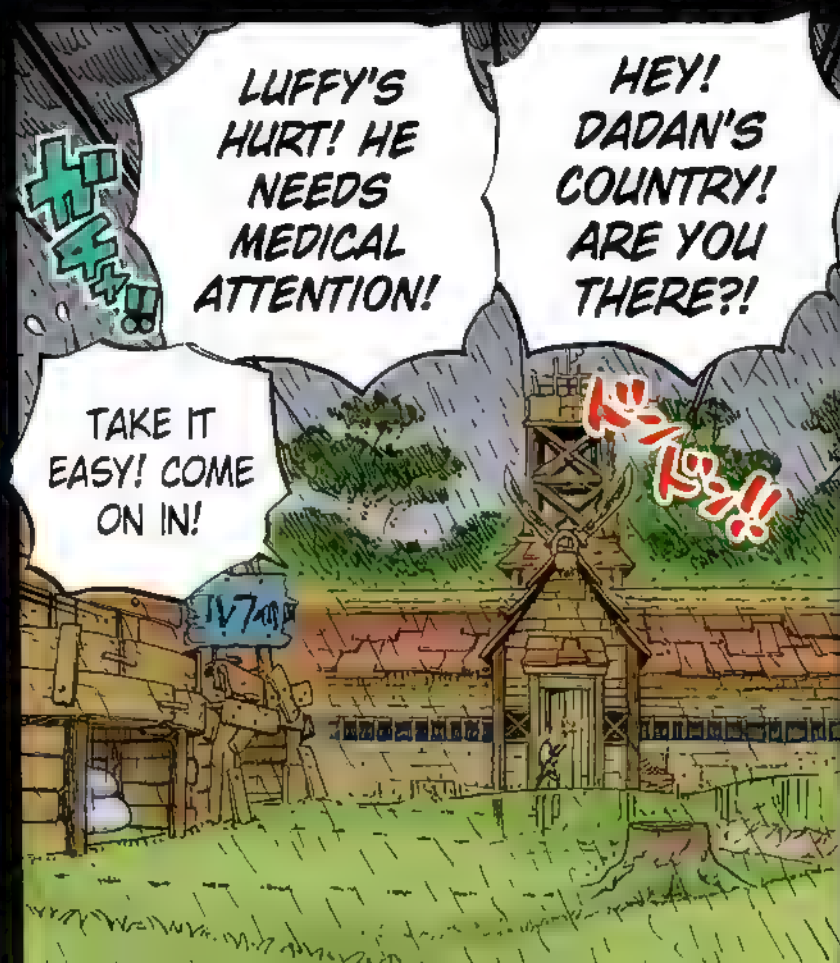
ACE! HELP
ME OUT! IT'S
THE BEAR!



YOU USED TO
FIGHT BEARS WITH
THREE PEOPLE,
DIDN'T YOU?

TAKE IT EASY.
HE ALMOST
DIED. NO JOKE.

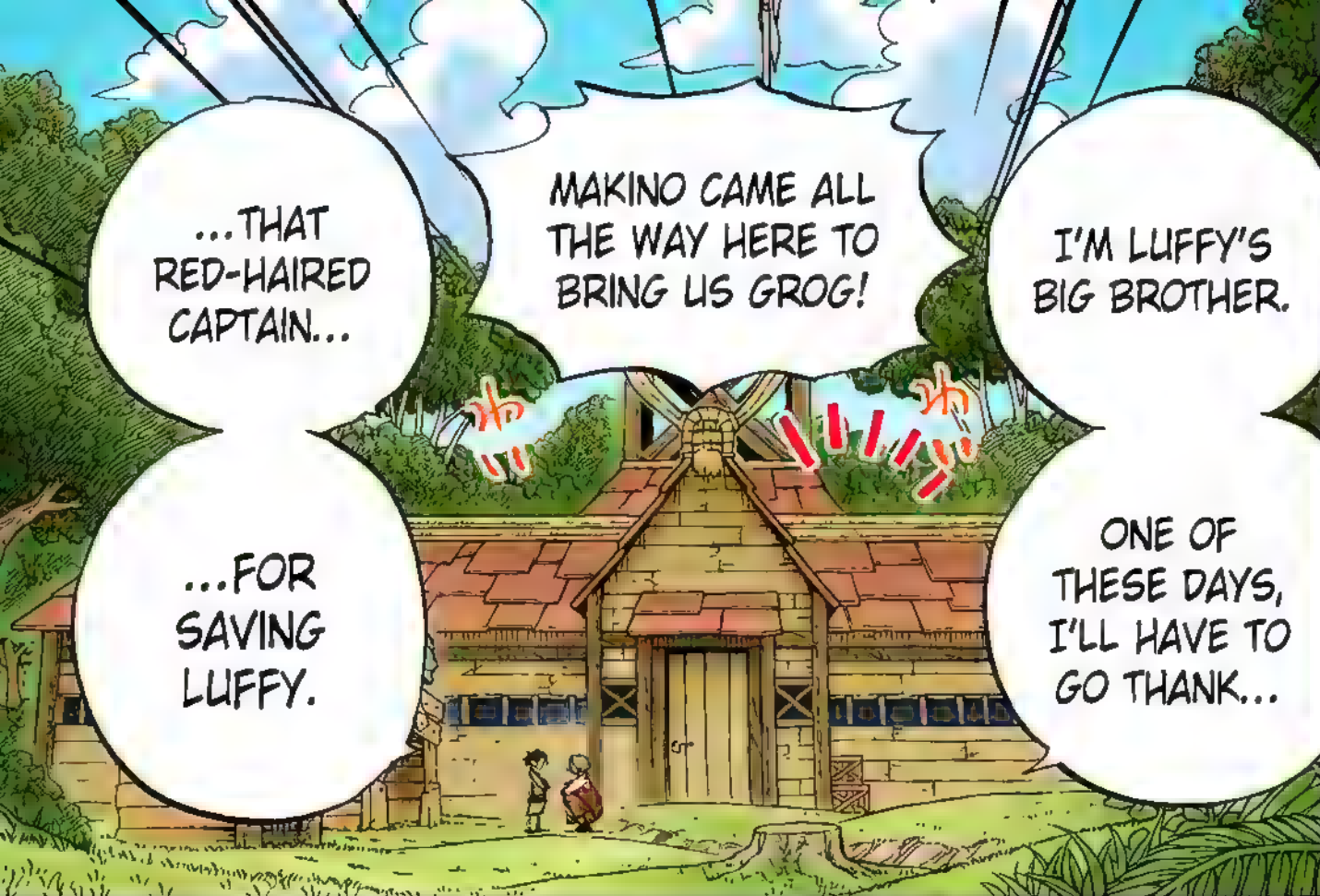
I'M SORRY,
LUFFY!



LUFFY'S
HURT! HE
NEEDS
MEDICAL
ATTENTION!

HEY!
DADAN'S
COUNTRY!
ARE YOU
THERE?!

TAKE IT
EASY! COME
ON IN!



...THAT
RED-HAIRED
CAPTAIN...

MAKINO CAME ALL
THE WAY HERE TO
BRING US GROG!

I'M LUFFY'S
BIG BROTHER.

...FOR
SAVING
LUFFY.

ONE OF
THESE DAYS,
I'LL HAVE TO
GO THANK...



YOU WANT
TO KNOW HOW
TO THANK
SOMEONE?

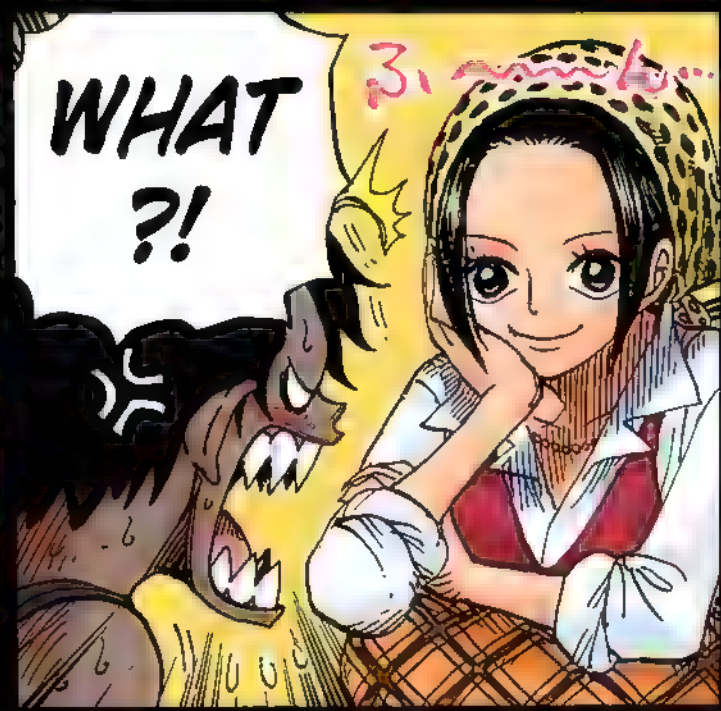


**THIEVES
!!**

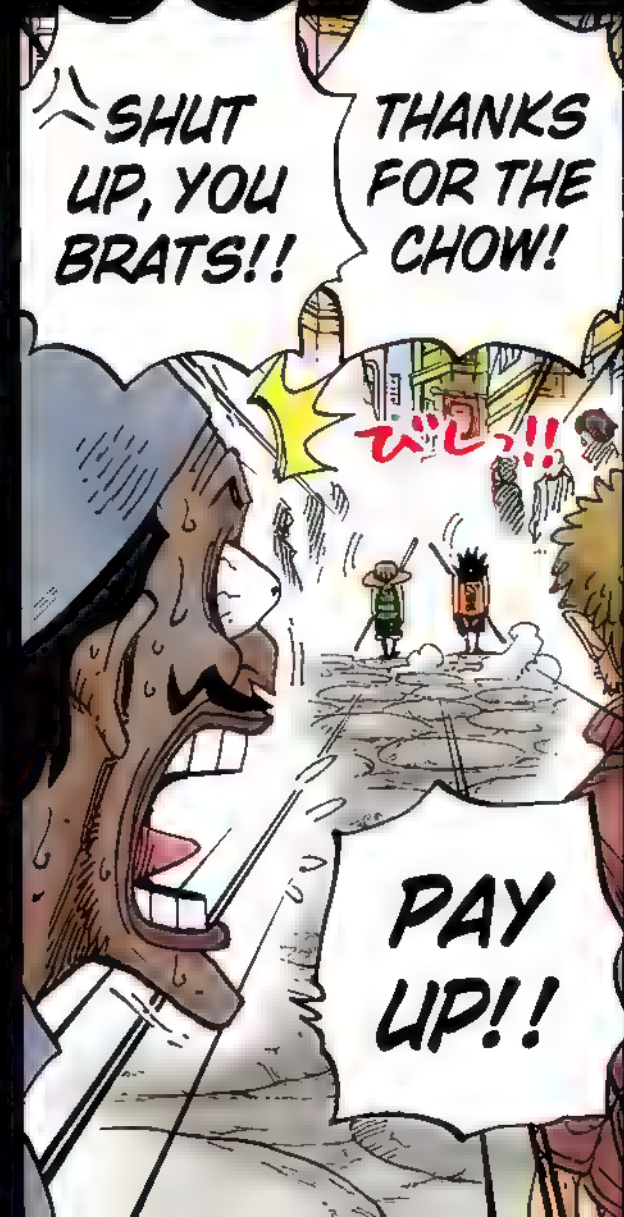
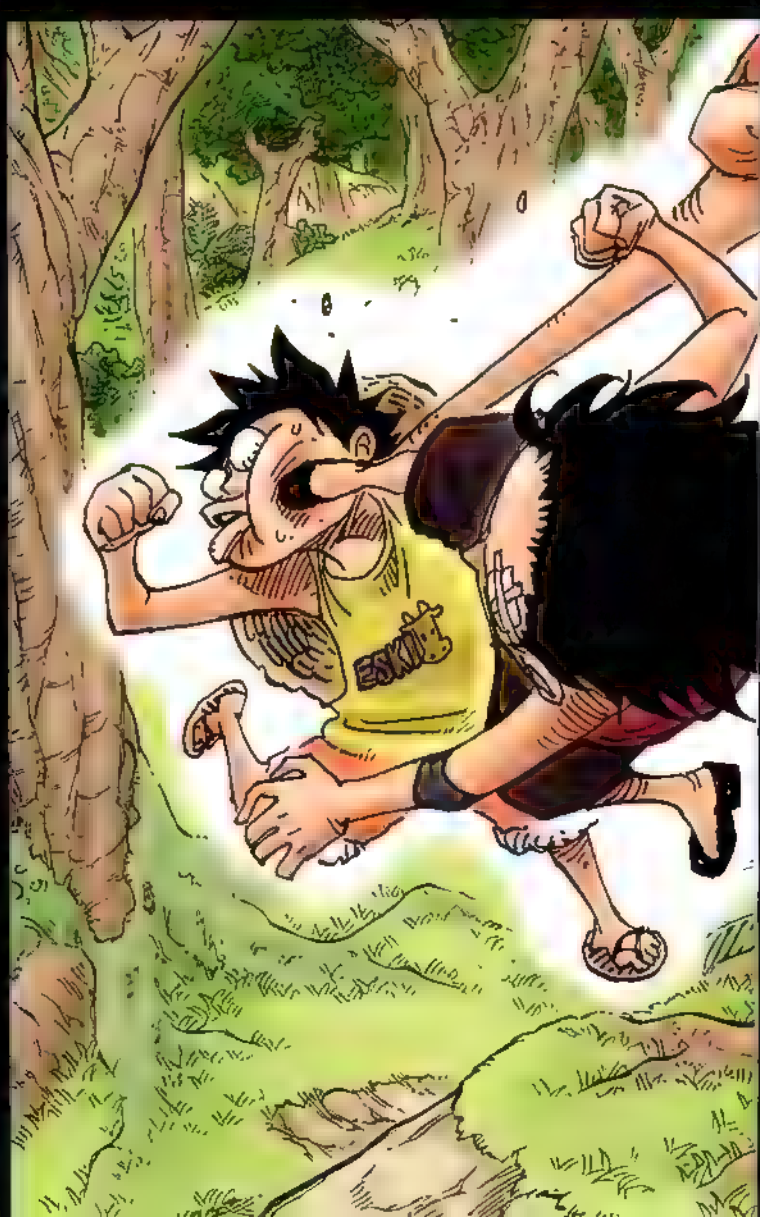


THEN
TRY THIS.

HA HA...
I'M SORRY.



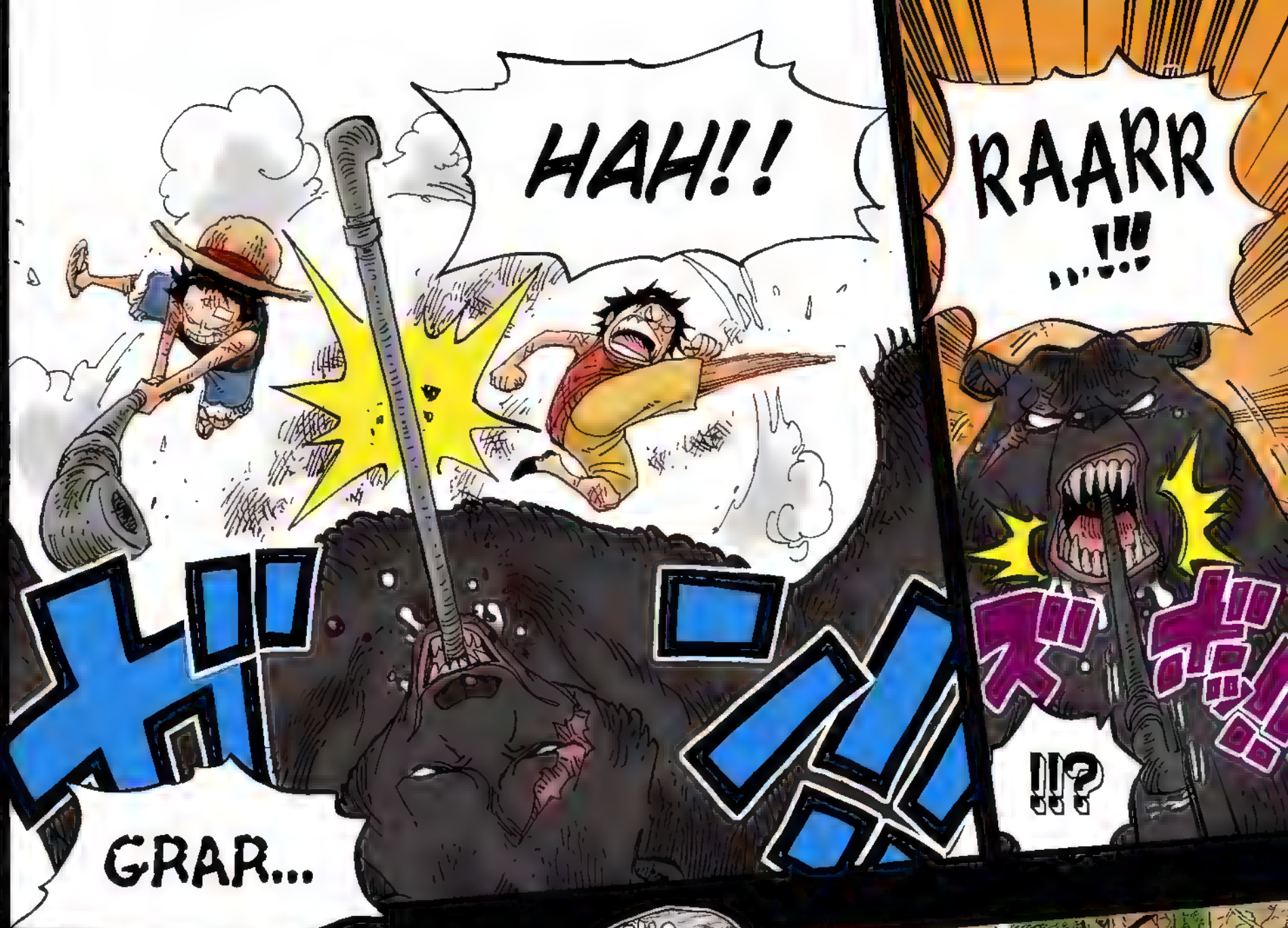
**WHAT
?!**

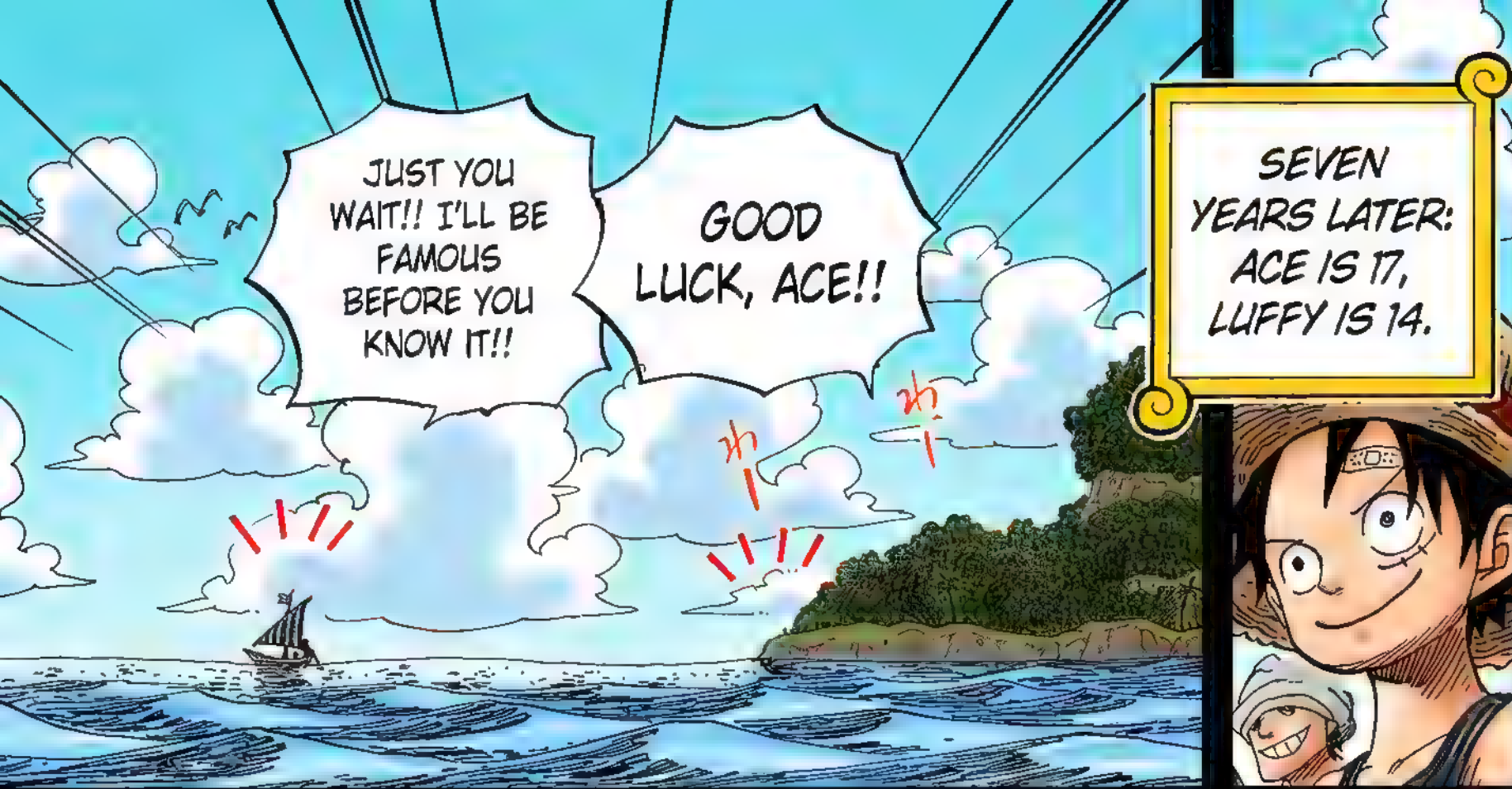


**SHUT
UP, YOU
BRATS!!**

**THANKS
FOR THE
CHOW!**

**PAY
UP!!**

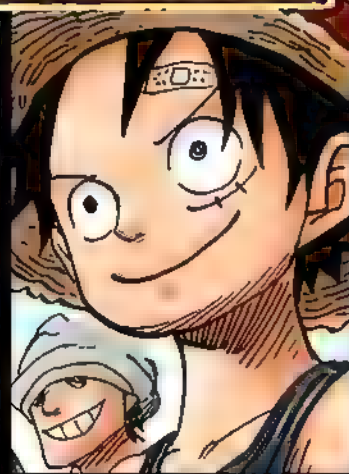




JUST YOU
WAIT!! I'LL BE
FAMOUS
BEFORE YOU
KNOW IT!!

GOOD
LUCK, ACE!!

SEVEN
YEARS LATER:
ACE IS 17,
LUFFY IS 14.



HIS
DEPARTURE
FROM THE
SHORES OF
MT. CORVO IS
A QUIET ONE.

ACE, THE SON
OF THE PIRATE
KING, HAS
GROWN UP
HIDDEN FROM
THE WORLD.



GEEZ...
WHAT'S GARP
GOING TO SAY
ABOUT THIS?

HA HA!
HE'S STILL
WAVING!

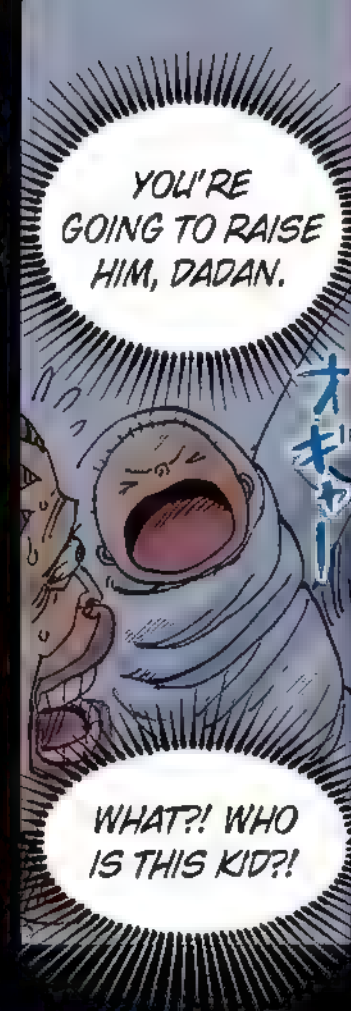


HE IS?!

ACE IS
GONE!

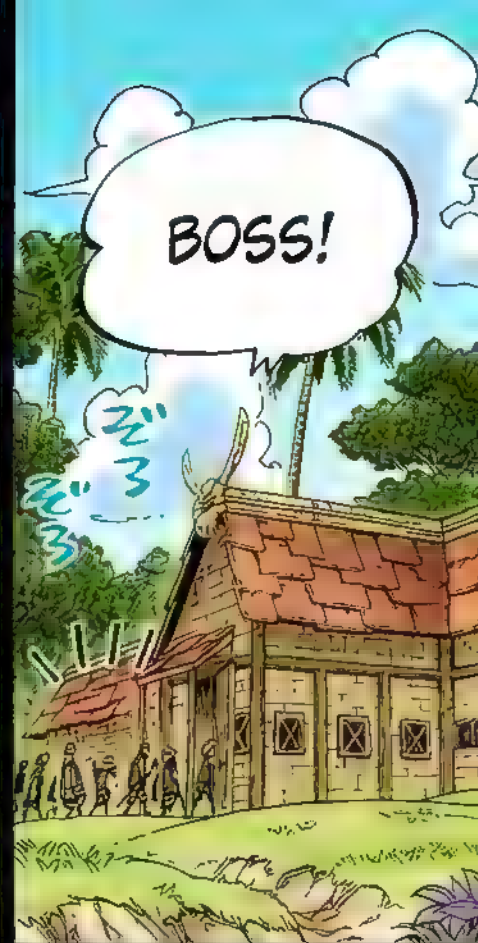
...

I'M ALWAYS
THE ONE GARP
YELLS AT. HE
WAS SUCH A
HOPELESS
BRAT.



YOU'RE
GOING TO RAISE
HIM, DADAN.

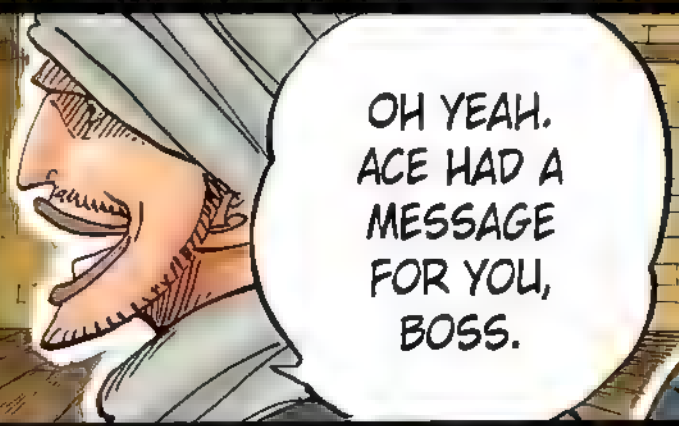
WHAT?! WHO
IS THIS KID?!



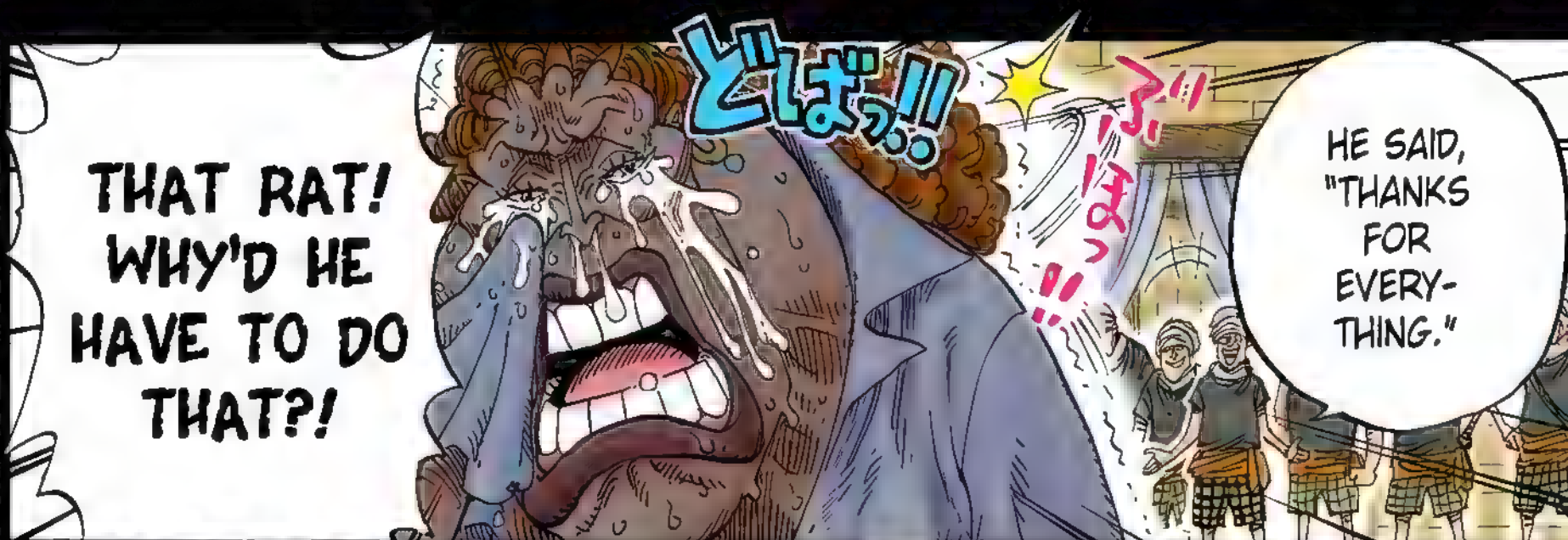
BOSS!



WHAT?
HE WANTS TO
COMPLAIN ABOUT
ME ONE LAST
TIME?!



OH YEAH.
ACE HAD A
MESSAGE
FOR YOU,
BOSS.



THAT RAT!
WHY'D HE
HAVE TO DO
THAT?!

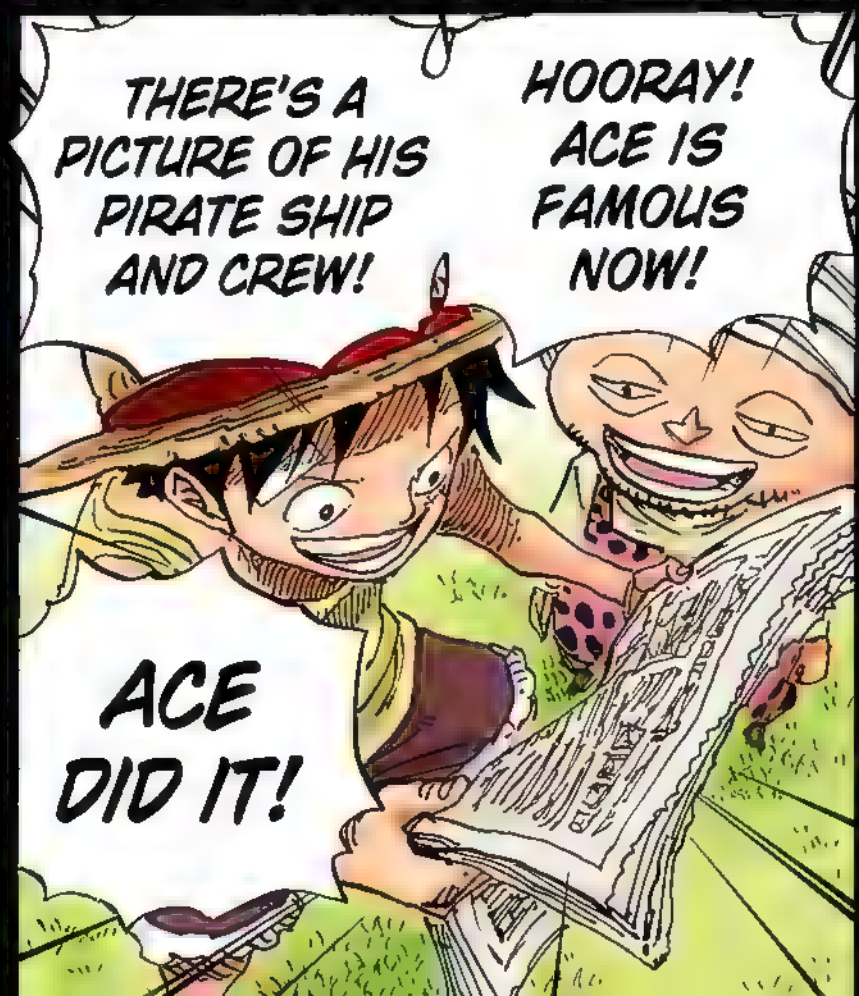
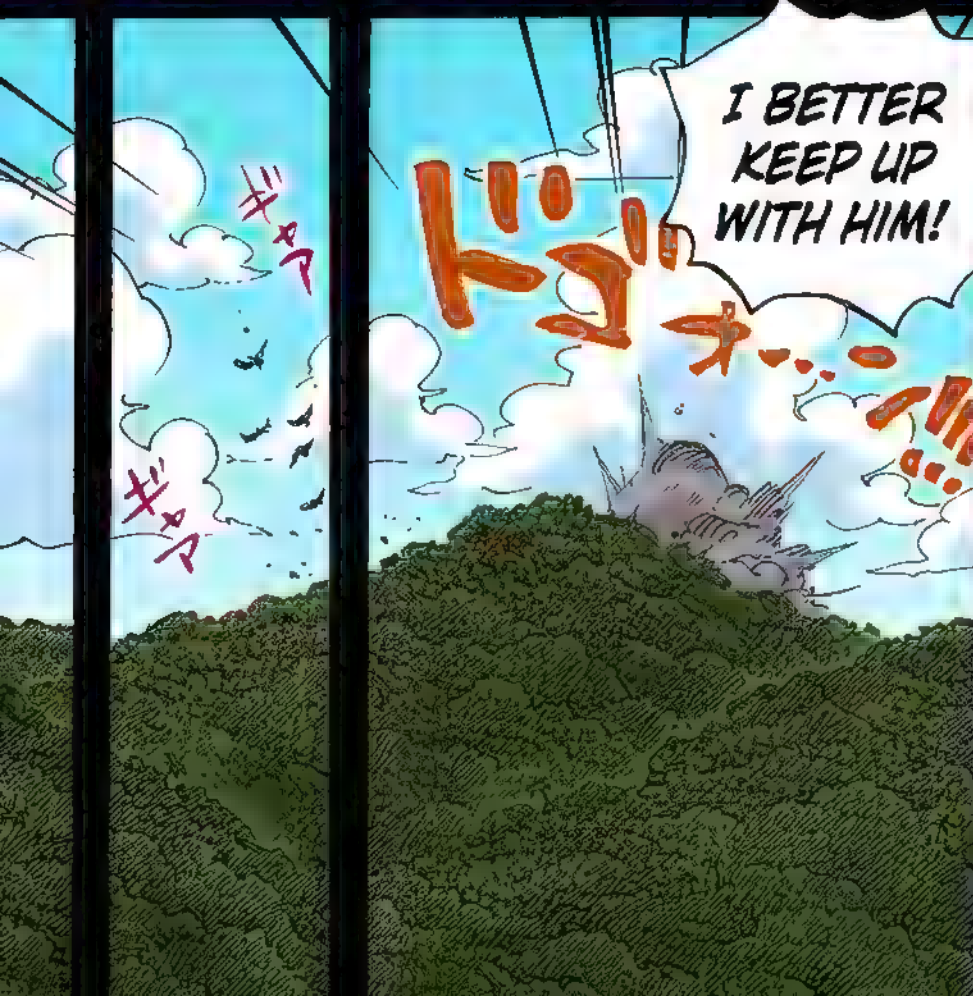
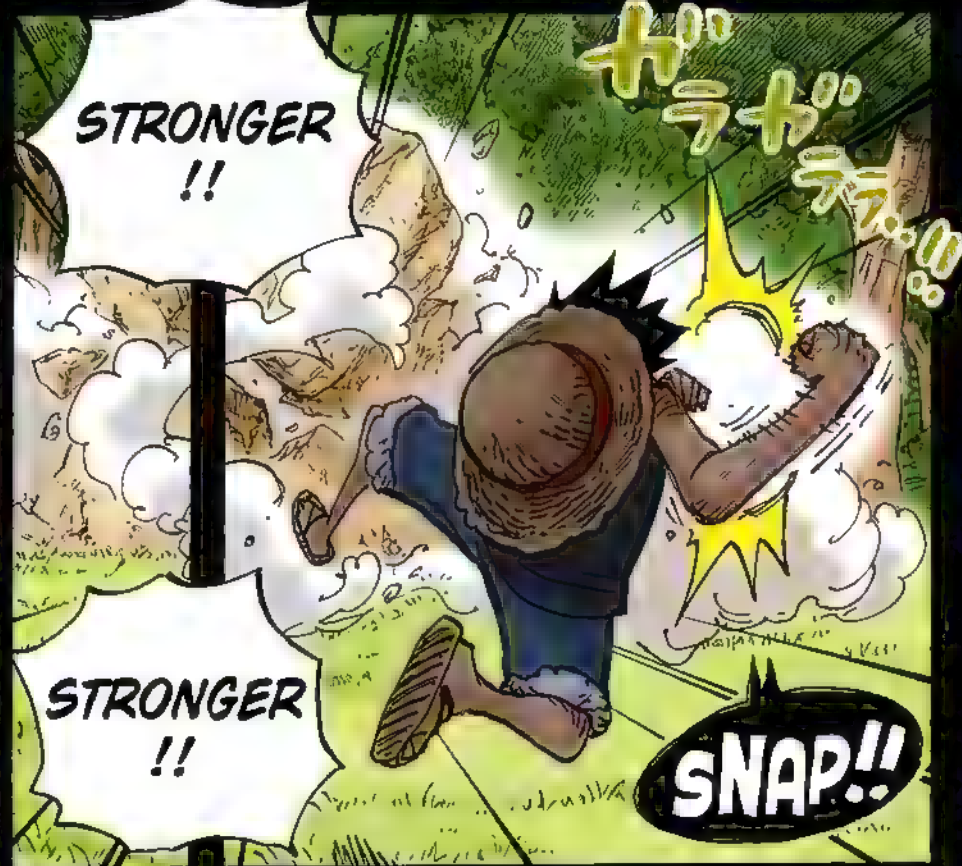
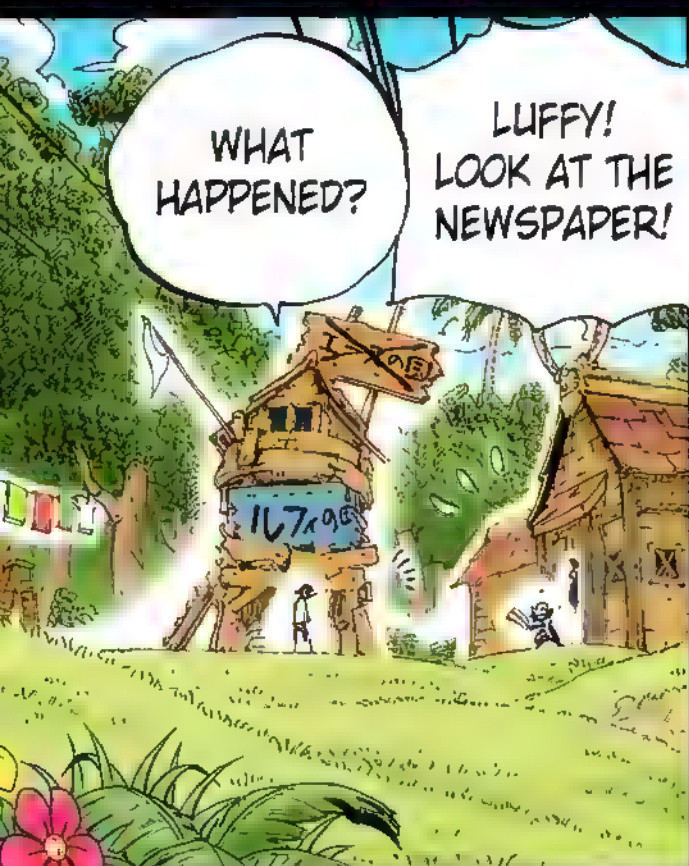
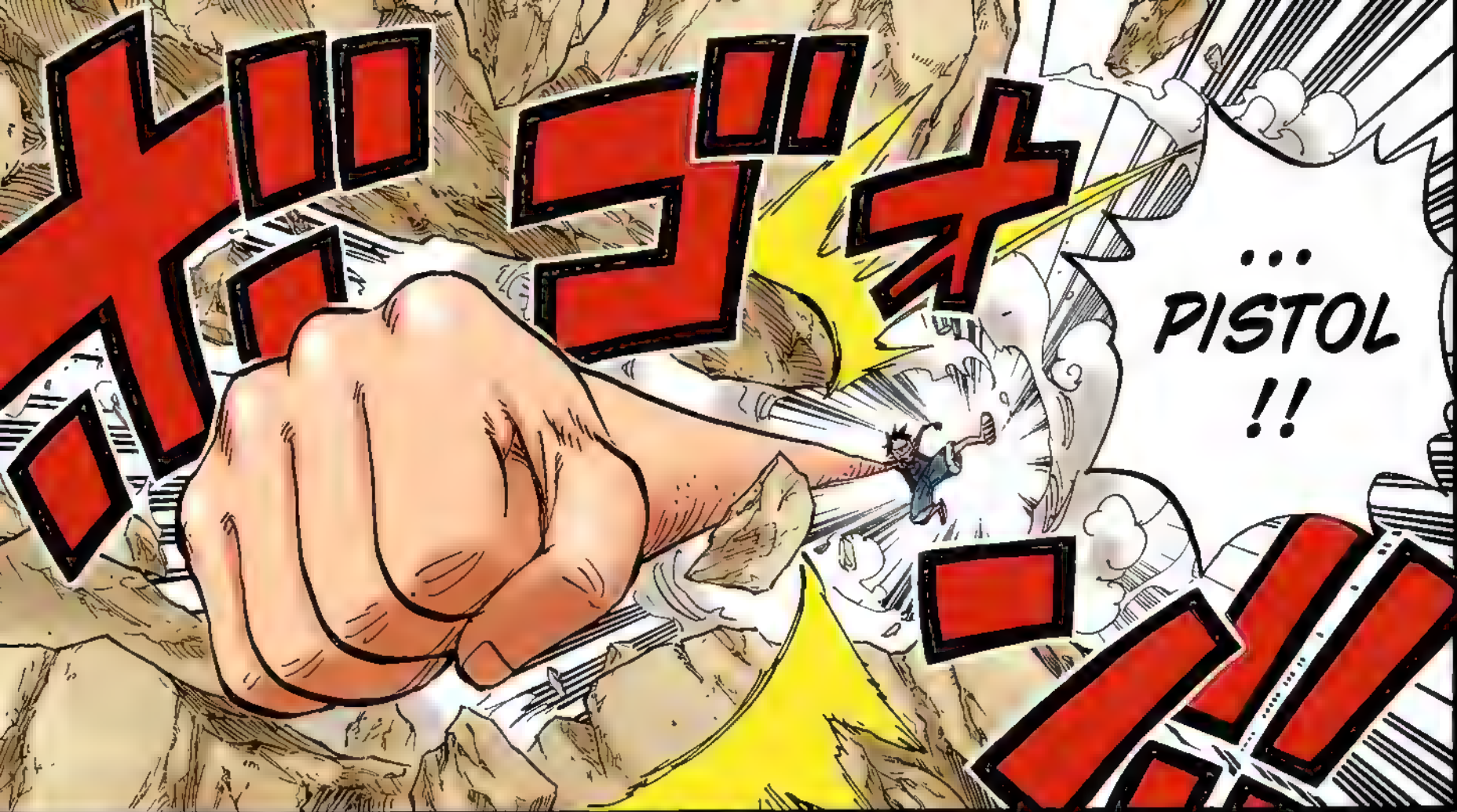
どばっ!!

HE SAID,
"THANKS
FOR
EVERY-
THING."



GUM-
GUM...

JUST
THREE
MORE
YEARS
FOR ME!



...IF THEY
SAW US COMING
DOWN FROM
THE MOUNTAIN!

...THE PEOPLE OF
WINDMILL VILLAGE
WOULD PANIC...

EVEN IF
THE MAYOR
AND MAKINO
DON'T MIND...

AREN'T YOU
GONNA SEE
ME OFF?

THREE YEARS
LATER. LUFFY
IS NOW 7
YEARS OLD.

JUST
GET OUT
OF HERE!

**I HATE
BANDITS!**

DADAN!

**SHUT
UP, YOU
BRAT!**

DON'T THANK
US! IT'S
EMBARRASSING!

THANKS
FOR
EVERY-
THING, YOU
GUYS!

**JUST SHUT
UP AND GET
OUT OF HERE!
YOU'RE ALL
THE SAME!**

どばっ!!

**BUT
I LIKE
YOU
GUYS!**

THAT'S OKAY!
THIS IS WHERE
EVERYTHING
STARTS FOR ME!

HEY! JUST
USE ONE OF
OUR OLD
FISHING BOATS,
LUFFY!

WINDMILL VILLAGE
(LUFFY'S HOMETOWN),
DOAN ISLAND, ON THE
OUTSKIRTS OF THE
KINGDOM OF GOA...

YOU NEED A
BETTER BOAT
THAN THAT,
THOUGH!



**I'M
GOING
OUT TO
SEA
TOO!!**

**LOOK
AT ME,
SABO!!**

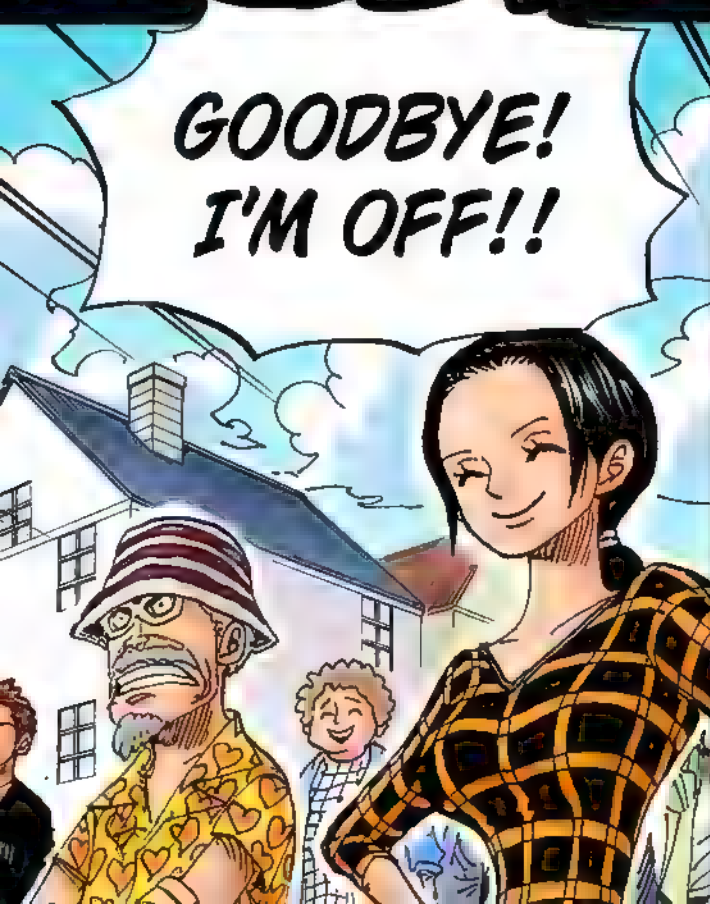


**I ENDED UP
BEING THIRD,
BUT I'M NOT
GOING TO LOSE
TO THEM!**

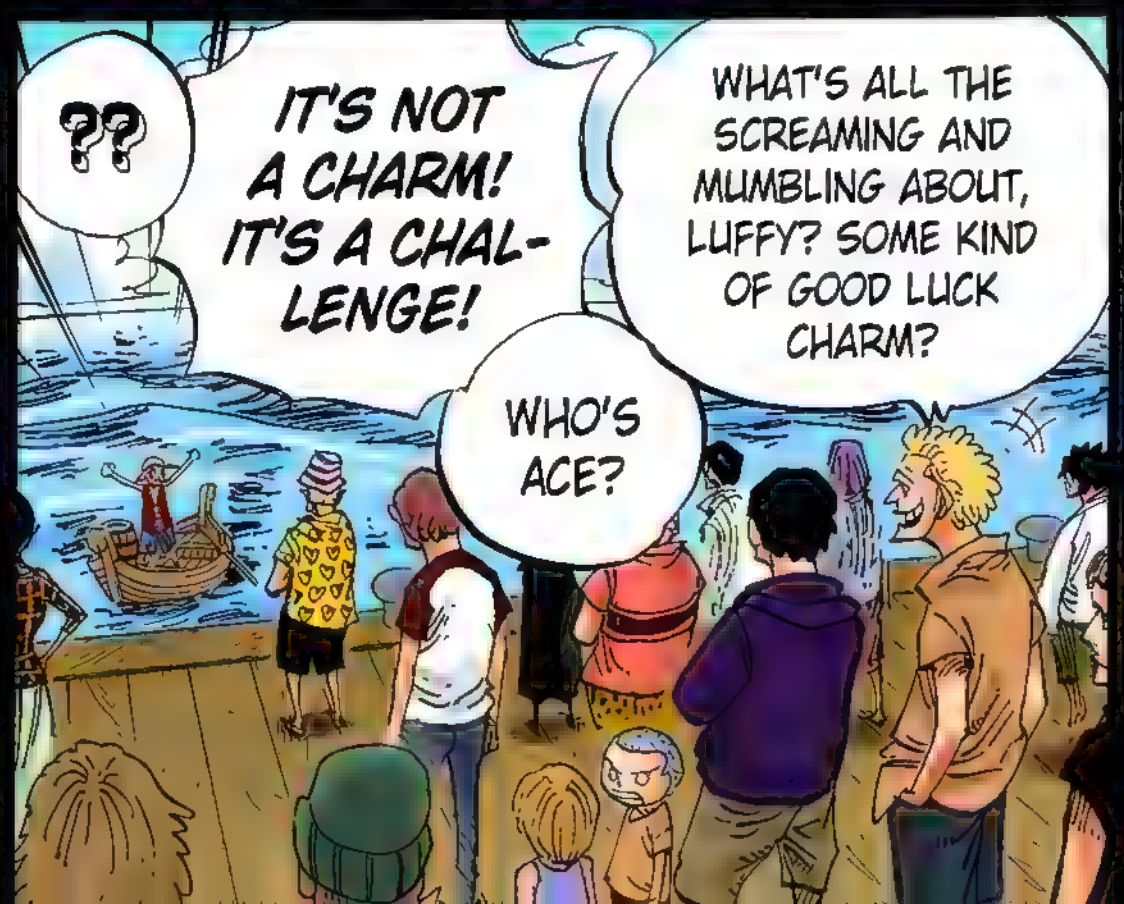
**ACE WAS
SECOND!**

**SABO
WAS
FIRST!**

**JUST YOU
WAIT, ACE!
I'LL CATCH
UP TO YOU
RIGHT AWAY!**



**GOODBYE!
I'M OFF!!**



??

**IT'S NOT
A CHARM!
IT'S A CHAL-
LENGE!**

**WHAT'S ALL THE
SCREAMING AND
MUMBLING ABOUT,
LUFFY? SOME KIND
OF GOOD LUCK
CHARM?**

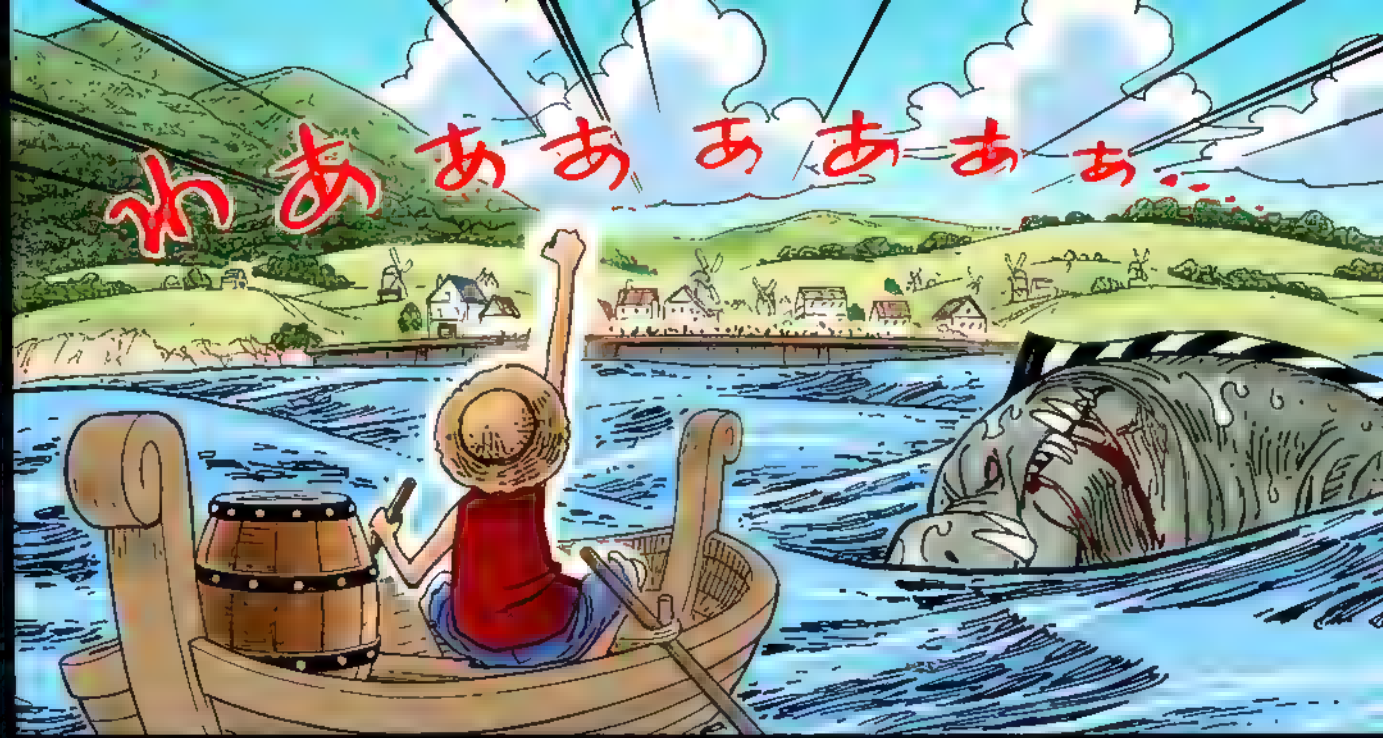
**WHO'S
ACE?**



HE SURE IS STRONG NOW.

わーわー

HE BEAT THE BOSS OF THESE WATERS WITH ONE PUNCH.



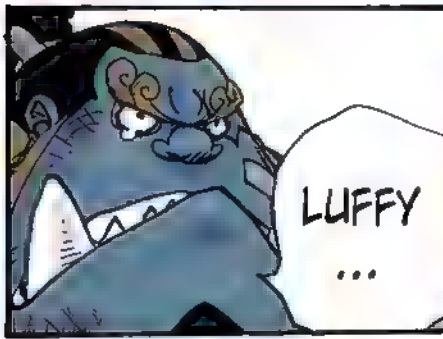
わーあーあーあーあーあーあーあー



...KING OF THE PIRATES !!

I'M GONNA BE...

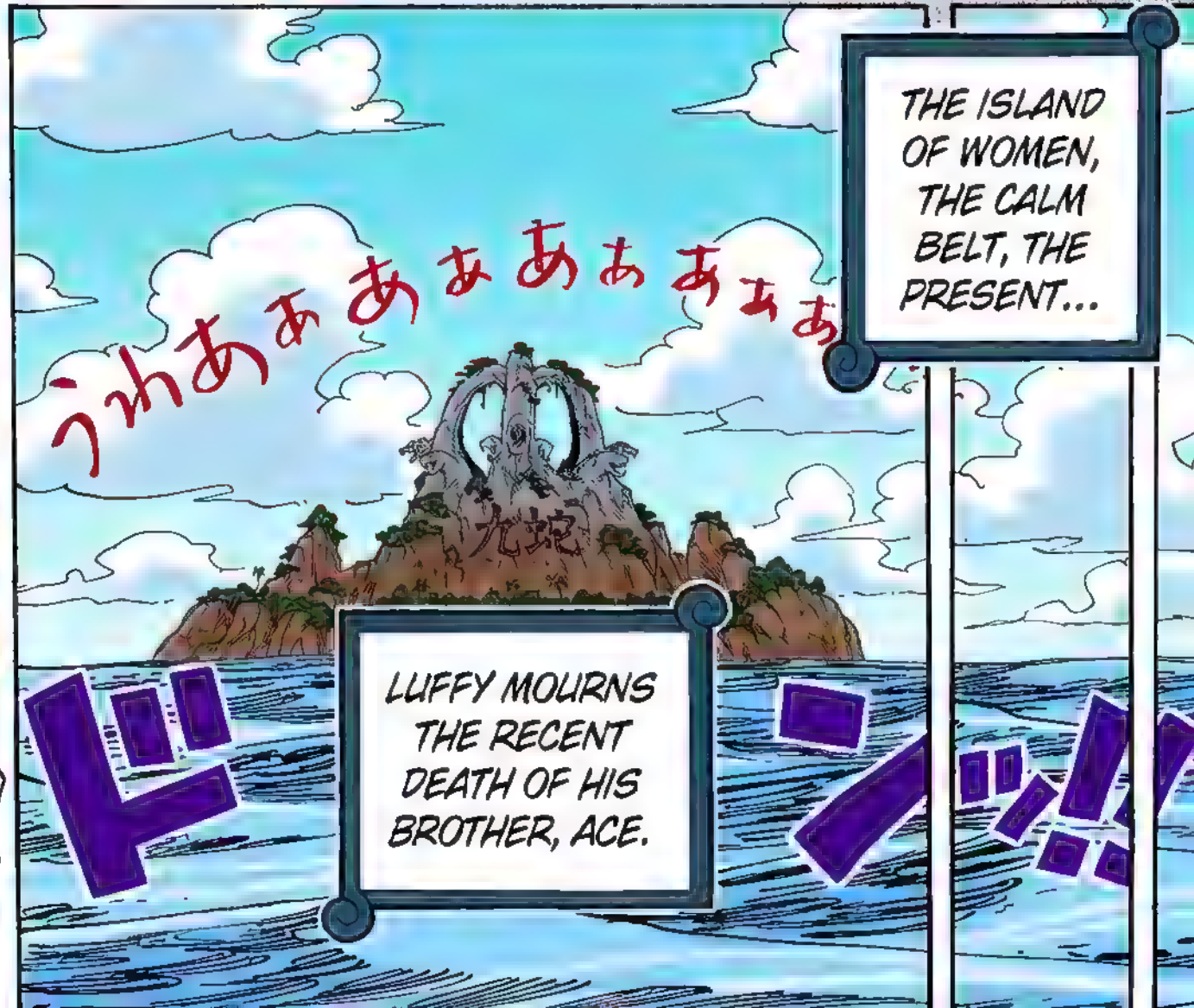
ALL RIGHT! LET'S GO!



LUFFY ...



ME, BECOME KING OF THE PIRATES?!



うーあーあーあーあーあーあーあー

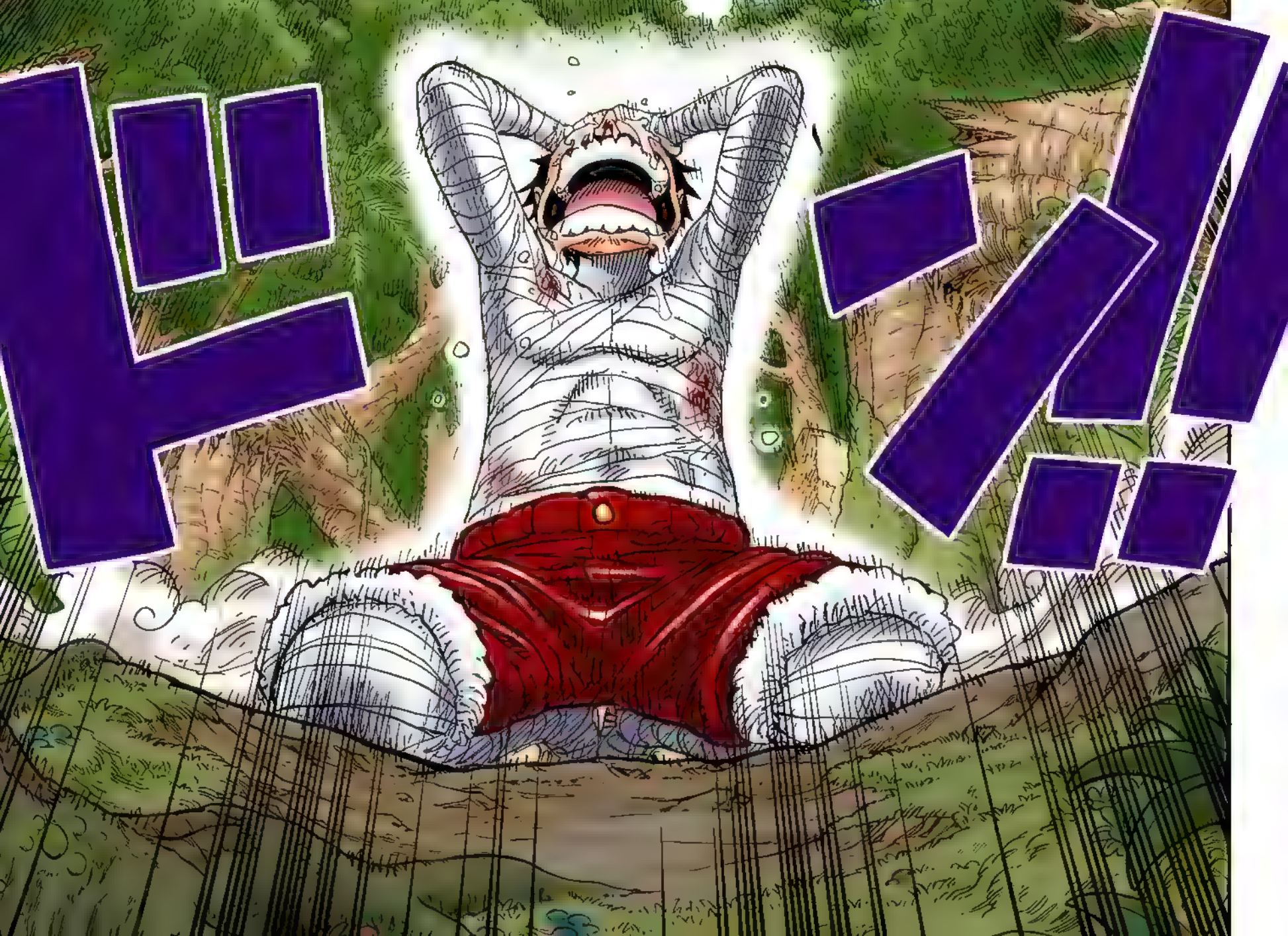
THE ISLAND OF WOMEN, THE CALM BELT, THE PRESENT...

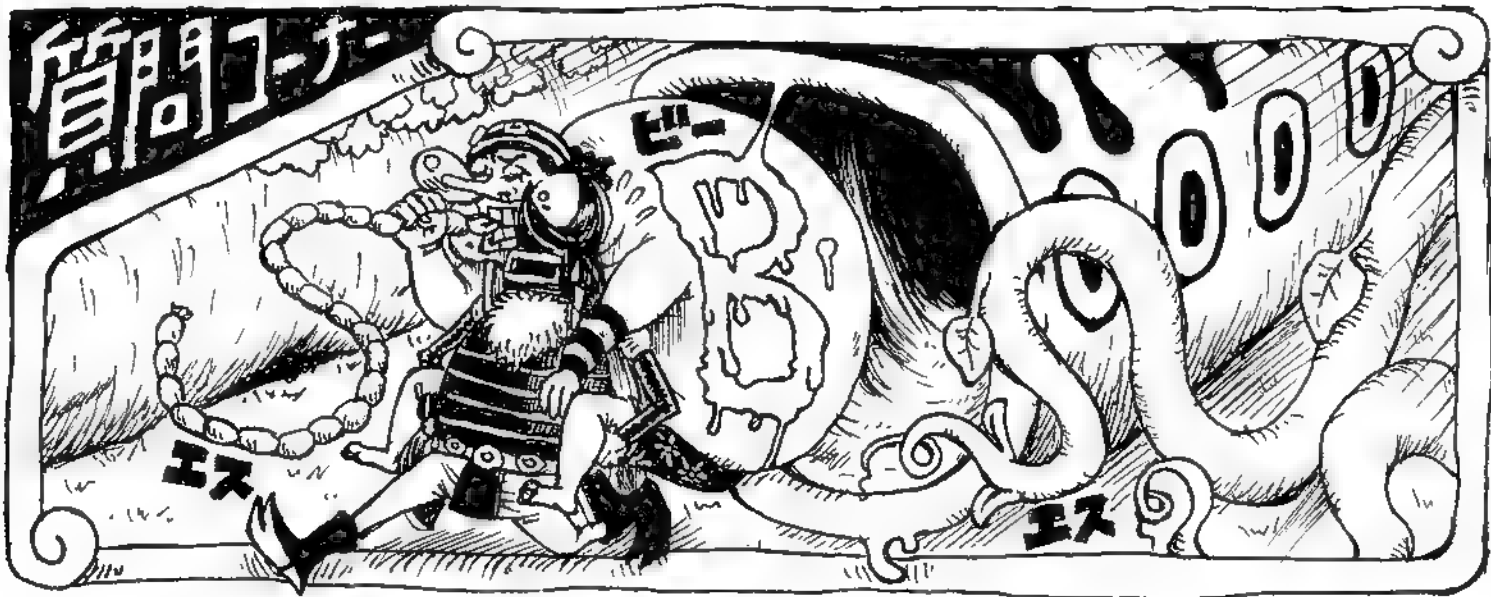
LUFFY MOURNS THE RECENT DEATH OF HIS BROTHER, ACE.



**...SO
WEAK
!!**

I'M...





(Shamoji, Gifu)

Q: I found a mistake you made, Odacchi! In volume 59, chapter 584, Luffy was bleeding when he got hit by Porchemy's gloves. But in volume 1, chapter 2, Luffy is unharmed by Alvida's club! Are you sure about this?! Now give me something!



--MONIO

A: I see. Don't worry. It's fine. It might not seem obvious at first, but take a closer look. Don't you see how the spikes are at a different angle?! I added this difference to the jailer beasts of Impel Down too. Even if those weapons all have spikes, I drew it so that you can see which ones can actually hurt Luffy. The sharper ones can puncture rubber. On the other hand, Alvida's club only has a kind of blunt impact on rubber. That's the effect the spikes have. So I didn't mess up! No prize for you!



Q: I have a question. Is the thing on Marco's head a banana or is it a pineapple? And is Kid's head a tulip or a chrysanthemum? Which is it? I really want to know.



--Kaho

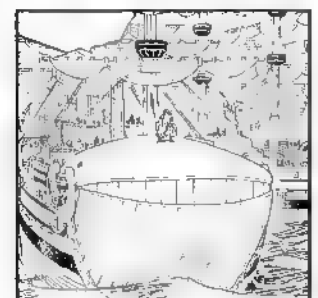
A: You're giving me only two choices?! I guess I'll just have to pick one. Then I guess Marco is a pineapple and Kid is a chrysanthemum. What were we talking about again?!



Q: I was watching *Rocky* the other day and Rocky's pet goldfish is named Moby Dick! Just like Whitebeard's ship! Is that where you got the name from?

--Negishi

A: Wow, Rocky, huh? That Blockbuster Boxing movie sure brings back memories. I thought it was really funny to name his goldfish Moby Dick. Anyway, Moby Dick is actually a book written by an American author named Melville. It's a very famous story about a battle between a man and a white whale. In Japan, the book simply goes by the title *White Whale*. I used that name because I thought it was perfect for Whitebeard.



Chapter 590:

MY LITTLE BROTHER



GARP'S
SHIP IS
BACK!

IT'S
GARP!

WINDMILL
VILLAGE, THE
KINGDOM OF
GOA, THE
EAST BLUE...

IS HE
HERE ON A
MISSION?!

I'M GLAD TO
SEE YOU'RE
ALL OKAY.

WHAT
HAPPENED
TO
LUFFY?!

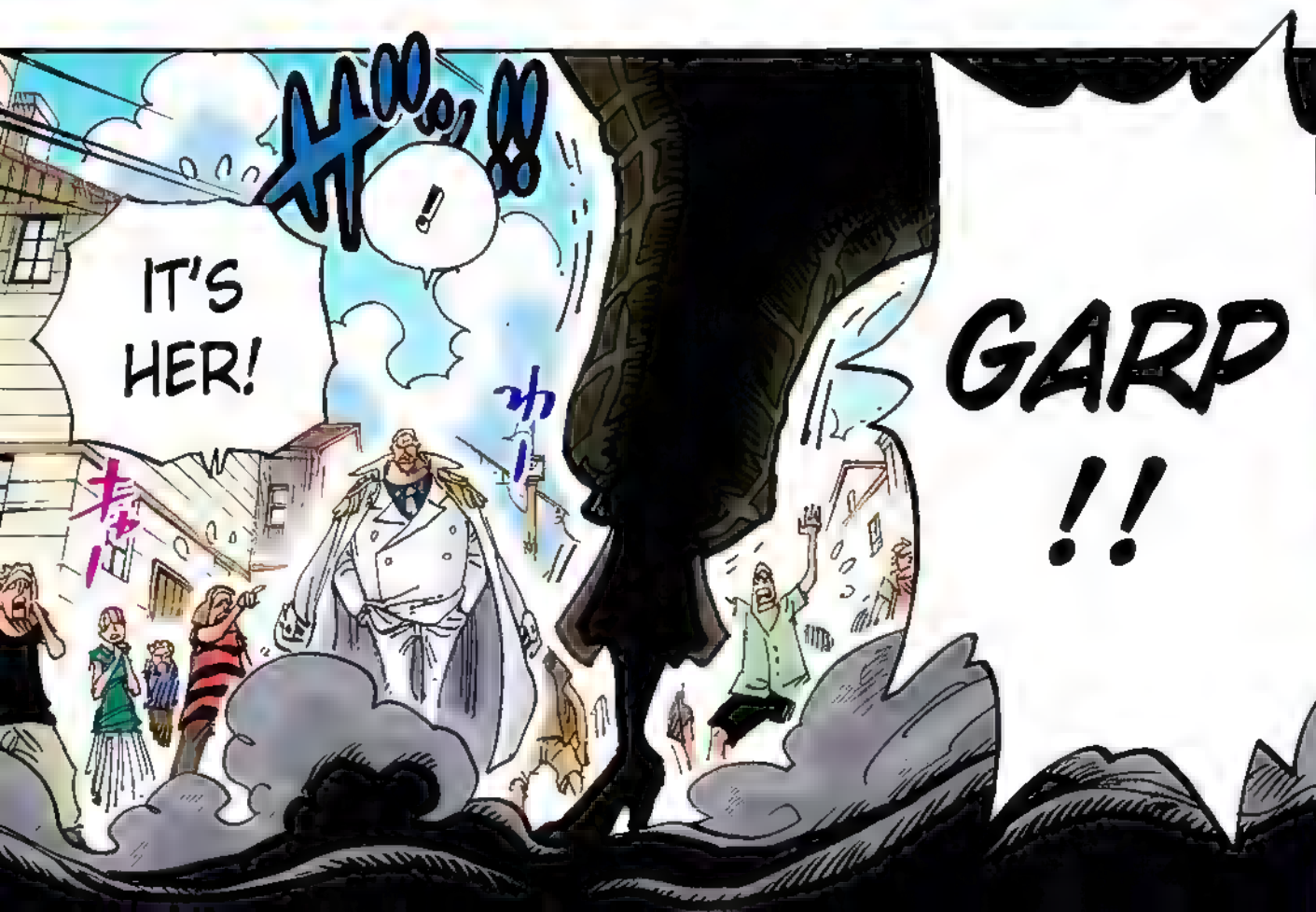
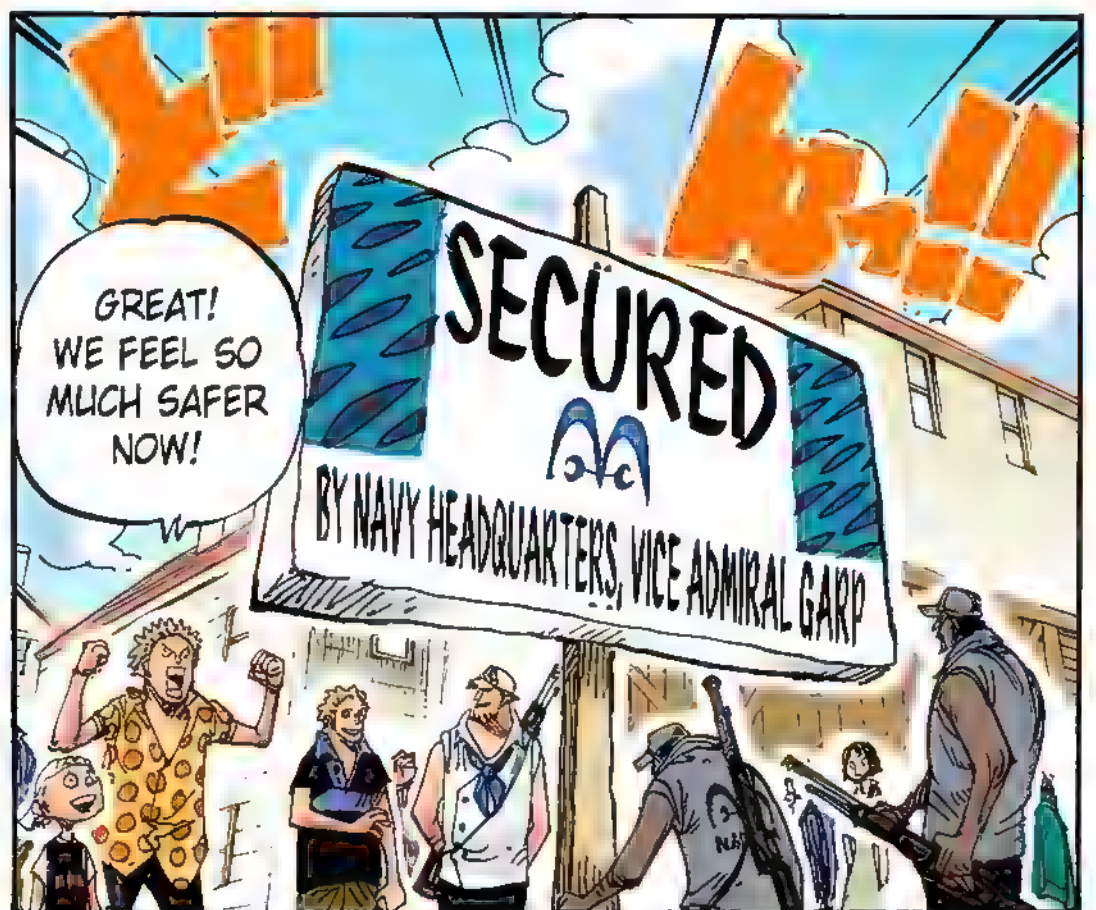
GARP! WHAT'S
GOING TO HAPPEN
TO THE WORLD
NOW THAT
WHITEBEARD IS
DEAD?!

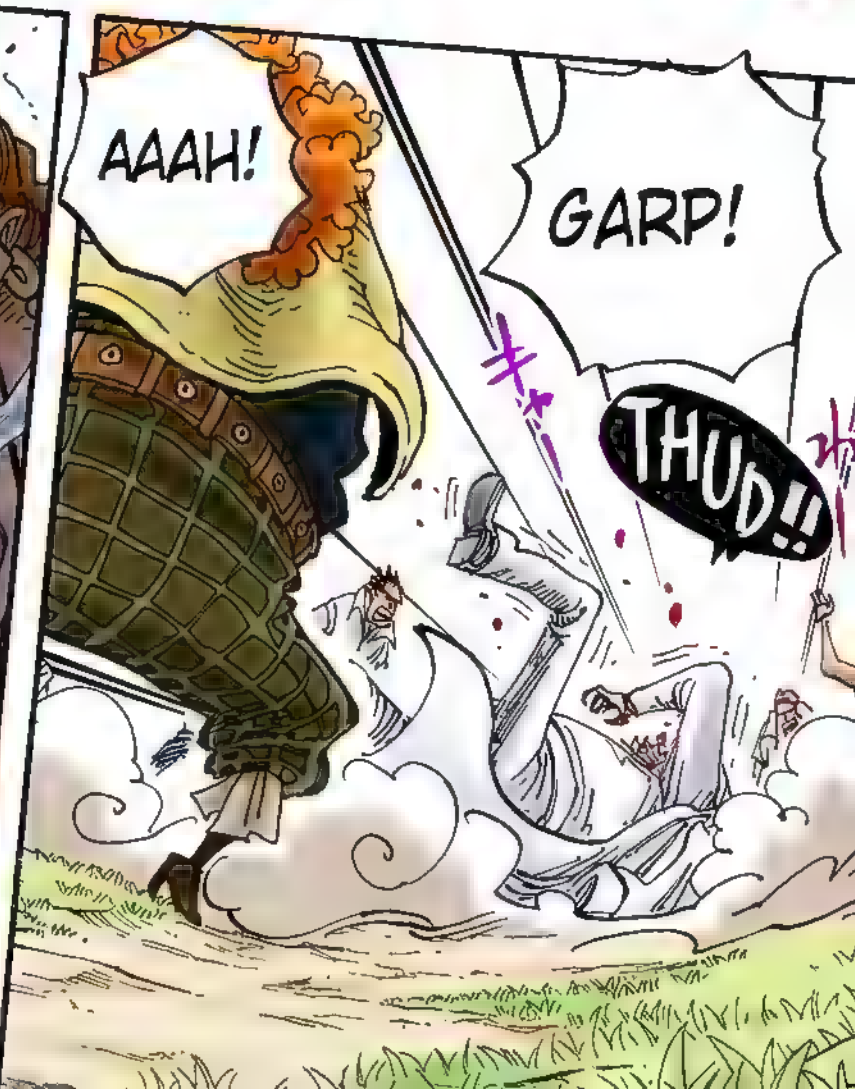
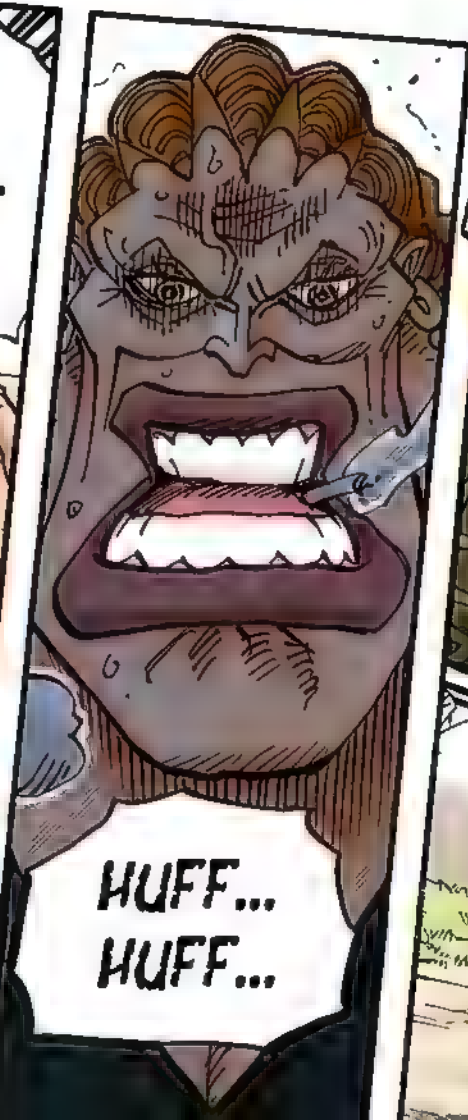
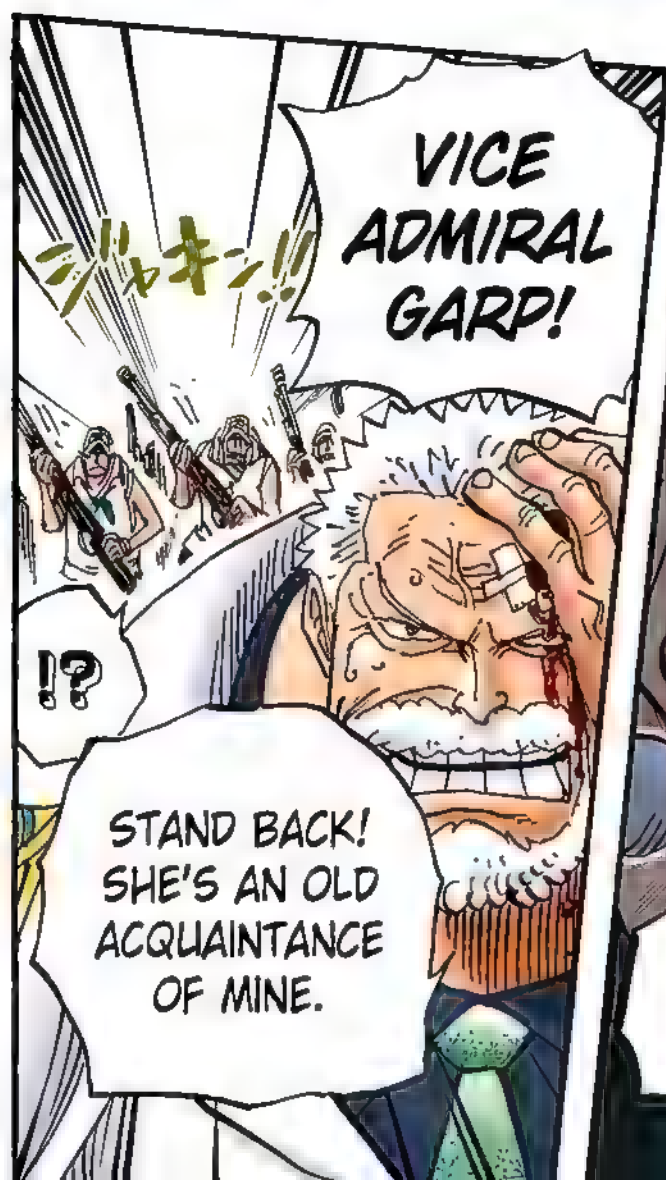
GARP! WE
READ ALL
ABOUT THE
WAR!

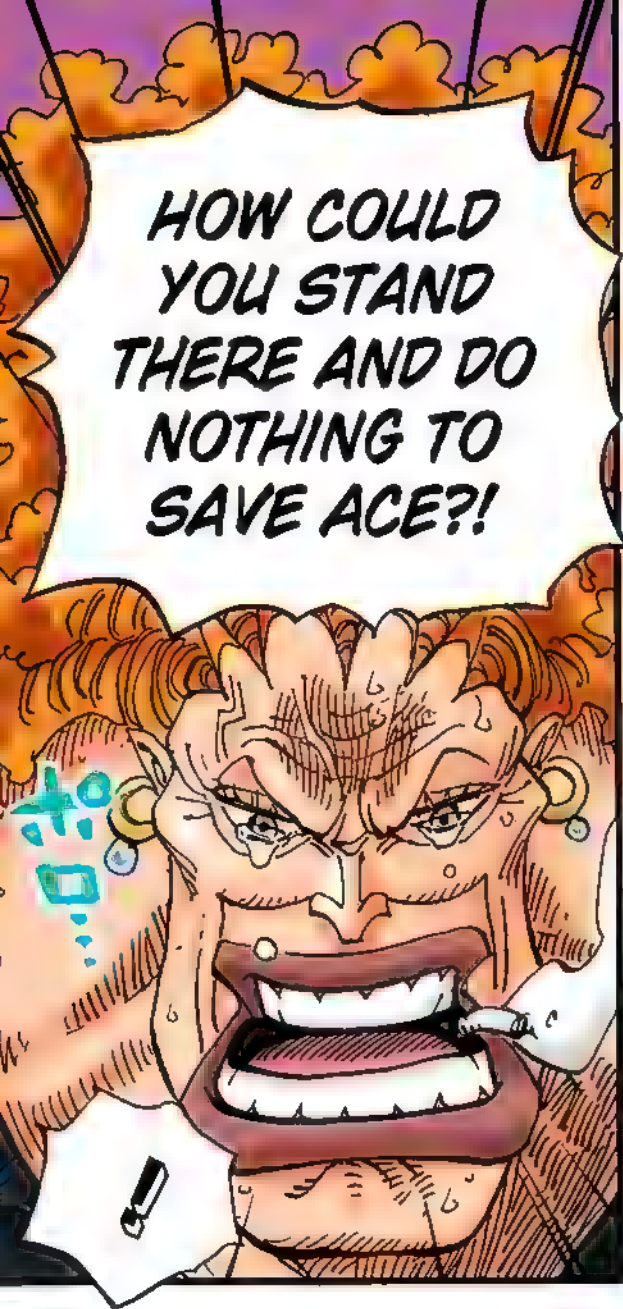
WE CAN'T
EVEN
SLEEP AT
NIGHT.

THERE'S BEEN
PIRATE SHIPS
OFF THE COAST
THE LAST FEW
DAYS.

と!!







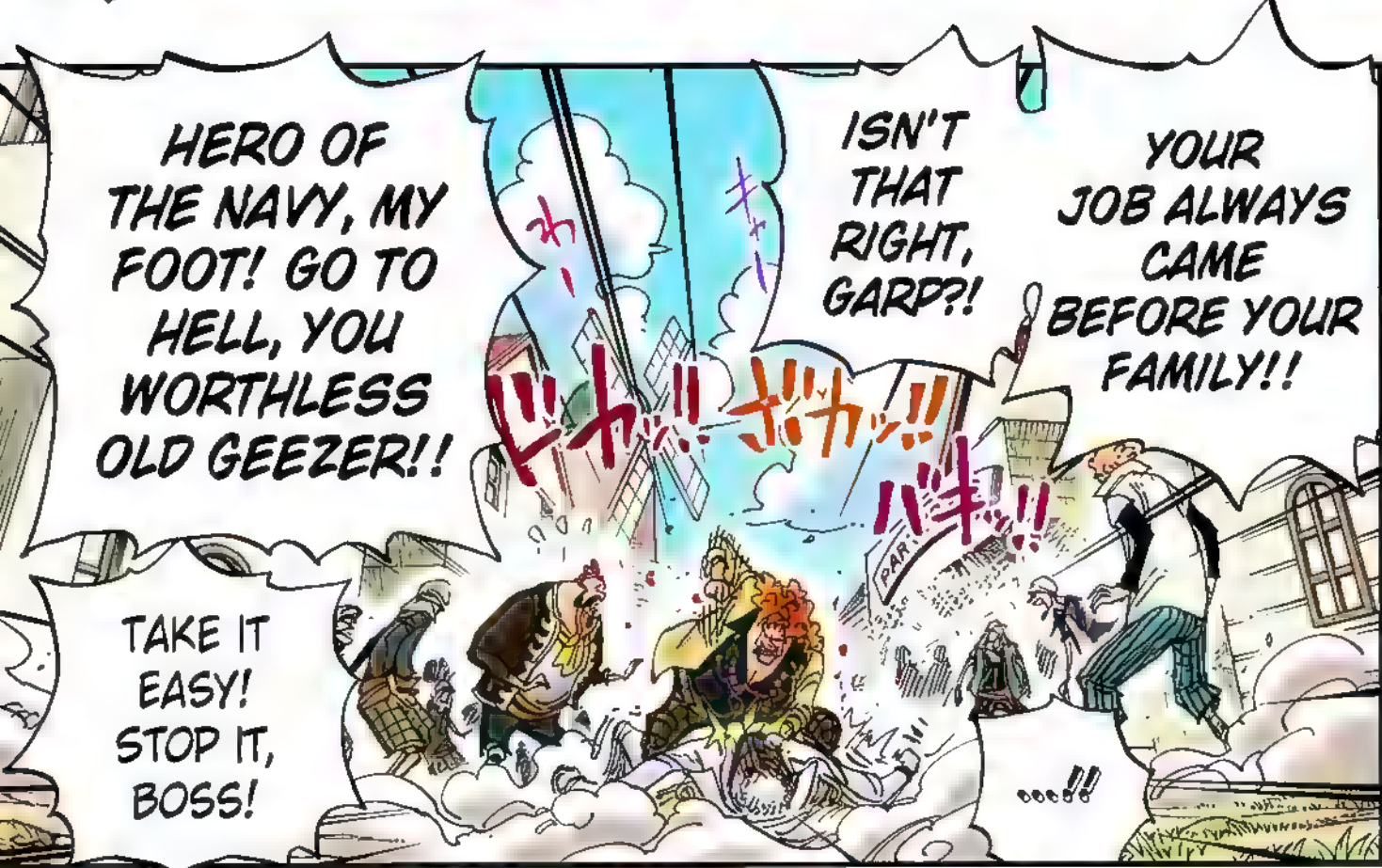
HOW COULD
YOU STAND
THERE AND DO
NOTHING TO
SAVE ACE?!



THEY
WERE
RIGHT IN
FRONT OF
YOU!!

HUFF...

YOU
WERE AT
THE
BATTLE!!

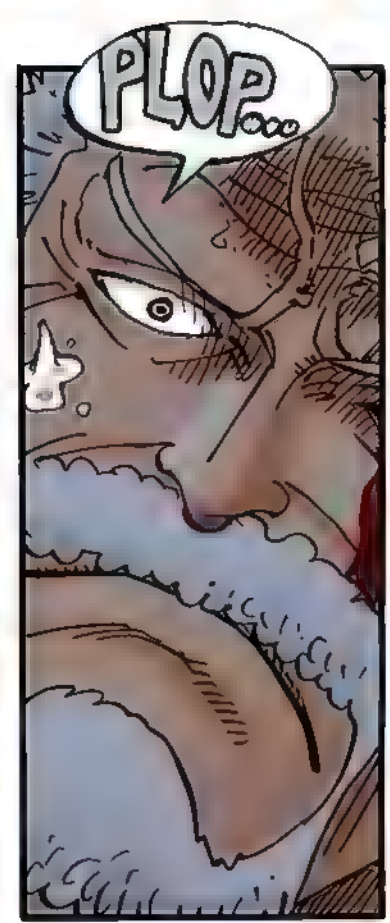


HERO OF
THE NAVY, MY
FOOT! GO TO
HELL, YOU
WORTHLESS
OLD GEEZER!!

ISN'T
THAT
RIGHT,
GARP?!

YOUR
JOB ALWAYS
CAME
BEFORE YOUR
FAMILY!!

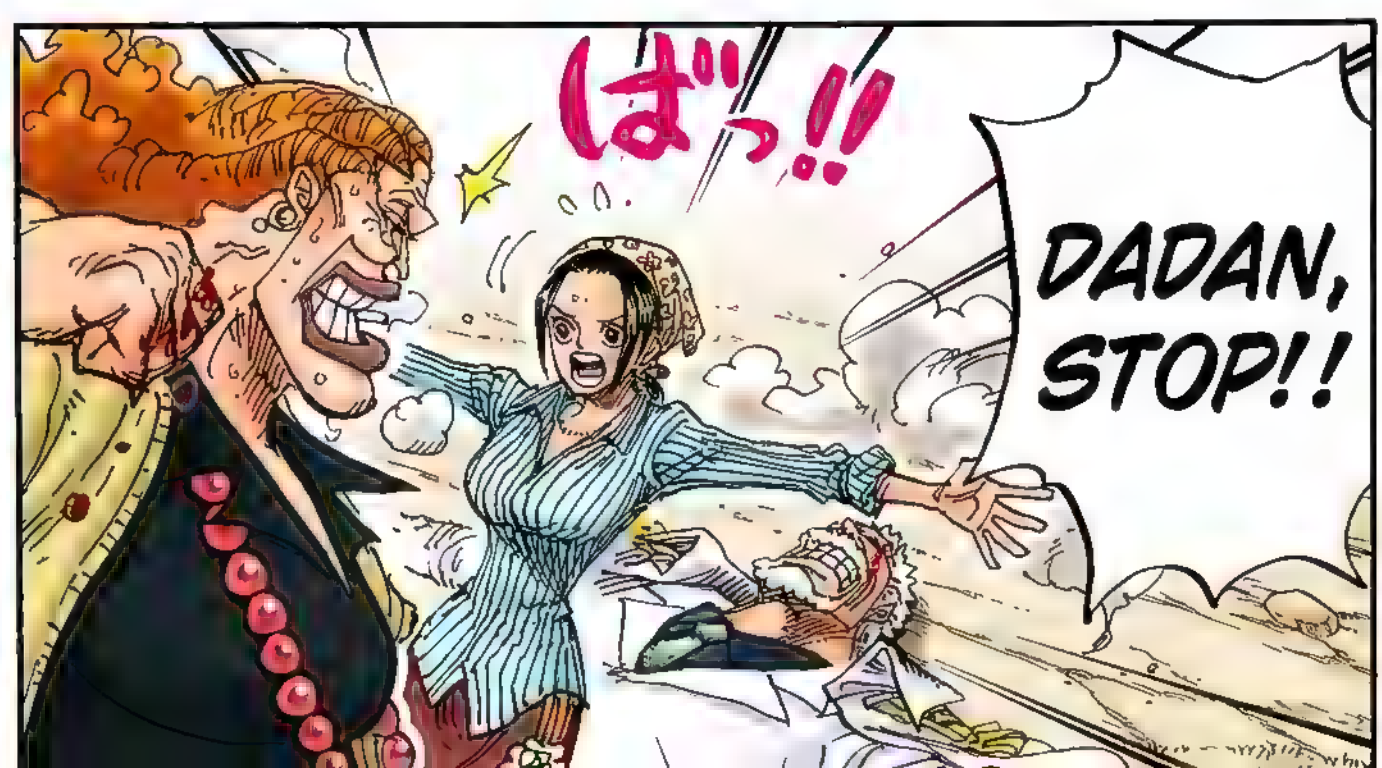
TAKE IT
EASY!
STOP IT,
BOSS!



PLOP...



MAKINO...

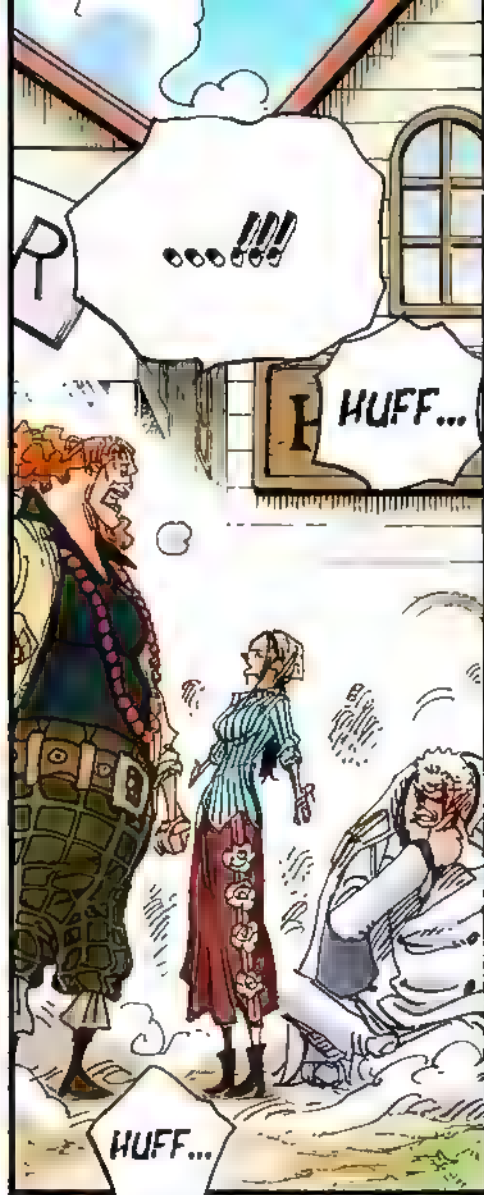


はっ!!

DADAN,
STOP!!



WRONG.



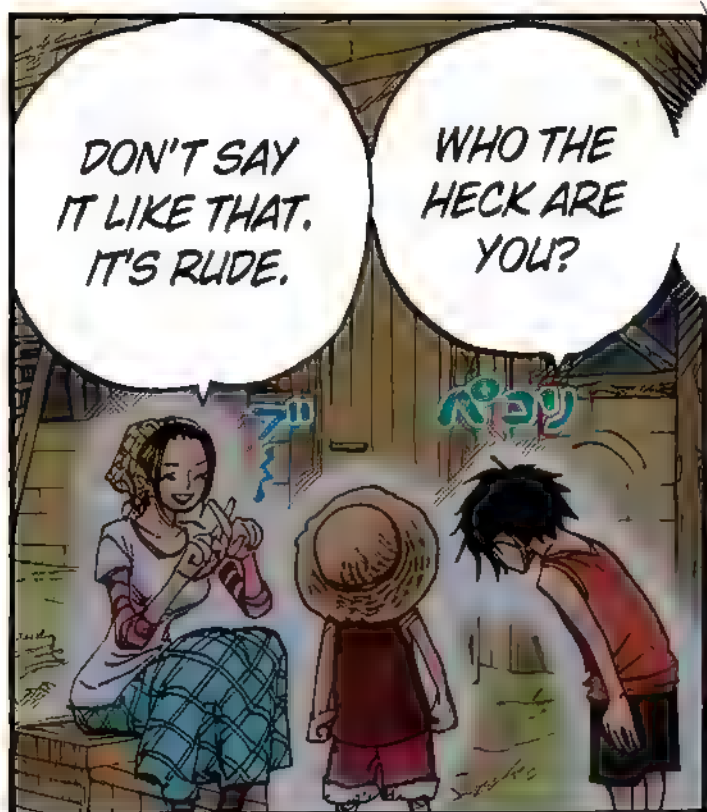
...!!!

HUFF...

HUFF...

DON'T YOU SEE? GARP IS HURTING MORE THAN ANYONE!!

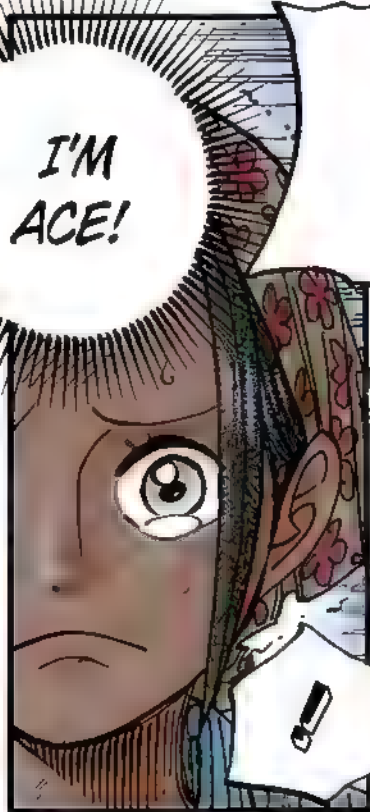
THOSE TWO WERE WITHIN HIS REACH, BUT HE COULDN'T SAVE THEM!!



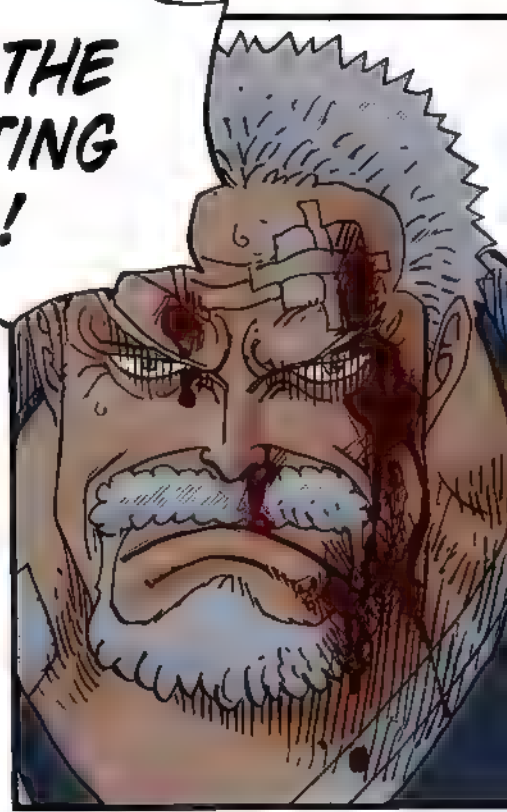
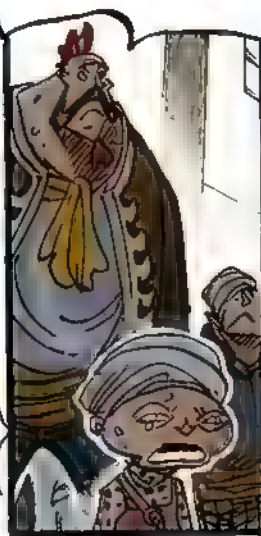
DON'T SAY IT LIKE THAT. IT'S RUDE.

WHO THE HECK ARE YOU?

I'M ACE!



LUFFY IS THE ONE HURTING MOST!!



MAKINO!

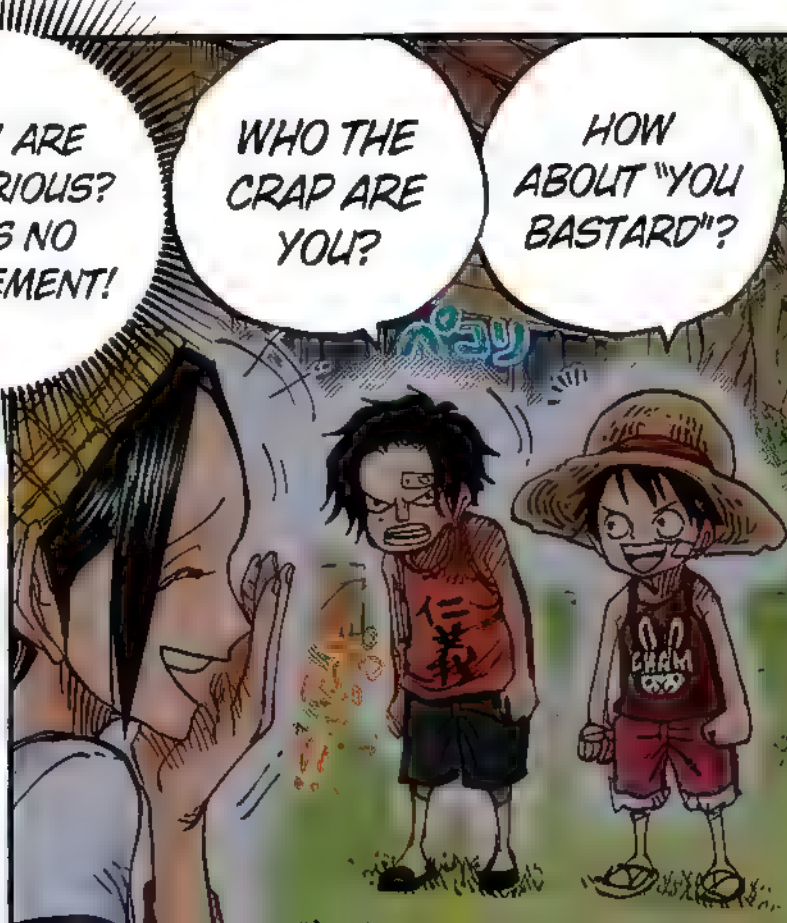
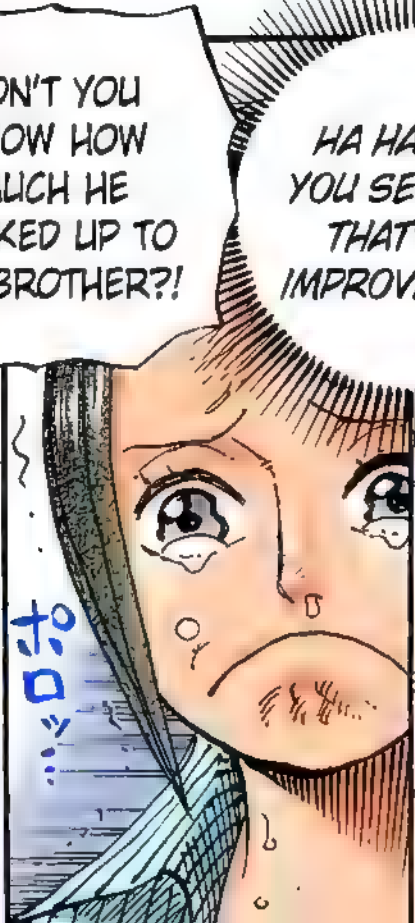
...

DON'T YOU KNOW HOW MUCH HE LOOKED UP TO HIS BROTHER?!

HA HA! ARE YOU SERIOUS? THAT'S NO IMPROVEMENT!

WHO THE CRAP ARE YOU?

HOW ABOUT "YOU BASTARD"?





THEY DIDN'T FIND HIS BODY SO I'M SURE HE'S ALIVE SOMEWHERE!

HE FLED IN A SUBMARINE.

MAYOR...

GARP, WHAT HAPPENED TO LUFFY? THE NEWSPAPER SAID HE'S MISSING.



HE MUST BE SUFFERING TERRIBLY! IT BREAKS MY HEART TO THINK ABOUT IT!

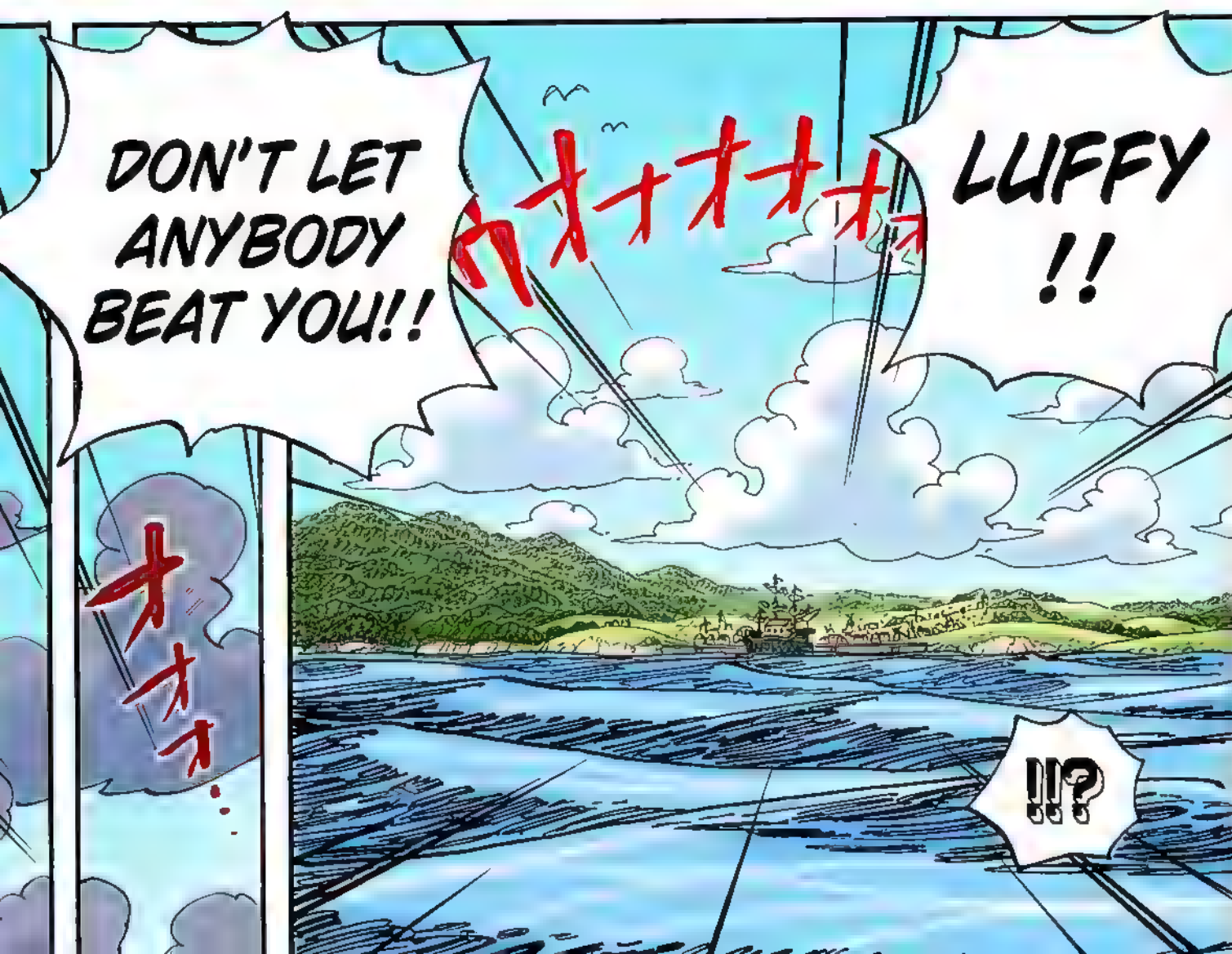
NO MATTER WHAT KIND OF PIRATE THAT IDIOT LUFFY BECOMES, I'LL BE ON HIS SIDE!



THAT'S GREAT!

YOU HEAR THAT?

BUT WHO'S THE BANDIT?



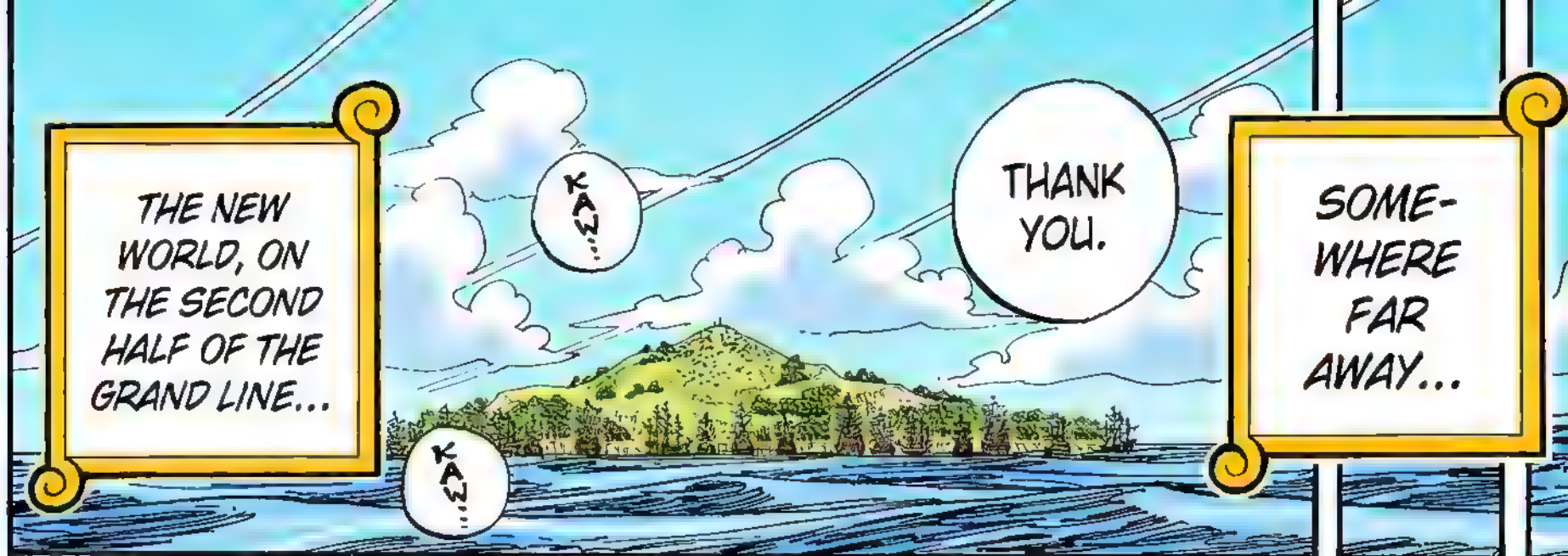
DON'T LET ANYBODY BEAT YOU!!

LUFFY !!

!!?



...!!





YEAH.
THANKS.

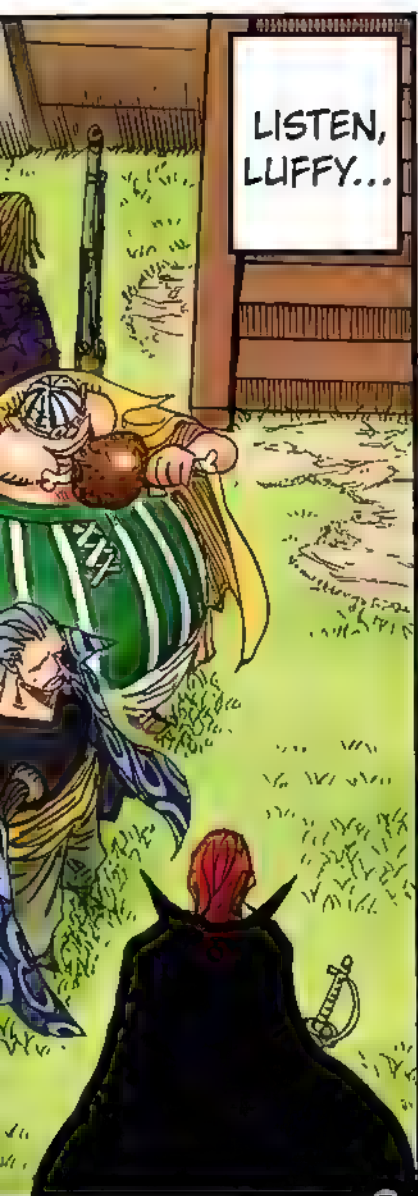


WELL,
I'LL BE
GOING
NOW.

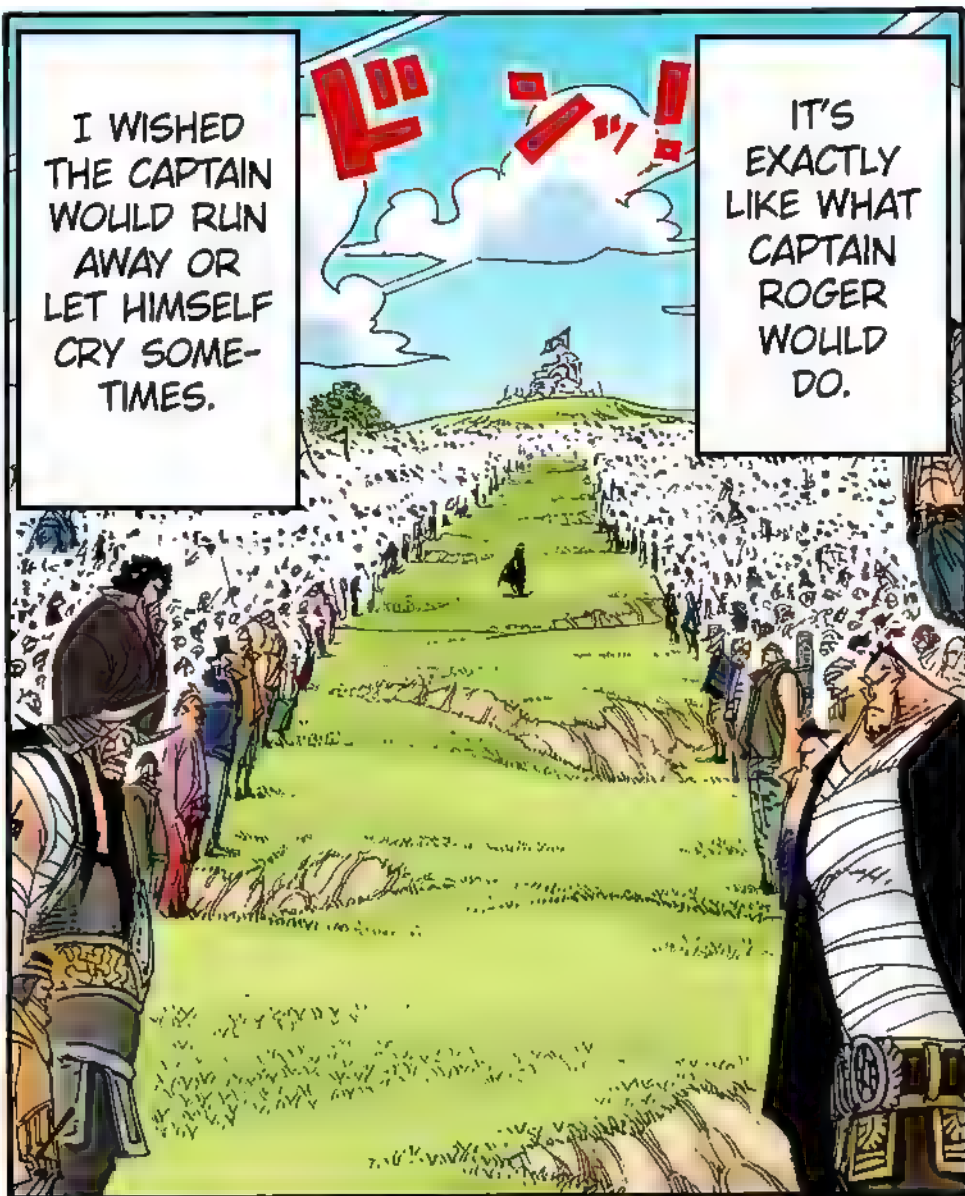
EVEN
SENGOKU
FELT THAT
WAY.

DON'T
MENTION IT.

ENEMY OR NOT,
WHITEBEARD
WAS A MAN WHO
COMMANDED
RESPECT.



LISTEN,
LUFFY...



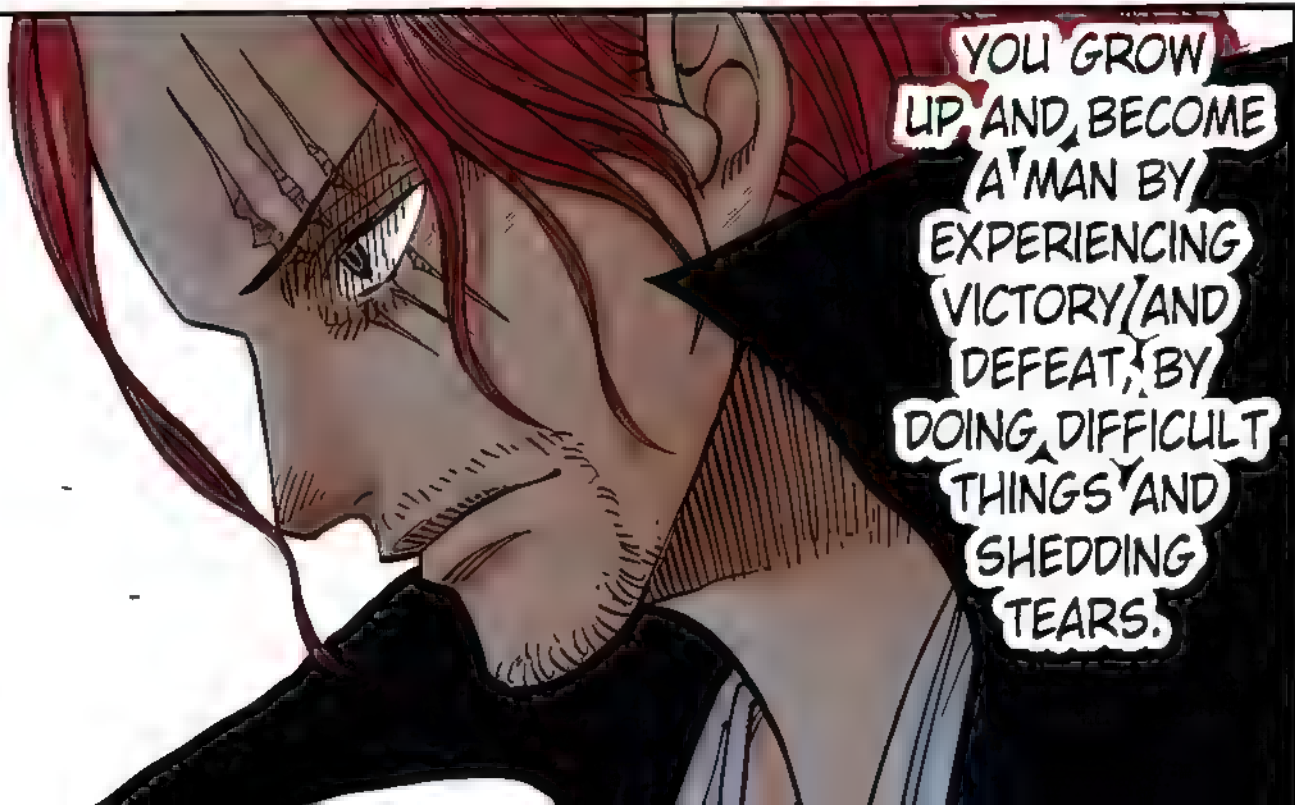
I WISHED
THE CAPTAIN
WOULD RUN
AWAY OR
LET HIMSELF
CRY SOME-
TIMES.

IT'S
EXACTLY
LIKE WHAT
CAPTAIN
ROGER
WOULD
DO.

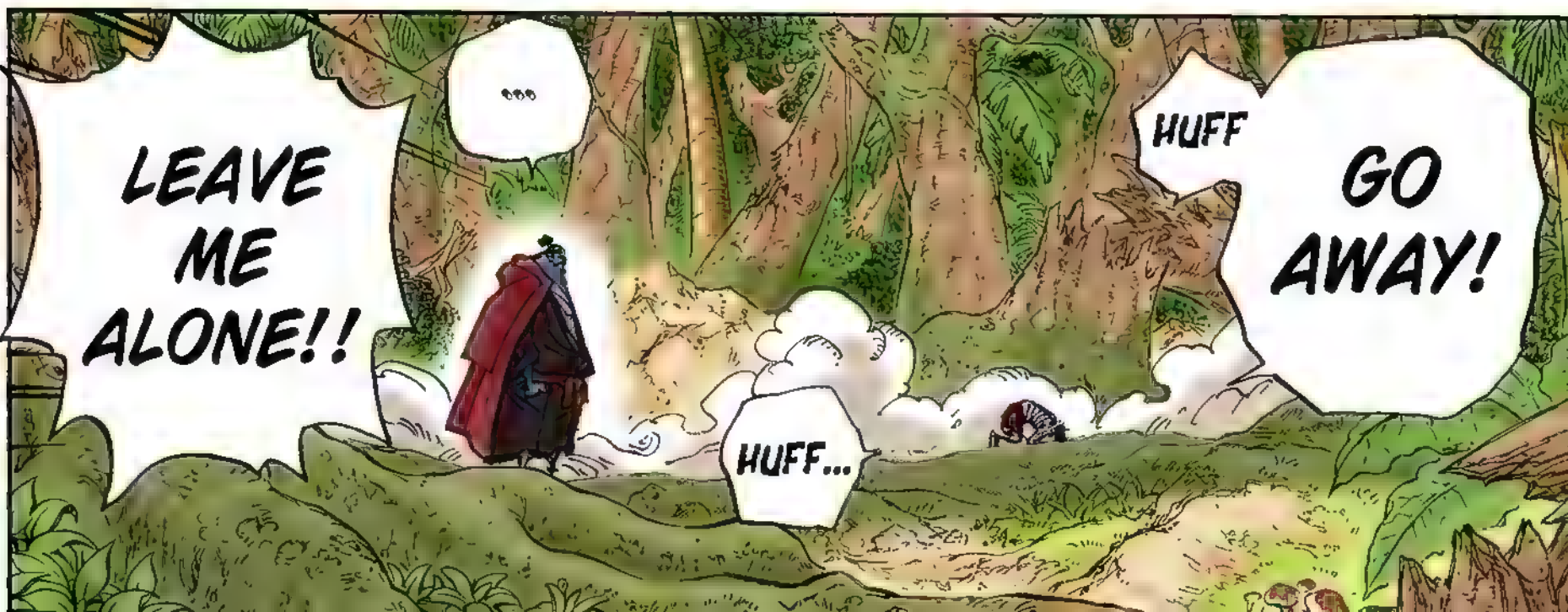
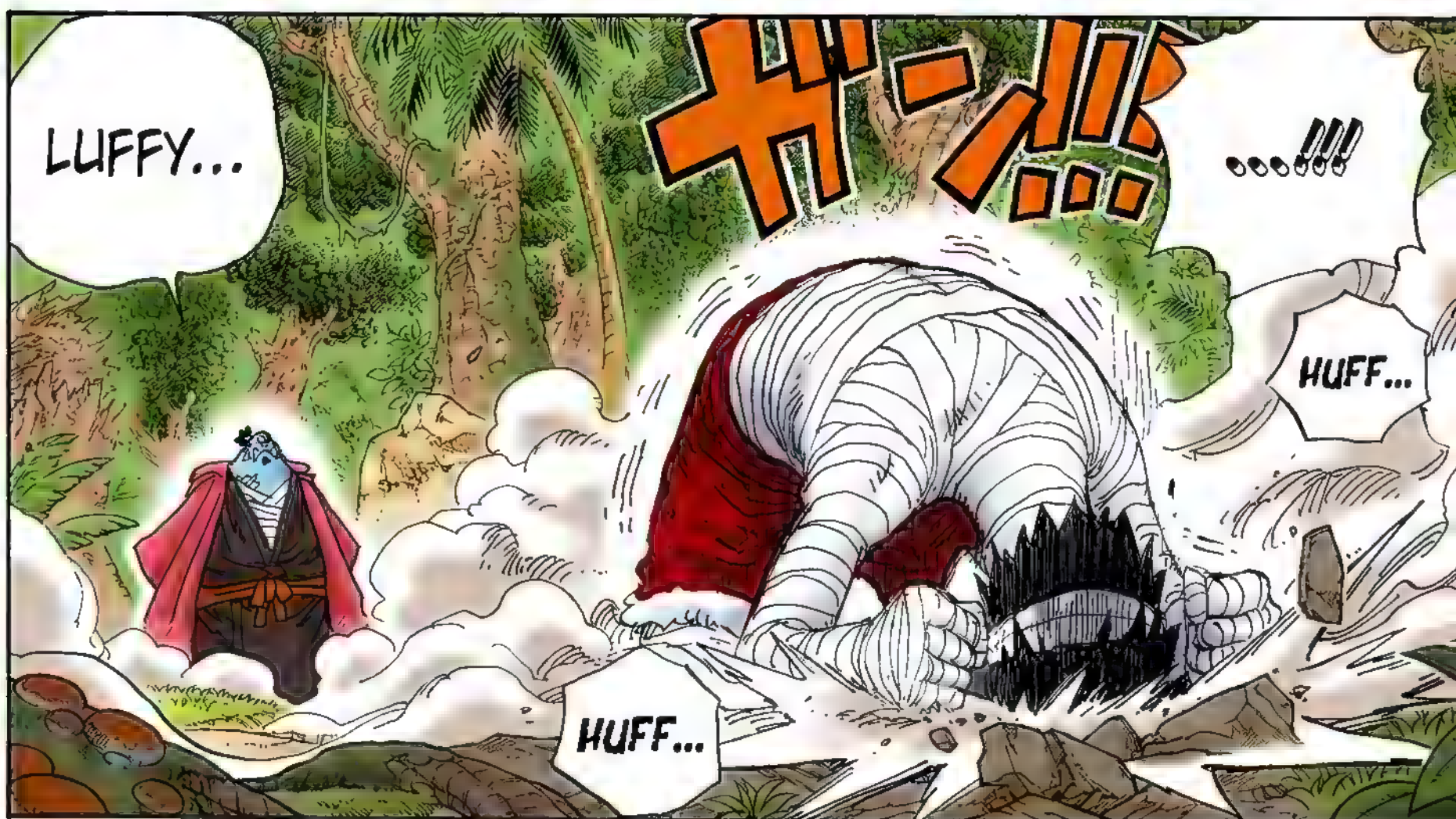
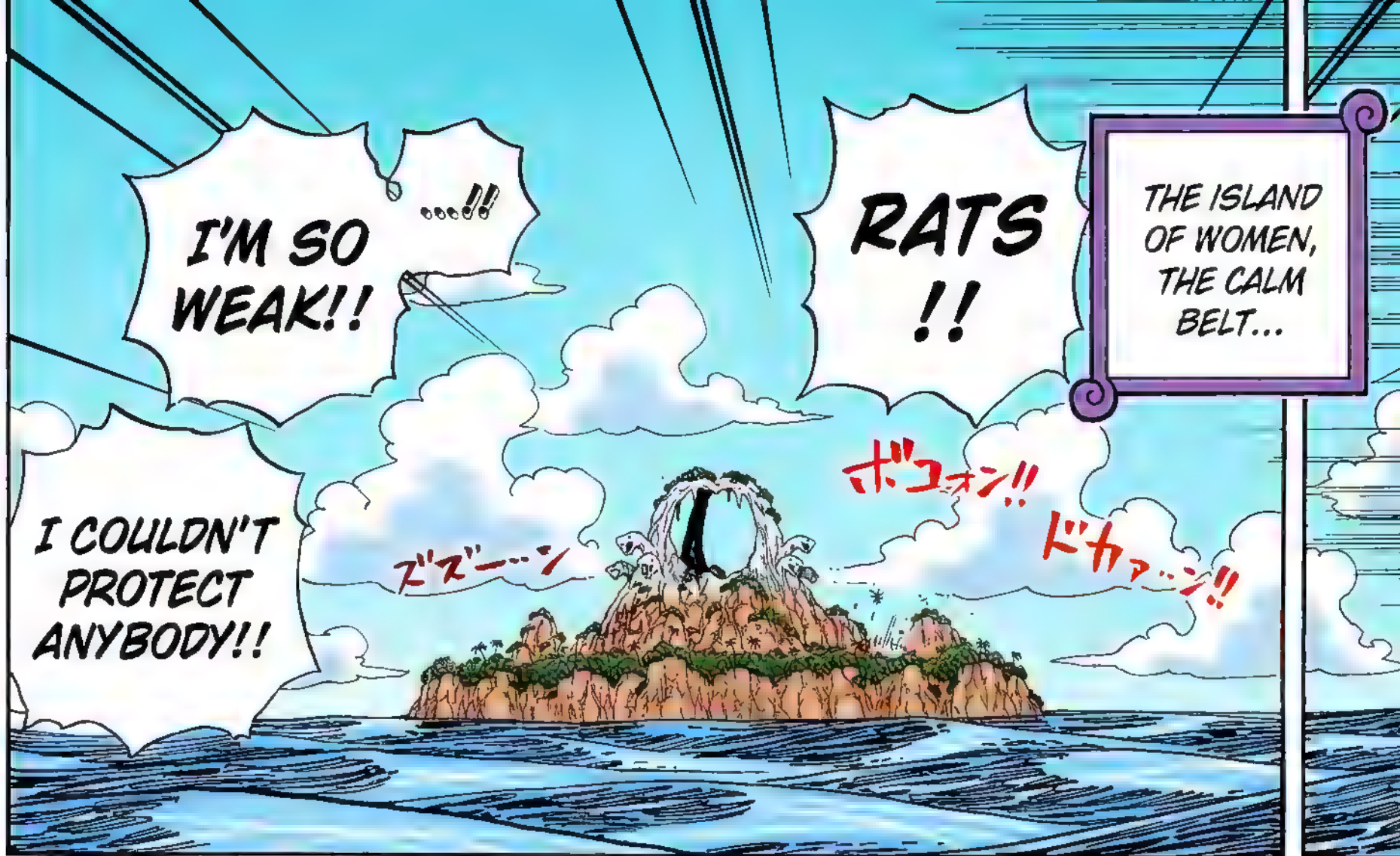


LUFFY, I KNOW
YOU'RE IN A LOT
OF PAIN RIGHT
NOW. I WAS
SURPRISED TO
HEAR WHAT ACE
DID FOR YOU.

IT'S ALL
RIGHT TO
CRY! JUST
OVERCOME
IT!



YOU GROW
UP AND BECOME
A MAN BY
EXPERIENCING
VICTORY AND
DEFEAT, BY
DOING DIFFICULT
THINGS AND
SHEDDING
TEARS.





IT'S MY
BODY! I'LL
DO WHAT I
WANT TO
IT!!

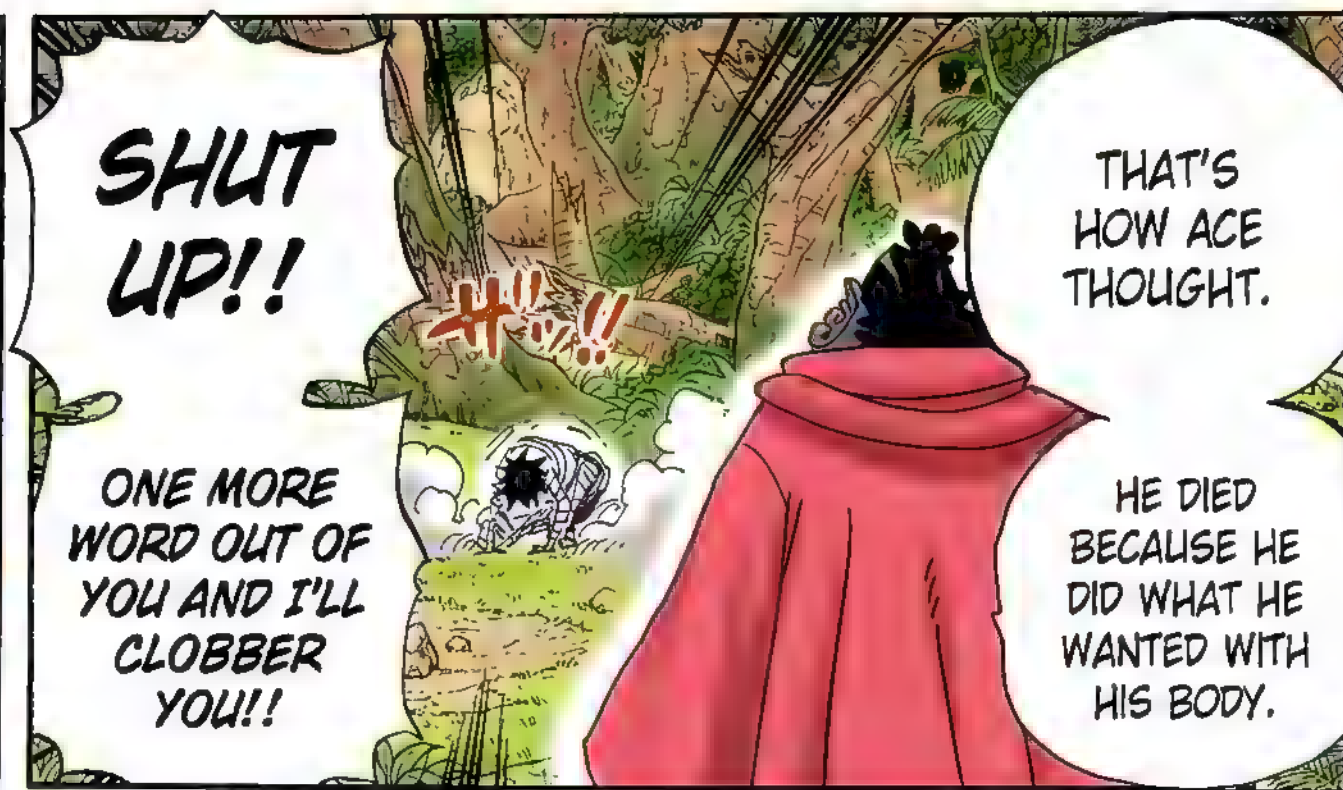


I CAN'T
DO THAT.

I WON'T
LET YOU GO
ON HURTING
YOURSELF.



GO AHEAD IF
THAT'S WHAT IT
TAKES FOR YOU
TO CALM DOWN.

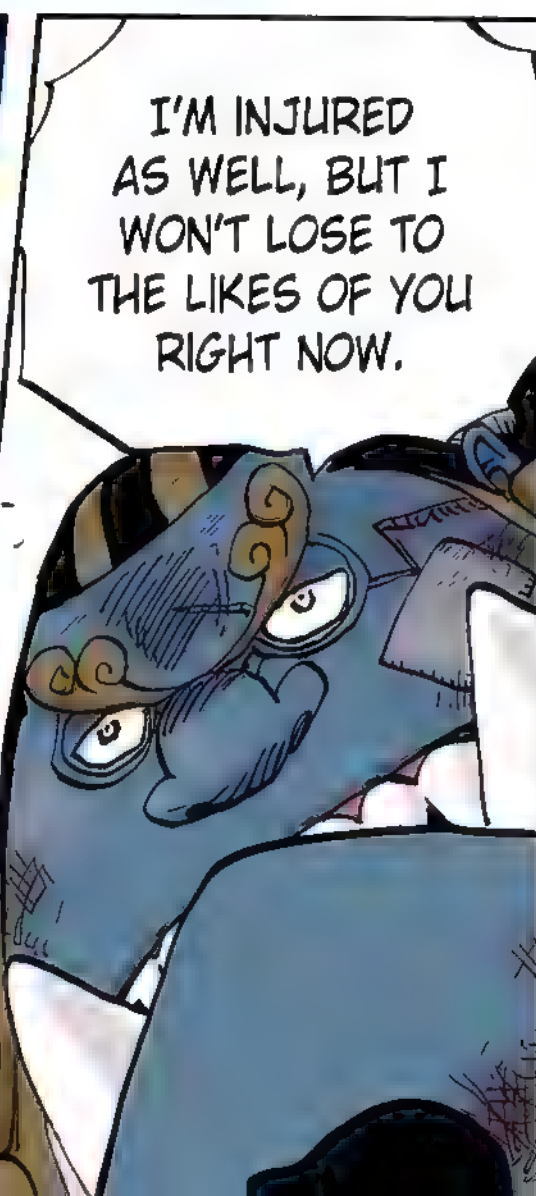
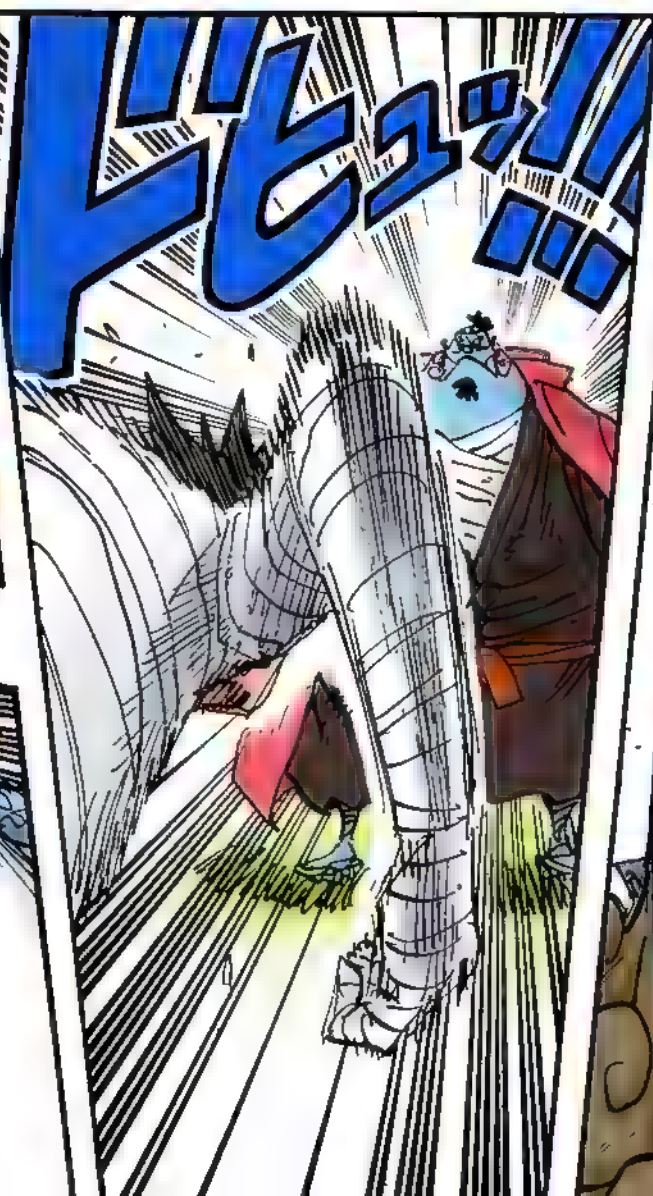


SHUT
UP!!

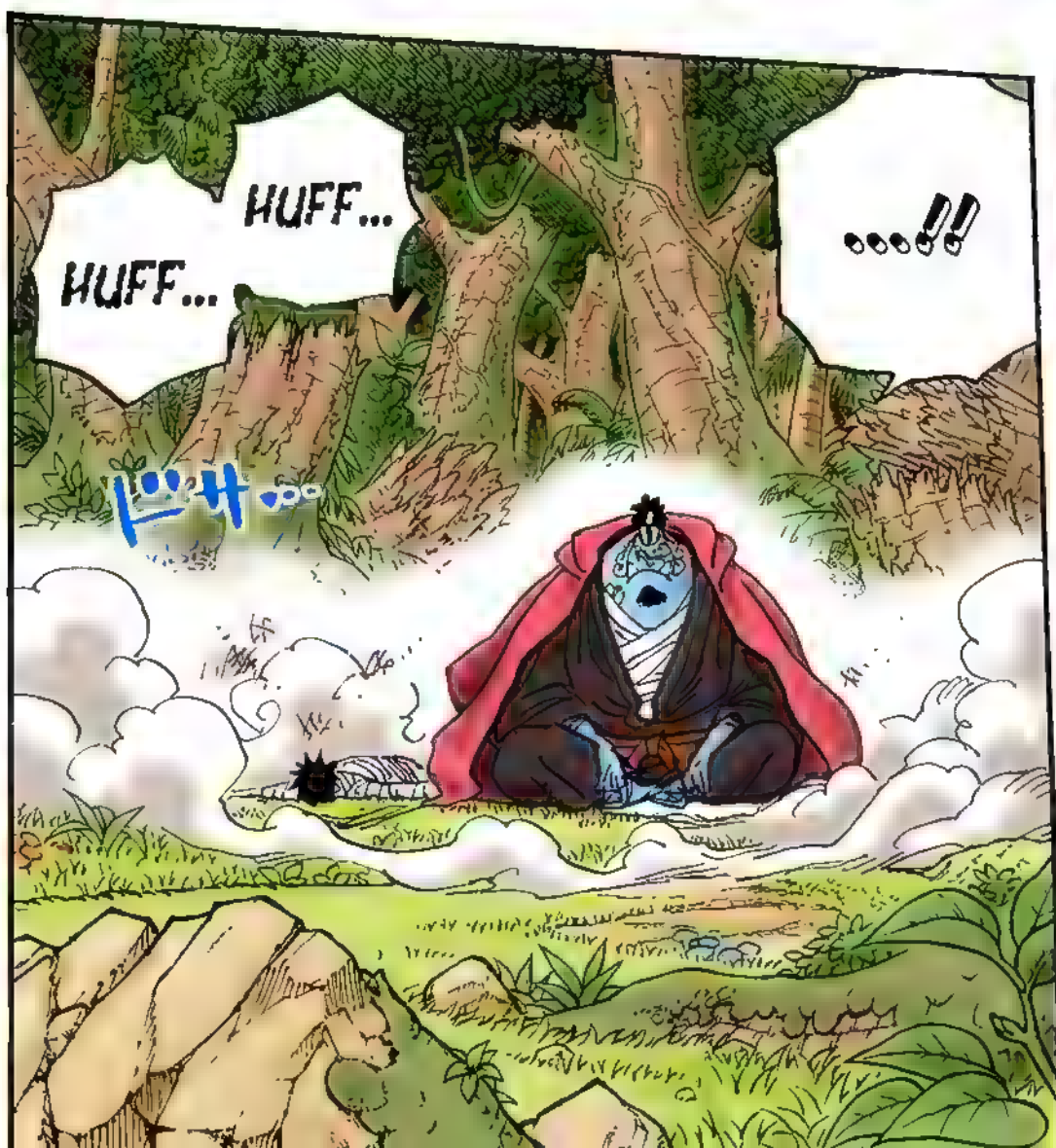
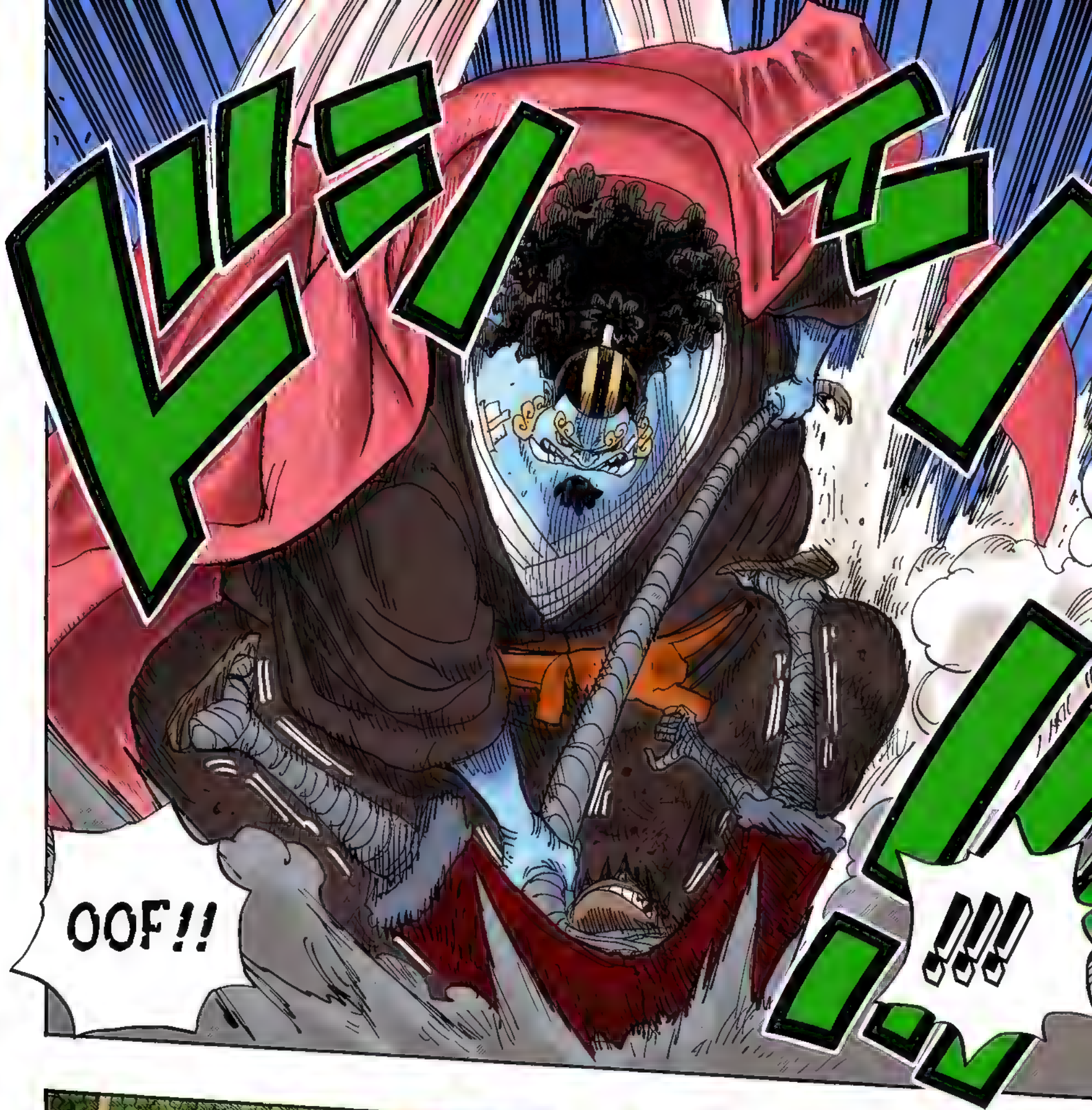
ONE MORE
WORD OUT OF
YOU AND I'LL
CLOBBER
YOU!!

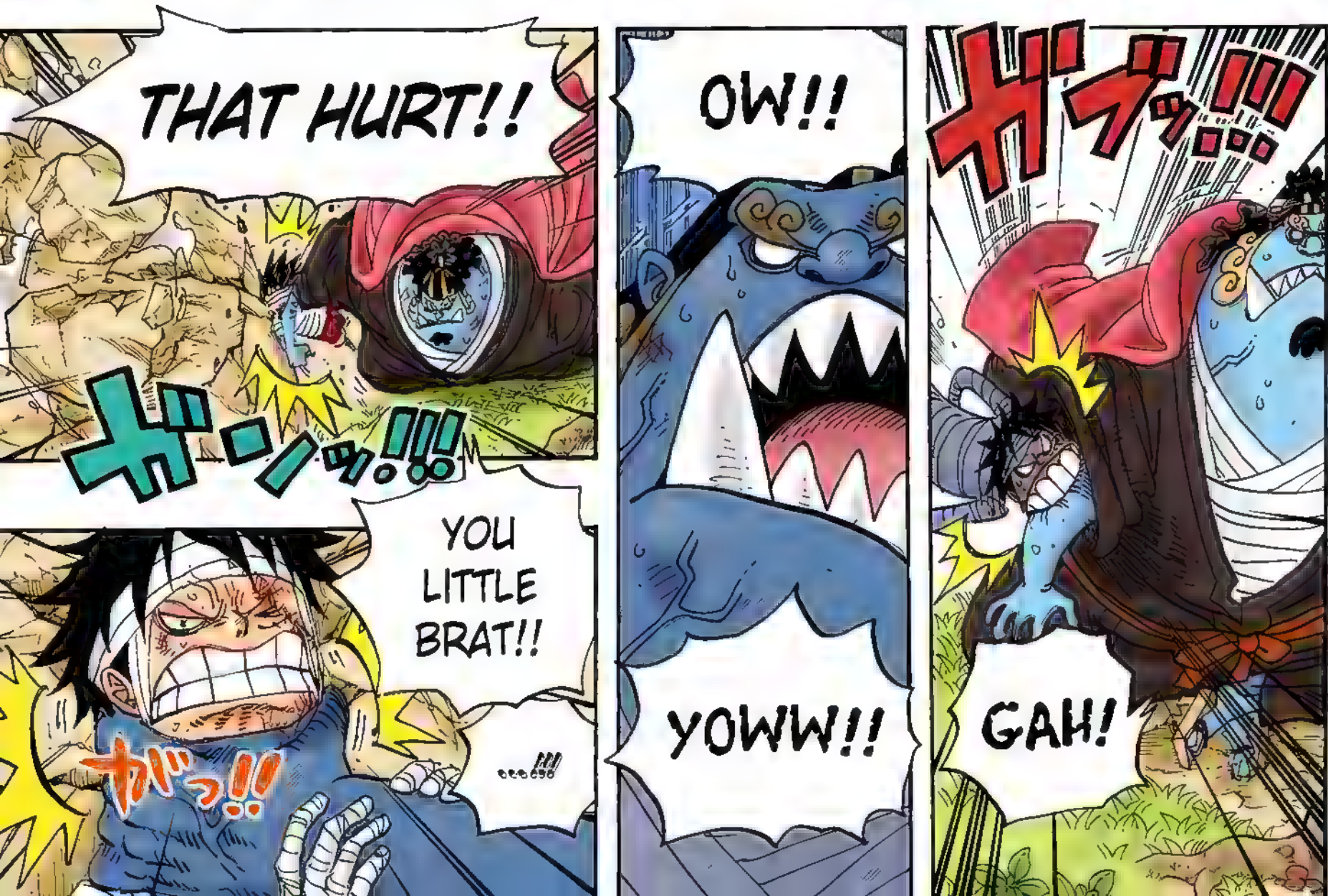
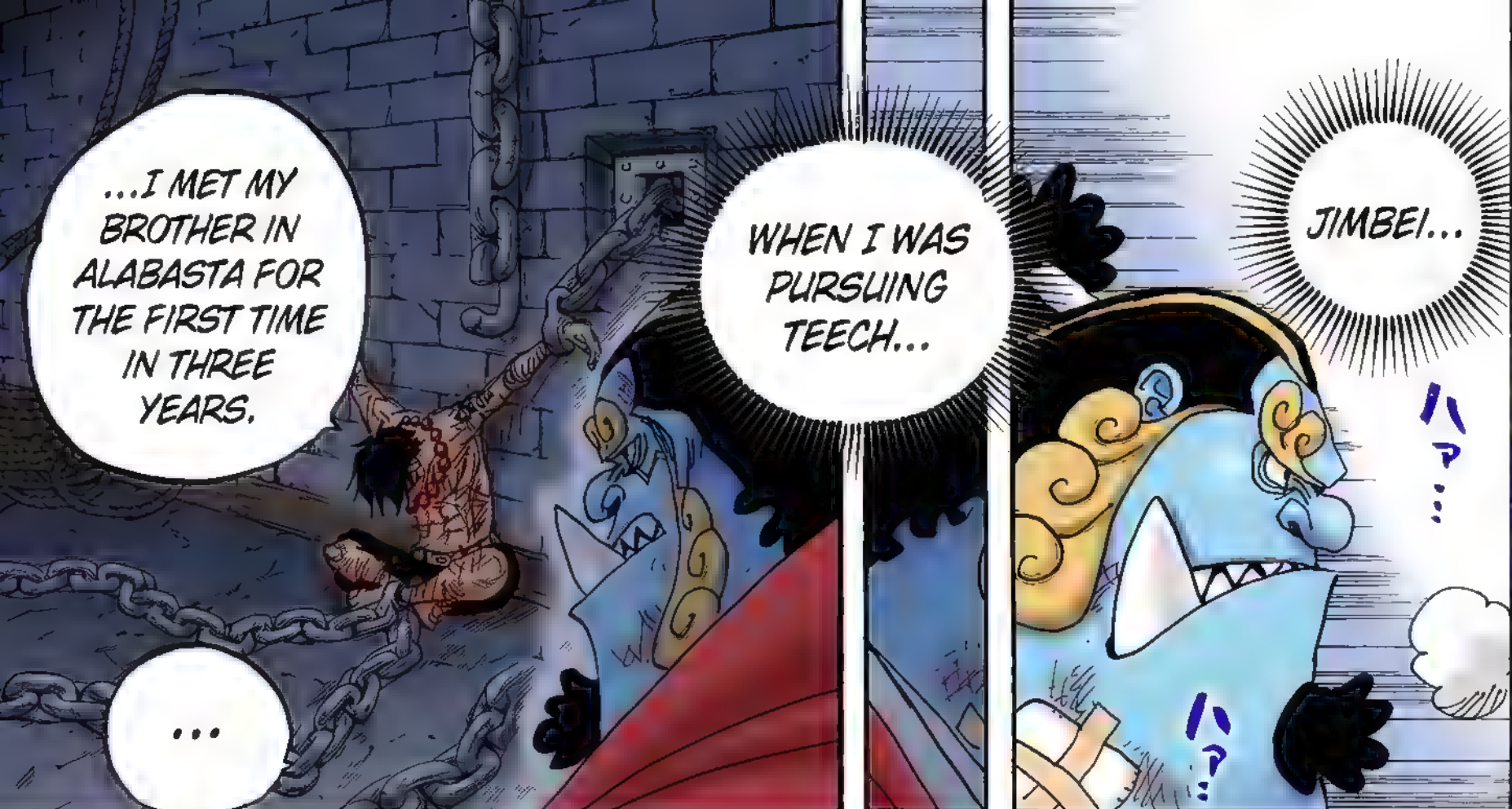
THAT'S
HOW ACE
THOUGHT.

HE DIED
BECAUSE HE
DID WHAT HE
WANTED WITH
HIS BODY.



I'M INJURED
AS WELL, BUT I
WON'T LOSE TO
THE LIKES OF YOU
RIGHT NOW.





WHAT
HAPPENED
TO THAT
STRENGTH
YOU NEVER
DOUBTED?!

WHERE'S YOUR
CONFIDENCE
THAT YOU CAN
OVERCOME
ANYTHING?!

ARE YOU
BLIND TO
EVERY-
THING
NOW?!

UGH!!

HUFF...
HUFF...

THWAK!!
THWAK!!

YOU EVEN
LOST YOUR
BROTHER WHO
WAS YOUR
GUIDE ON
THESE SEAS!

YOU'VE NOW
MET COUNTLESS
RUTHLESS
ENEMIES WHO
CAN EASILY
CRUSH YOU AND
WHAT YOU
BELIEVE IN.

YOU CAN'T
SEE THE WAY
FORWARD
RIGHT NOW!

REGRET AND
GUILT ARE
CONSUMING
YOU!!

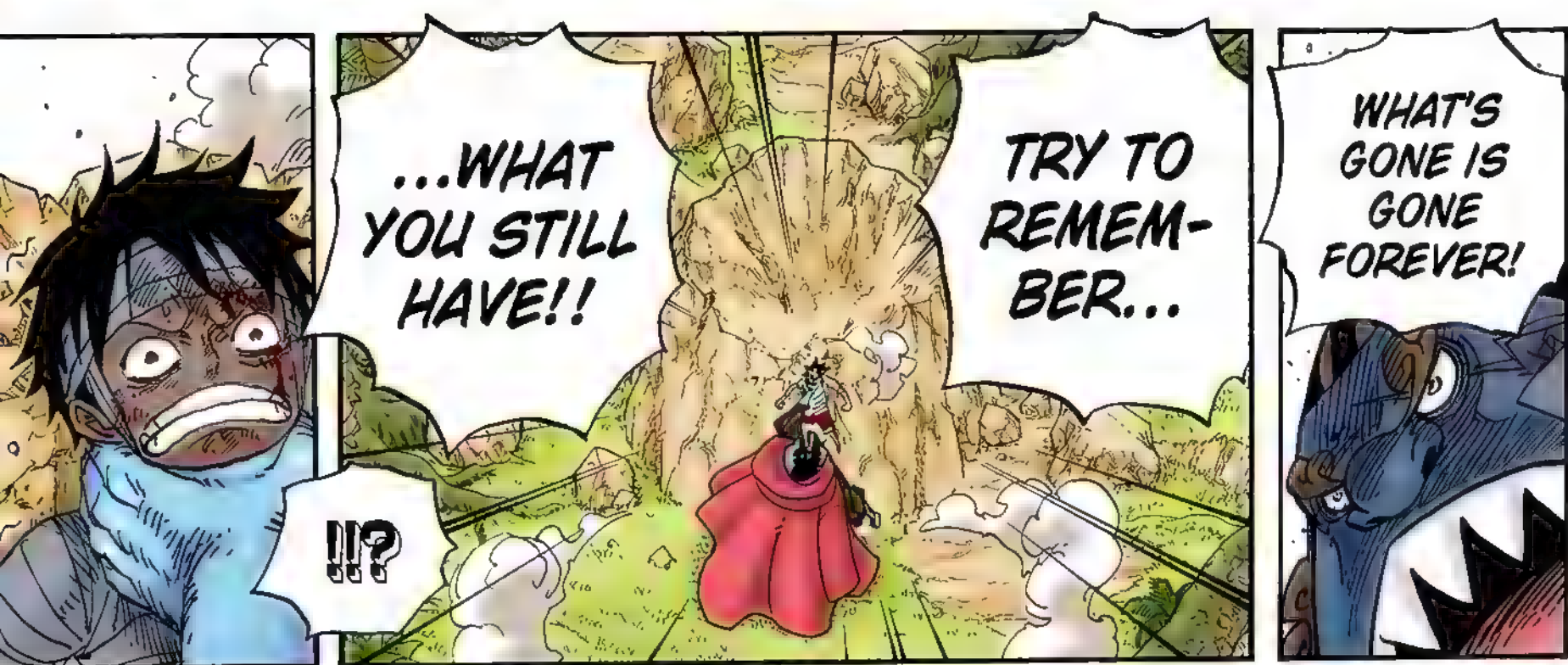
A GIANT
WALL
STANDS
BETWEEN
YOUR EYES
AND THE
WORLD!



DON'T
DWELL ON
WHAT YOU'VE
LOST!

IT MAY BE
PAINFUL FOR
YOU NOW,
LUFFY!

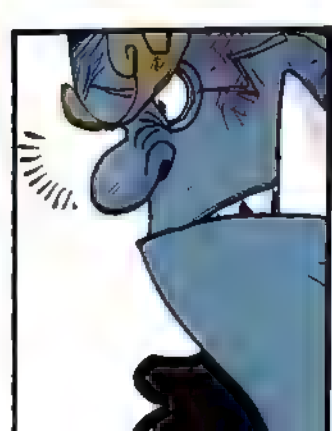
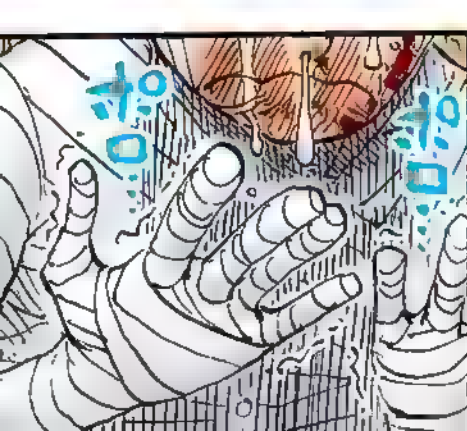
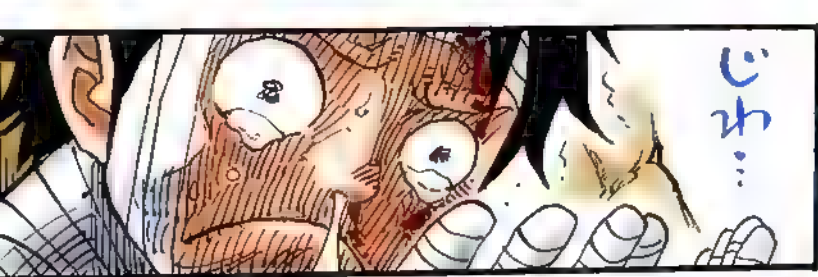
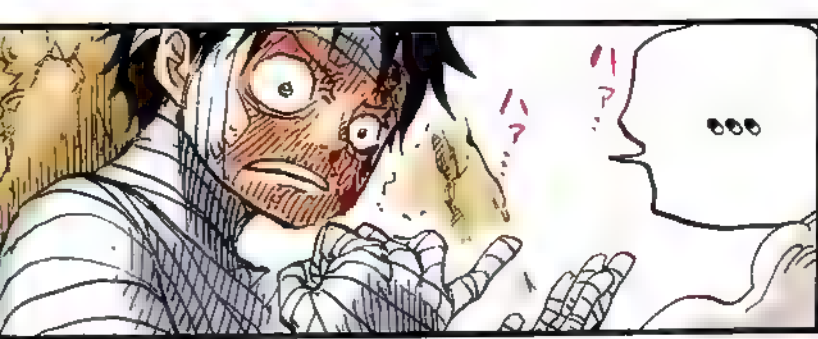
BUT
FIGHT
IT!!



...WHAT
YOU STILL
HAVE!!

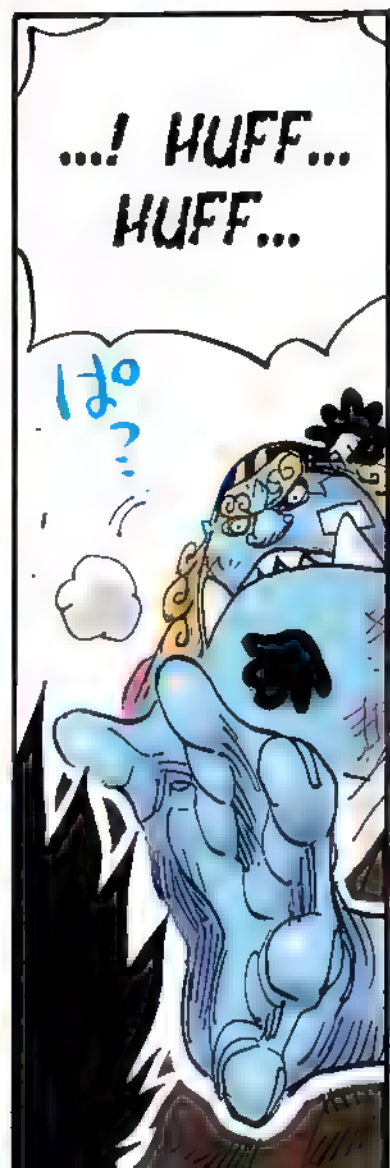
TRY TO
REMEM-
BER...

WHAT'S
GONE IS
GONE
FOREVER!



HUFF...

HUFF...



...! HUFF...
HUFF...



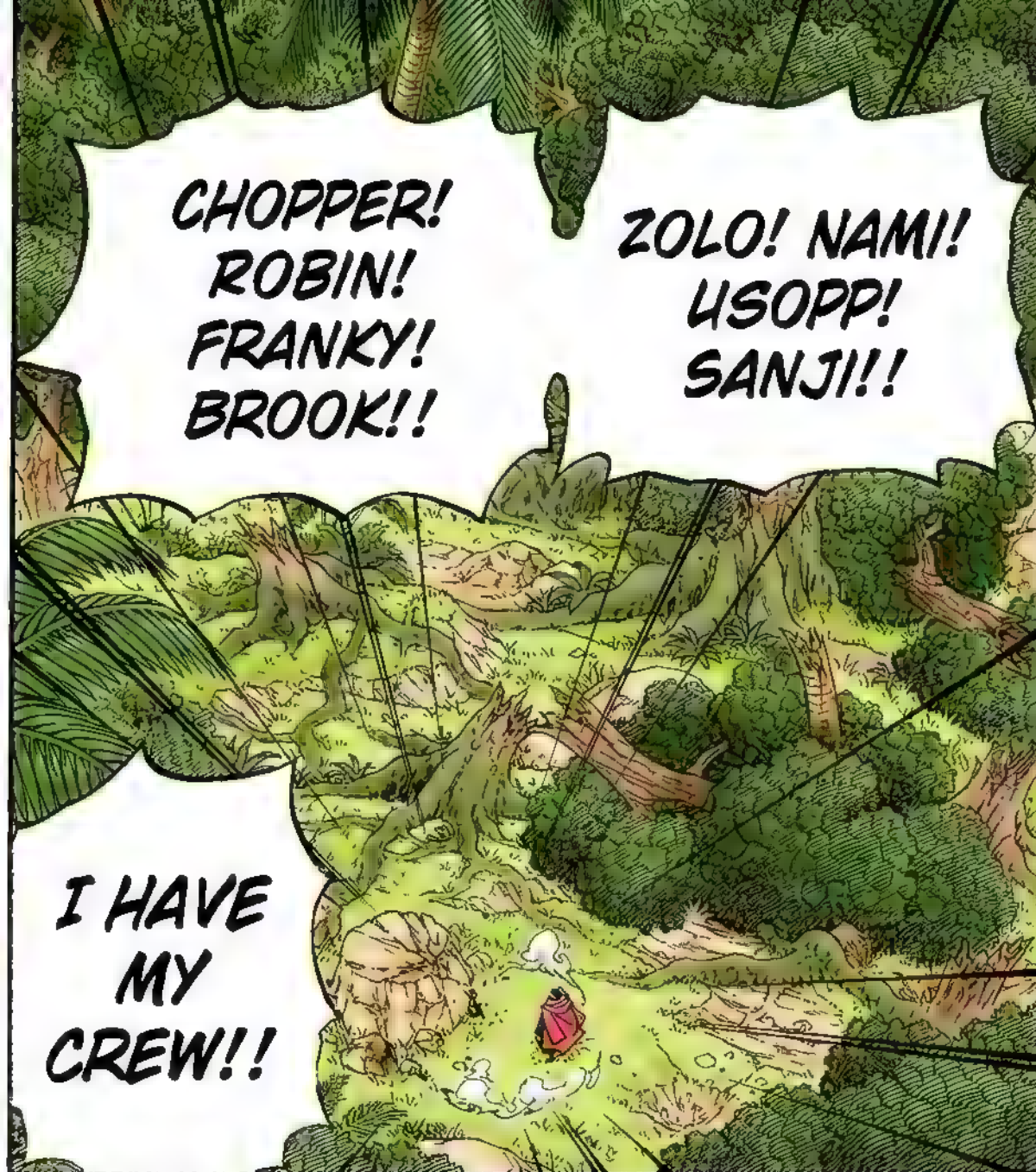
**I HAVE
MY
CREW!!**



WE
PROMISED
TO MEET UP
SOMEPLACE.

ぐす...

I HAVE TO
GO THERE.



**CHOPPER!
ROBIN!
FRANKY!
BROOK!!**

**ZOLO! NAMI!
USOPP!
SANJI!!**

**I HAVE
MY
CREW!!**



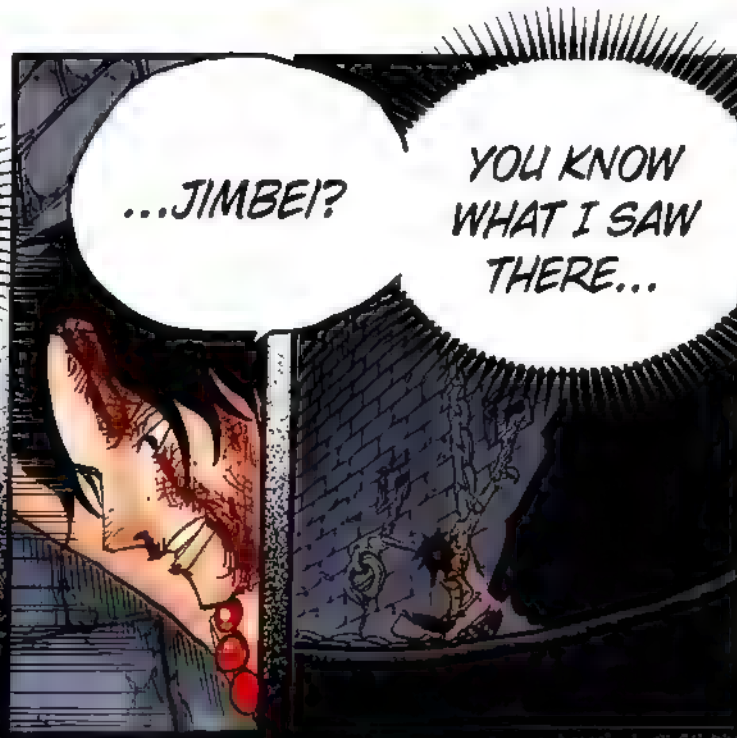
...

I
SEE.



I BET HE GIVES
YOU GUYS PLENTY
OF GRIEF.

A KID BROTHER
LIKE YOU MAKES
A BIG BROTHER
WORRY.



...JIMBEI?

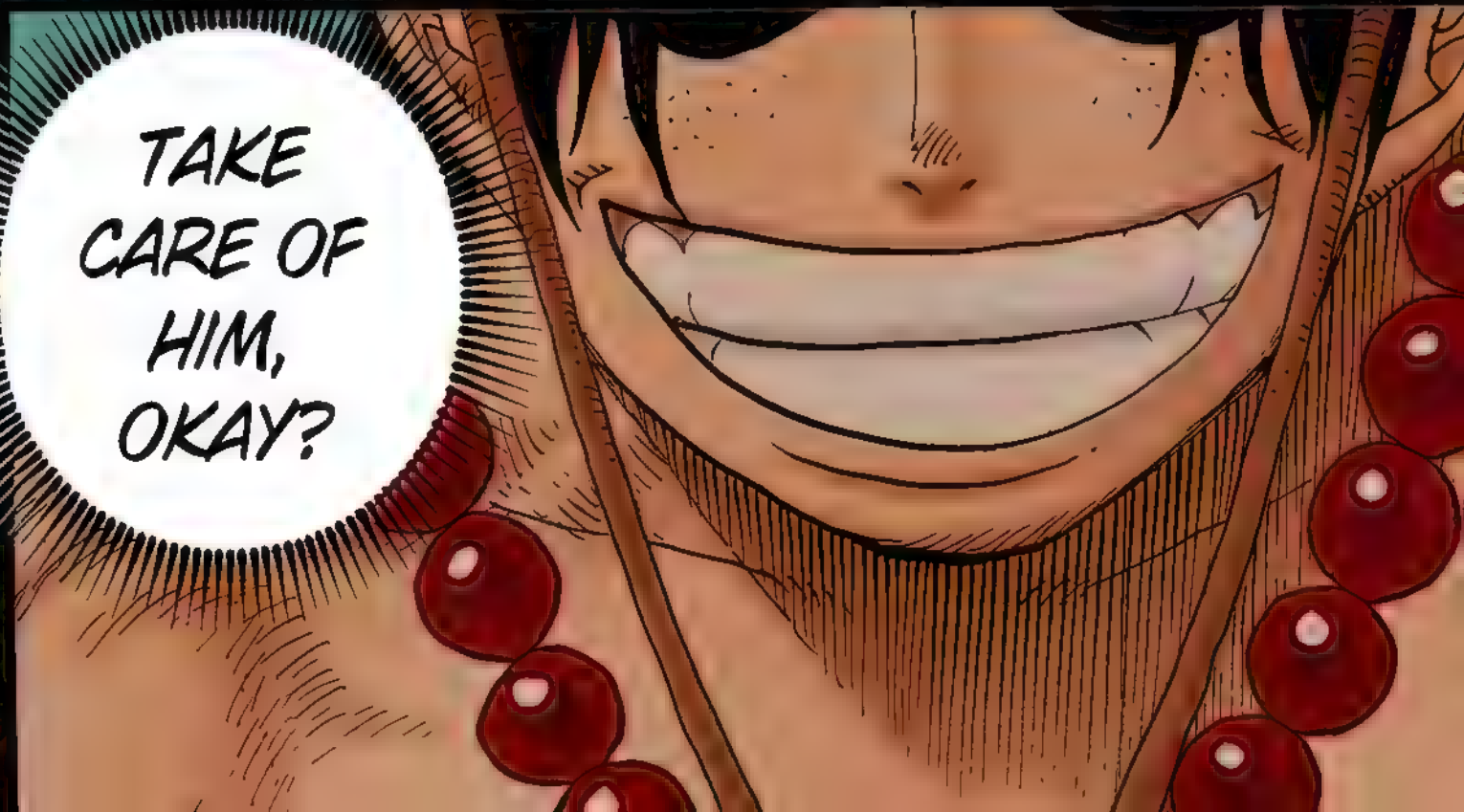
YOU KNOW
WHAT I SAW
THERE...

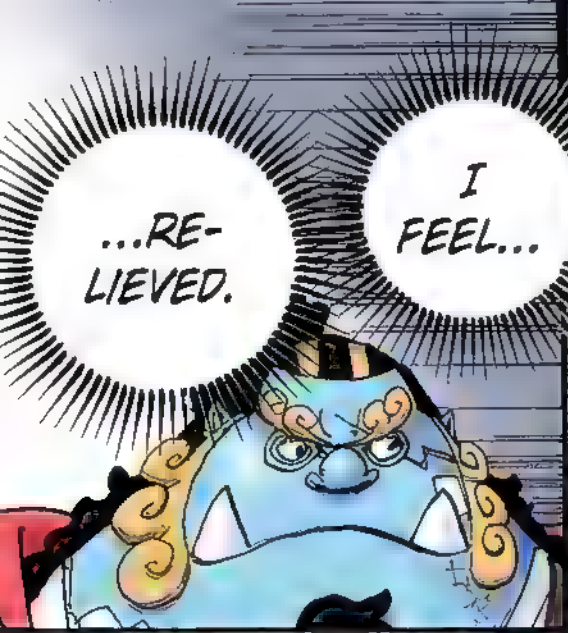


...



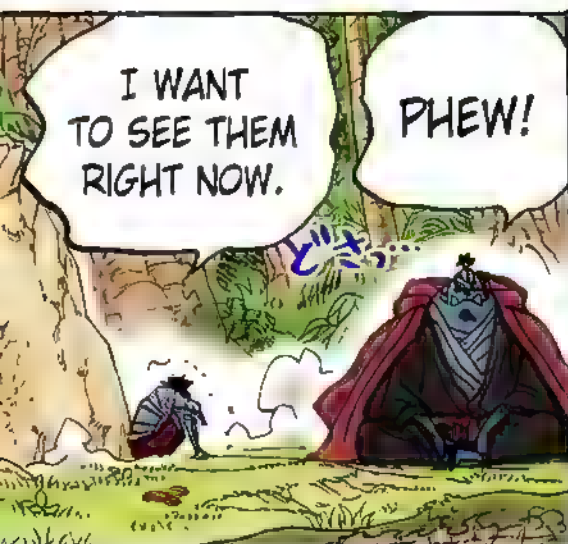
**TAKE
CARE OF
HIM,
OKAY?**





...RE-
LIEVED.

I
FEEL...



I WANT
TO SEE THEM
RIGHT NOW.

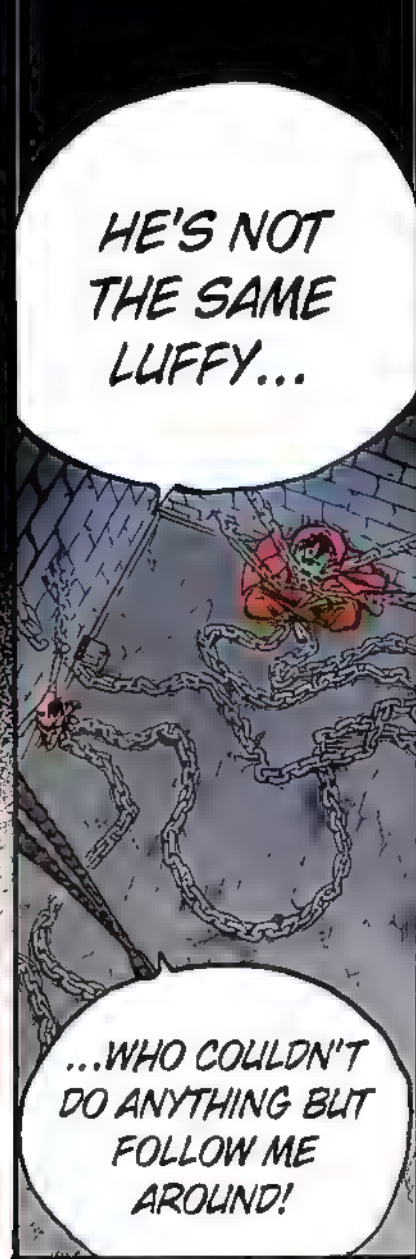
PHEW!



...THAT HE
CAN DEPEND
ON.

NOW HE HAS
A CREW OF
HIS OWN...

HE'LL BE
OKAY NO
MATTER WHAT
HAPPENS.



HE'S NOT
THE SAME
LUFFY...

...WHO COULDN'T
DO ANYTHING BUT
FOLLOW ME
AROUND!



**I WANT TO
SEE THEM!!**





Oda: BIO--(B)ring (It (O)n!
Come on! Here we go!
I did this in the last
volume too, because so
many people wanted to
choose the Birthdays of
the characters, so I

decided to set this section up to make it as hard as possible!
I'm going to stop all of you! Bring it on!

Q: Hello, Mr. Oda. I'm a huge fan of yours. ☆ This may be sudden, but can Buggy's birthday be August 8th? And how about making Mr. 3's birthday March 3rd? Is that okay?

--Omanju

A: Okay! (・▽・)/

Q: Hi, Odacchi! This may be sudden, but I thought of a good day for Rayleigh's birthday! ☆ Since he's the Dark King, make it May 13! It gets kind of dark in May and the king is the number 13 in playing cards. What do you think?

--Azuma

A: Okay! (≥▽≤)/

Q: About Sabo's birthday, how about making it March 20?! Because it just feels right!

--Seii Taishogun

A: Sure thing! (・▽<)/

Q: Nice to meet you! I've been a fan of *One Piece* ever since it began! ♥ By the way, Mr. Oda, those new guys that appeared on the Sabaody Archipelago are really awesome. Please tell me their profiles! By the way, can you use the birthdays I came up with?

--Cat Lover ♥

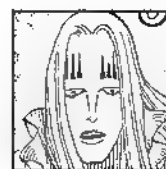
Eustass
"Captain" Kid
January 10



"Murder Machine"
Killer
February 2



Basil Hawkins
September 9
(Fortune-telling Day)



"Mad Monk" Urouge
August 1



"Glutton"
Jewelry Bonney
September 1



Bepo
November 20



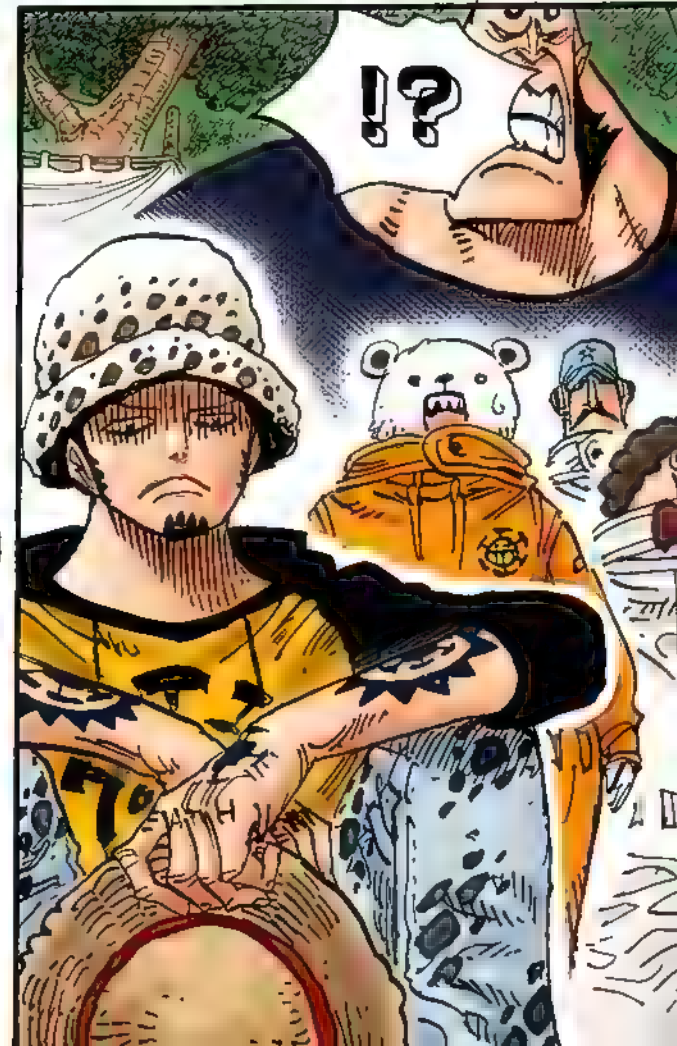
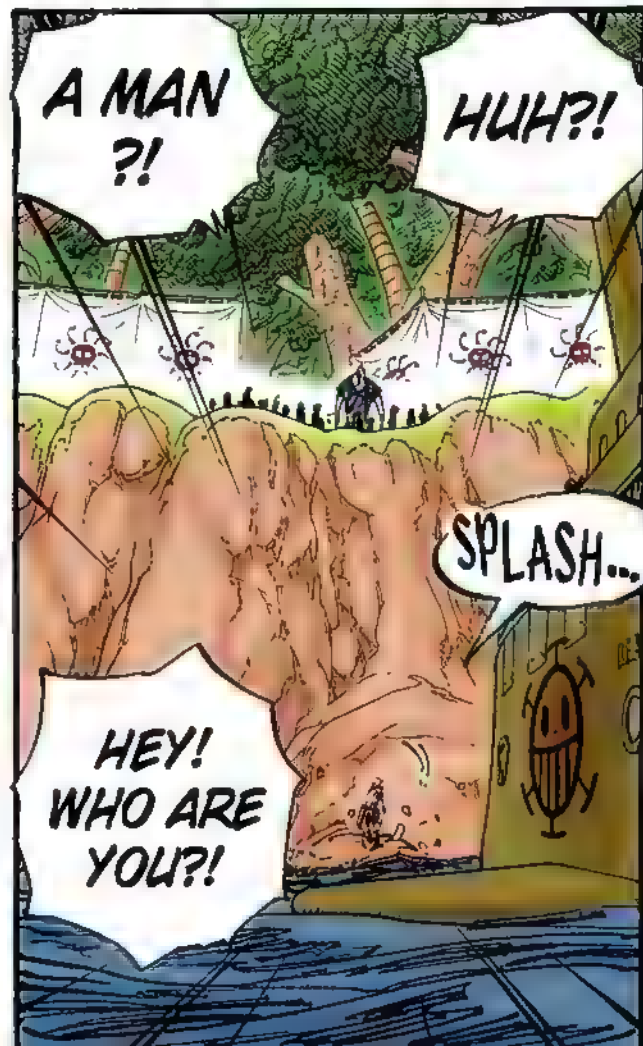
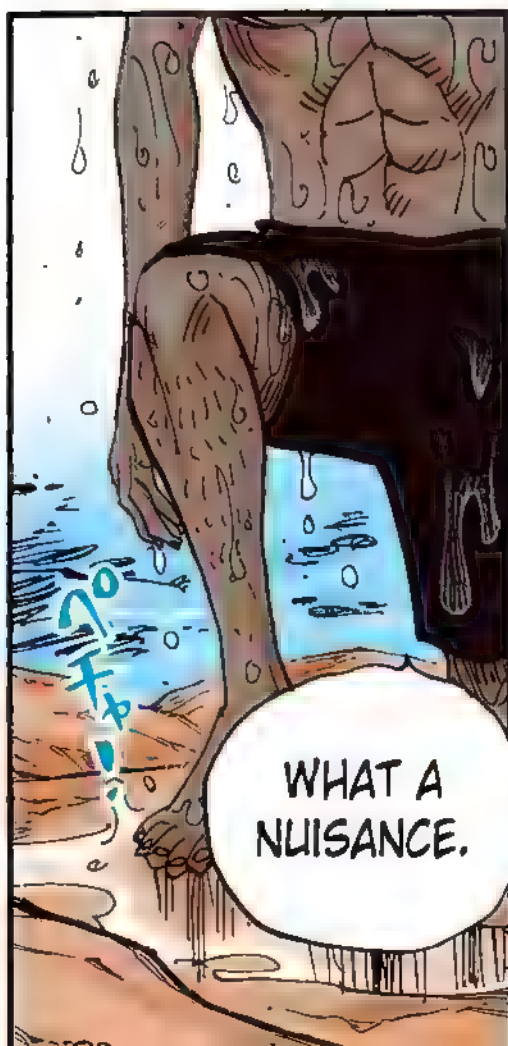
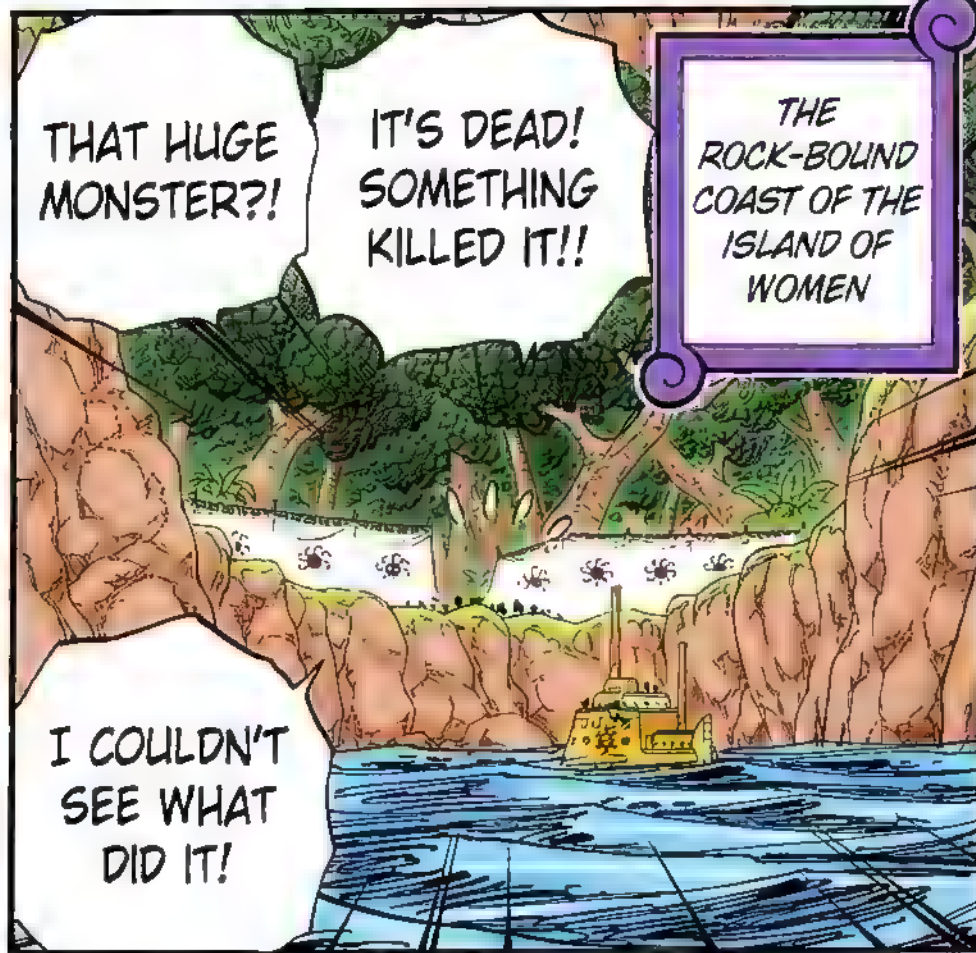
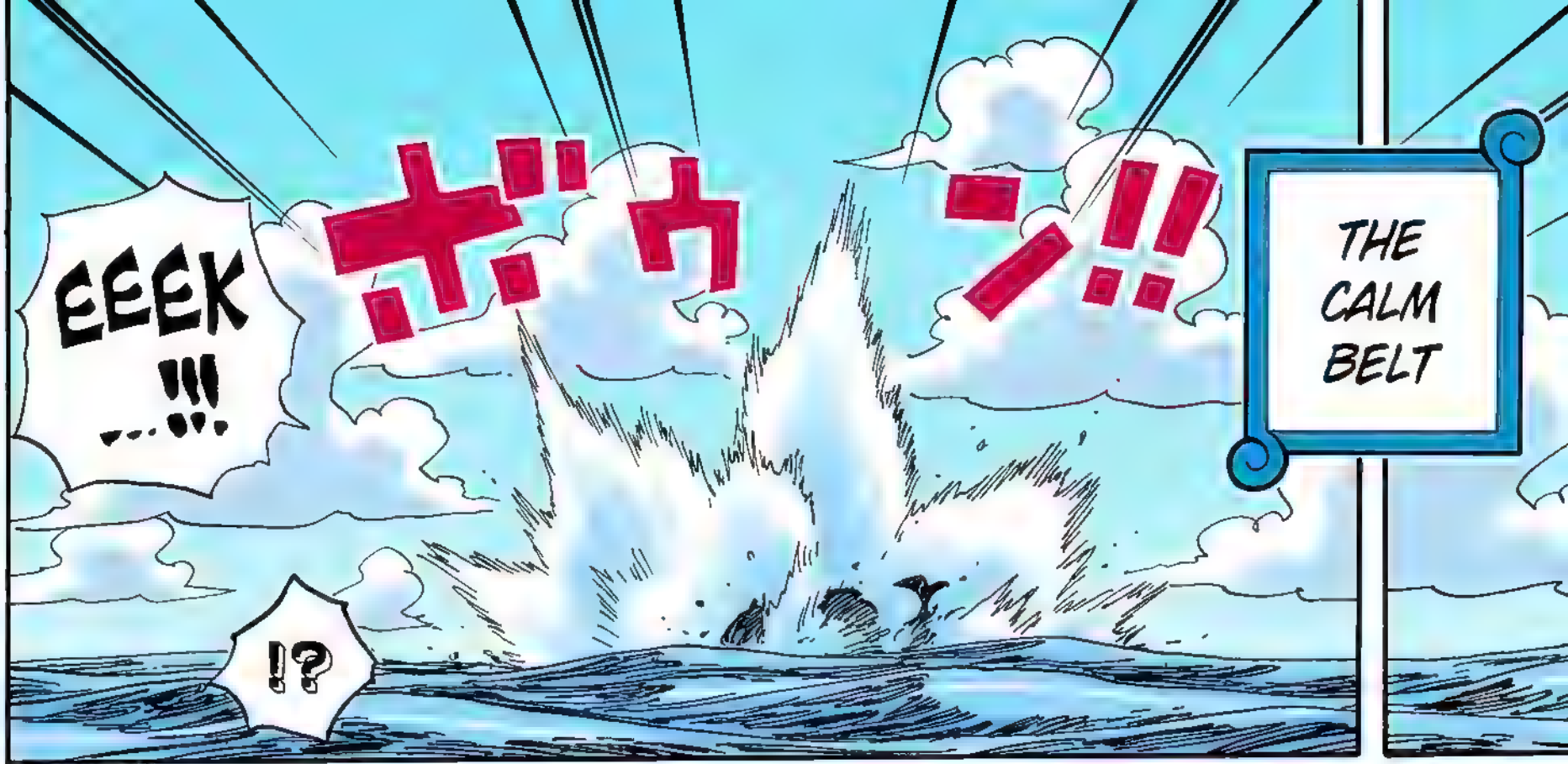
Scratchmen Apoo
March 19
"Day of Music"

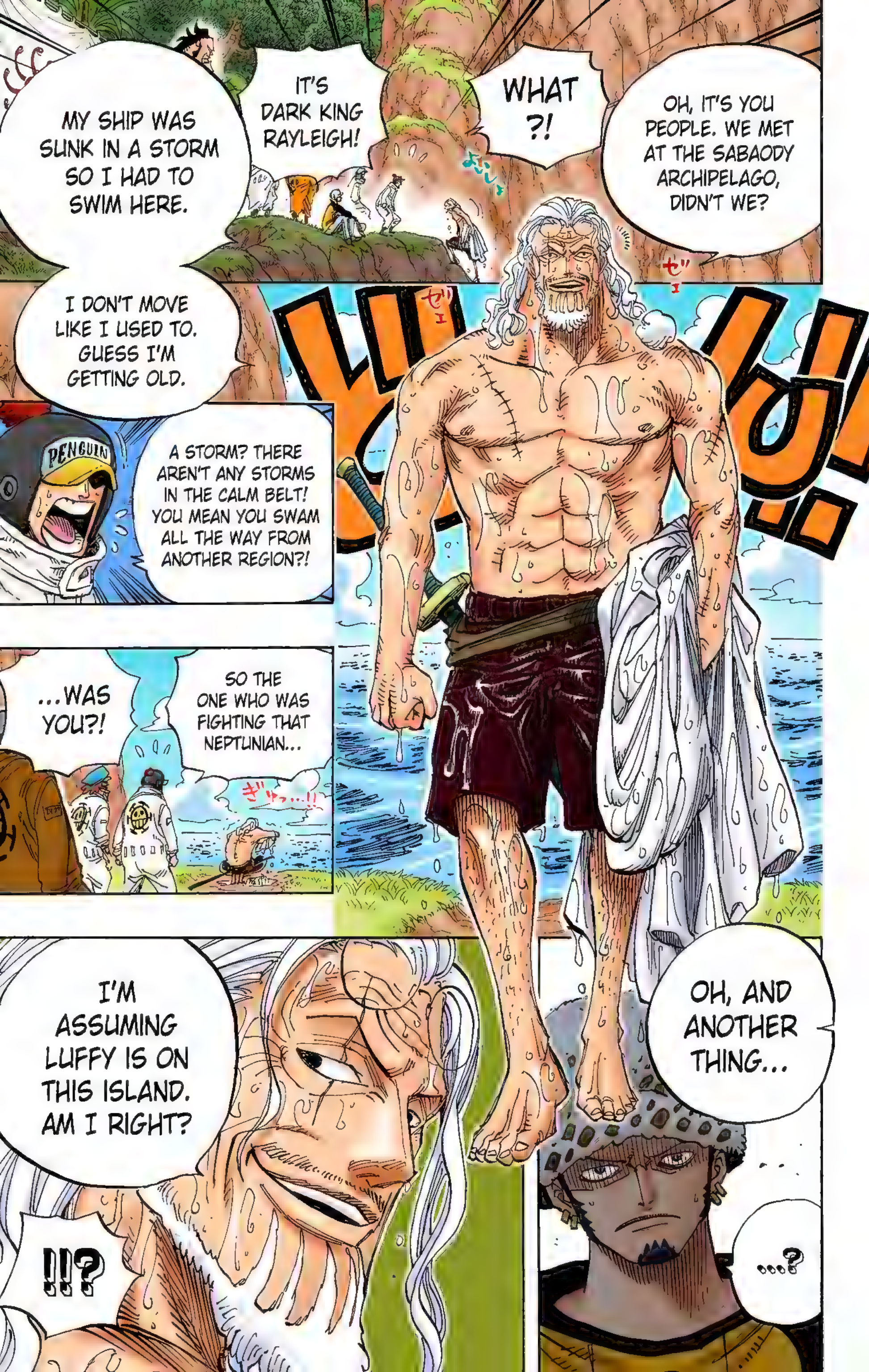


Oda: Okay! (・▽・)/ But I removed Drake and Bege because they were too much of a stretch. I'm waiting for someone else to suggest some good ideas. By the way, Kuro from Chiba Prefecture sent me over 50 postcards asking to set Marco's Birthday as October 5, but it looks like Marunyanu already set the same date in the last volume. It's great to see your enthusiasm for this. I'm glad it was the same day.

Chapter 591: **ARE YOU SURE ABOUT THAT?**







MY SHIP WAS
SUNK IN A STORM
SO I HAD TO
SWIM HERE.

IT'S
DARK KING
RAYLEIGH!

WHAT
?!

OH, IT'S YOU
PEOPLE. WE MET
AT THE SABAODY
ARCHIPELAGO,
DIDN'T WE?

I DON'T MOVE
LIKE I USED TO.
GUESS I'M
GETTING OLD.

A STORM? THERE
AREN'T ANY STORMS
IN THE CALM BELT!
YOU MEAN YOU SWAM
ALL THE WAY FROM
ANOTHER REGION?!

...WAS
YOU?!

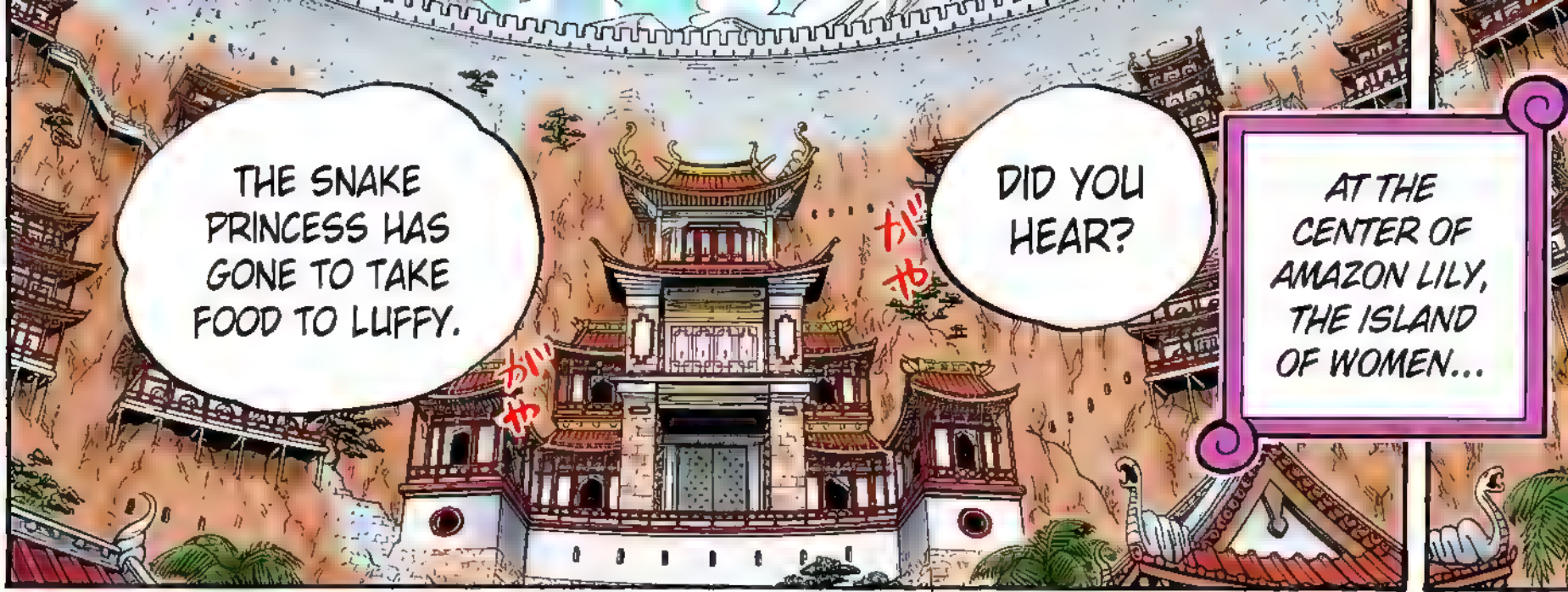
SO THE
ONE WHO WAS
FIGHTING THAT
NEPTUNIAN...

I'M
ASSUMING
LUFFY IS ON
THIS ISLAND.
AM I RIGHT?

OH, AND
ANOTHER
THING...

!!!?

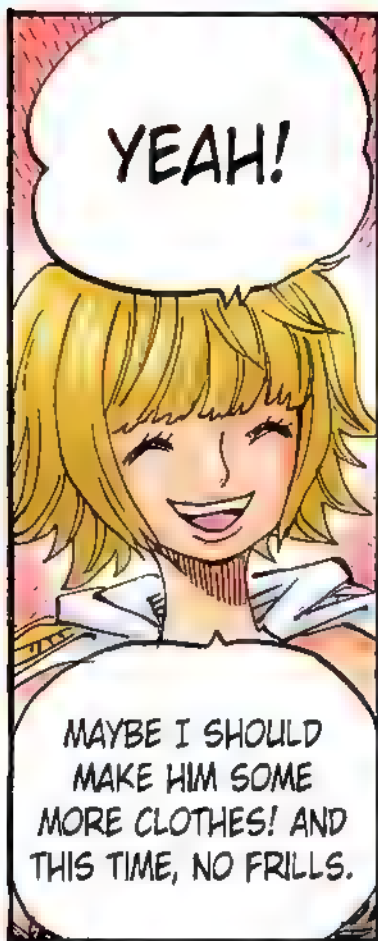
...?



THE SNAKE
PRINCESS HAS
GONE TO TAKE
FOOD TO LUFFY.

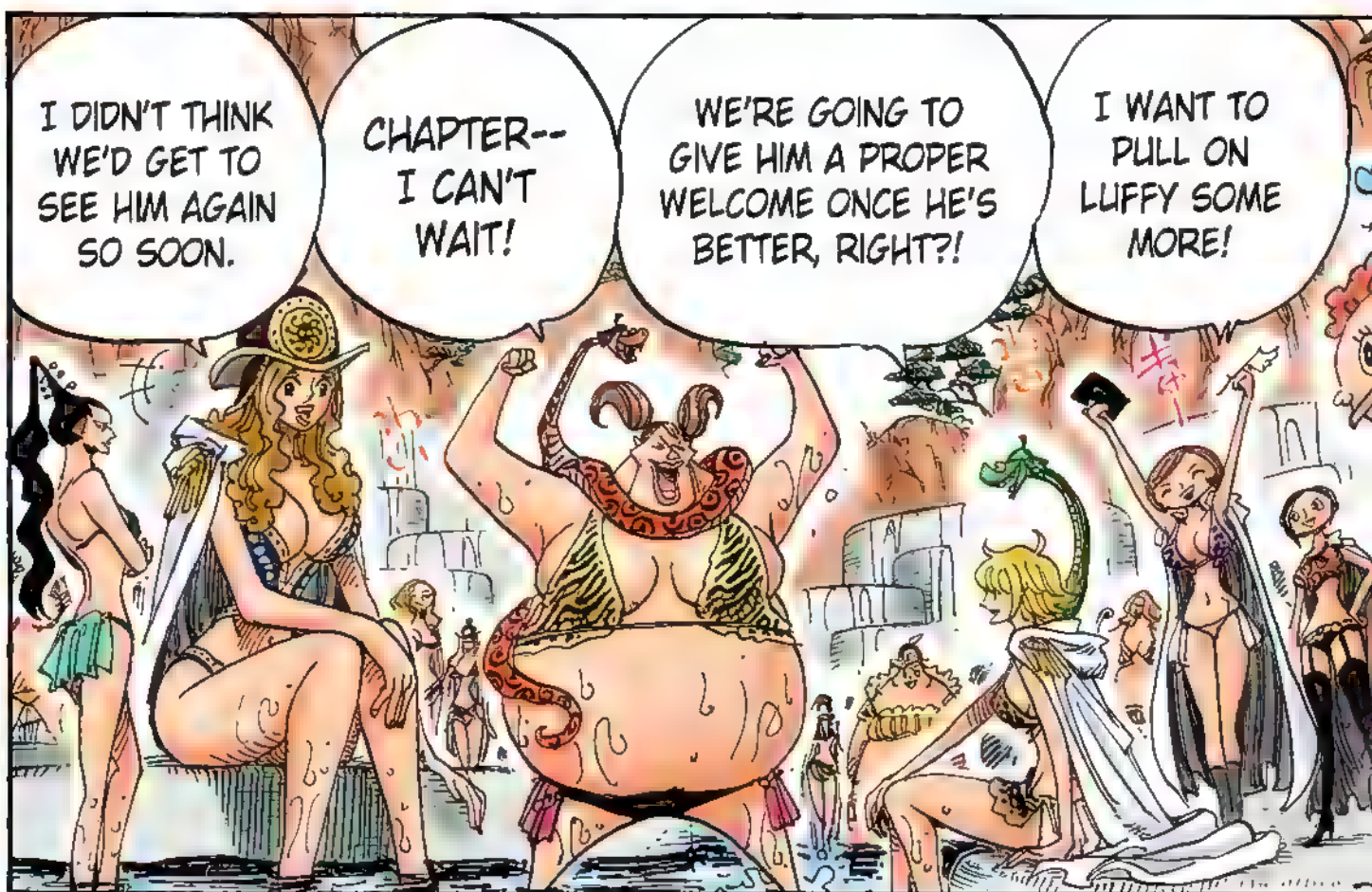
DID YOU
HEAR?

AT THE
CENTER OF
AMAZON LILY,
THE ISLAND
OF WOMEN...



YEAH!

MAYBE I SHOULD
MAKE HIM SOME
MORE CLOTHES! AND
THIS TIME, NO FRILLS.

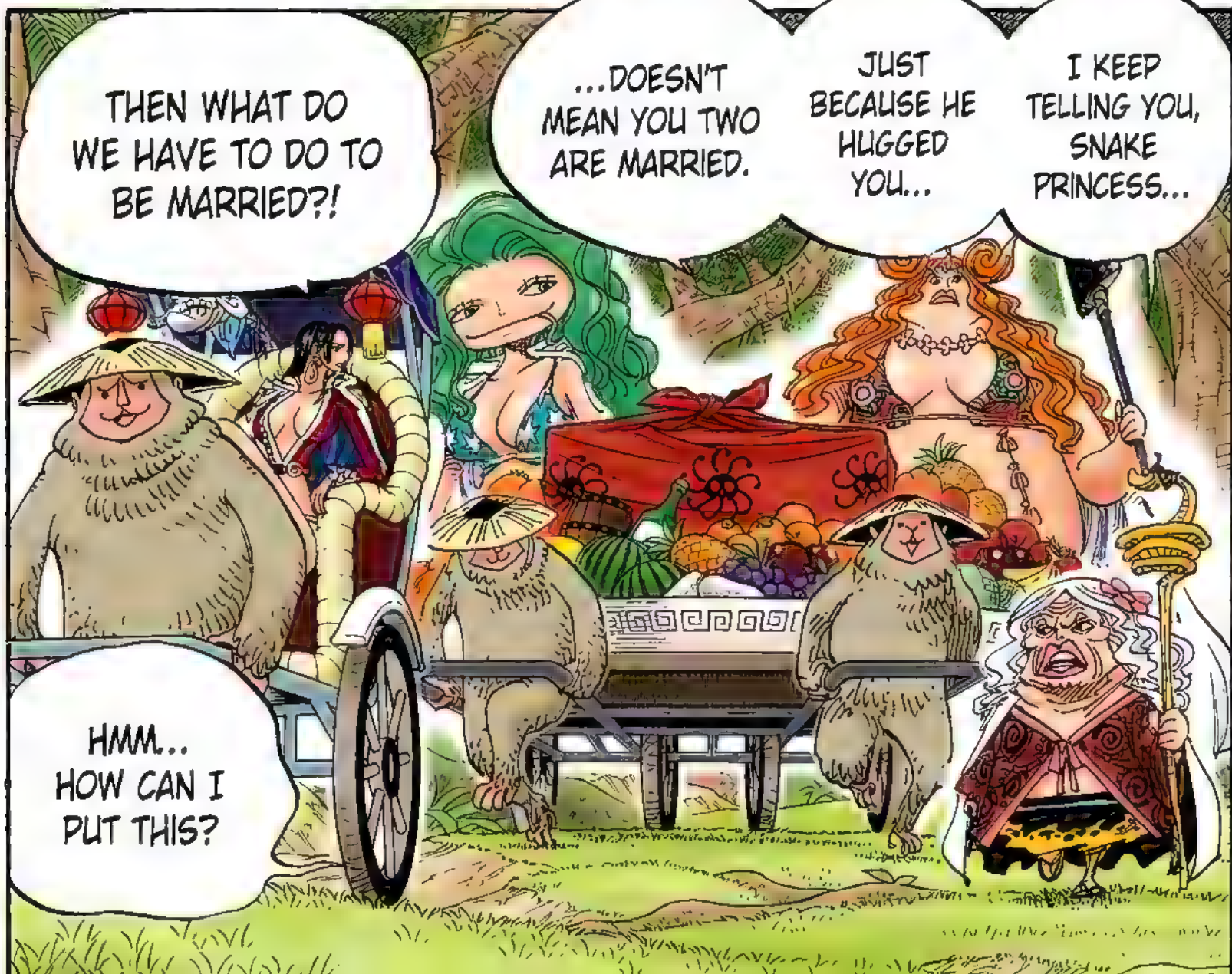


I DIDN'T THINK
WE'D GET TO
SEE HIM AGAIN
SO SOON.

CHAPTER--
I CAN'T
WAIT!

WE'RE GOING TO
GIVE HIM A PROPER
WELCOME ONCE HE'S
BETTER, RIGHT?!

I WANT TO
PULL ON
LUFFY SOME
MORE!



THEN WHAT DO
WE HAVE TO DO TO
BE MARRIED?!

...DOESN'T
MEAN YOU TWO
ARE MARRIED.

JUST
BECAUSE HE
HUGGED
YOU...

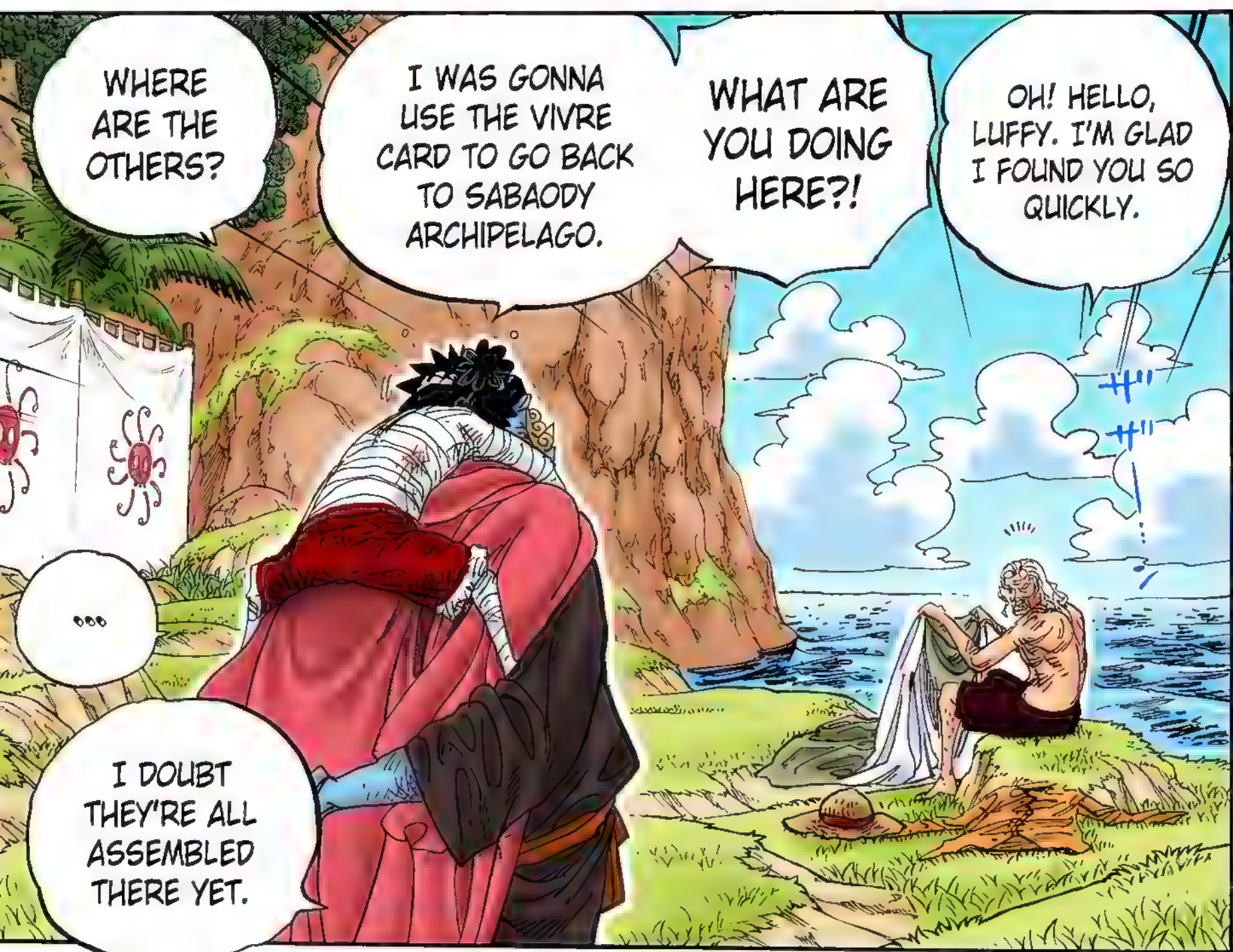
I KEEP
TELLING YOU,
SNAKE
PRINCESS...

HMM...
HOW CAN I
PUT THIS?



OLD MAN
RAY-
LEIGH?!

WHAT
?!



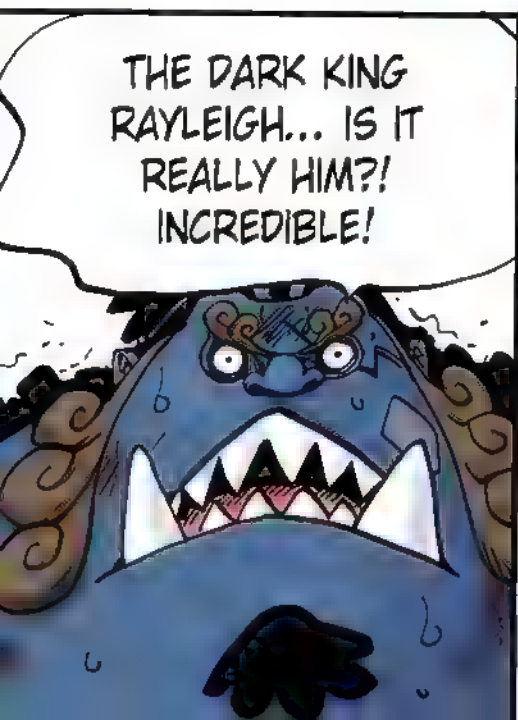
WHERE
ARE THE
OTHERS?

I WAS GONNA
USE THE VIVRE
CARD TO GO BACK
TO SABAODY
ARCHIPELAGO.

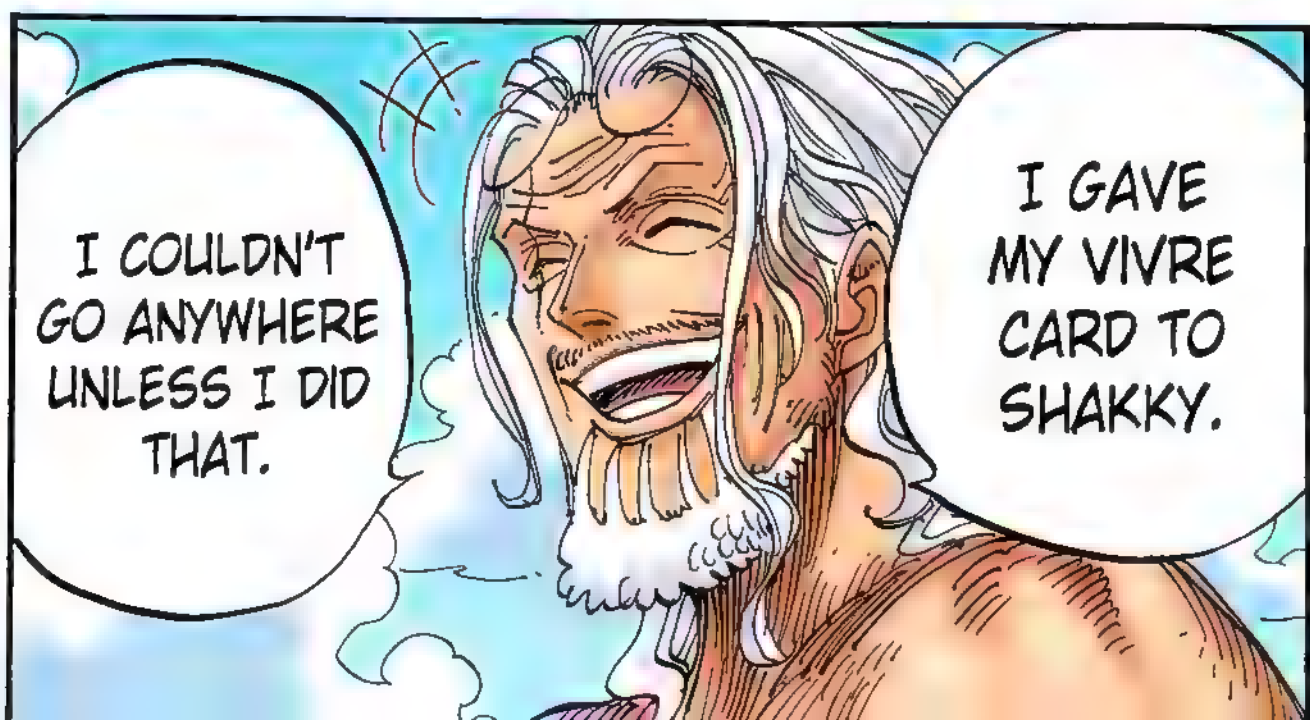
WHAT ARE
YOU DOING
HERE?!

OH! HELLO,
LUFFY. I'M GLAD
I FOUND YOU SO
QUICKLY.

I DOUBT
THEY'RE ALL
ASSEMBLED
THERE YET.



THE DARK KING
RAYLEIGH... IS IT
REALLY HIM?!
INCREDIBLE!



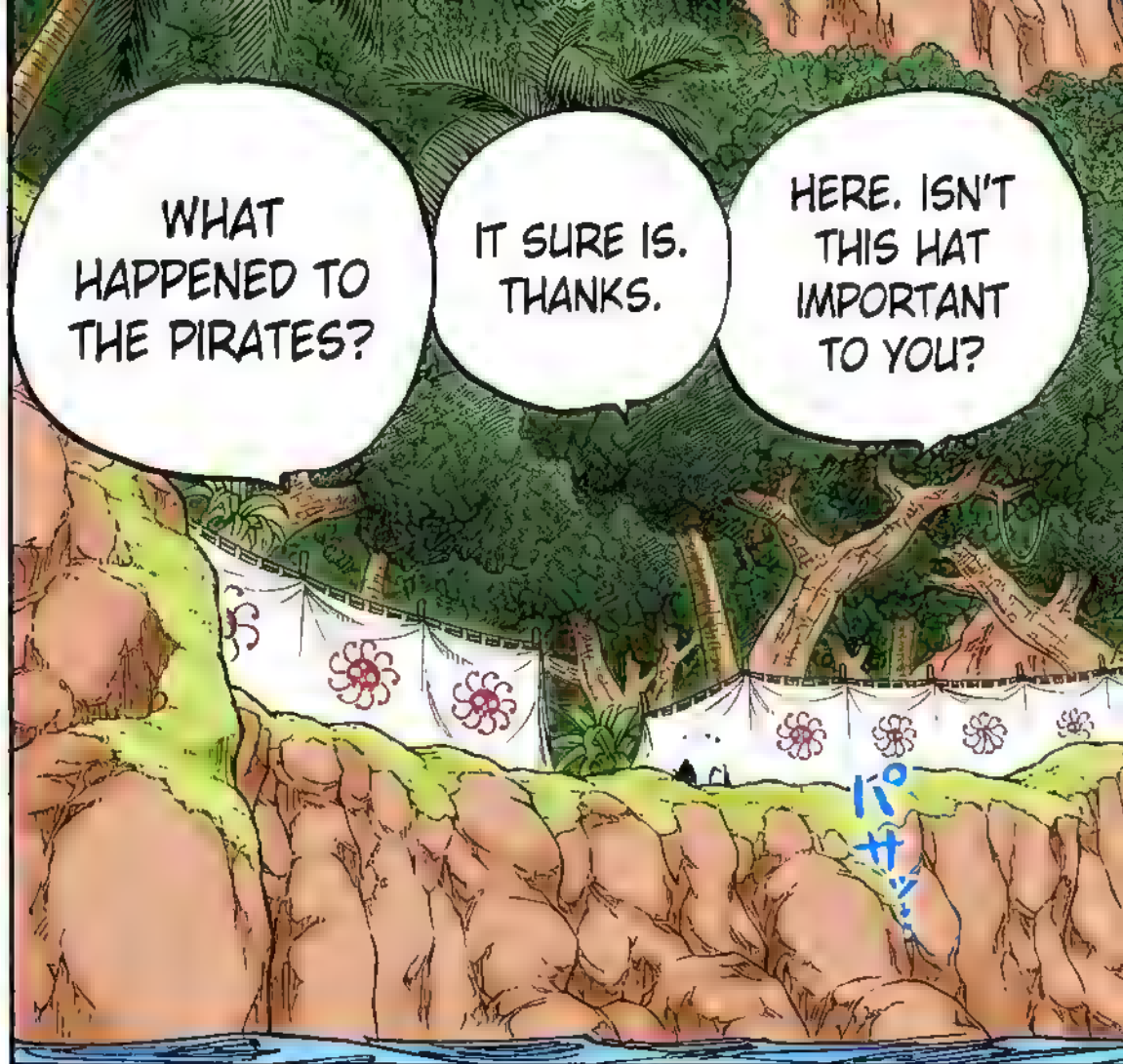
I COULDN'T
GO ANYWHERE
UNLESS I DID
THAT.

I GAVE
MY VIVRE
CARD TO
SHAKKY.



TRAFALGAR LAW
JUST LEFT. HE SAID
YOU SHOULD REST
FOR ABOUT TWO
MORE WEEKS.

HE'S THE
REASON
YOU'RE
ALIVE.



WHAT
HAPPENED TO
THE PIRATES?

IT SURE IS.
THANKS.

HERE. ISN'T
THIS HAT
IMPORTANT
TO YOU?



WHAT'S THE DARK KING
UP TO NOW? IT SEEMS A
"D" WILL ALWAYS ATTRACT
A STORM. HA HA HA...

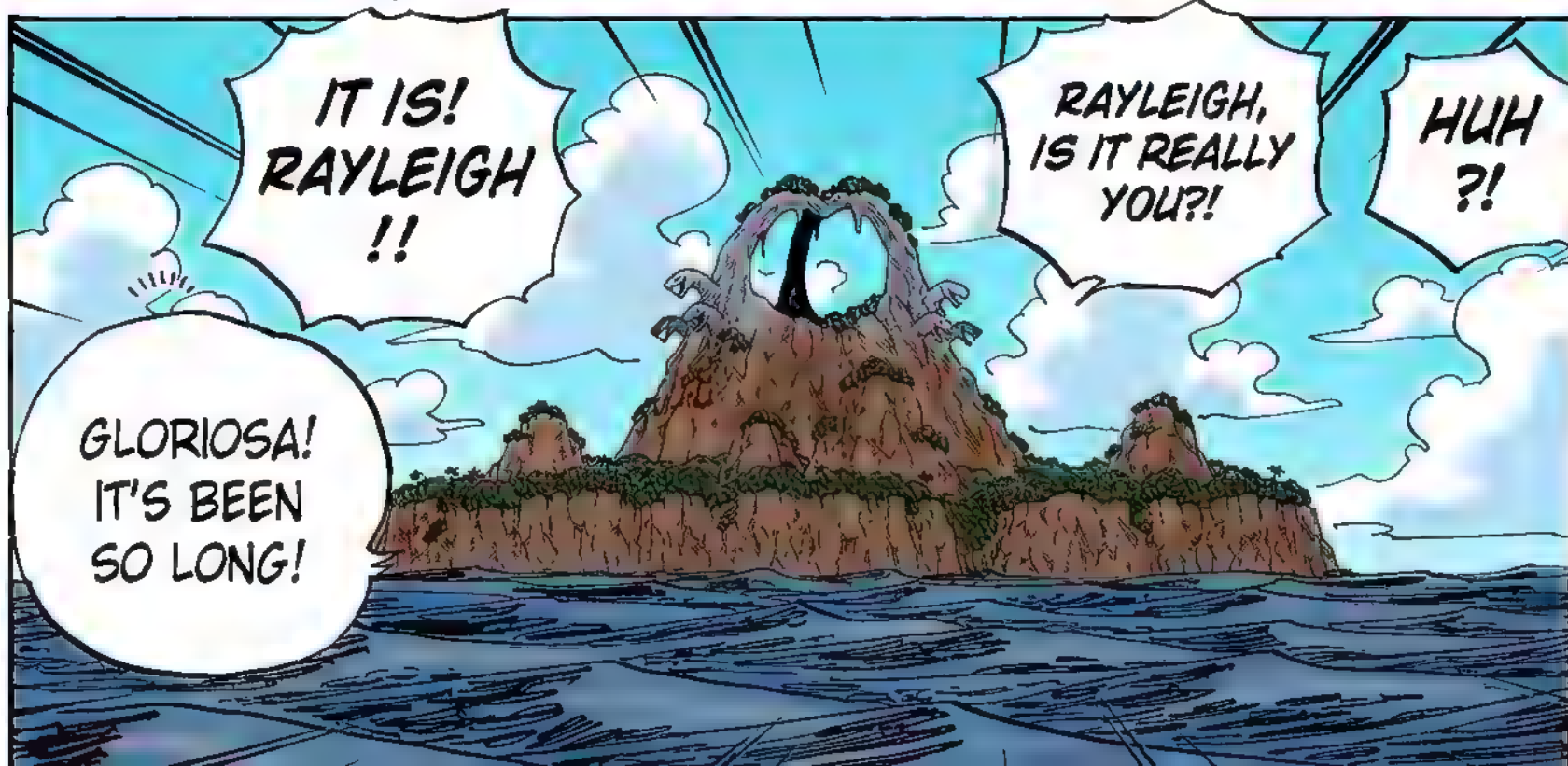


I WANTED TO
SEE AMAZON
LILY.

AH, WHAT A
WASTE, COMING
ALL THE WAY
HERE...

I WISH
THEY
WERE
BEARS.

JUST
SHUT
UP!



IT IS!
RAYLEIGH
!!

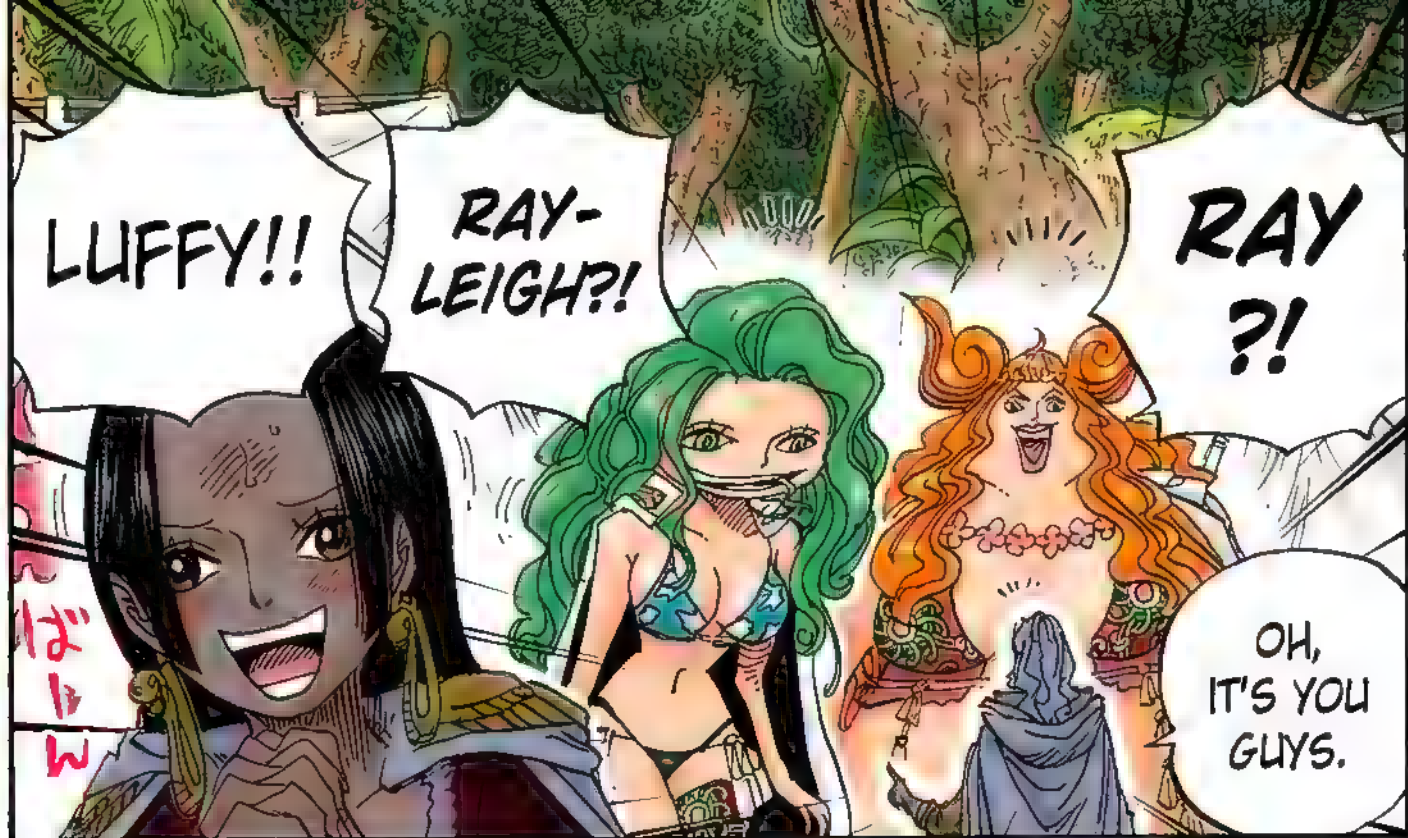
RAYLEIGH,
IS IT REALLY
YOU?!

HUH
?!

GLORIOSA!
IT'S BEEN
SO LONG!



SISTER! WE OWE HIM OUR LIVES! HOW COULD YOU TREAT HIM LIKE THAT?!

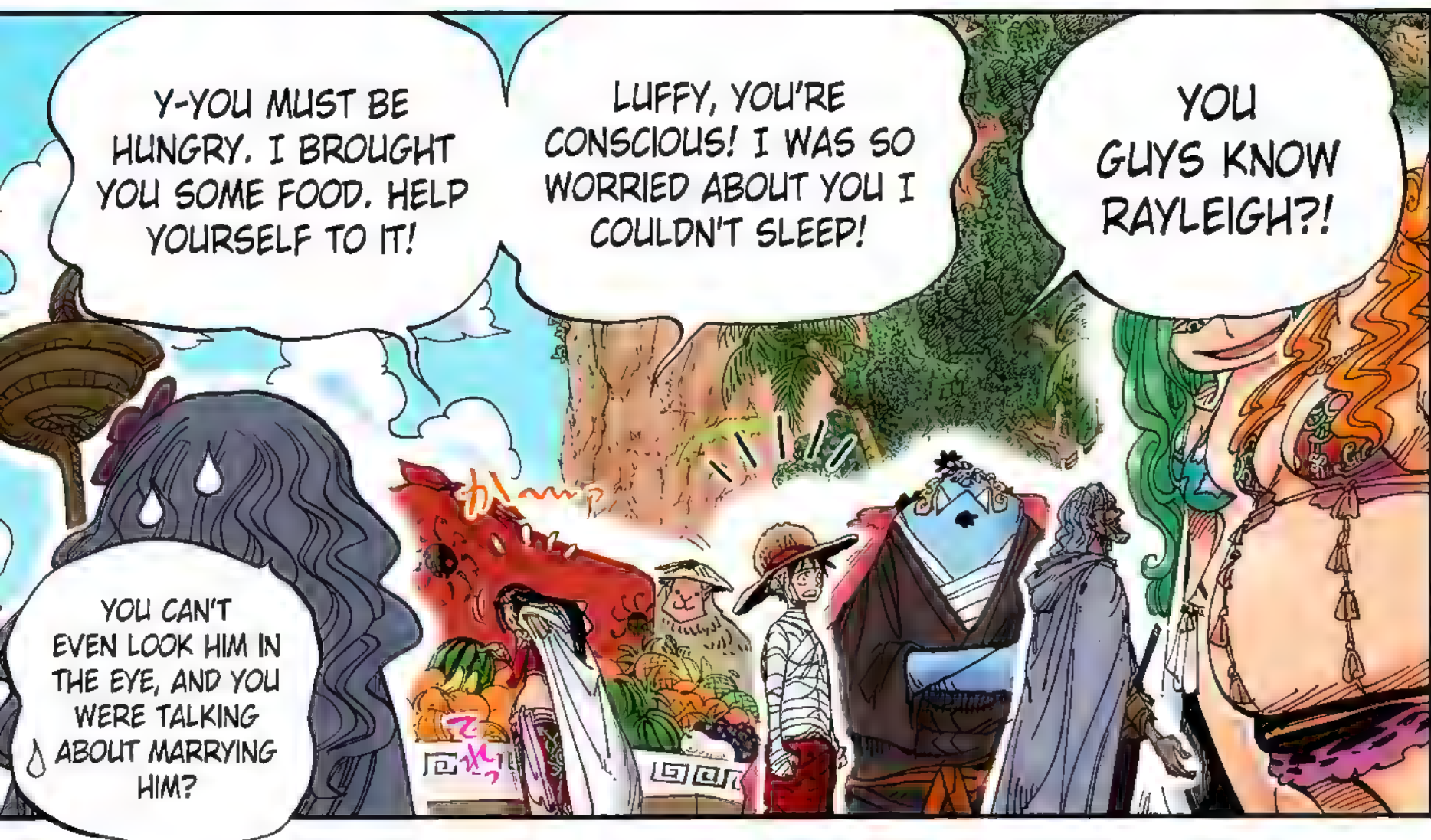


LUFFY!!

RAY-LEIGH?!

RAY?!

OH, IT'S YOU GUYS.

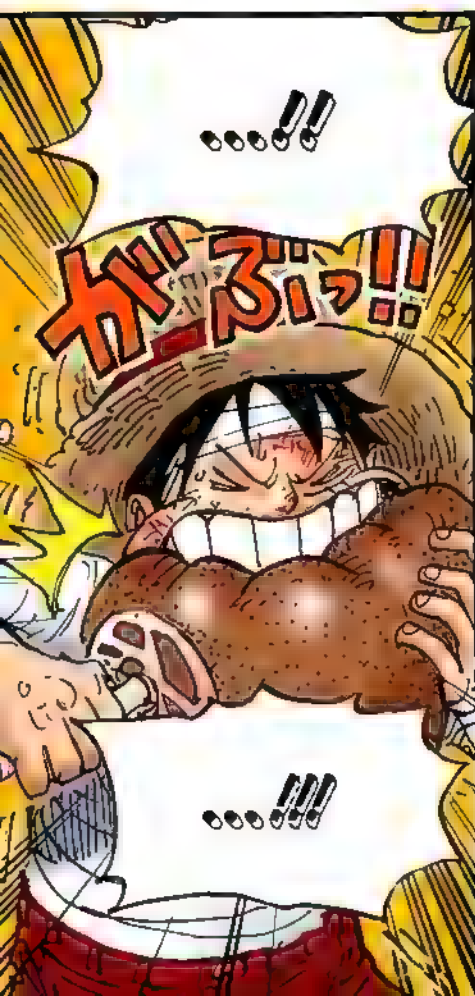


Y-YOU MUST BE HUNGRY. I BROUGHT YOU SOME FOOD. HELP YOURSELF TO IT!

LUFFY, YOU'RE CONSCIOUS! I WAS SO WORRIED ABOUT YOU I COULDN'T SLEEP!

YOU GUYS KNOW RAYLEIGH?!

YOU CAN'T EVEN LOOK HIM IN THE EYE, AND YOU WERE TALKING ABOUT MARRYING HIM?



LUFFY! EAT WHILE YOU CAN!

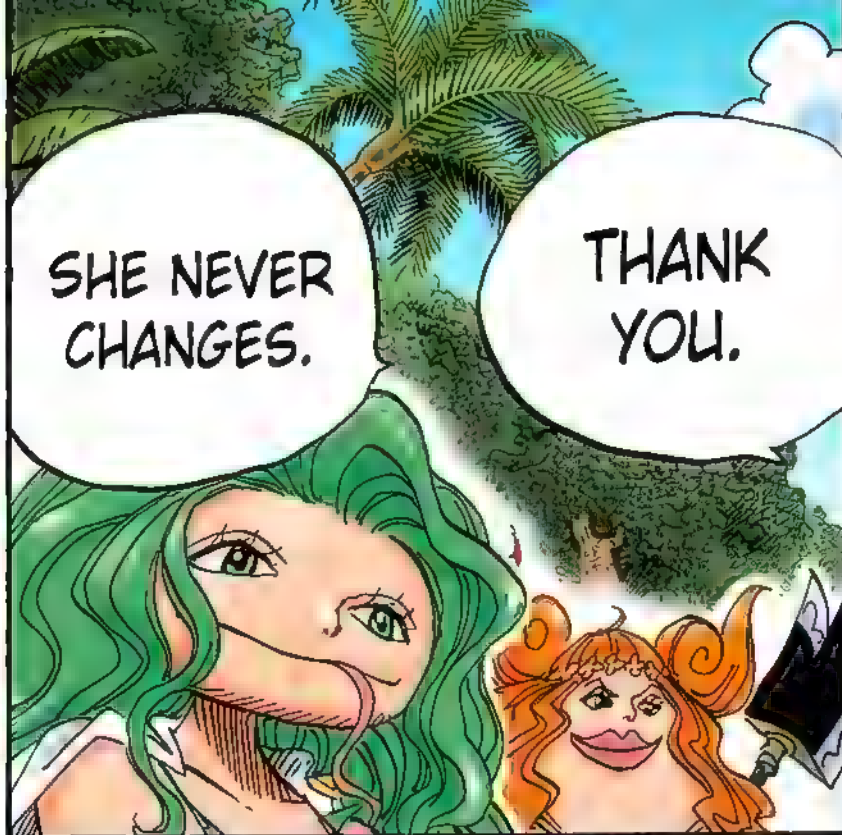
MUNCH! MUNCH!!

TO EAT IS TO LIVE!



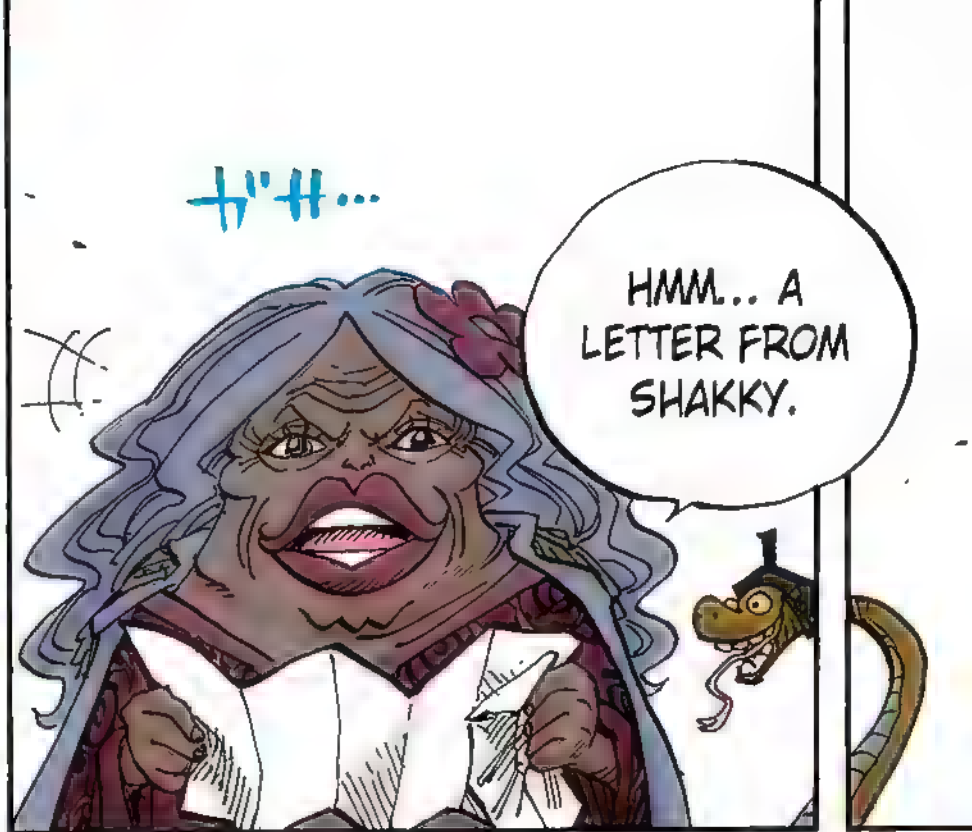
JIMBEI! THAT FOOD ISN'T FOR YOU!

YOU CAN ONLY HAVE A LITTLE!



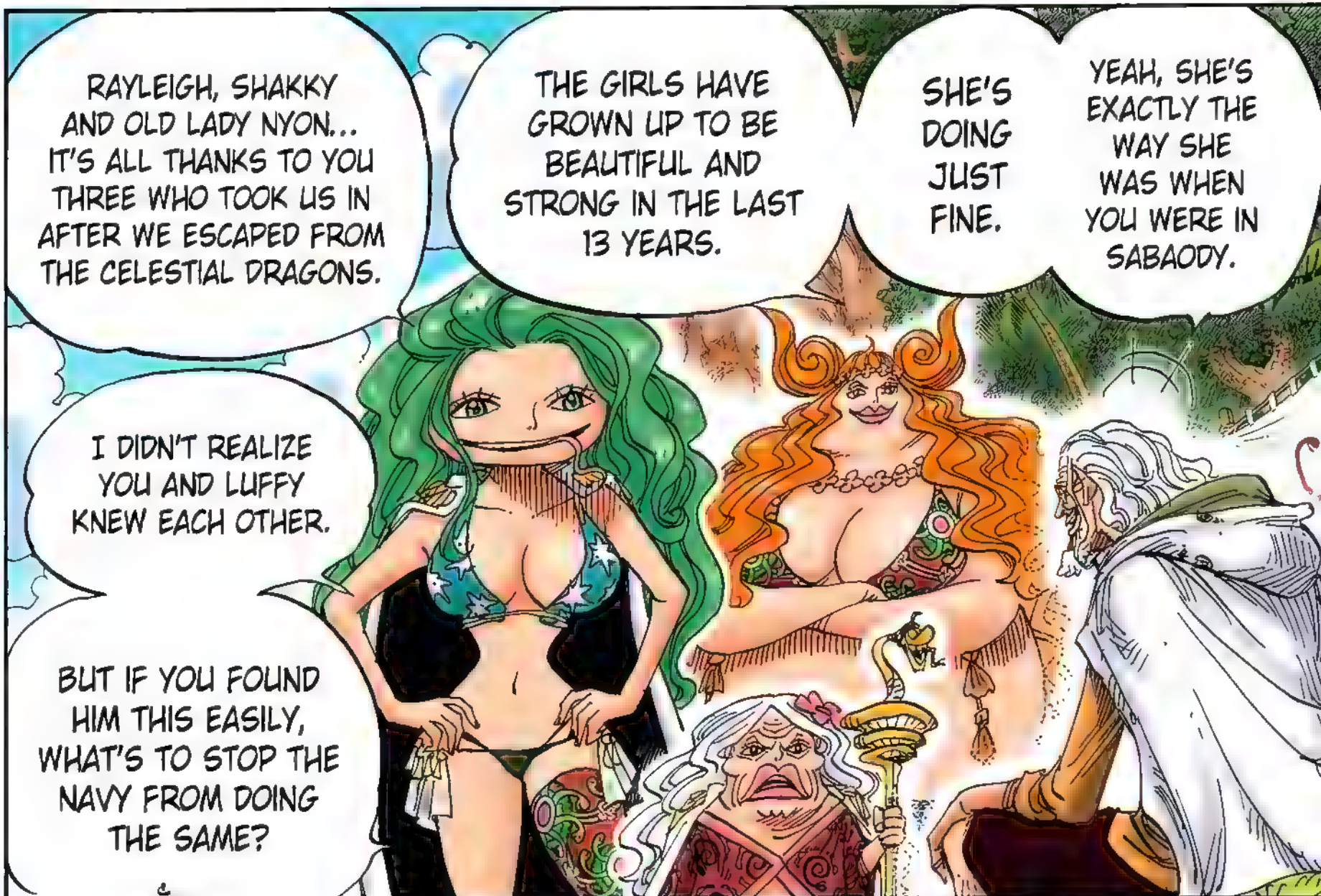
SHE NEVER CHANGES.

THANK YOU.



++...

HMM... A LETTER FROM SHAKKY.



RAYLEIGH, SHAKKY AND OLD LADY NYON... IT'S ALL THANKS TO YOU THREE WHO TOOK US IN AFTER WE ESCAPED FROM THE CELESTIAL DRAGONS.

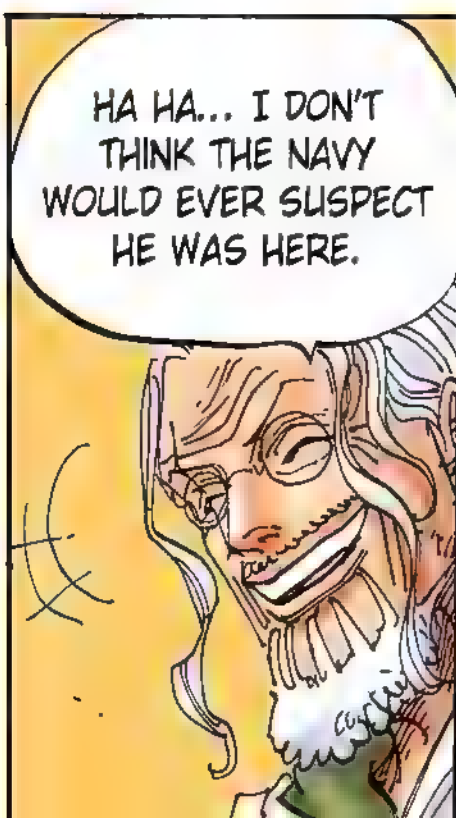
THE GIRLS HAVE GROWN UP TO BE BEAUTIFUL AND STRONG IN THE LAST 13 YEARS.

SHE'S DOING JUST FINE.

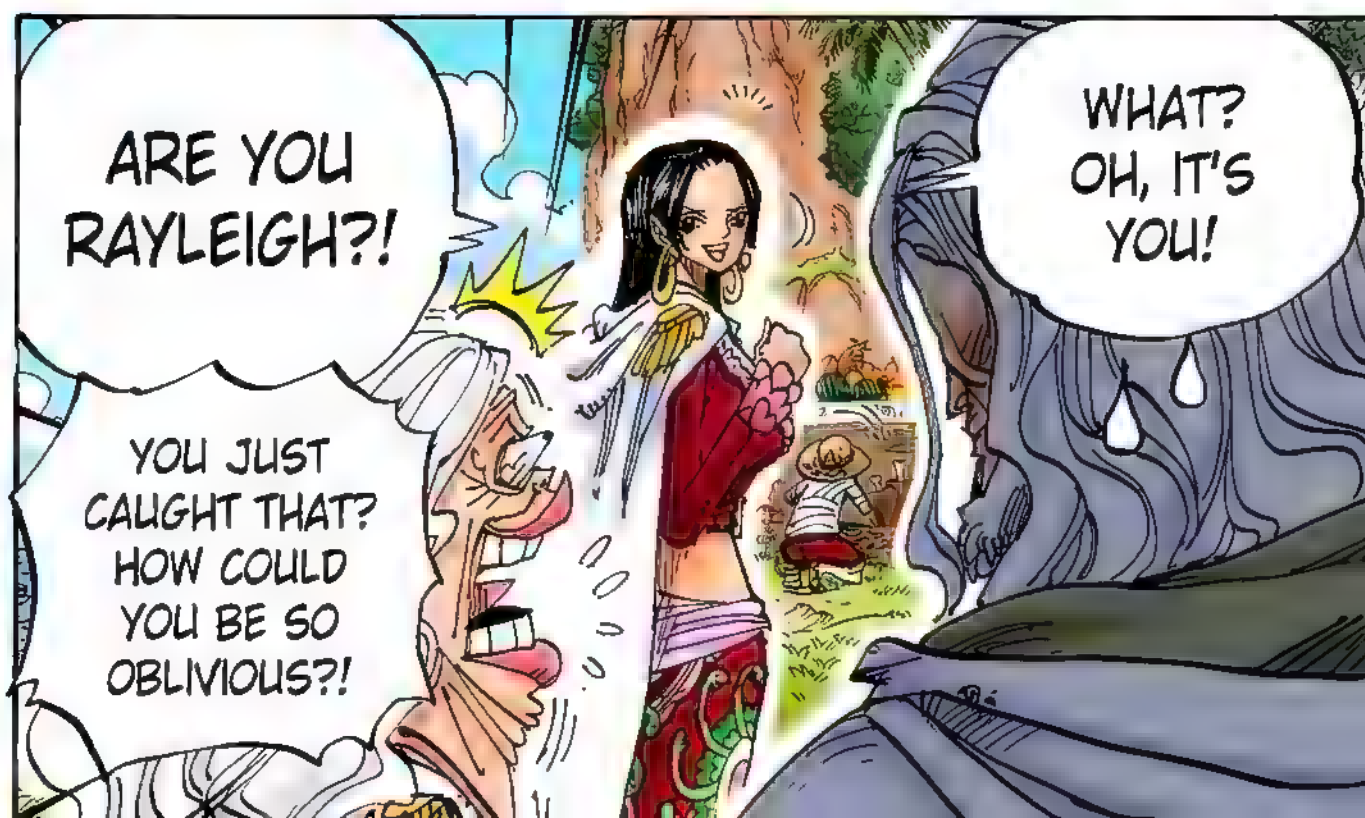
YEAH, SHE'S EXACTLY THE WAY SHE WAS WHEN YOU WERE IN SABAODY.

I DIDN'T REALIZE YOU AND LUFFY KNEW EACH OTHER.

BUT IF YOU FOUND HIM THIS EASILY, WHAT'S TO STOP THE NAVY FROM DOING THE SAME?



HA HA... I DON'T THINK THE NAVY WOULD EVER SUSPECT HE WAS HERE.



ARE YOU RAYLEIGH?!

YOU JUST CAUGHT THAT? HOW COULD YOU BE SO OBLIVIOUS?!

WHAT? OH, IT'S YOU!

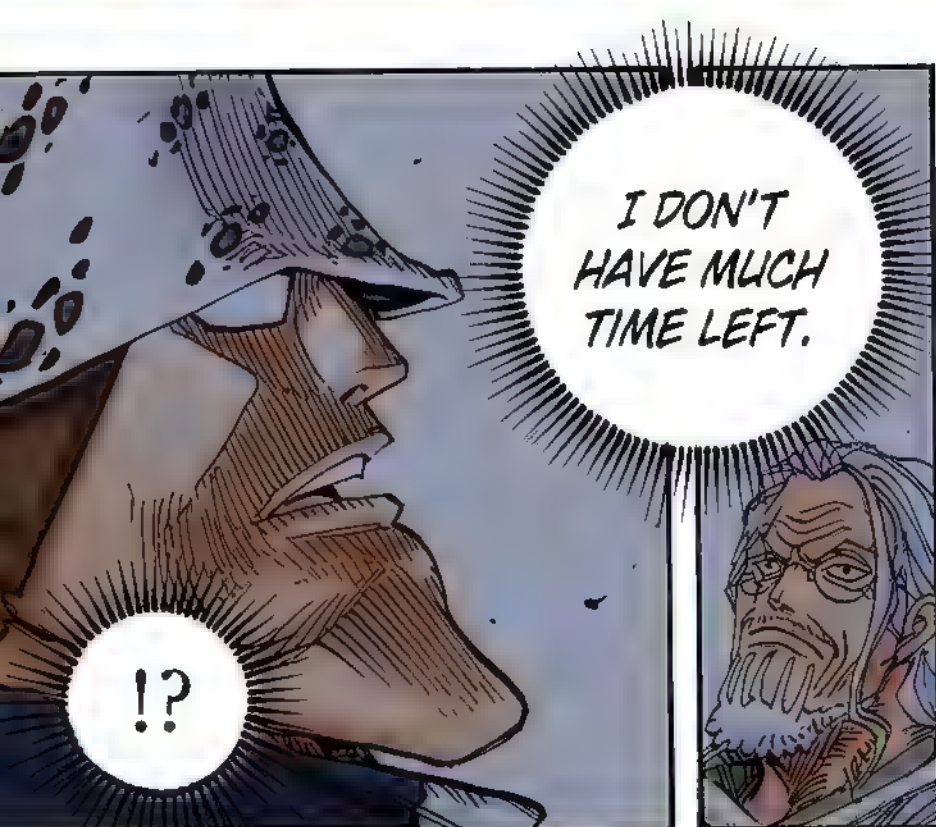
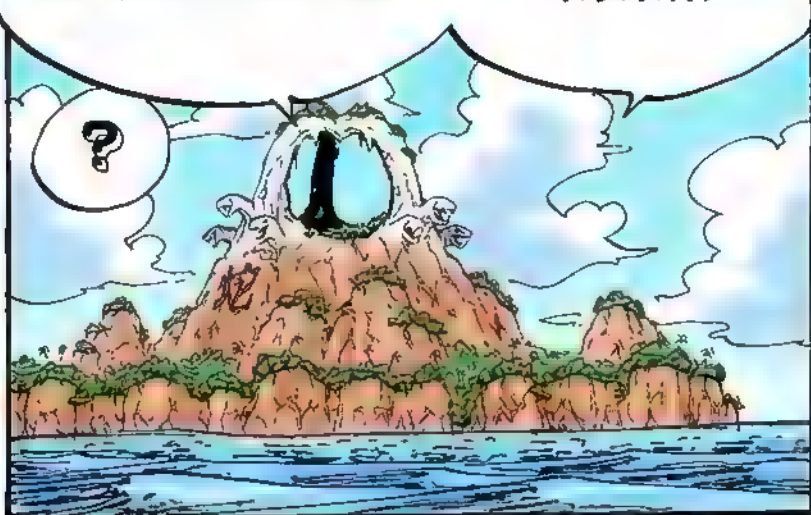


I WANT TO
HELP THE STRAW
HATS ESCAPE
THIS PLACE.

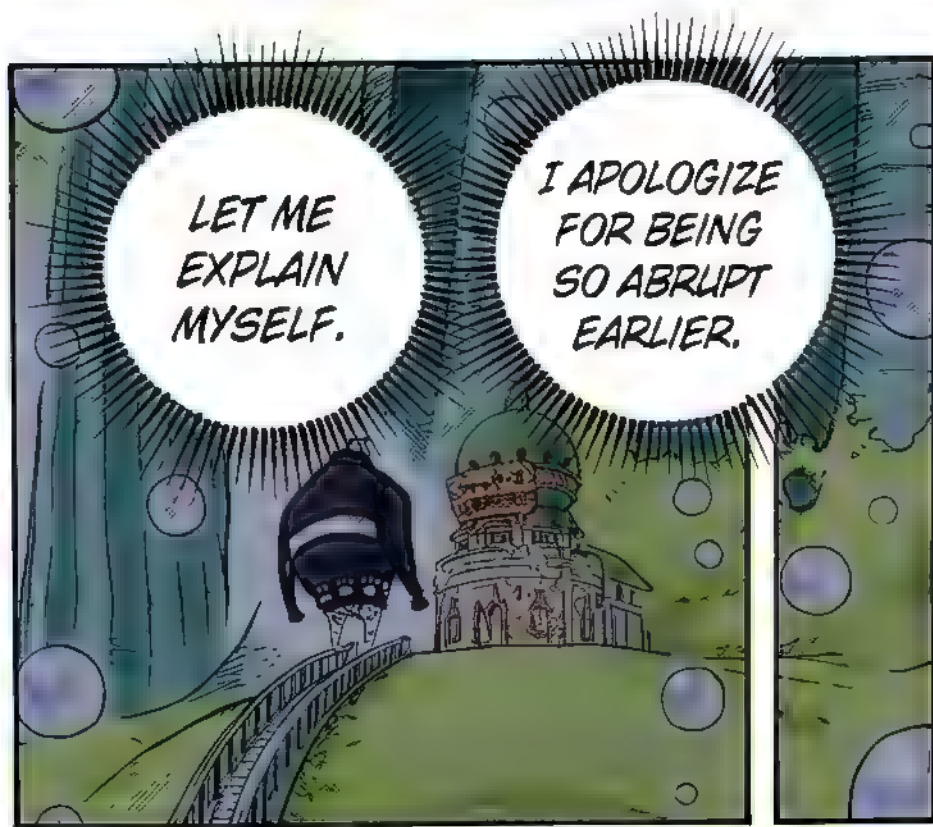
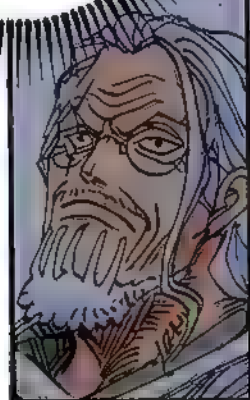
I'M A LEADER
OF THE
REVOLUTIONARY
ARMY.

...FROM THE MAN
WHO BLASTED HIM
AWAY. IT JUST SO
HAPPENED THAT THE
ISLAND OF WOMEN LAY
IN THAT DIRECTION.

I FOUND
OUT WHAT
DIRECTION
LUFFY
WENT...

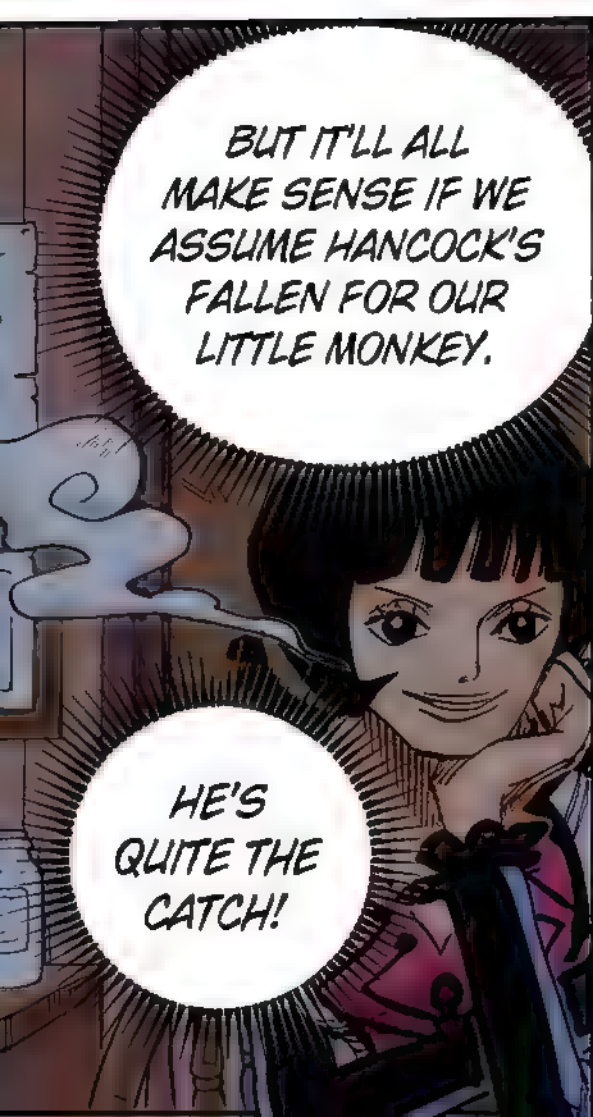


I DON'T
HAVE MUCH
TIME LEFT.



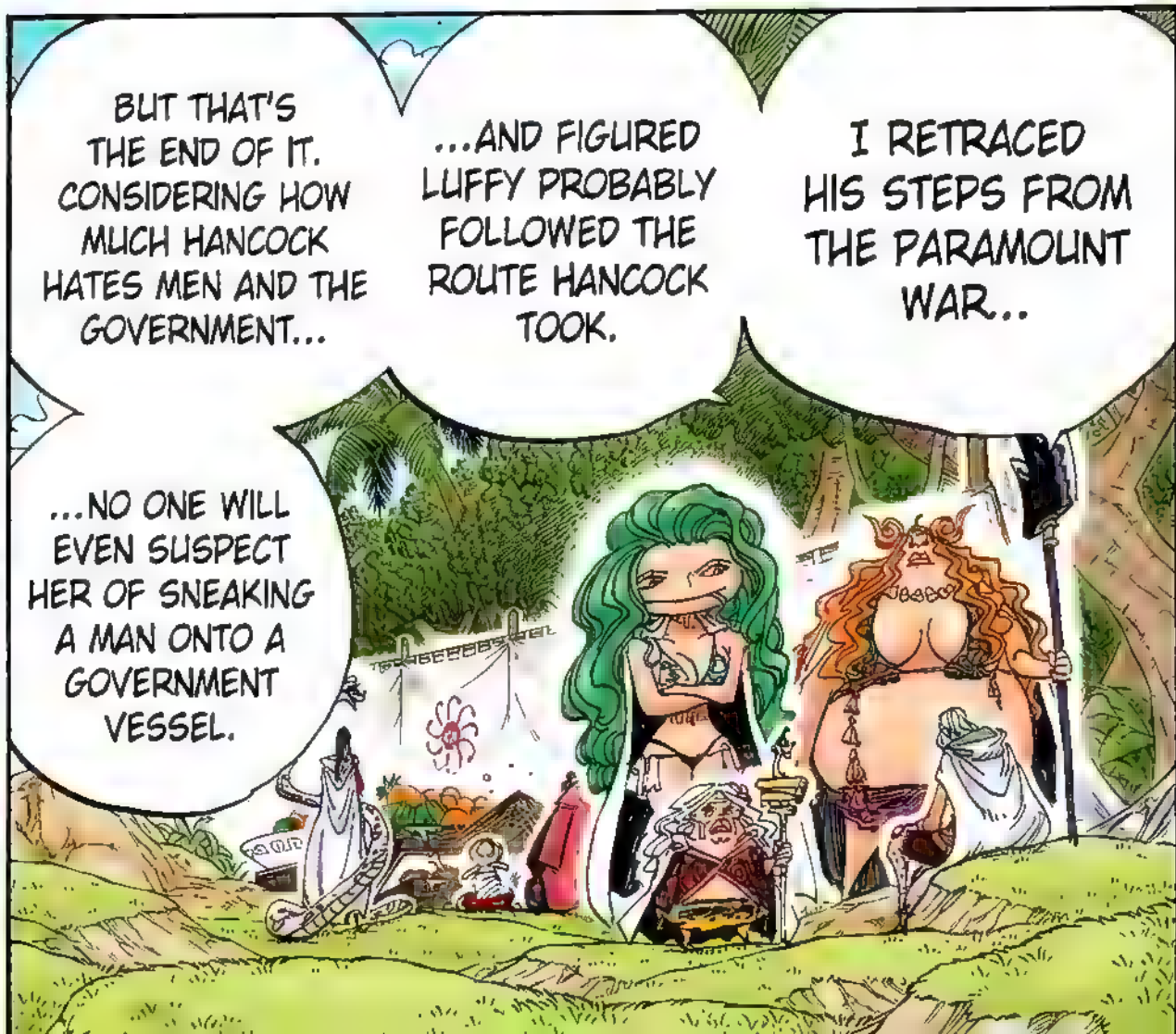
LET ME
EXPLAIN
MYSELF.

I APOLOGIZE
FOR BEING
SO ABRUPT
EARLIER.



BUT IT'LL ALL
MAKE SENSE IF WE
ASSUME HANCOCK'S
FALLEN FOR OUR
LITTLE MONKEY.

HE'S
QUITE THE
CATCH!

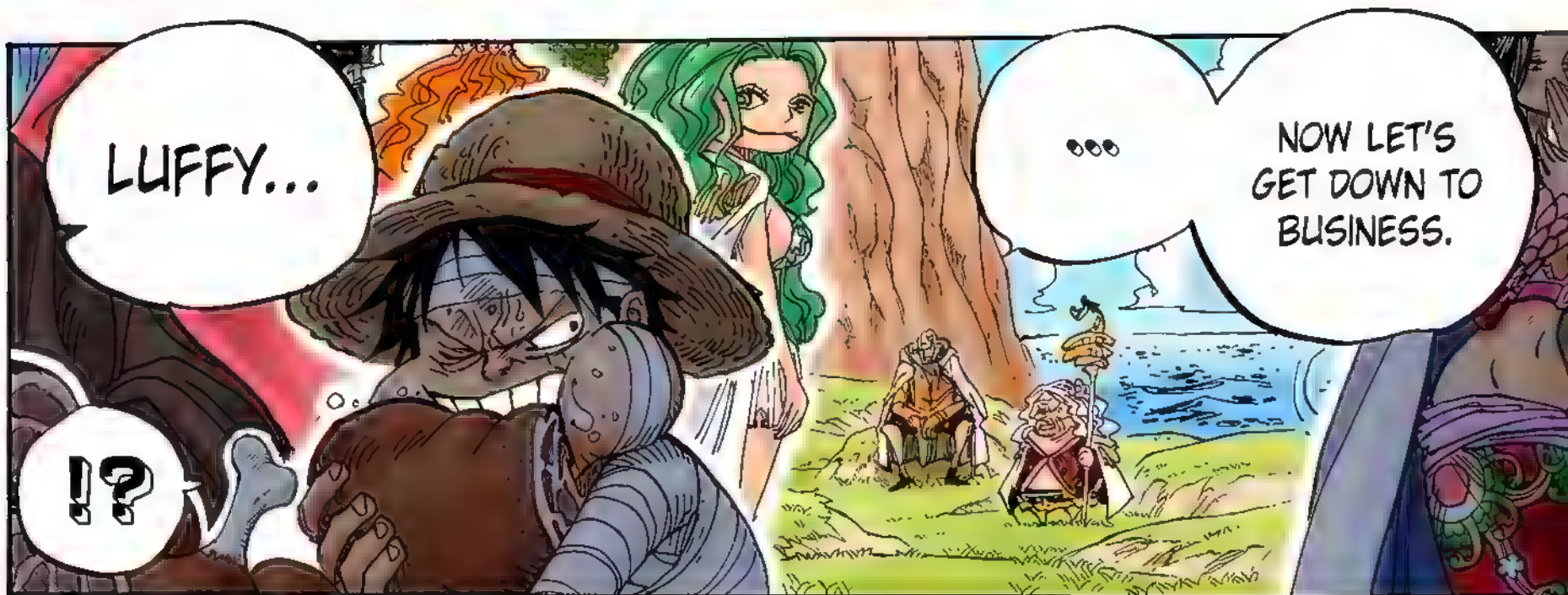
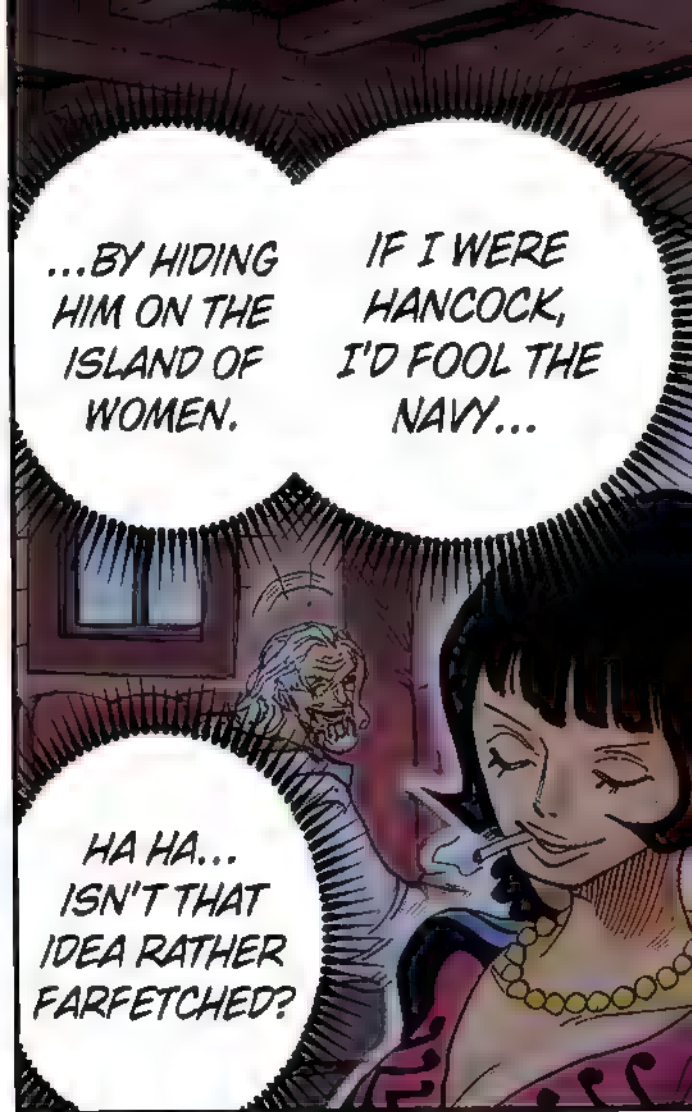
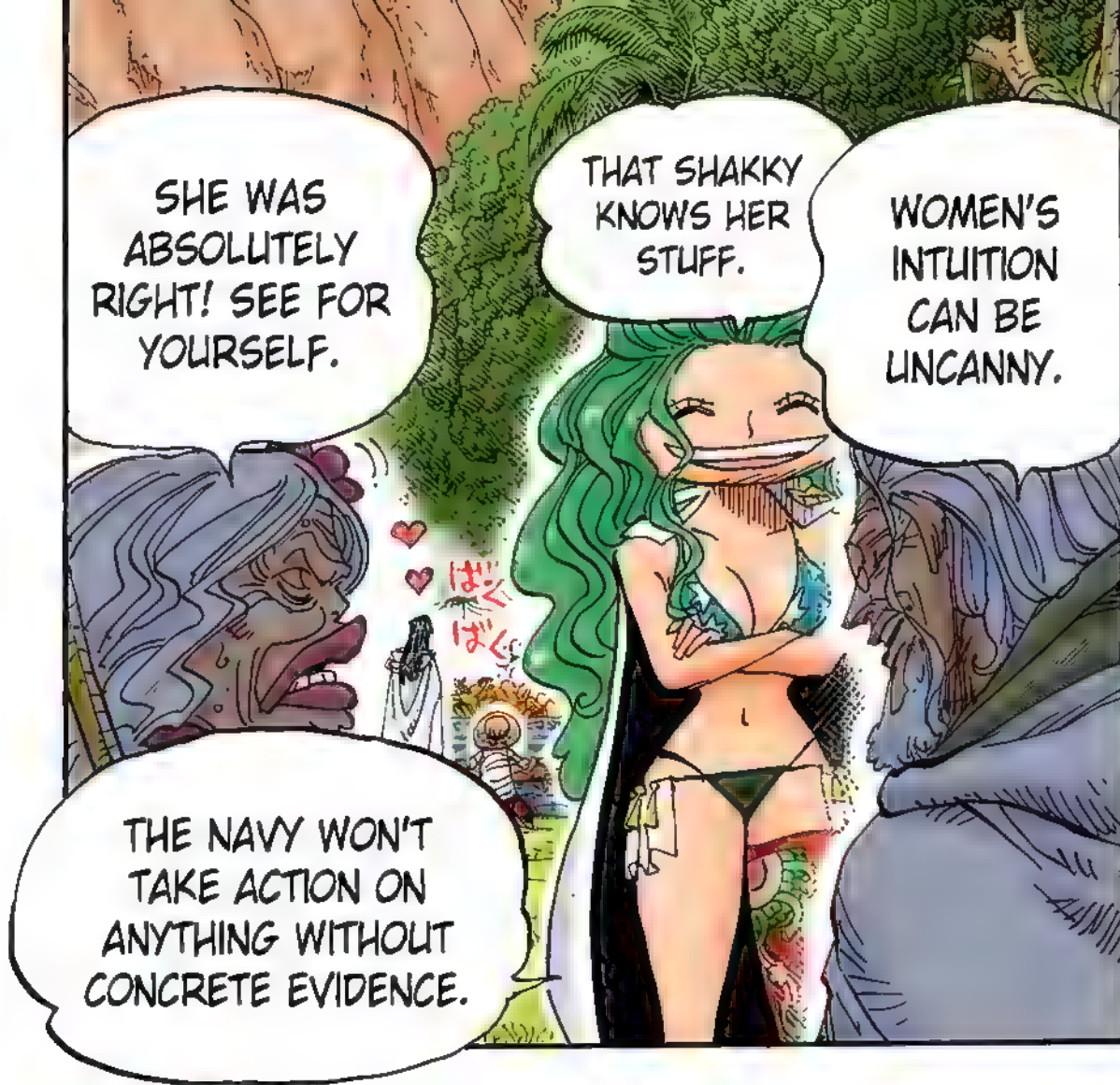


BUT THAT'S
THE END OF IT.
CONSIDERING HOW
MUCH HANCOCK
HATES MEN AND THE
GOVERNMENT...

...AND FIGURED
LUFFY PROBABLY
FOLLOWED THE
ROUTE HANCOCK
TOOK.

I RETRACED
HIS STEPS FROM
THE PARAMOUNT
WAR..

...NO ONE WILL
EVEN SUSPECT
HER OF SNEAKING
A MAN ONTO A
GOVERNMENT
VESSEL.



DON'T YOU
REMEMBER WHAT
HAPPENED TO YOU
PEOPLE ON THAT
ISLAND?

!?

ARE YOU
SURE YOU
WANT TO DO
THAT?

ARE YOU GOING
TO GET TOGETHER
JUST TO REPEAT
THAT FIASCO?

...!!

...!!

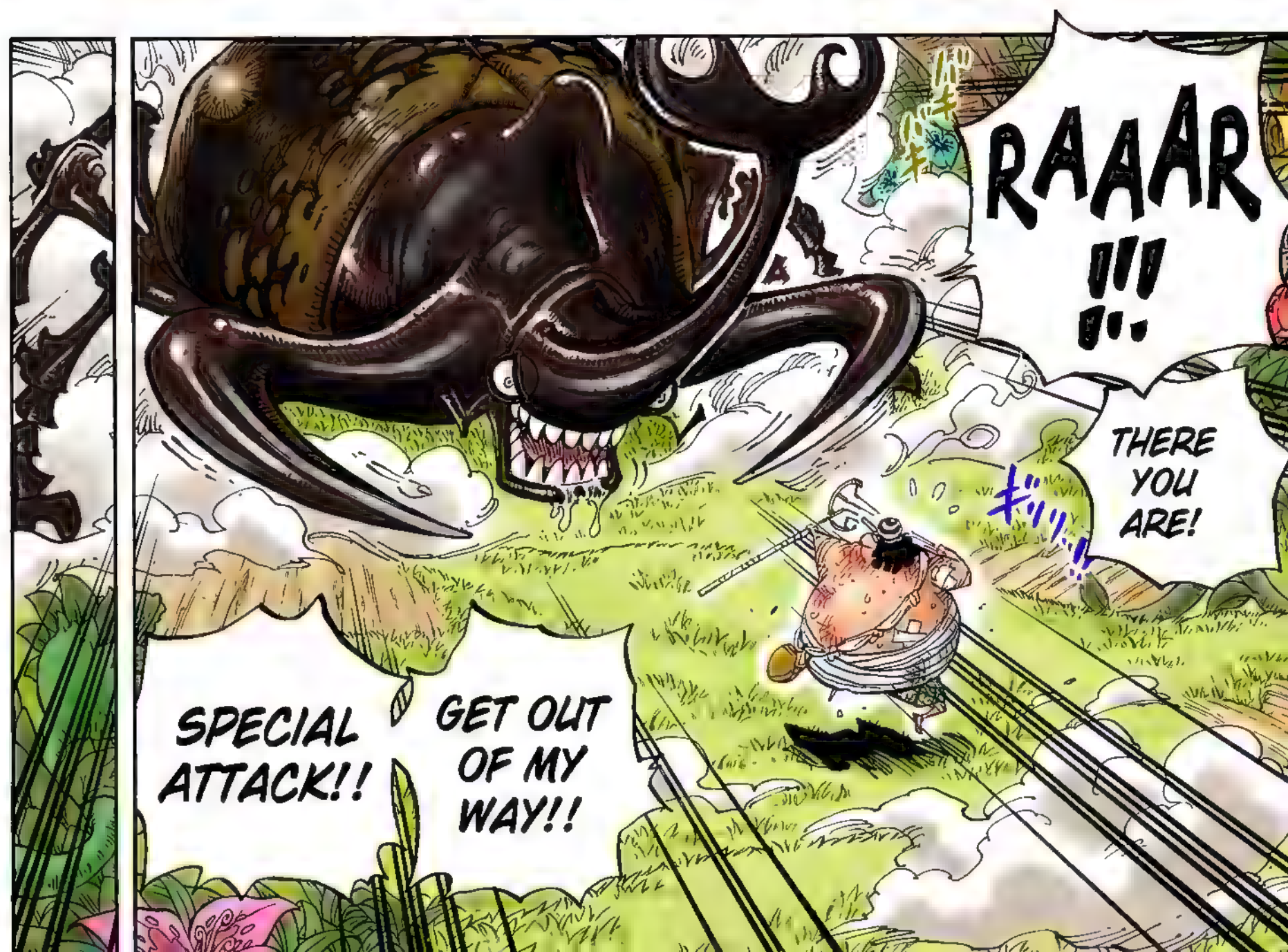
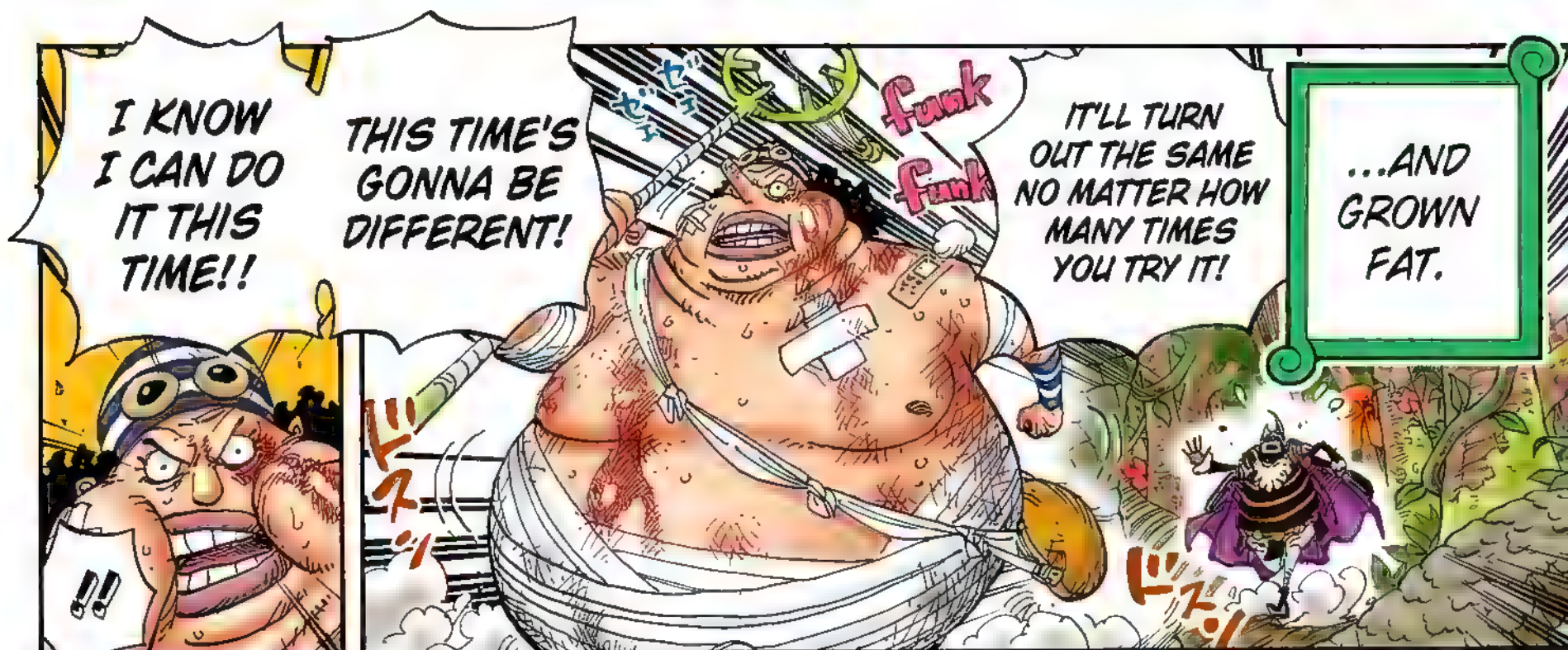
EVERYONE,
WE HAVE TO
RUN AWAY!

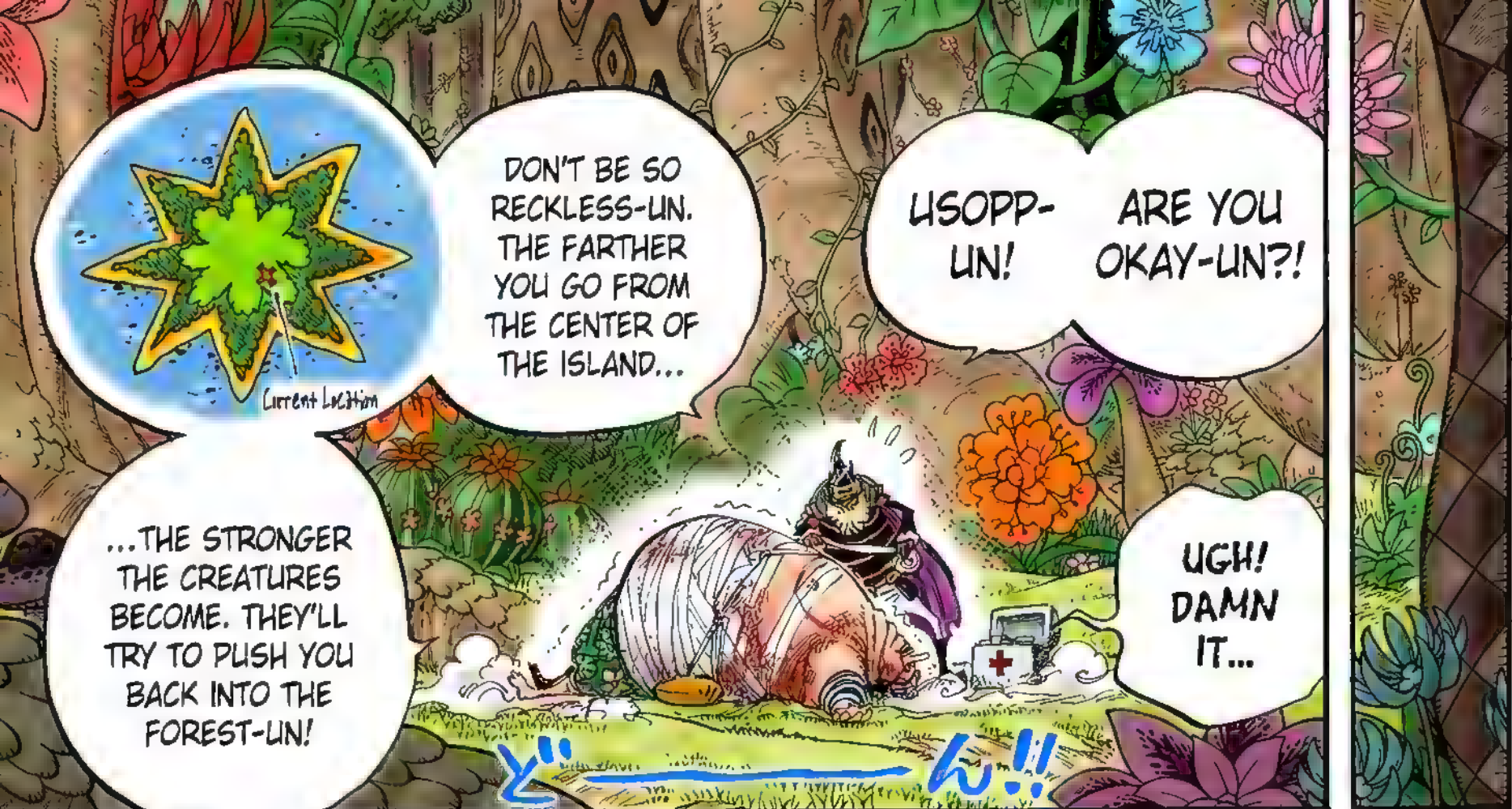
WE CAN'T
BEAT THEM
RIGHT NOW!

WHETHER
YOU ACCEPT
IT OR NOT IS,
OF COURSE...

...ENTIRELY
UP TO YOU.

I HAVE A
SUGGES-
TION.





DON'T BE SO RECKLESS-UN. THE FARTHER YOU GO FROM THE CENTER OF THE ISLAND...

USOPP-UN!

ARE YOU OKAY-UN?!

...THE STRONGER THE CREATURES BECOME. THEY'LL TRY TO PUSH YOU BACK INTO THE FOREST-UN!

UGH! DAMN IT...

どーん!!



AND MY NAME IS HERA-CLES-UN!

BUT ONCE YOU'RE IN, YOU CAN NEVER GET OUT AGAIN! NO ONE HAS EVER ESCAPED THIS ISLAND ALIVE-UN!



THEY WON'T BOTHER ANYONE WHO STAYS IN THE FOREST-UN!



A SEA BEAST IS ON THE ISLAND!

OH NO!

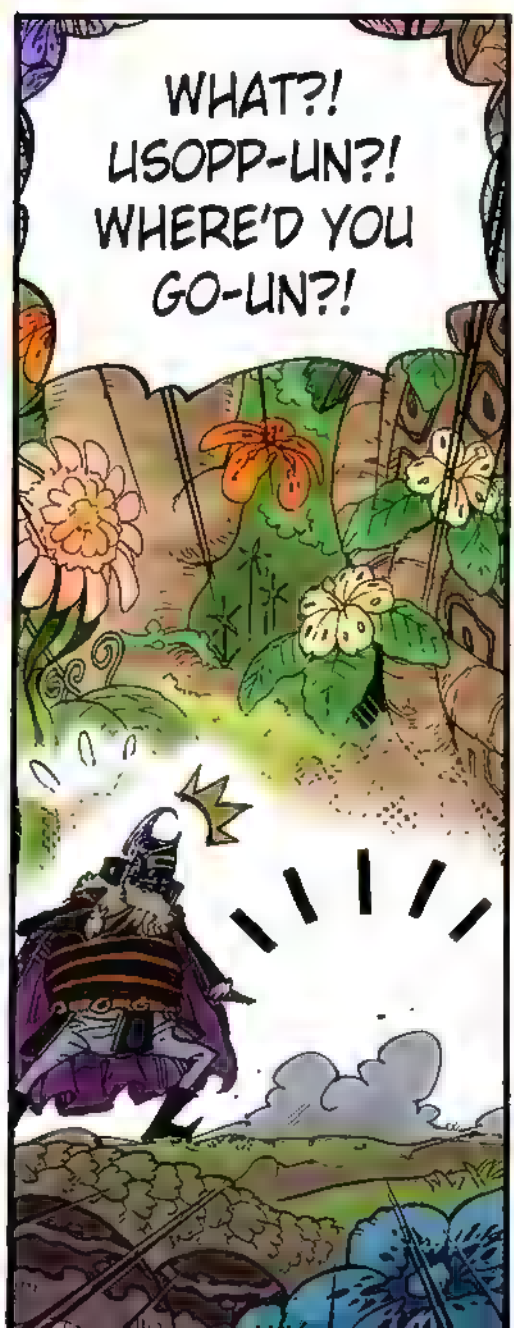
LURED BY THE DELICIOUS SMELLS EMANATING FROM THIS ISLAND...

USOPP-UN IS IN DANGER-UN!!



ズズッ...

!!?



WHAT?! USOPP-UN?! WHERE'D YOU GO-UN?!

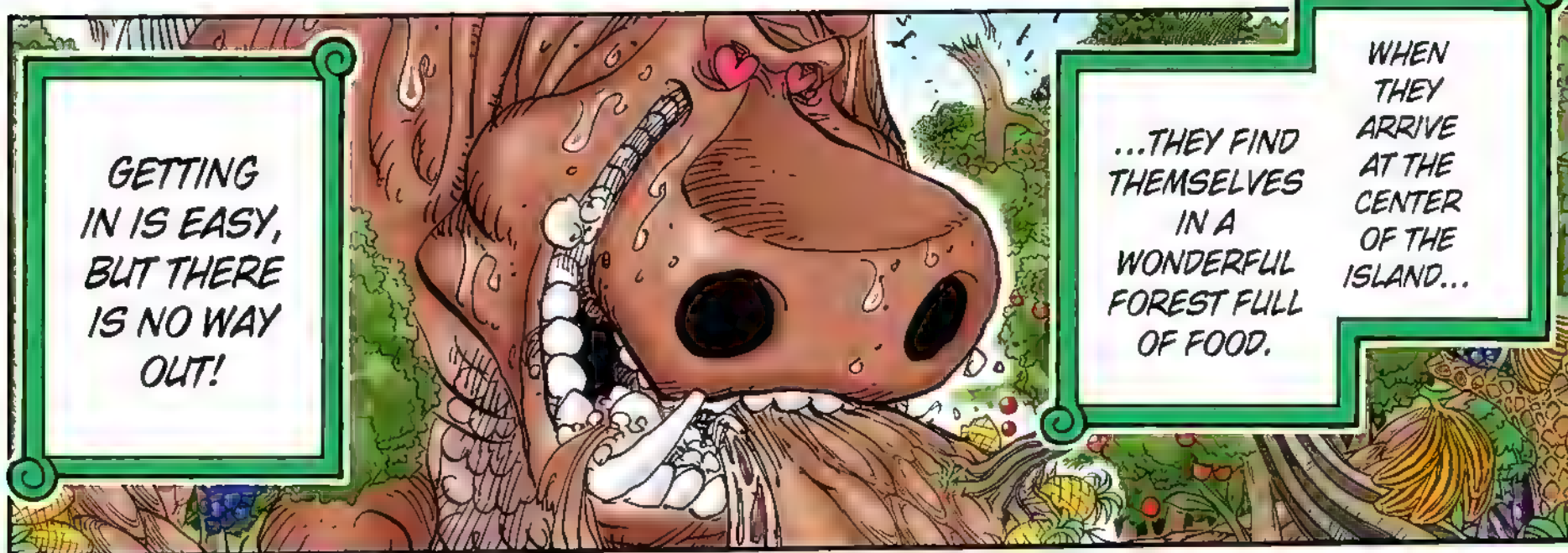


...SEA
MONSTERS
AND
NEPTUNIANS
GATHER THERE.

IT'S
A SEA
HIPPO!!

...
GIGANTIC
INSECTS,
BIRDS...

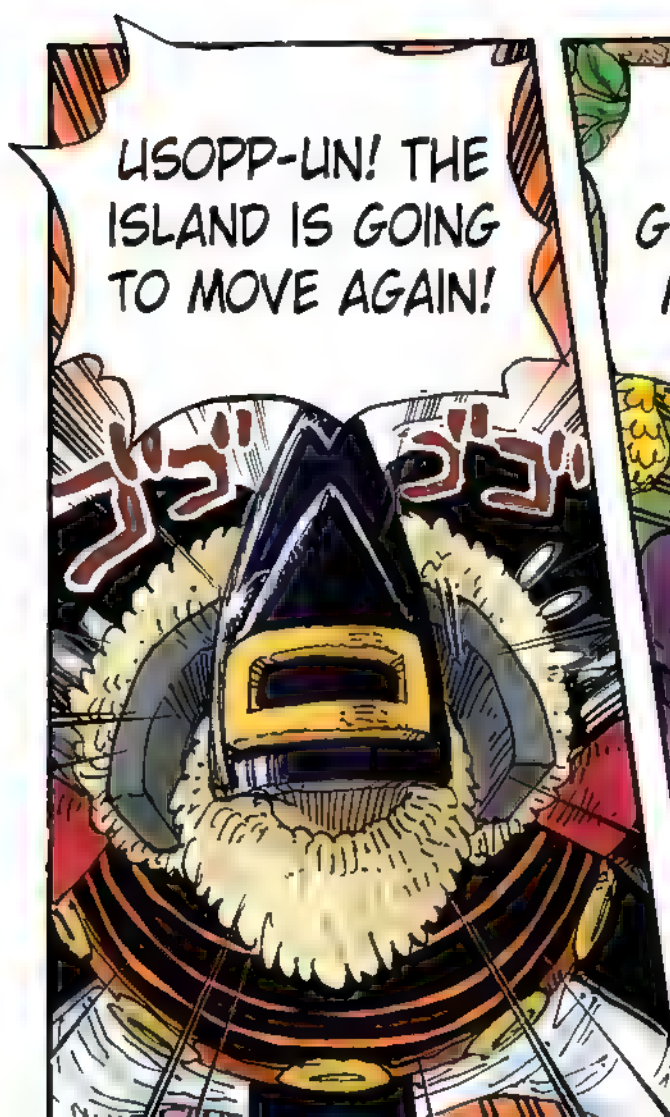
THEY ARE
DRAWN BY
THE
AROMAS.



GETTING
IN IS EASY,
BUT THERE
IS NO WAY
OUT!

...THEY FIND
THEMSELVES
IN A
WONDERFUL
FOREST FULL
OF FOOD.

WHEN
THEY
ARRIVE
AT THE
CENTER
OF THE
ISLAND...

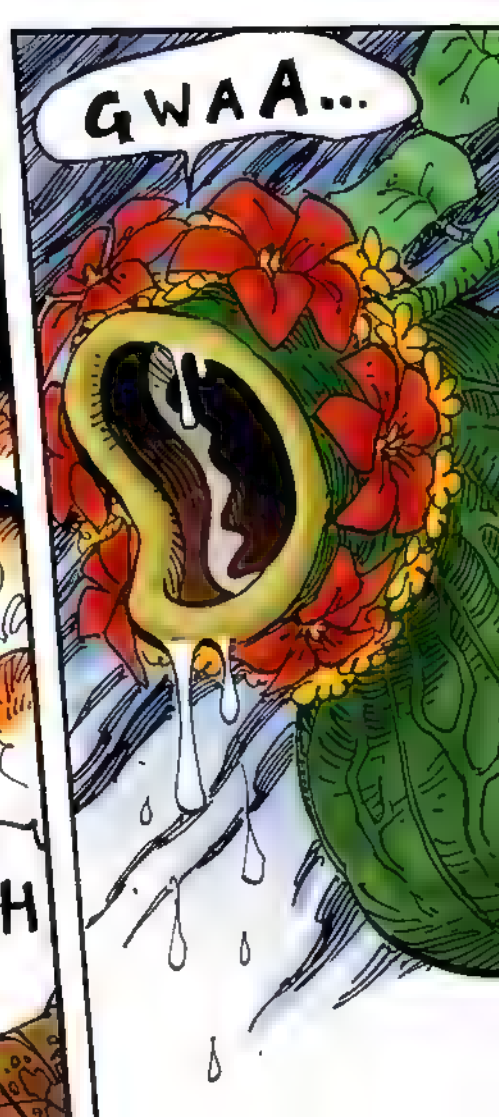


USOPP-UN! THE
ISLAND IS GOING
TO MOVE AGAIN!



STOP
GETTING IN
MY WAY!

I'M
GETTING
OFF THIS
ISLAND!

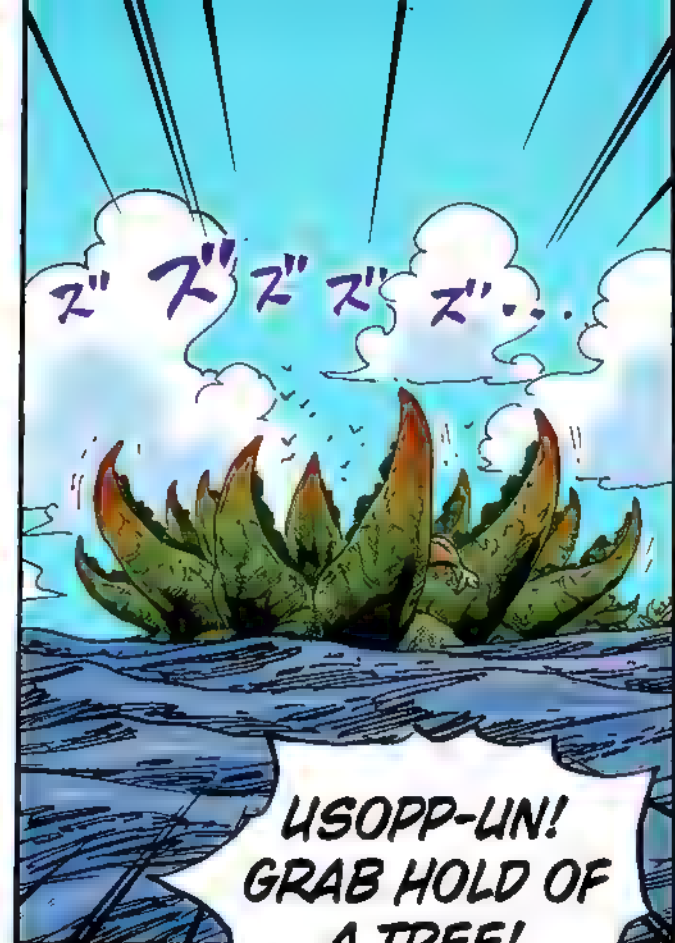
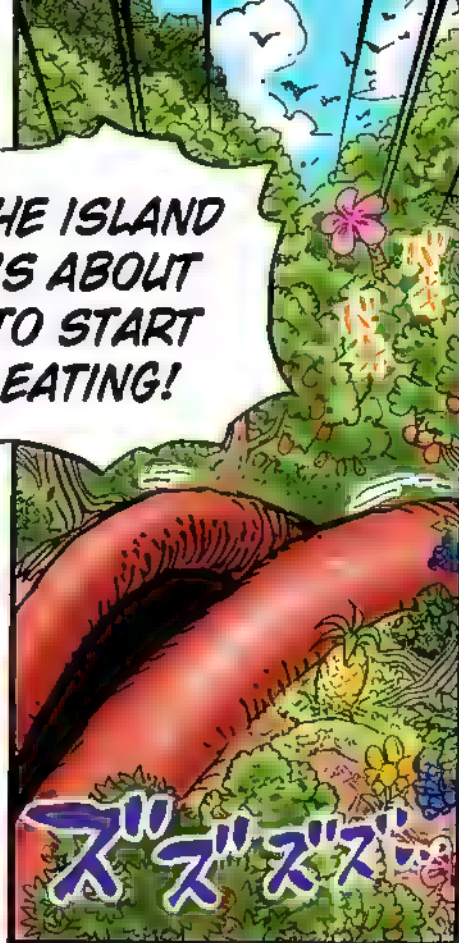


GWAA...

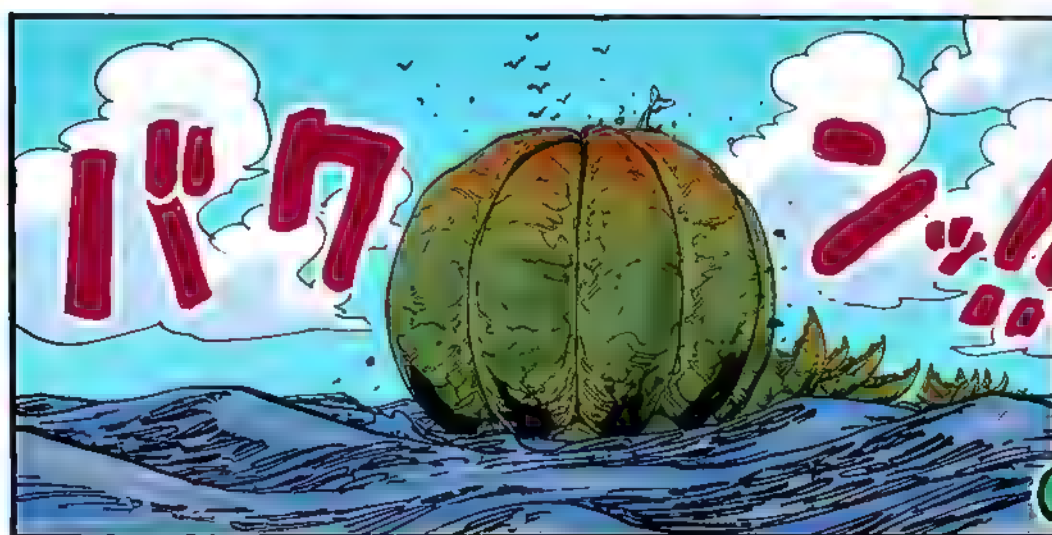
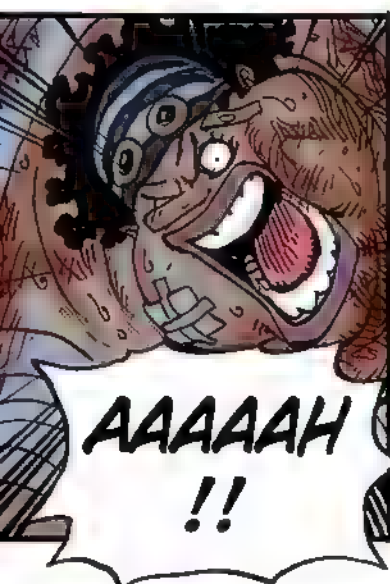
AAAH
!!!



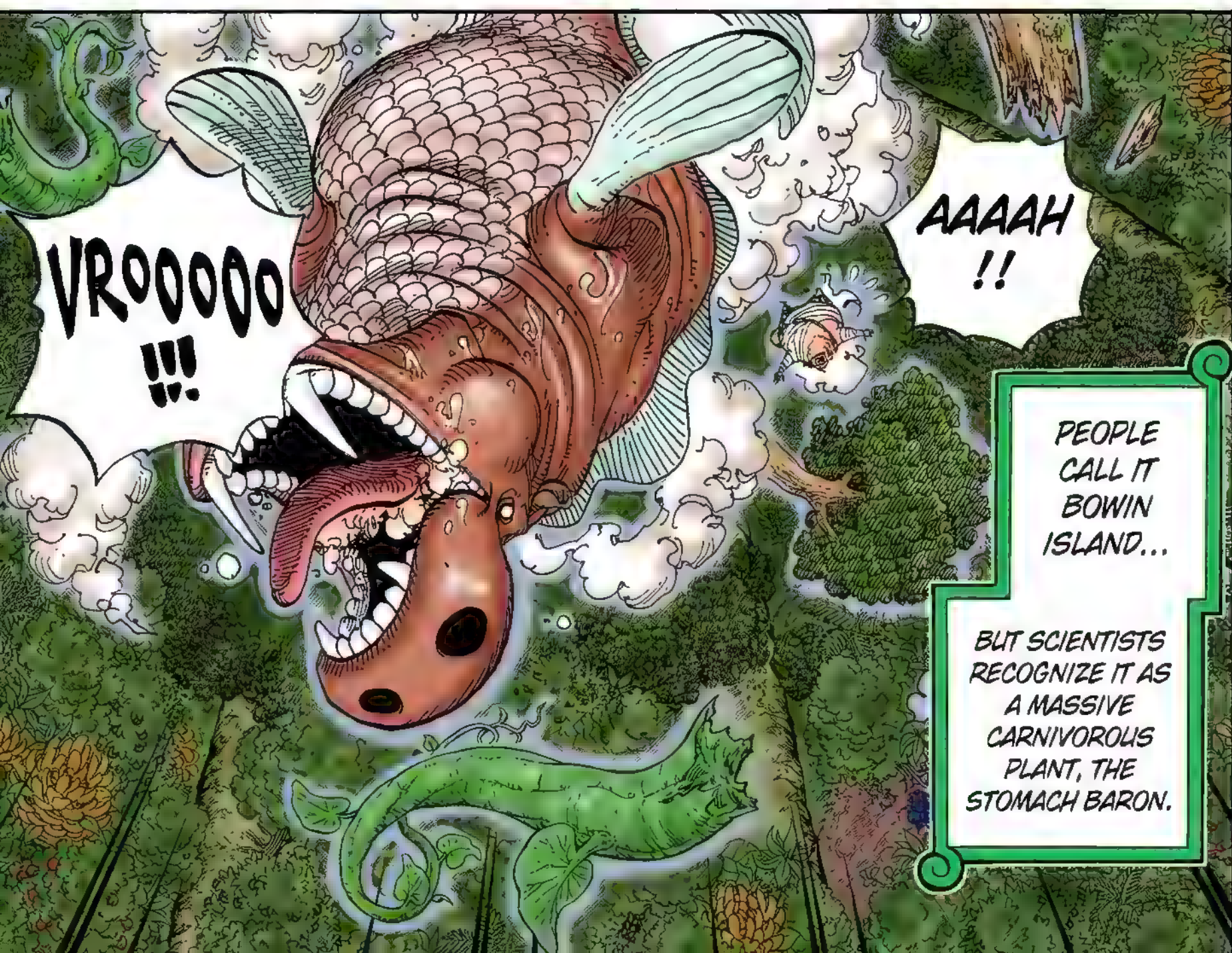
THE ISLAND
IS ABOUT
TO START
EATING!



USOPP-LIN!
GRAB HOLD OF
A TREE!



THIS
ISLAND-
SIZED
FLOWER HAS
A NAME.



PEOPLE
CALL IT
BOWIN
ISLAND...

BUT SCIENTISTS
RECOGNIZE IT AS
A MASSIVE
CARNIVOROUS
PLANT, THE
STOMACH BARON.

USOPP-
UN!



LUFFY'S
BROTHER WAS
KILLED IN THE
BATTLE!

I DON'T
HAVE ANY
MORE TIME
TO WASTE
HERE!

CAN
YOU IMAGINE
HOW HE'S
SUFFERING
RIGHT NOW?!

CAN
YOU IMAGINE
HOW HE'S
SUFFERING
RIGHT NOW?!

I...

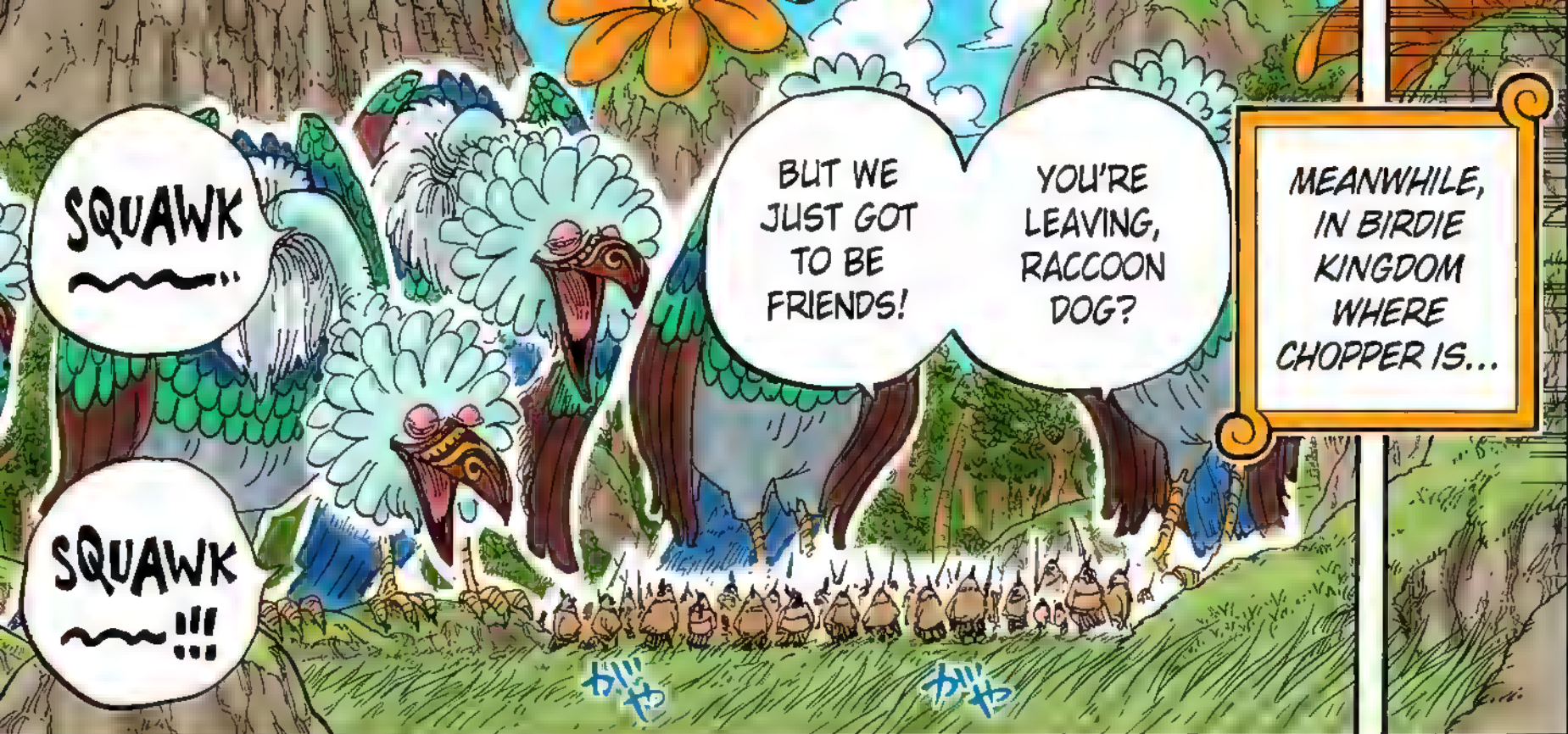
don't be... don't be...

YOU'VE BEEN
IN A LATHER
EVER SINCE THE
NEWS COO
DELIVERED THE
NEWSPAPER!

ああああああああ

RRMMM...

IF I'M
NOT WITH
HIM WHEN
HE NEEDS
ME THE
MOST...



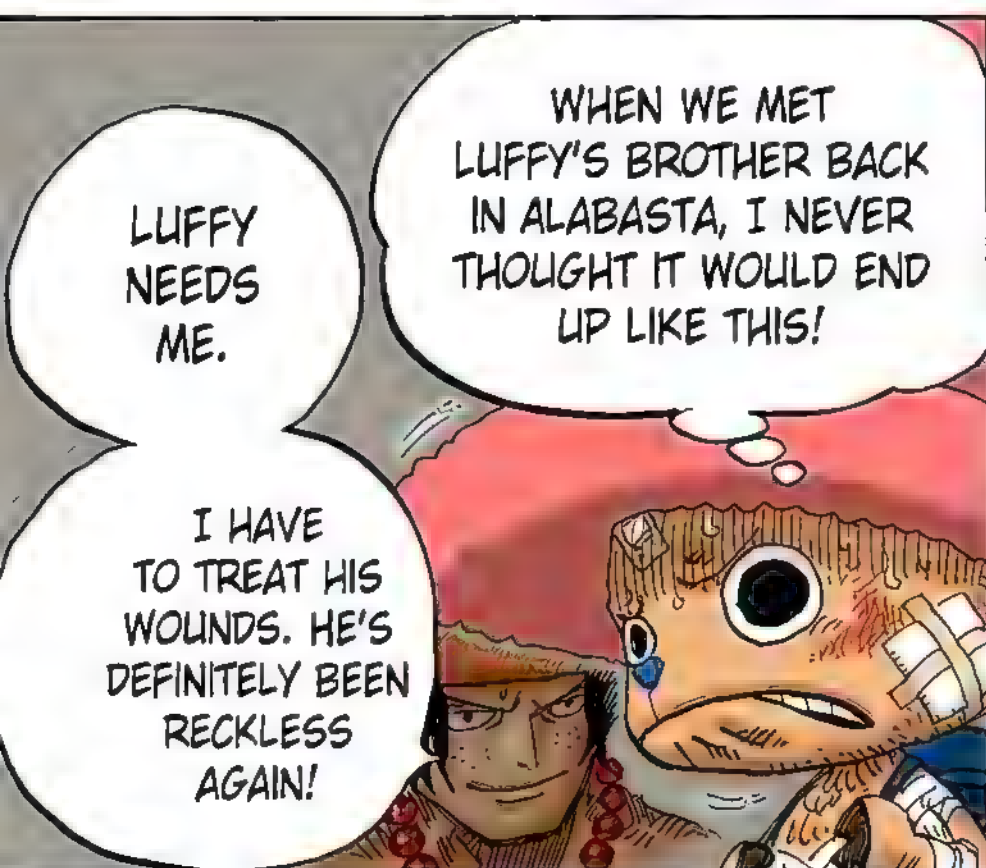
SQUAWK
~~~~~

SQUAWK  
~~~~~!!!

BUT WE
JUST GOT
TO BE
FRIENDS!

YOU'RE
LEAVING,
RACCOON
DOG?

MEANWHILE,
IN BIRDIE
KINGDOM
WHERE
CHOPPER IS...



LUFFY
NEEDS
ME.

WHEN WE MET
LUFFY'S BROTHER BACK
IN ALABASTA, I NEVER
THOUGHT IT WOULD END
UP LIKE THIS!

I HAVE
TO TREAT HIS
WOUNDS. HE'S
DEFINITELY BEEN
RECKLESS
AGAIN!



...MY FRIEND IS
IN TROUBLE. I
CAN'T STAY HERE
ANY LONGER.

I HAVE TO!
I READ IN THE
NEWSPAPER
THAT...



SQUAWK
~~~~~!!

HA HA... YOU  
GUYS AND THE  
HUMANS NEED  
TO PLAY NICE,  
OKAY?!

THE PEOPLE  
HERE JUST  
NEED THE  
PLANTS...

...THAT  
GROW ON  
THAT TREE!



IT'S ALL  
THANKS TO YOU!  
YOU RISKED YOUR  
LIFE TO MAKE THEM  
UNDERSTAND.

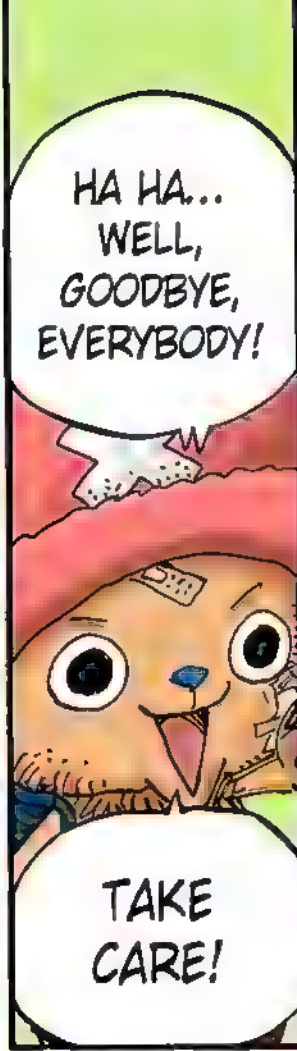
I'M JUST  
GLAD YOU AND  
THE BIRDS ARE  
FRIENDS NOW.





バキッ!!

COME BACK  
AND VISIT US  
SOMEDAY,  
RACCOON!



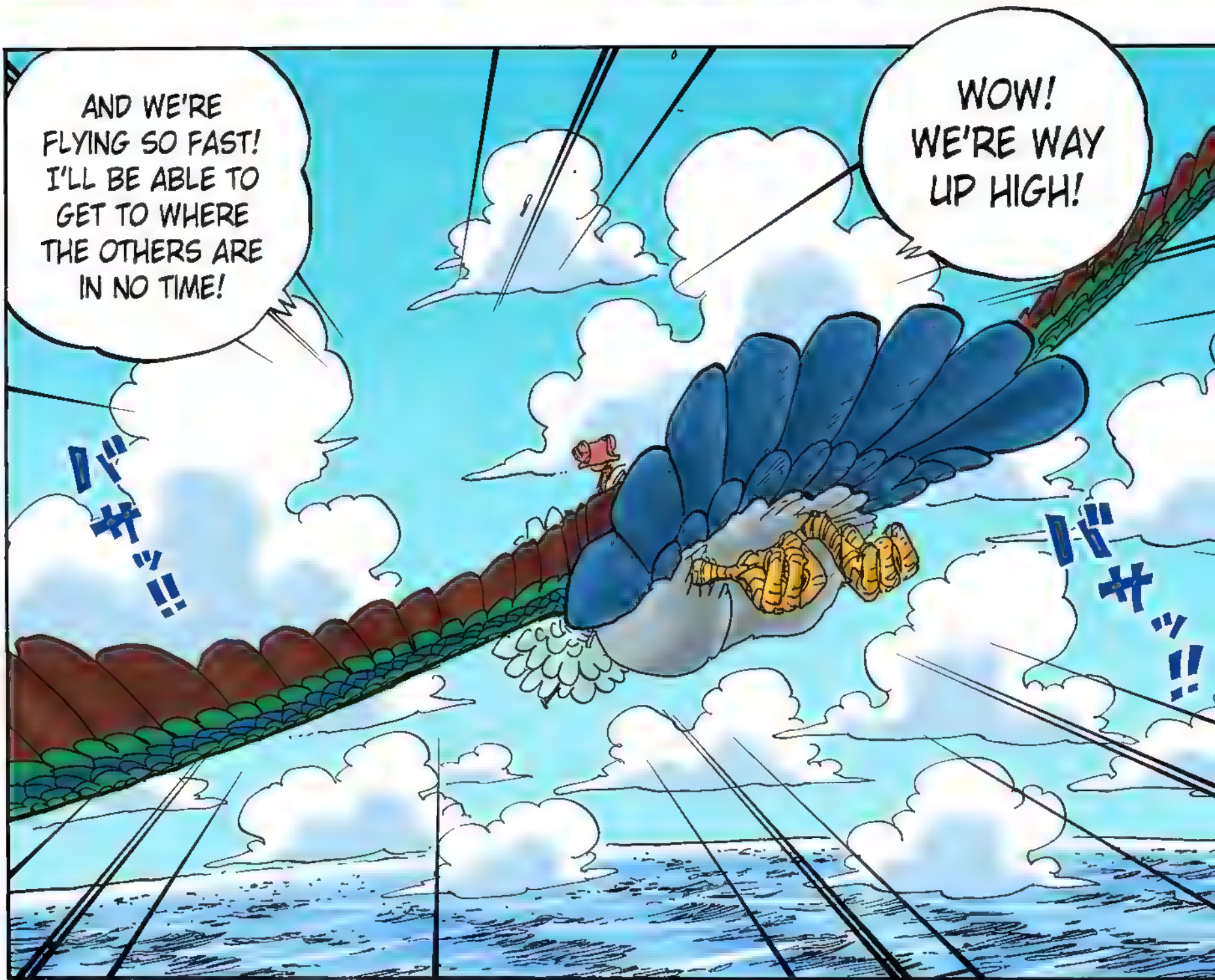
HA HA...  
WELL,  
GOODBYE,  
EVERYBODY!

TAKE  
CARE!



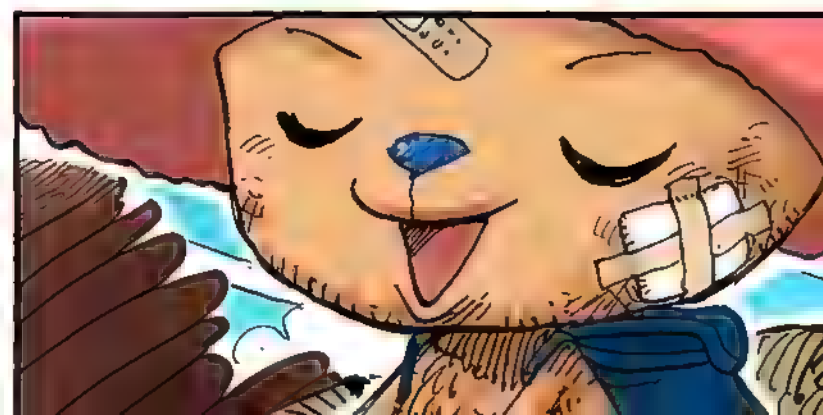
WE'RE NOT LIKE  
THE HUMANS WHO  
CHASED YOU AWAY  
FROM YOUR  
ORIGINAL HOME!

THAT'S RIGHT!  
WE'RE NOT  
AFTER YOUR  
EGGS. AND WE  
WON'T HURT  
YOUR FRIENDS  
EITHER!

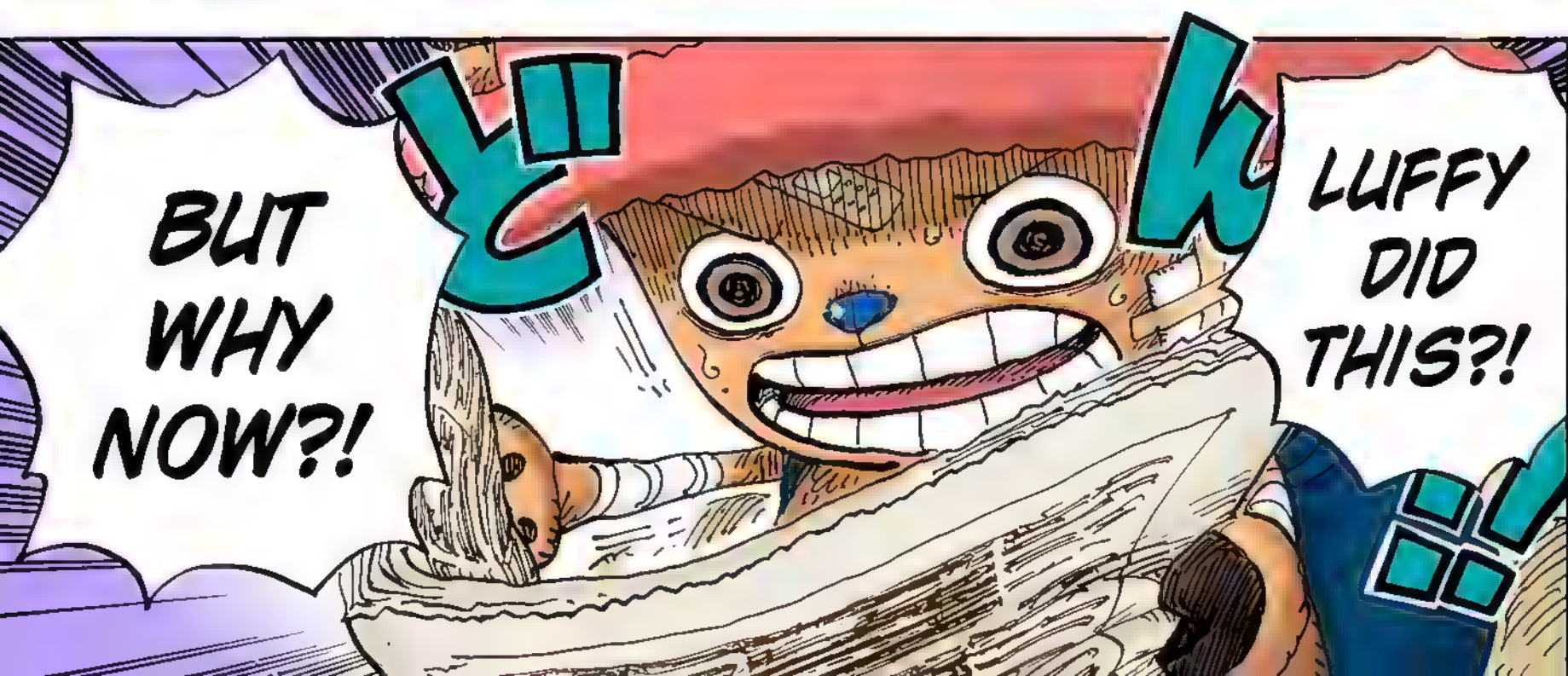
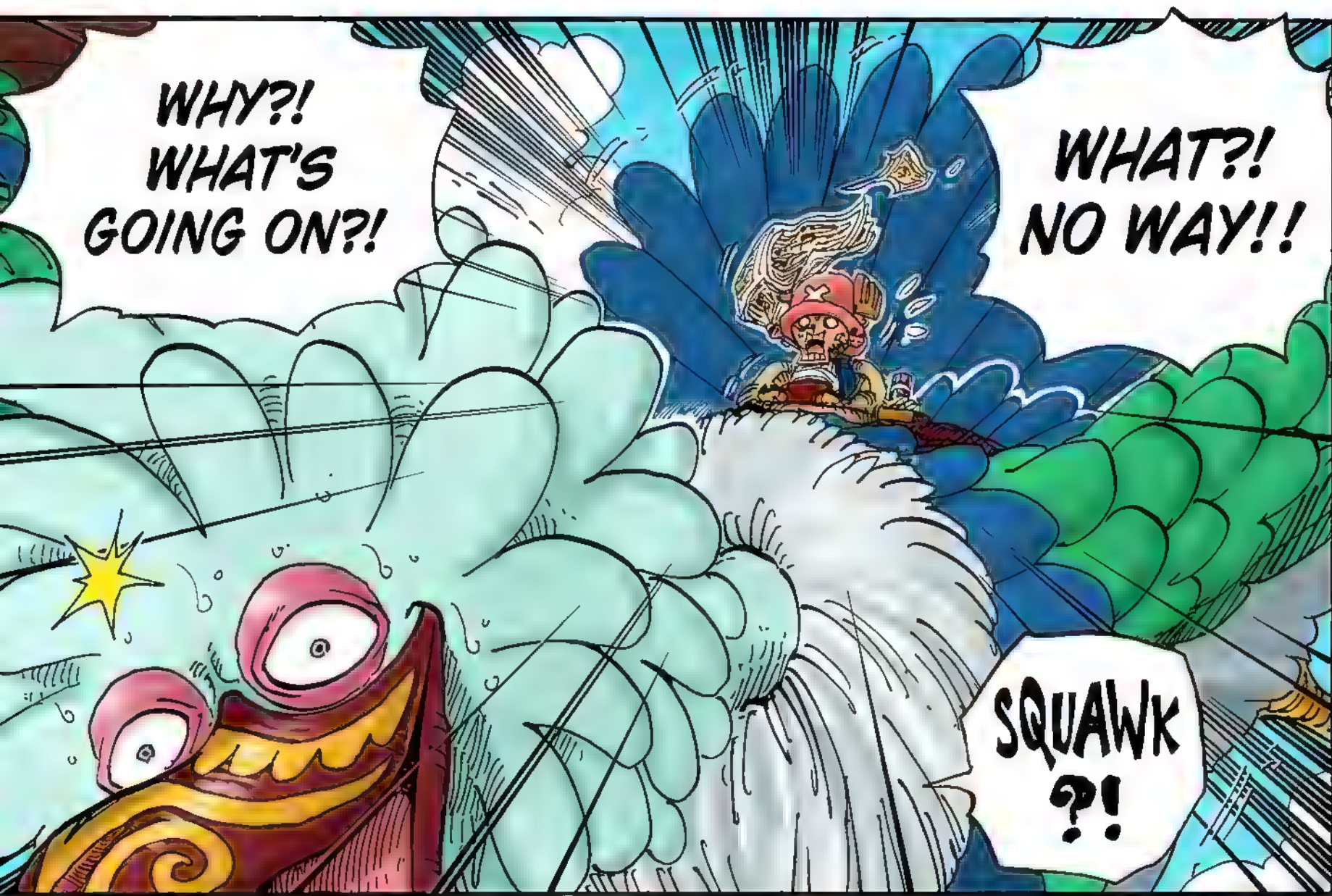
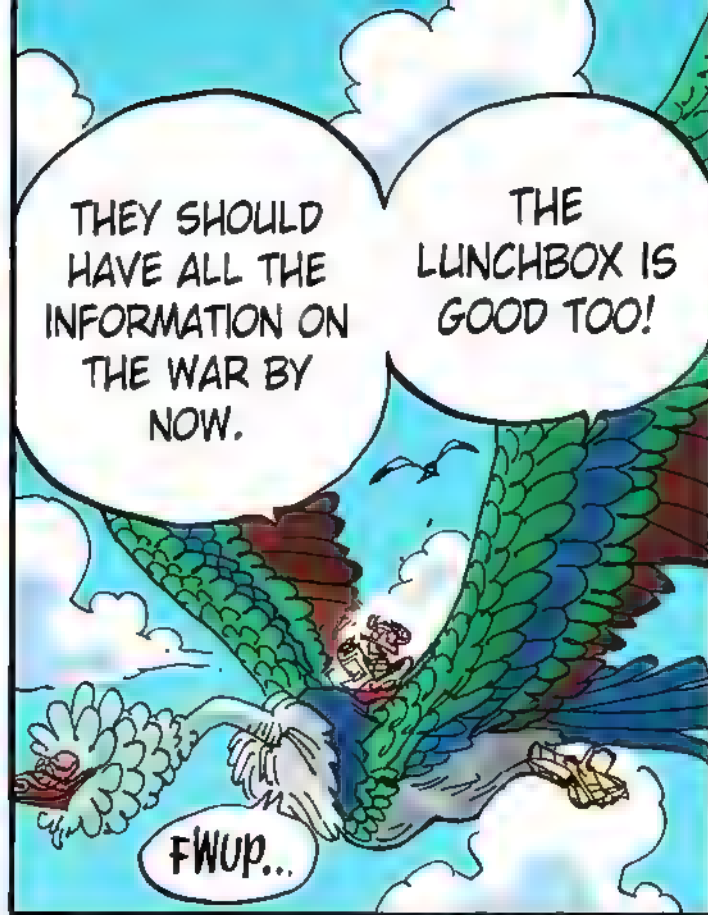


AND WE'RE  
FLYING SO FAST!  
I'LL BE ABLE TO  
GET TO WHERE  
THE OTHERS ARE  
IN NO TIME!

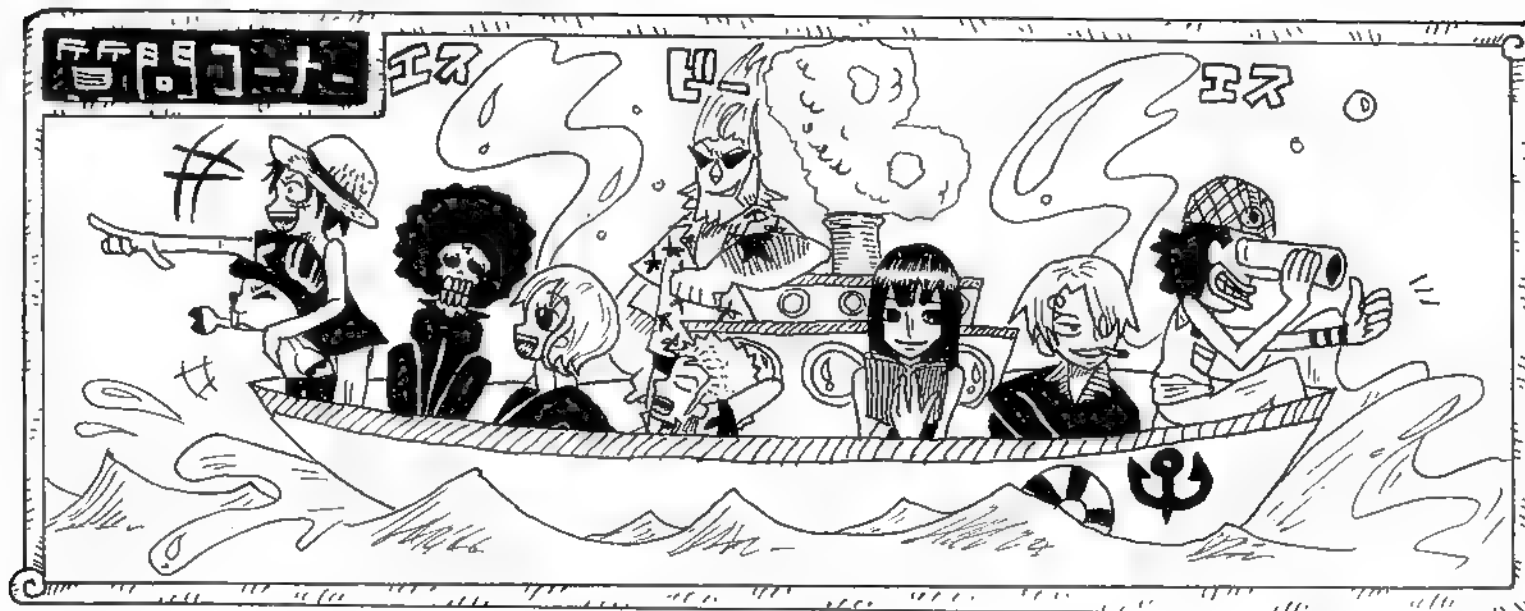
WOW!  
WE'RE WAY  
UP HIGH!









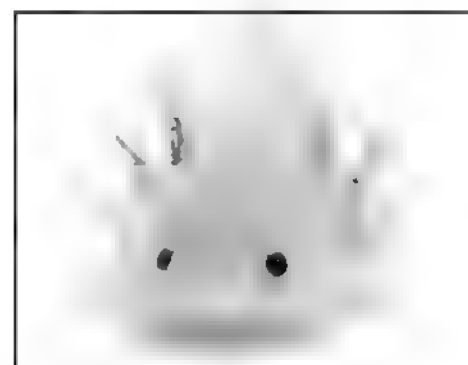


Mutsumi Kobayashi, Kanagawa

Q: Mr. Oda! Hello! This may be sudden, but give my wooper looper (gender unknown) a name! Please!

--Uaaaaauoooo

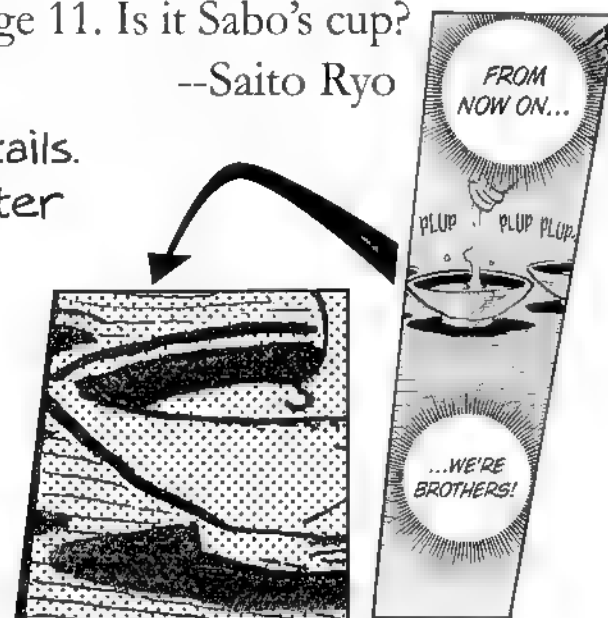
A: A wooper looper? Those used to be really popular. They're really cute salamanders from Mexico, right? And their official name is axolotl. I came up with a name you can use: Axoaxo-AxoBoy. Please take good care of it.



Q: Hello, Mr. Oda! This is just a guess, but in chapter 558 (volume 57), there's a shadow on the left edge in the third panel of page 11. Is it Sabo's cup?

--Saito Ryo

A: Wow, you guys really pick up on the details. The answer to that is revealed in chapter 585 of this volume. If you read that, you'll see the same scene there. You can tell it's Sabo's cup. But back in chapter 558, revealing Sabo's existence would've complicated things way too much. That's why when lots of people asked me, "What's that shadow there?!" I was really surprised and nervous. What's with you people?! You were right!



Q: I noticed while reading *One Piece* that, except for the character introductions and Question Corners, you never recycle old pictures for flashbacks and stuff. Is that a personal policy of yours?

--Soramame

A: You noticed that? The answer is yes. I never copy and paste any of my old drawings. Shueisha (Publishing Company) pays us a manuscript fee and it's by the page. So since we're getting paid by the page, I thought it would be kind of cheap to recycle stuff I'd drawn in the past. (Ha!) But this is by no means a shot at other comic authors. This is just something I do because it's in my nature to do it. It lets me keep drawing comics with all of my heart. Yes, I know, I sound like a sucker. I think it just shows that I'm an earnest-minded person who's not at all lewd. Seriously.



# Chapter 592:

## CHEER





THE  
REMNANT OF  
THE MUGGY  
KINGDOM IS  
HERE.

AN ANCIENT CASTLE  
STILL LOOMS OVER  
A RUINED LAND. BUT  
A FEW YEARS AGO...

てててん!!

WAAAH!

GLOOM  
ISLAND ON  
THE GRAND  
LINE

LORD  
MORIA WAS  
KILLED IN  
THE WAR?!

...A CERTAIN  
MAN TOOK UP  
RESIDENCE  
THERE.

I NEVER  
INVITED  
YOU.

I'M A  
GUEST  
HERE!!

I'M MOURNING, YOU  
COLDHEARTED BRUTE!  
CAN'T YOU EVEN OFFER  
ME A FEW KIND WORDS  
OR AT LEAST BRING ME  
SOME HOT COCOA?!

GO  
SOMEWHERE  
ELSE IF YOU  
WANT TO WAIL.

YOU PEOPLE  
BARGED IN  
HERE WHEN I  
WAS AWAY.

びびり...



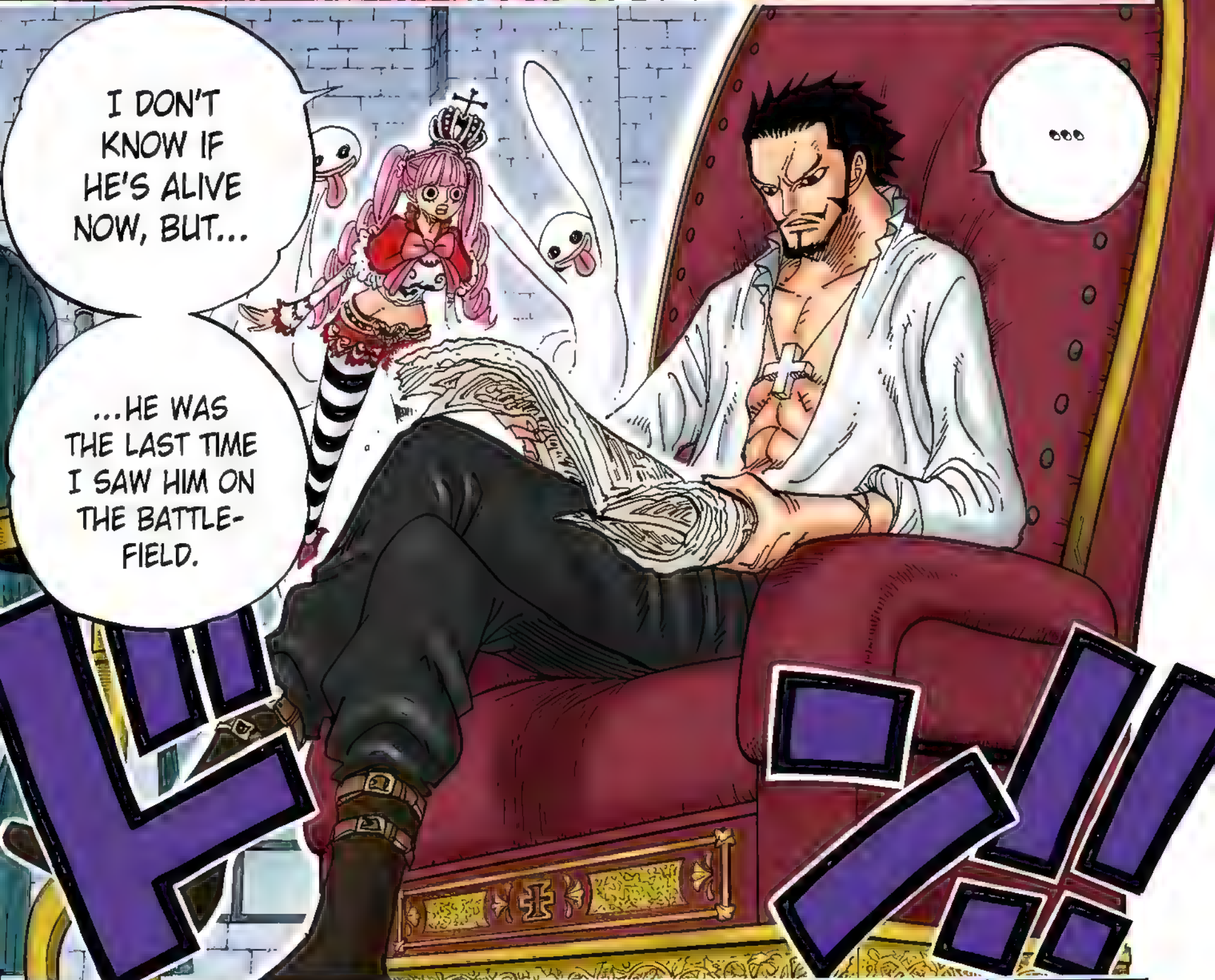


THEN MORIA  
MIGHT NOT  
BE DEAD?!

WHAT  
?!



AND THIS  
ARTICLE  
DOESN'T  
SOUND VERY  
BELIEVABLE.



I DON'T  
KNOW IF  
HE'S ALIVE  
NOW, BUT...

...HE WAS  
THE LAST TIME  
I SAW HIM ON  
THE BATTLE-  
FIELD.

...



WHO  
KNOWS?

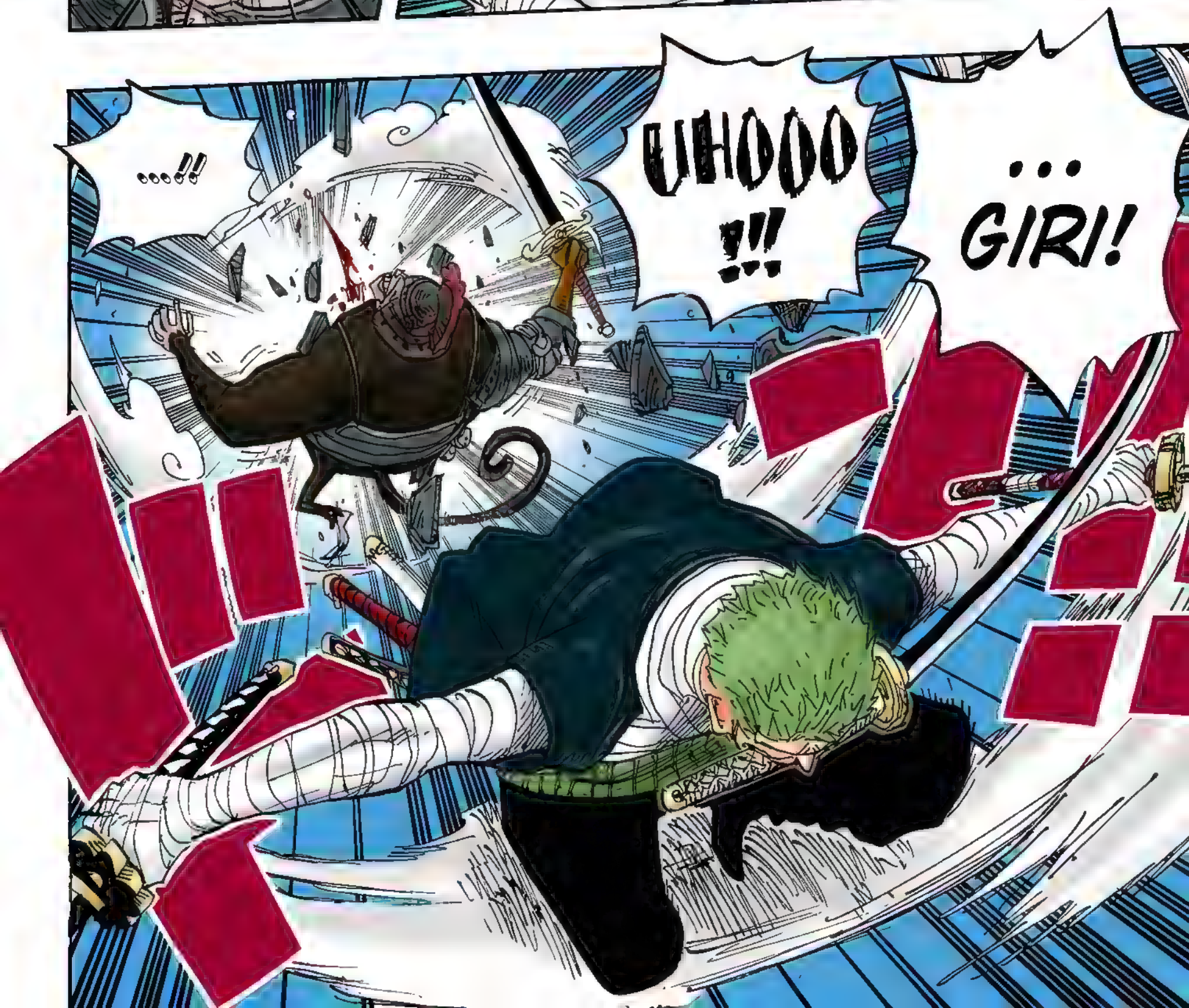
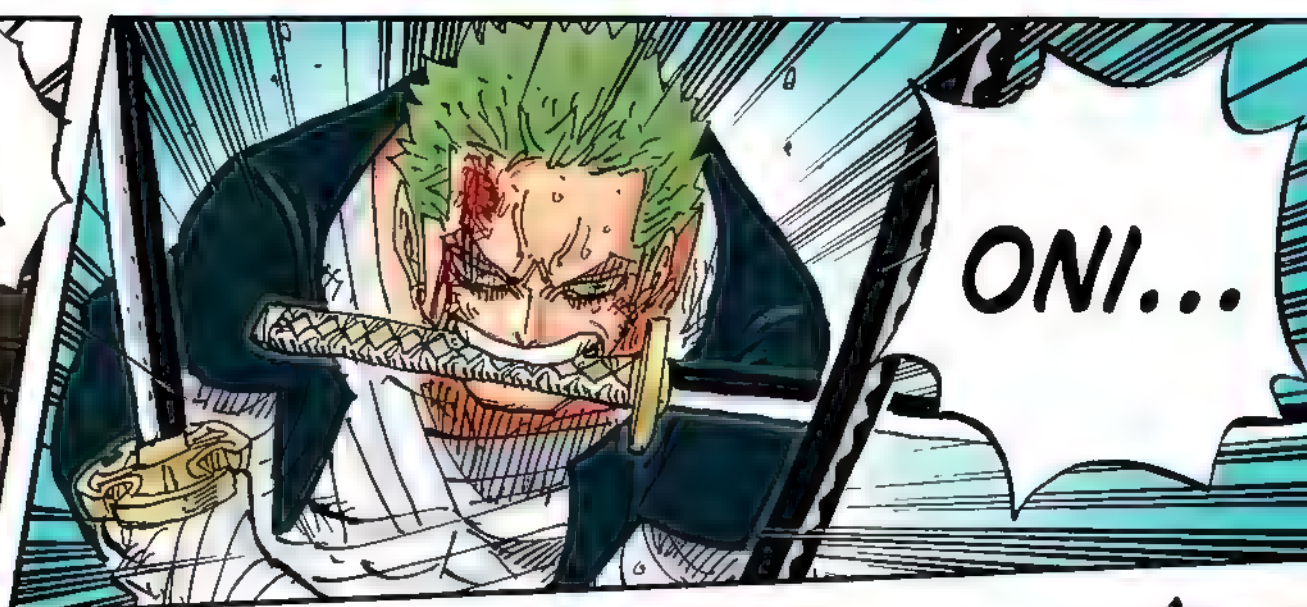
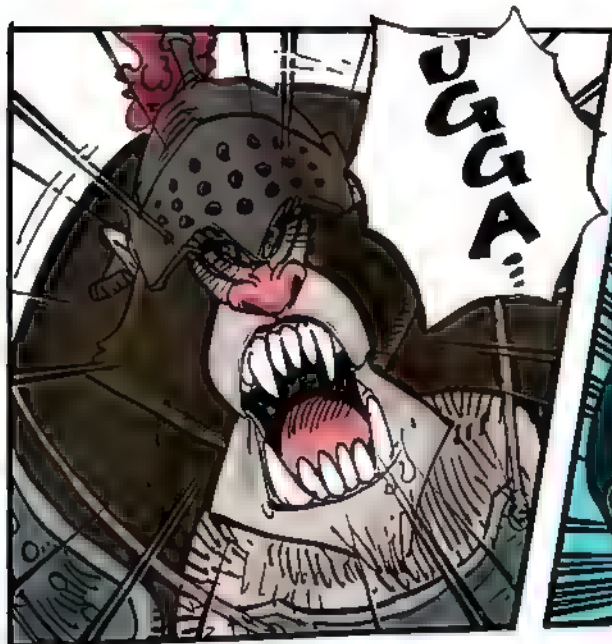
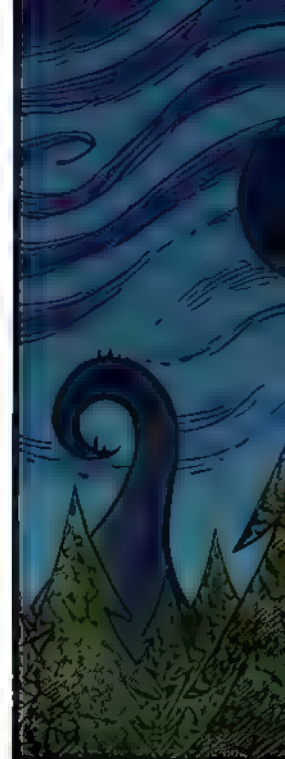
...



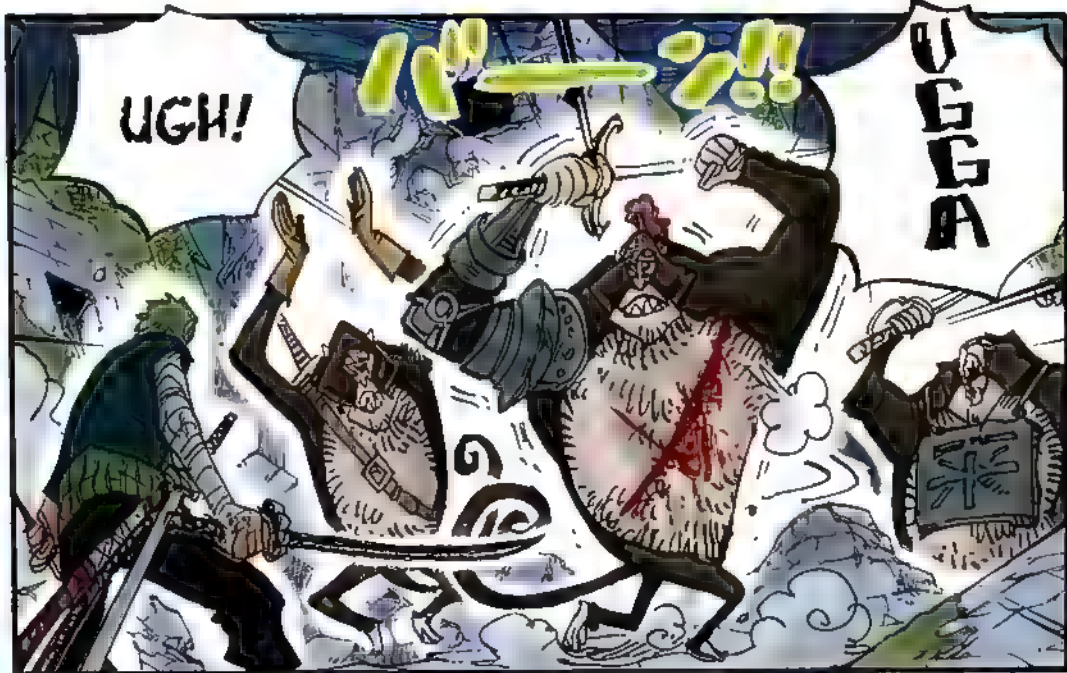
SOMETHING  
MUST'VE  
HAPPENED TO  
HIM!

BUT WHY  
WOULD THEY  
WRITE THAT  
ARTICLE IF  
HE WASN'T  
DEAD?!

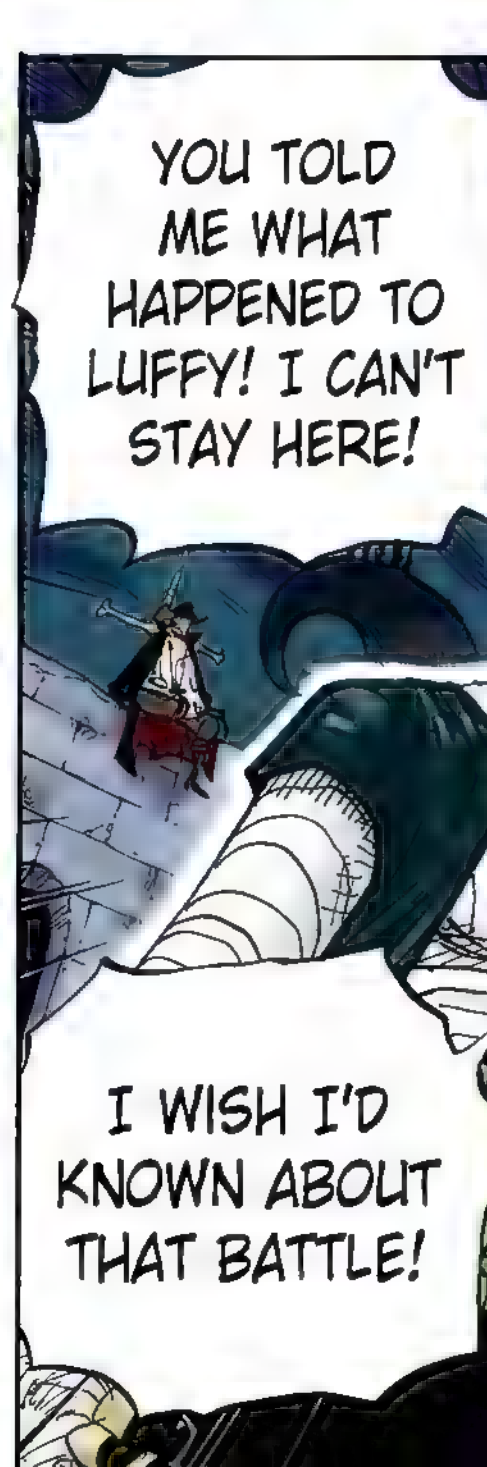
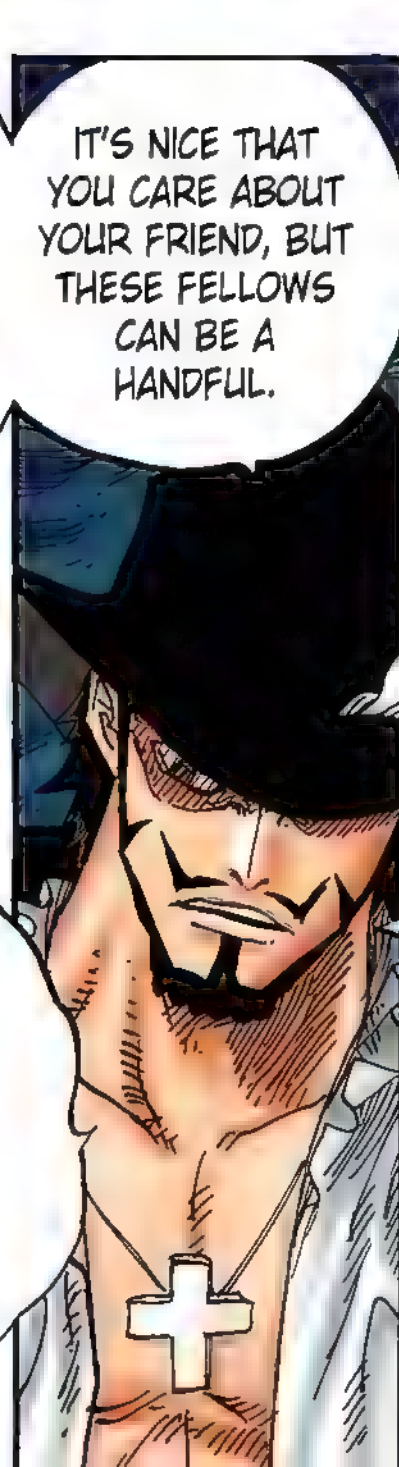
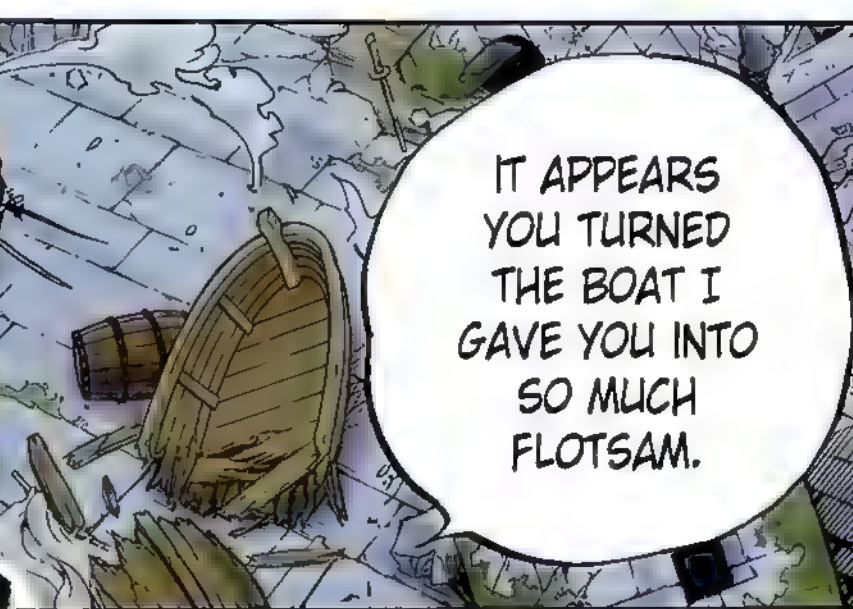
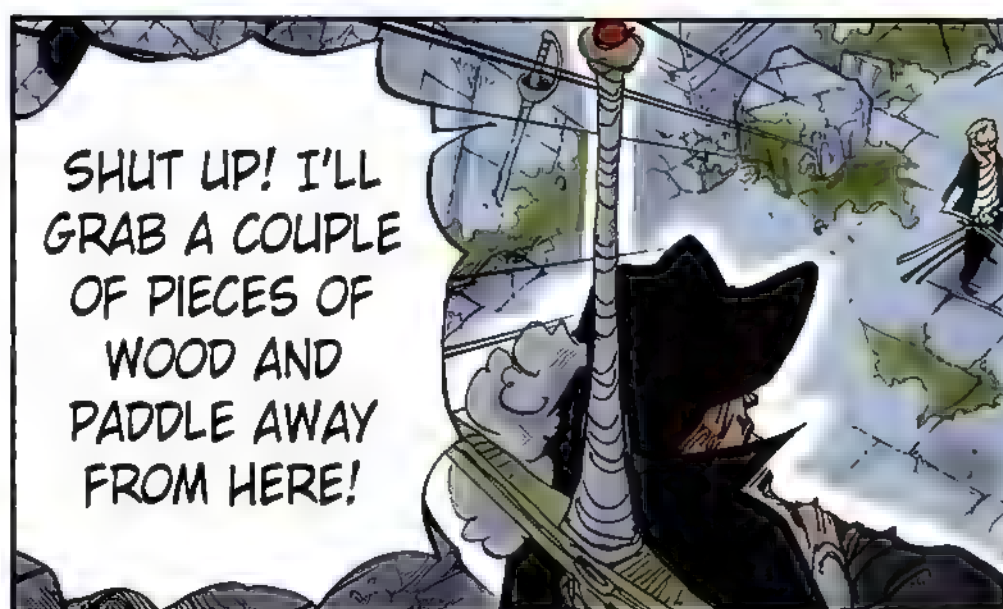
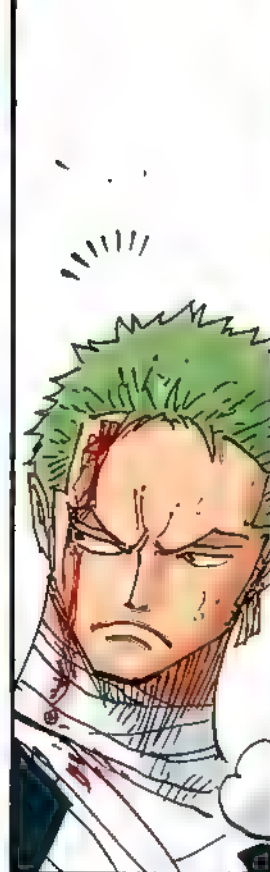
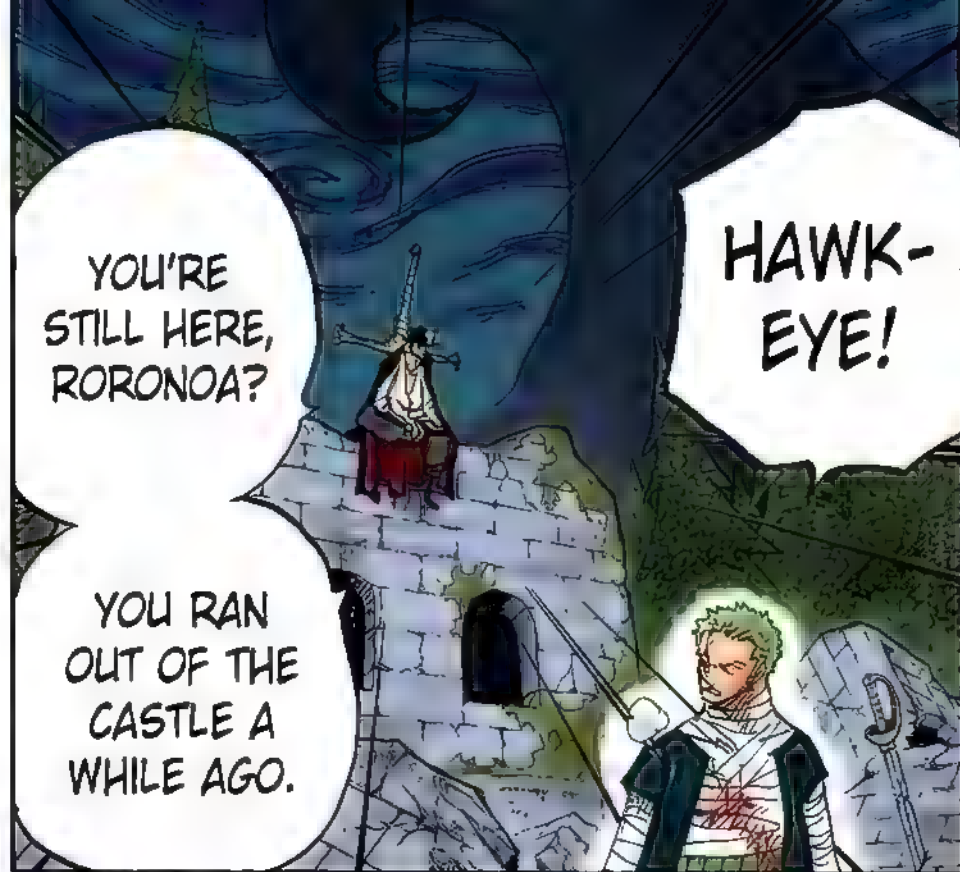










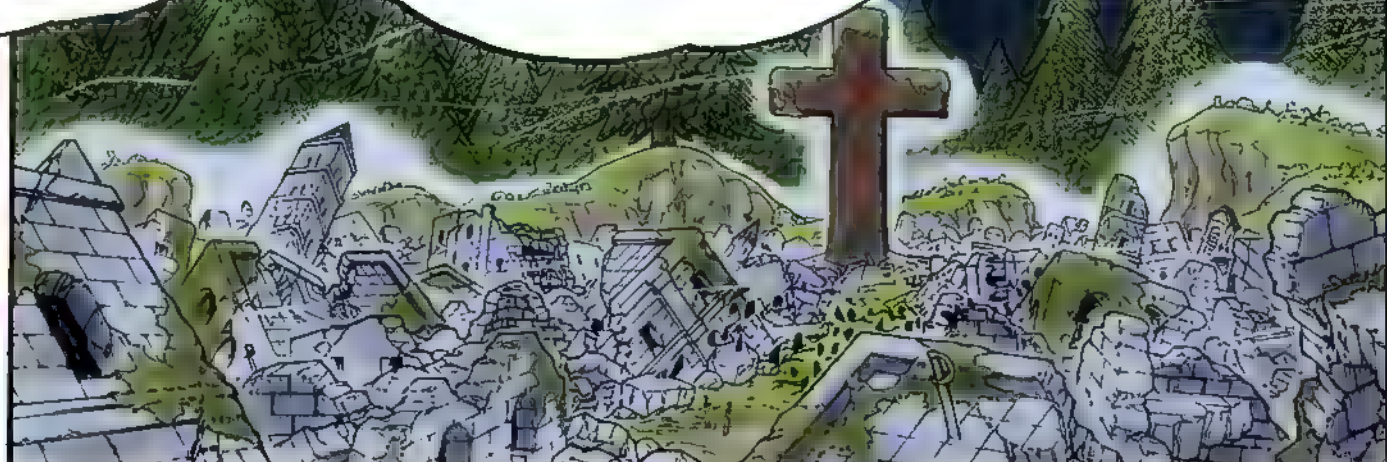
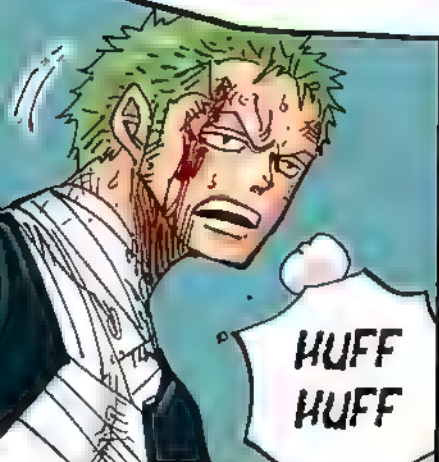




IN SHORT, THOSE  
BABOONS GREW UP WATCHING  
BLOODTHIRSTY HUMANS AND  
LEARNED HOW TO USE  
WEAPONS. THEY'RE WARRIORS  
OF THE FOREST NOW.

WHEN I FIRST ARRIVED,  
THE WHOLE ISLAND STANK  
OF BLOOD AND SMOKE.  
THERE WERE SO MANY  
CORPSES THAT THERE WAS  
NOWHERE TO STAND.

...WAS  
WRACKED BY  
WAR UNTIL  
SEVEN YEARS  
AGO.



WHO ELSE? THE  
SUN'S ALREADY  
GOING DOWN.

YOU  
TALKING  
ABOUT ME?

COME TO MY  
CASTLE. THEY  
NEVER GO  
NEAR IT.



BUT ANIMALS  
THAT ARE ARMED  
WITH WEAPONS  
CAN BE DEADLY  
TOO.

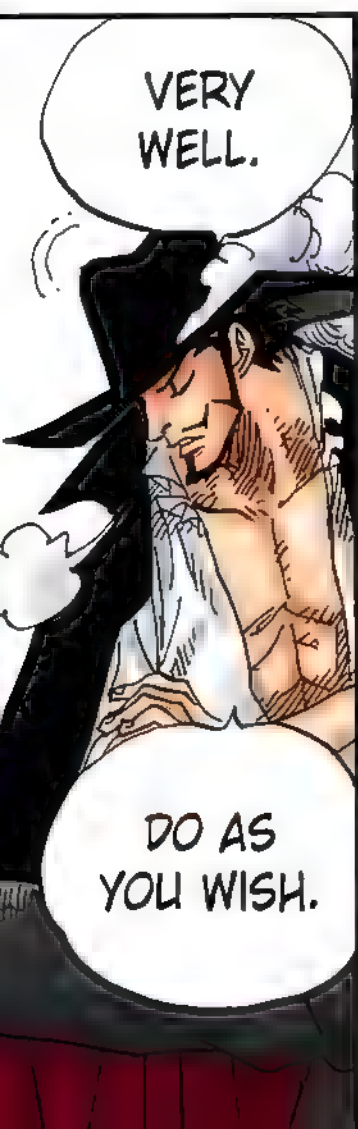
THEY'RE MORE  
THAN A MATCH FOR  
YOUNGSTERS  
WHO'VE GOTTEN  
TOO BIG FOR THEIR  
BRITCHES.

HUMANS WITH  
THEIR WEAPONS  
AND INTELLIGENCE  
ARE SUPERIOR TO  
ANIMALS.



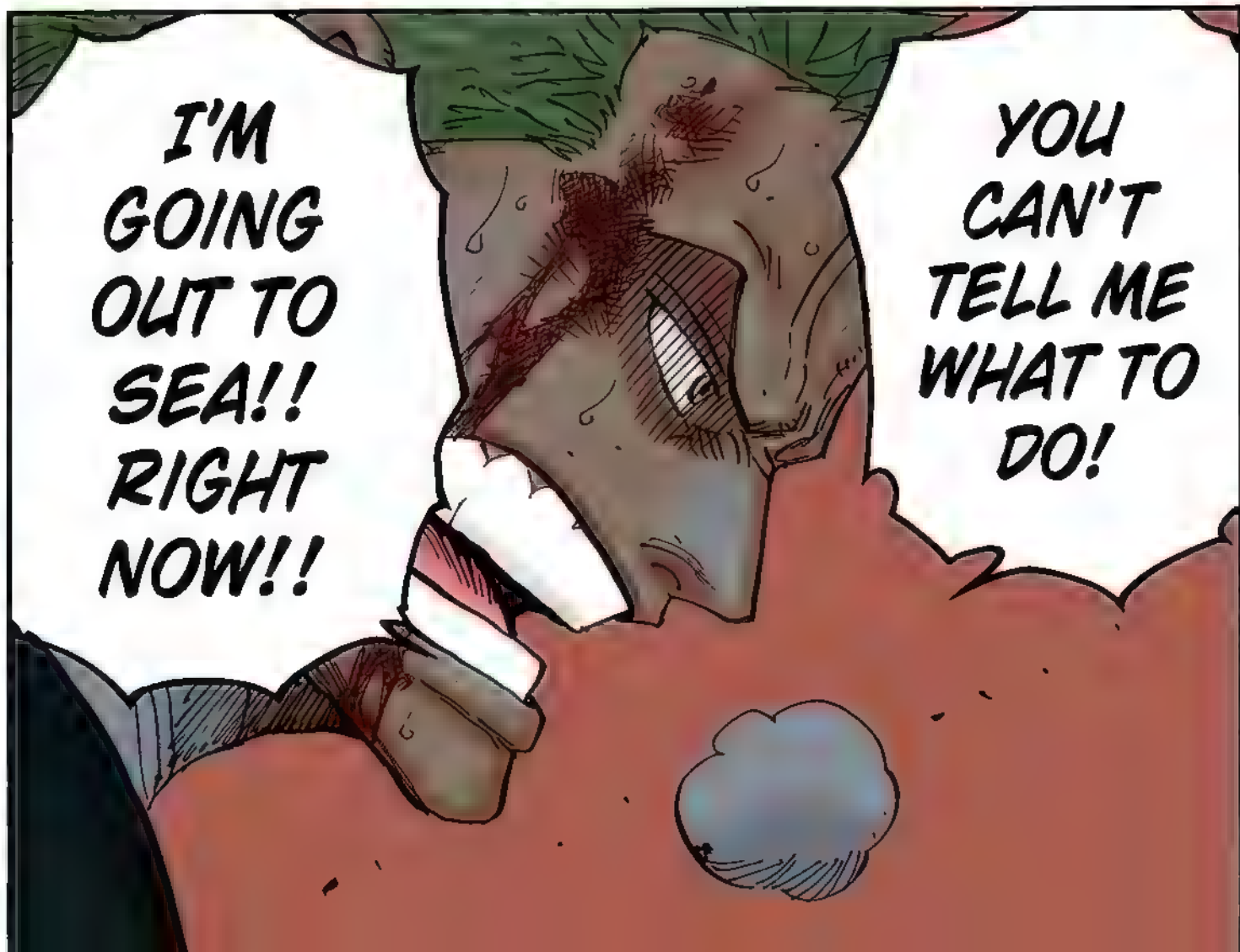
VERY  
WELL.

DO AS  
YOU WISH.

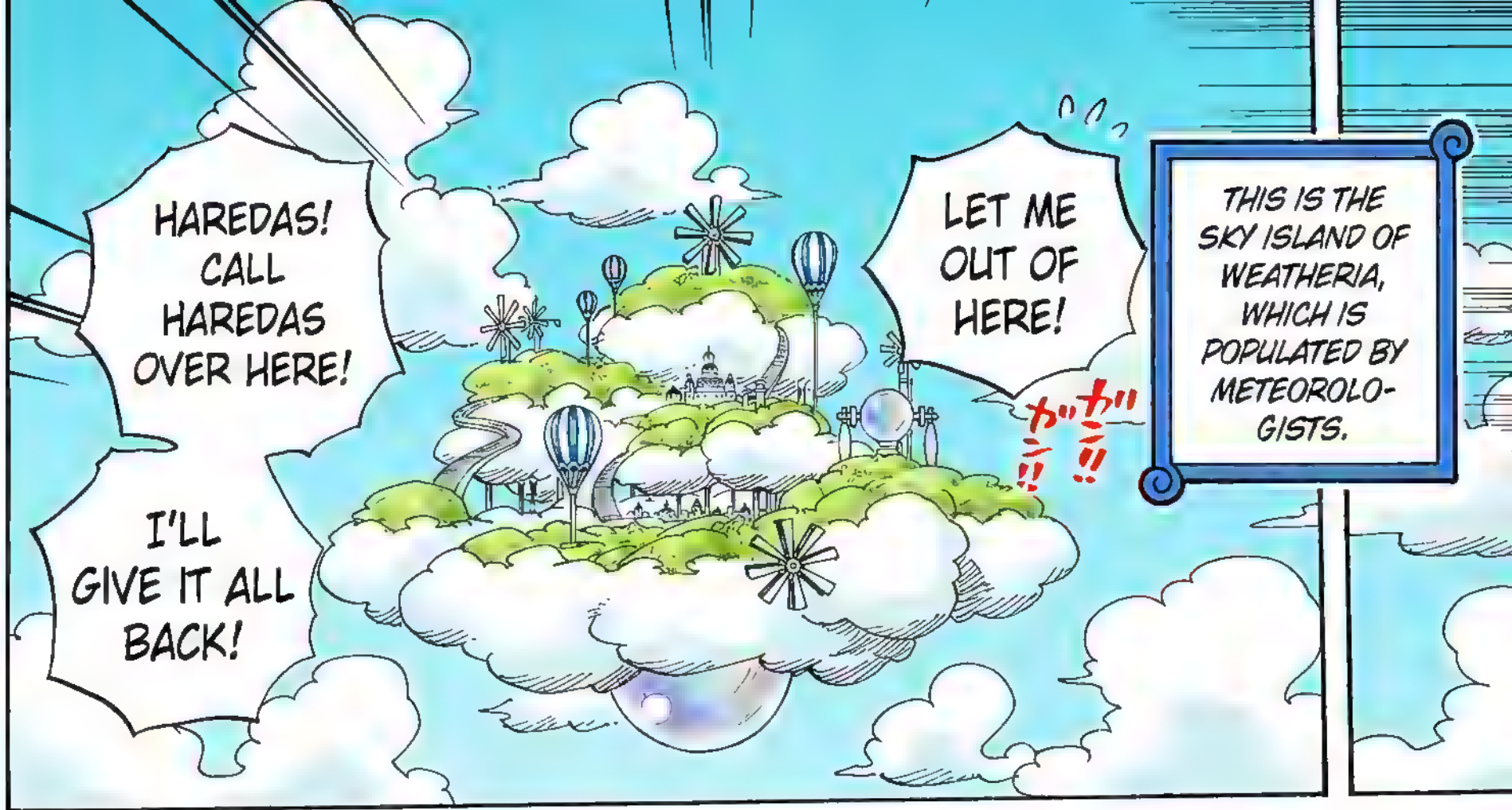


**I'M  
GOING  
OUT TO  
SEA!!  
RIGHT  
NOW!!**

**YOU  
CAN'T  
TELL ME  
WHAT TO  
DO!**





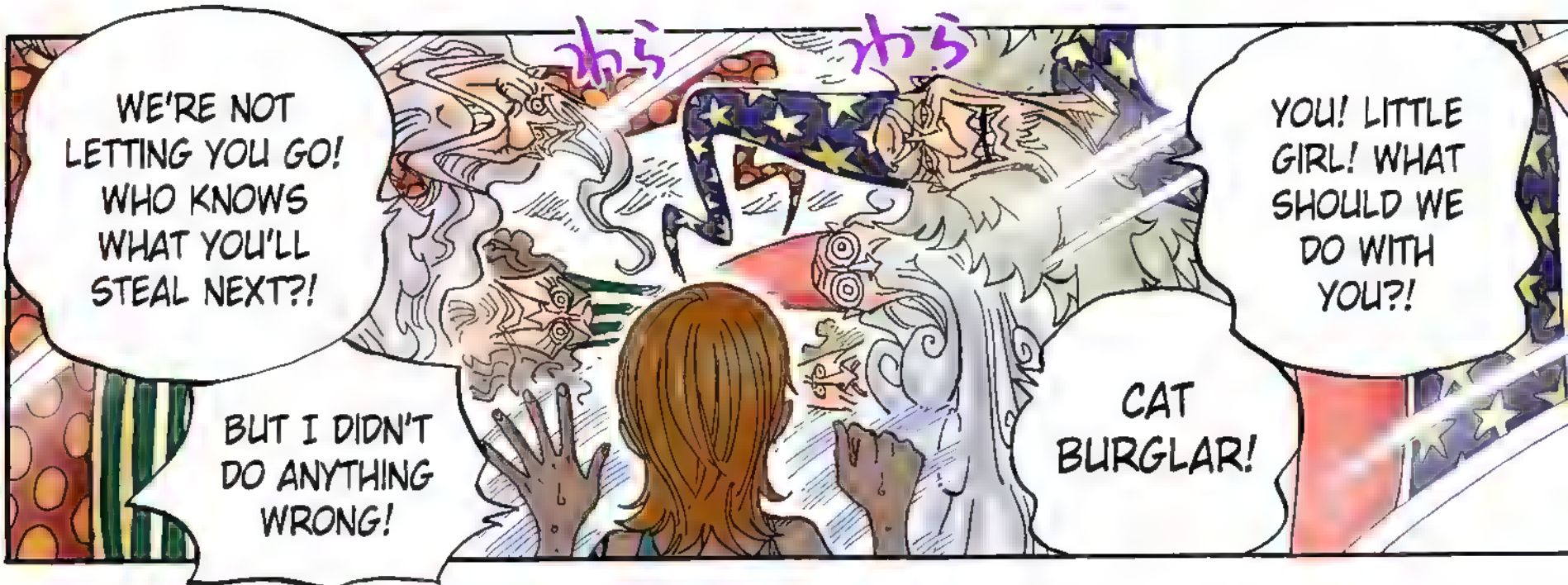


HAREDas!  
CALL  
HAREDas  
OVER HERE!

LET ME  
OUT OF  
HERE!

THIS IS THE  
SKY ISLAND OF  
WEATHERIA,  
WHICH IS  
POPULATED BY  
METEOROLO-  
GISTS.

I'LL  
GIVE IT ALL  
BACK!

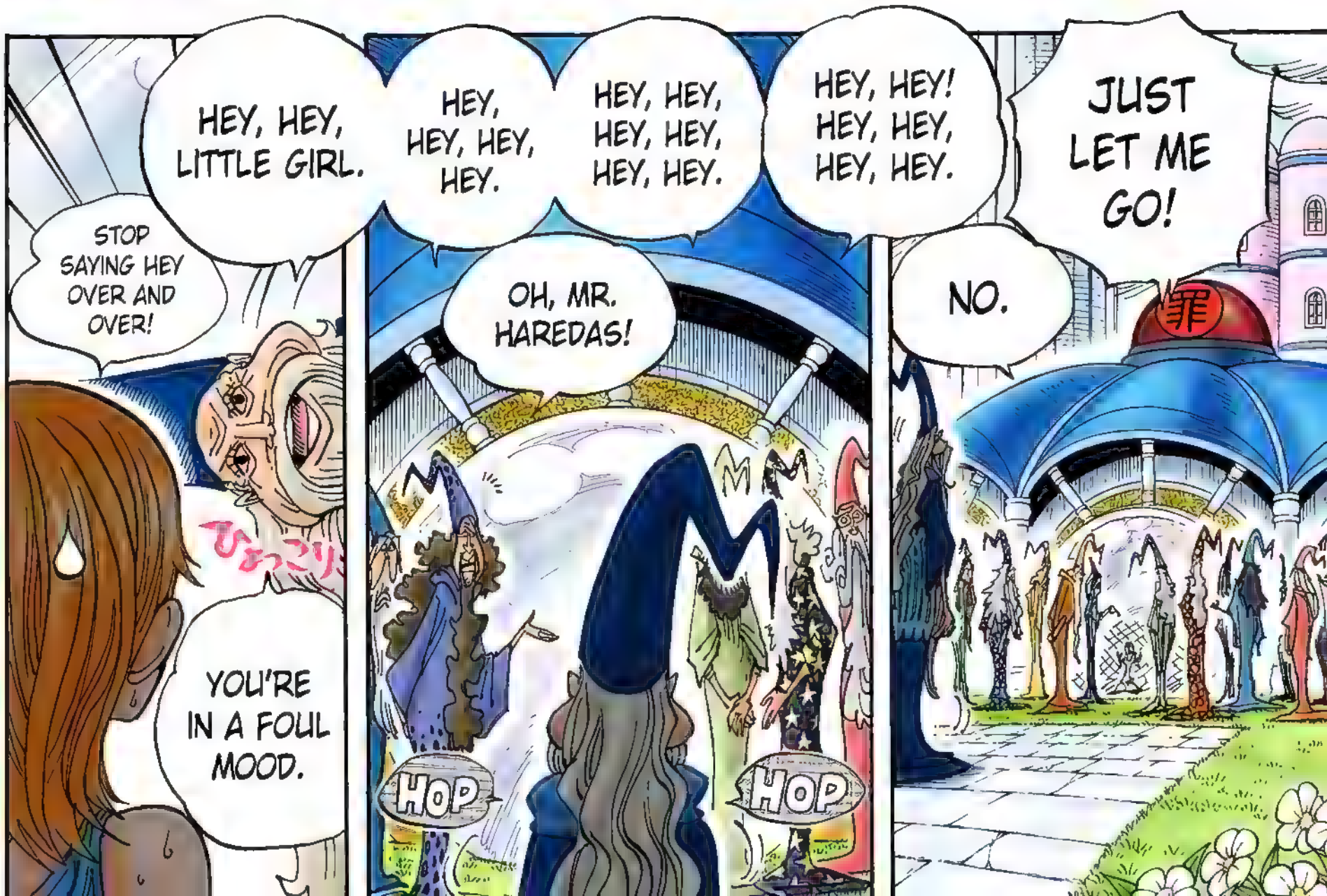


WE'RE NOT  
LETTING YOU GO!  
WHO KNOWS  
WHAT YOU'LL  
STEAL NEXT?!

YOU! LITTLE  
GIRL! WHAT  
SHOULD WE  
DO WITH  
YOU?!

BUT I DIDN'T  
DO ANYTHING  
WRONG!

CAT  
BURGLAR!



HEY, HEY,  
LITTLE GIRL.

HEY,  
HEY, HEY,  
HEY.

HEY, HEY,  
HEY, HEY,  
HEY, HEY.

HEY, HEY!  
HEY, HEY,  
HEY, HEY.

JUST  
LET ME  
GO!

STOP  
SAYING HEY  
OVER AND  
OVER!

OH, MR.  
HAREDas!

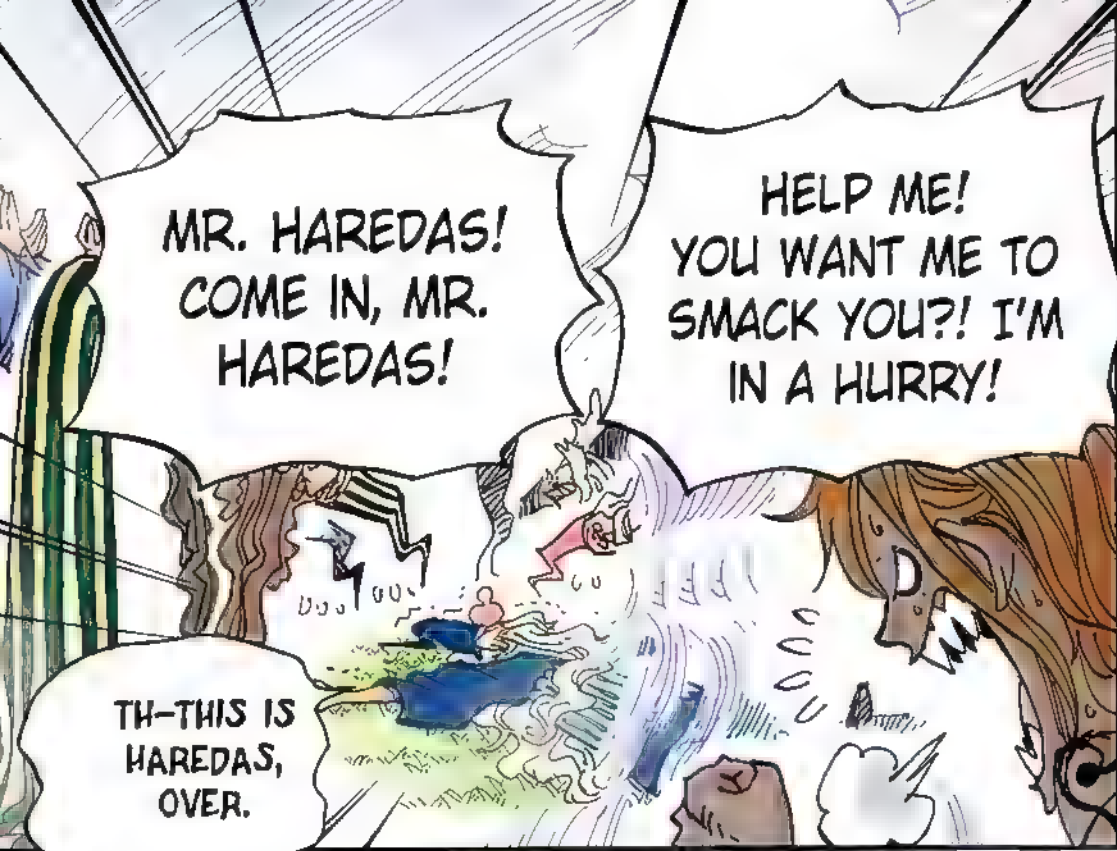
NO.

YOU'RE  
IN A FOUL  
MOOD.

HOP

HOP

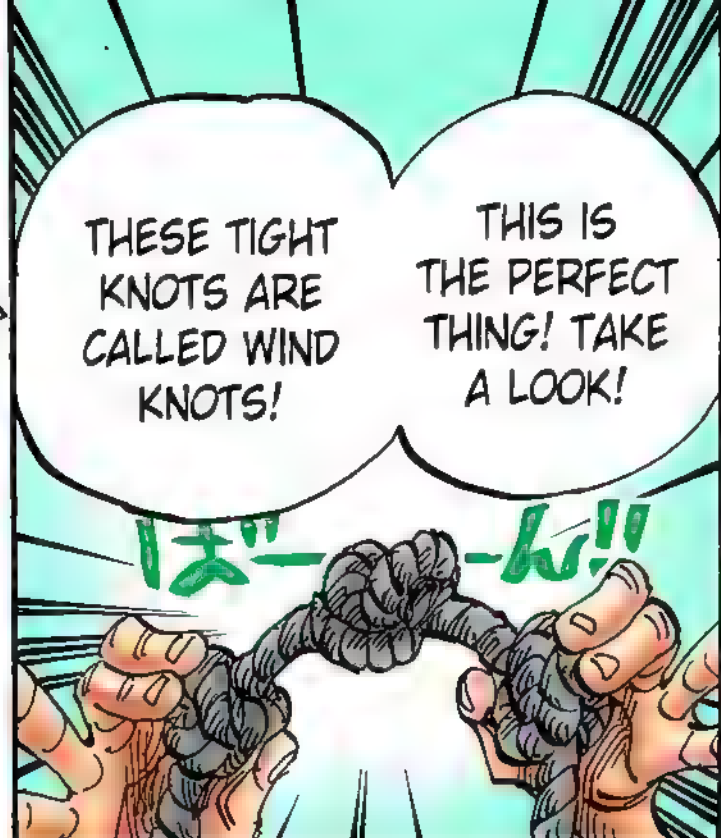




MR. HAREDas!  
COME IN, MR.  
HAREDas!

HELP ME!  
YOU WANT ME TO  
SMACK YOU?! I'M  
IN A HURRY!

TH-THIS IS  
HAREDas,  
OVER.



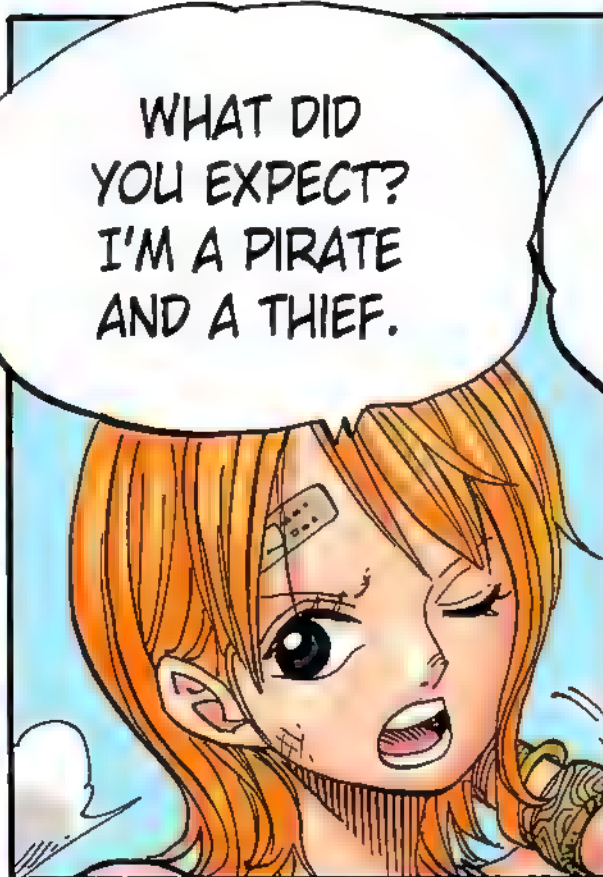
THESE TIGHT  
KNOTS ARE  
CALLED WIND  
KNOTS!

THIS IS  
THE PERFECT  
THING! TAKE  
A LOOK!

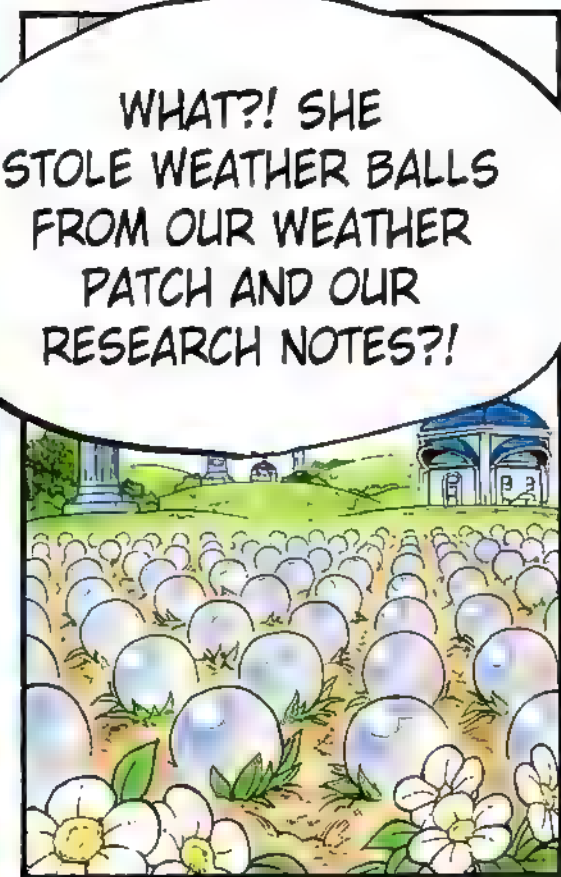


SHE'S  
HORRIBLE! SUCH  
A HORRIBLE  
HUMAN BEING!

WHAT A  
VILLAIN!  
AND SHE'S  
IN OUR  
LAND!



WHAT DID  
YOU EXPECT?  
I'M A PIRATE  
AND A THIEF.



WHAT?! SHE  
STOLE WEATHER BALLS  
FROM OUR WEATHER  
PATCH AND OUR  
RESEARCH NOTES?!

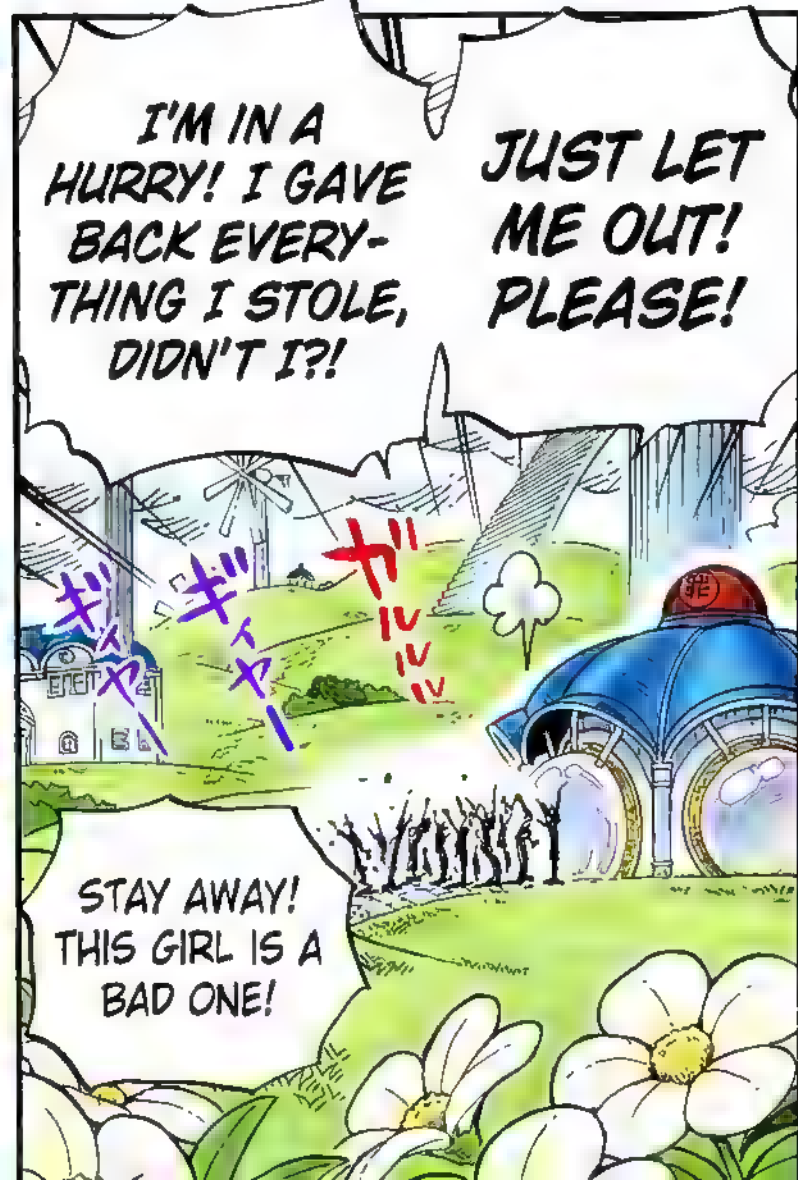


YOU TRIED TO  
STEAL A BALLOON  
TO GET TO THE  
BLUE SEA.

WHAT  
HAPPENED TO  
YOU ALL OF A  
SUDDEN?!

IF YOU USED  
IT WITHOUT  
TRAINING, YOU'D  
BE KILLED!

BESIDES  
...

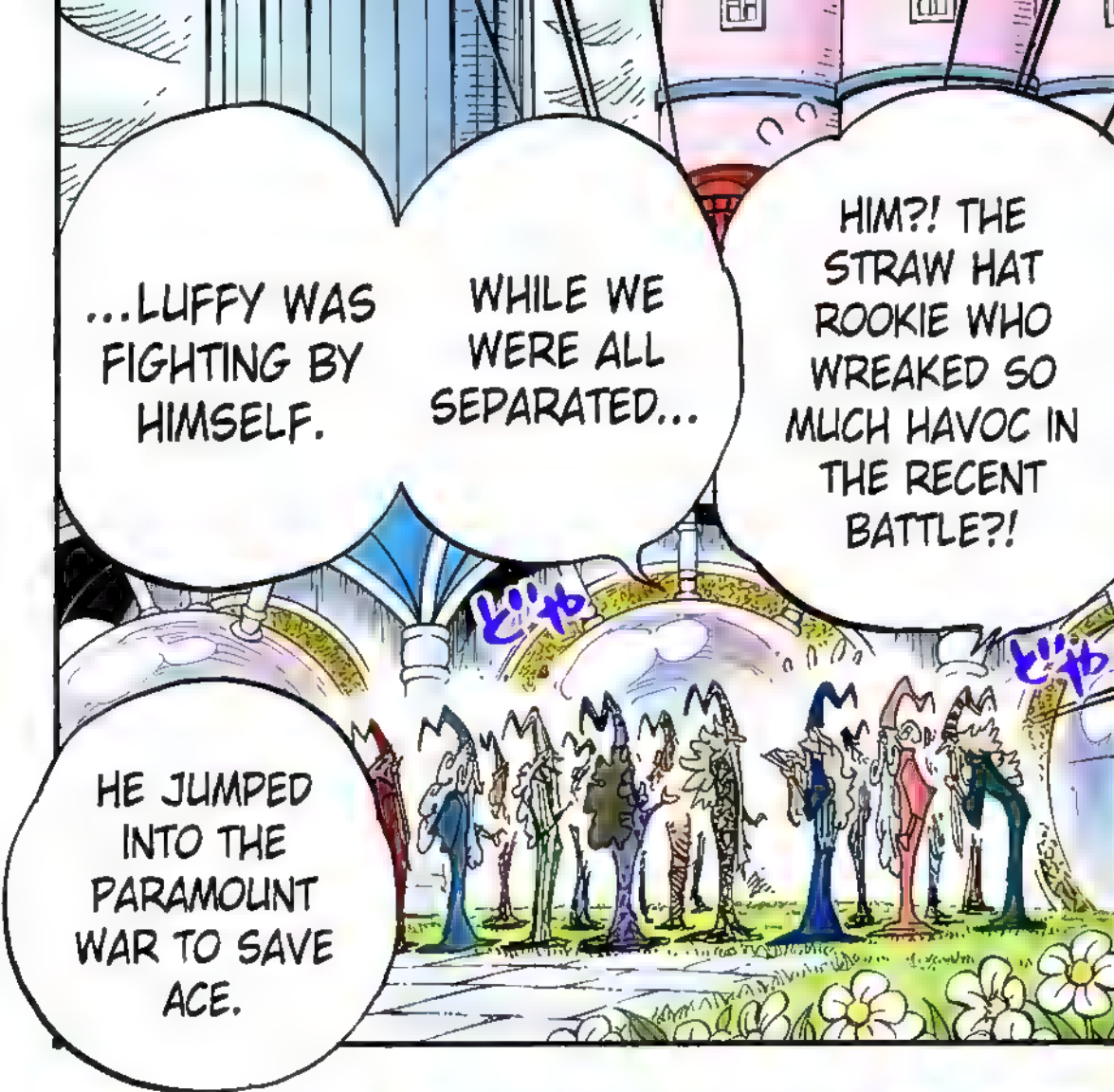


I'M IN A  
HURRY! I GAVE  
BACK EVERY-  
THING I STOLE,  
DIDN'T I?!

JUST LET  
ME OUT!  
PLEASE!

STAY AWAY!  
THIS GIRL IS A  
BAD ONE!





...LUFFY WAS FIGHTING BY HIMSELF.

WHILE WE WERE ALL SEPARATED...

HIM?! THE STRAW HAT ROOKIE WHO WREAKED SO MUCH HAVOC IN THE RECENT BATTLE?!

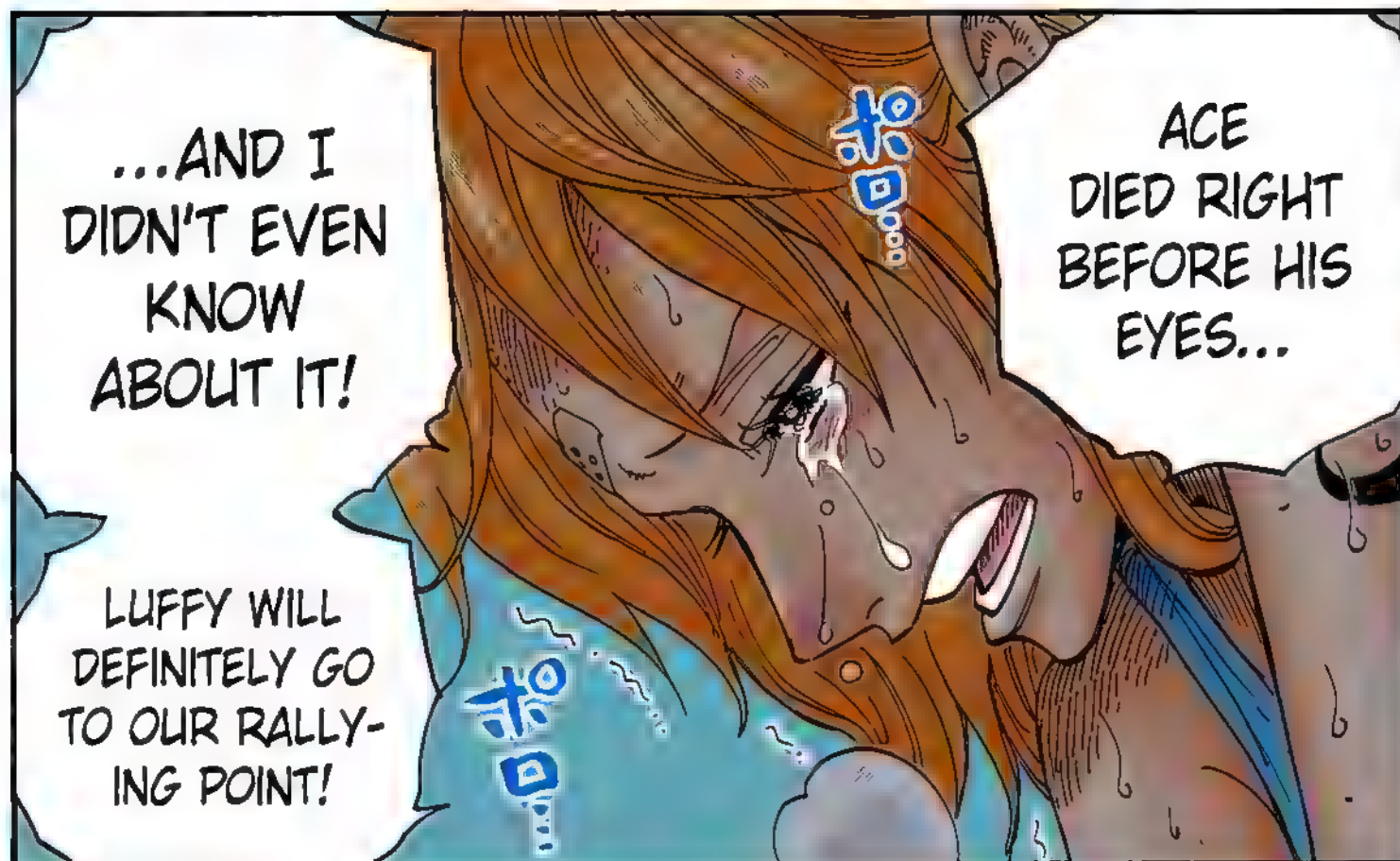
HE JUMPED INTO THE PARAMOUNT WAR TO SAVE ACE.



...IS MY CAPTAIN!

THE LUFFY WHO'S IN THE NEWSPAPER...

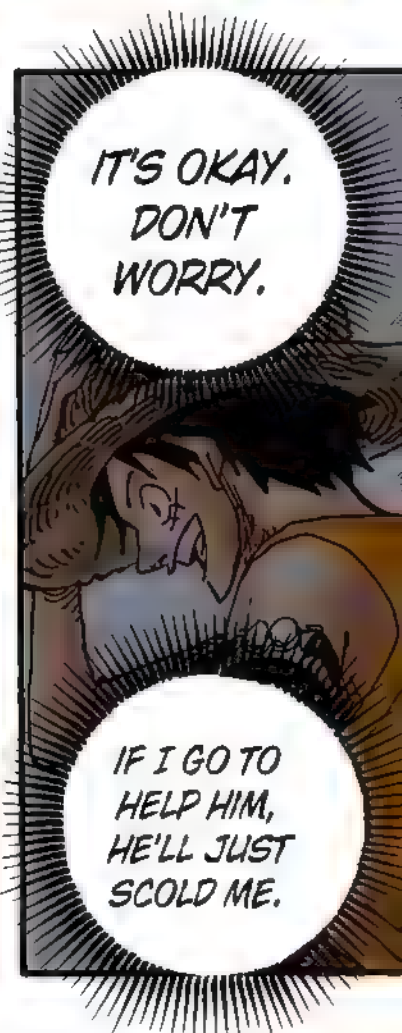
WHAT?



...AND I DIDN'T EVEN KNOW ABOUT IT!

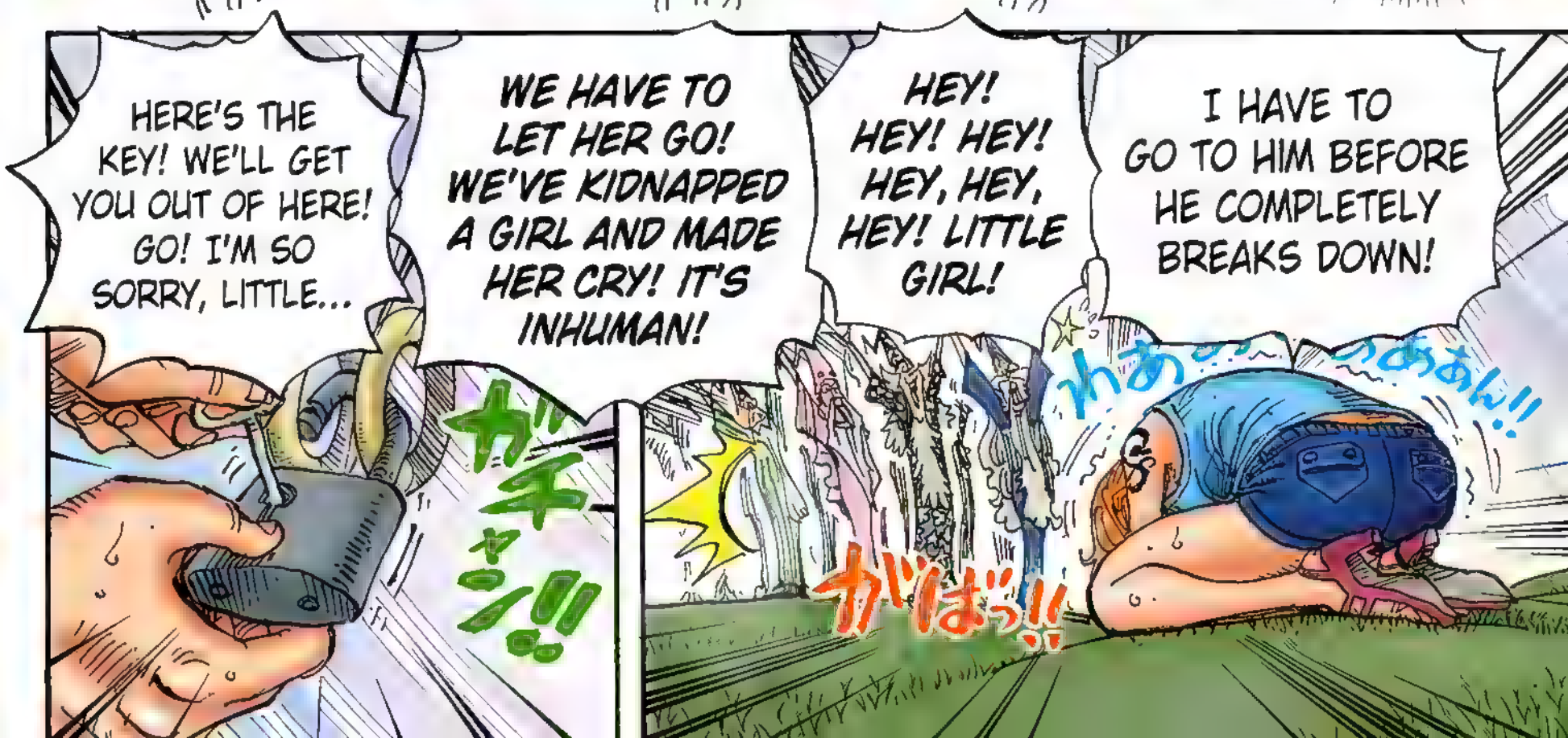
LUFFY WILL DEFINITELY GO TO OUR RALLY-ING POINT!

ACE DIED RIGHT BEFORE HIS EYES...



IT'S OKAY. DON'T WORRY.

IF I GO TO HELP HIM, HE'LL JUST SCOLD ME.



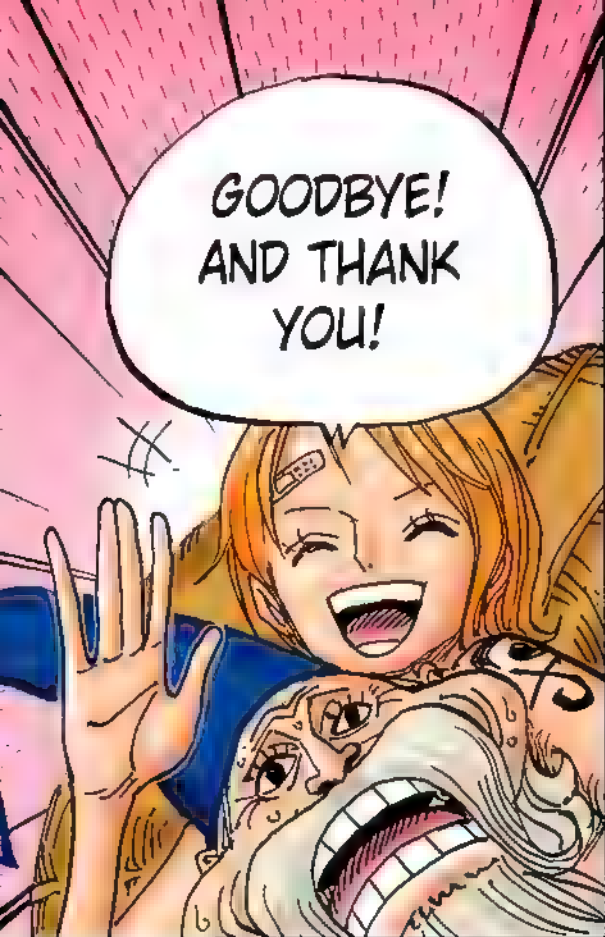
HERE'S THE KEY! WE'LL GET YOU OUT OF HERE! GO! I'M SO SORRY, LITTLE...

WE HAVE TO LET HER GO! WE'VE KIDNAPPED A GIRL AND MADE HER CRY! IT'S INHUMAN!

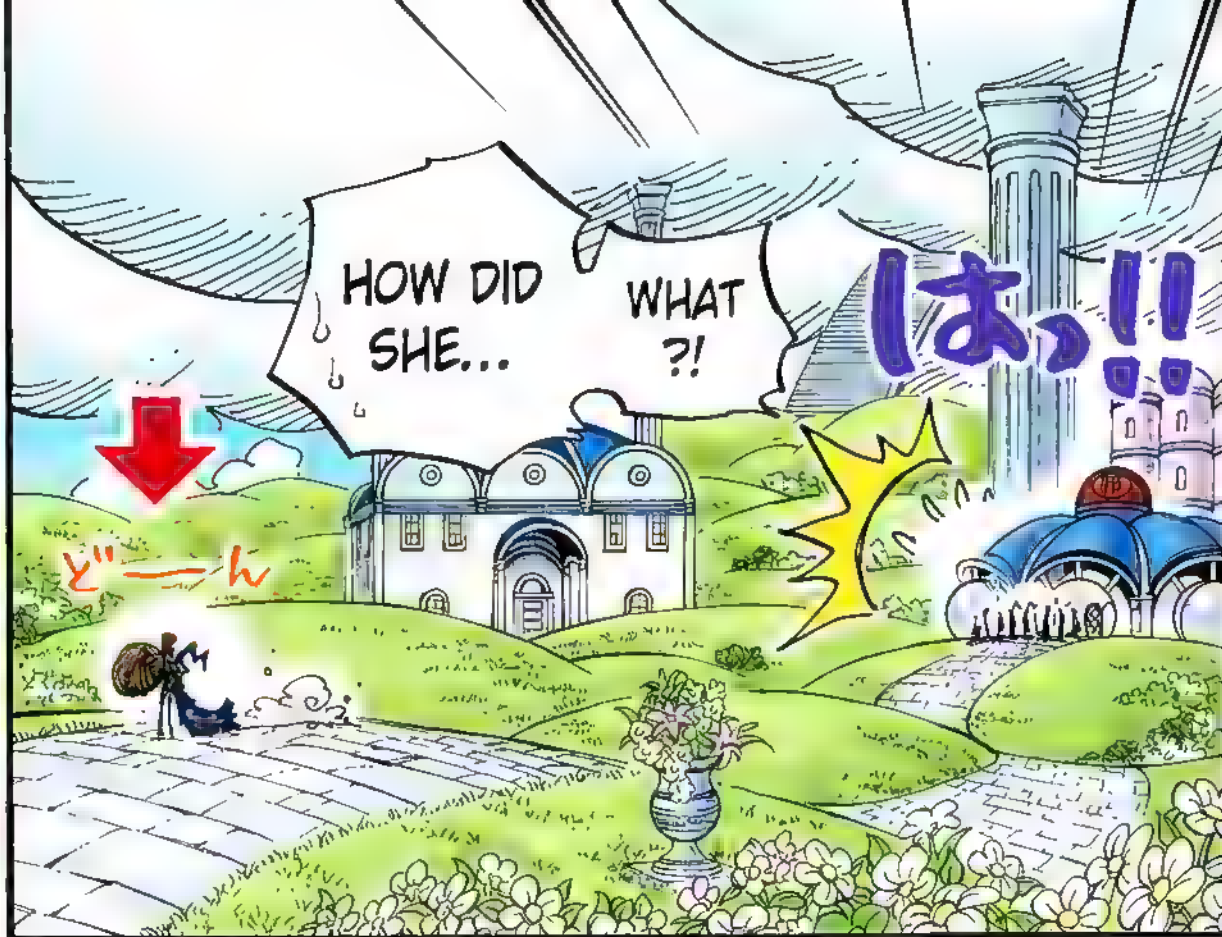
HEY! HEY! HEY! HEY, HEY, HEY! LITTLE GIRL!

I HAVE TO GO TO HIM BEFORE HE COMPLETELY BREAKS DOWN!





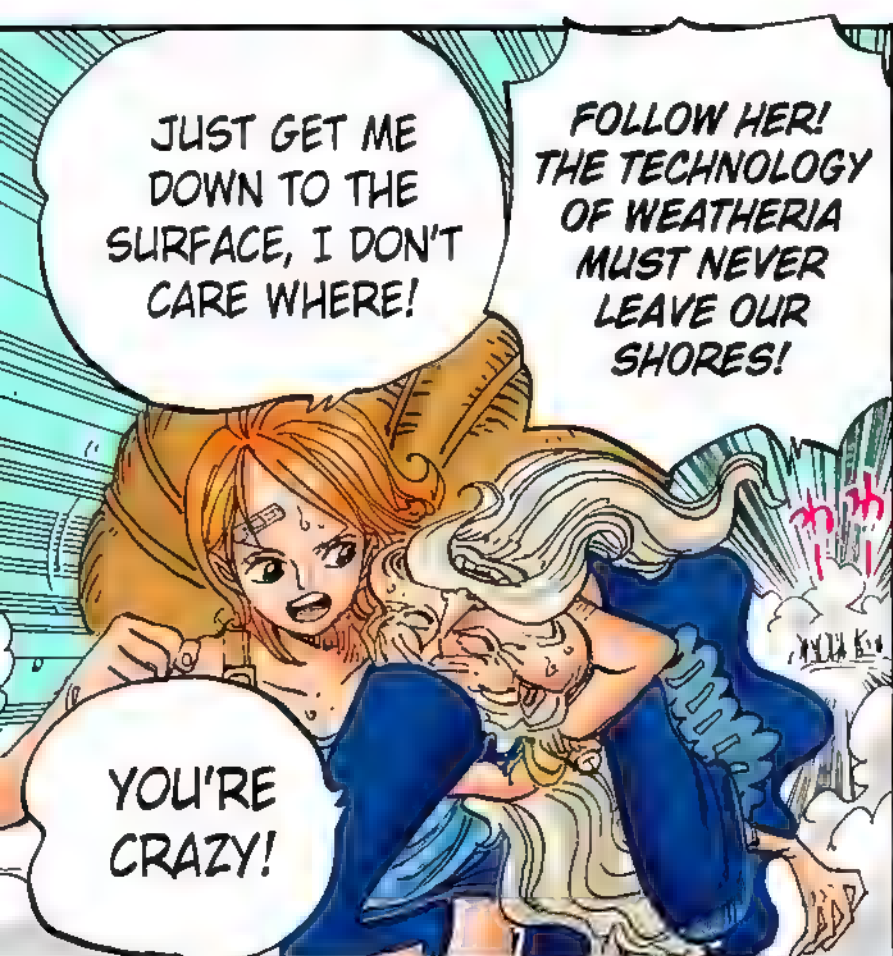
GOODBYE!  
AND THANK  
YOU!



HOW DID  
SHE...

WHAT  
?!

はっ!!



JUST GET ME  
DOWN TO THE  
SURFACE, I DON'T  
CARE WHERE!

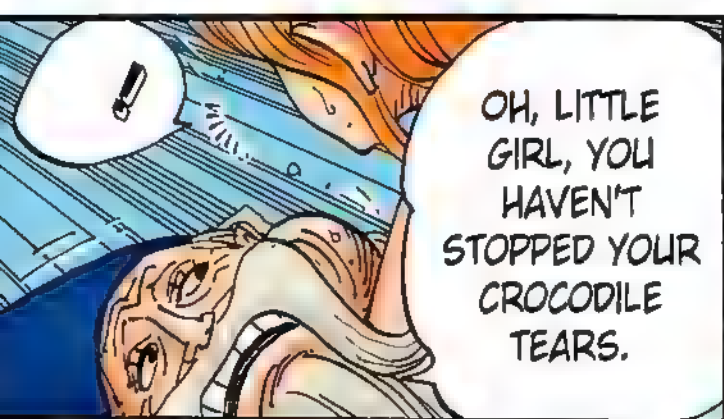
FOLLOW HER!  
THE TECHNOLOGY  
OF WEATHERIA  
MUST NEVER  
LEAVE OUR  
SHORES!

YOU'RE  
CRAZY!

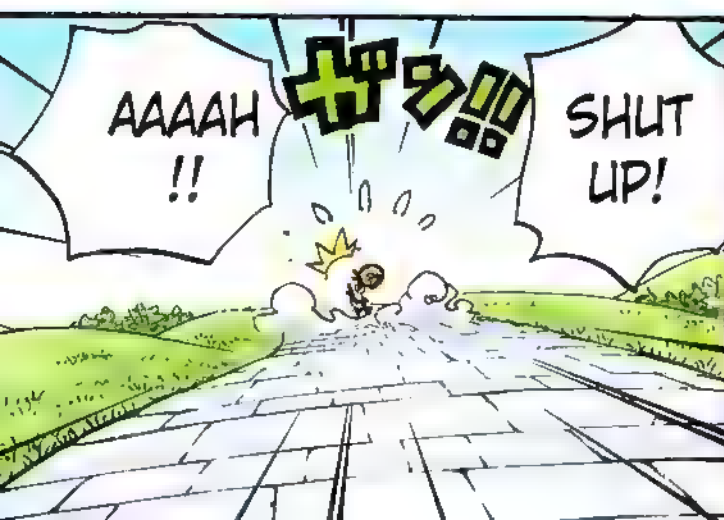


THOSE WERE  
CROCODILE TEARS!  
AND SHE TOOK MR.  
HAREDA'S HOSTAGE  
AND TOOK BACK  
EVERYTHING SHE  
STOLE TO BOOT!

WHAT?!  
WHAT'S  
THAT?!

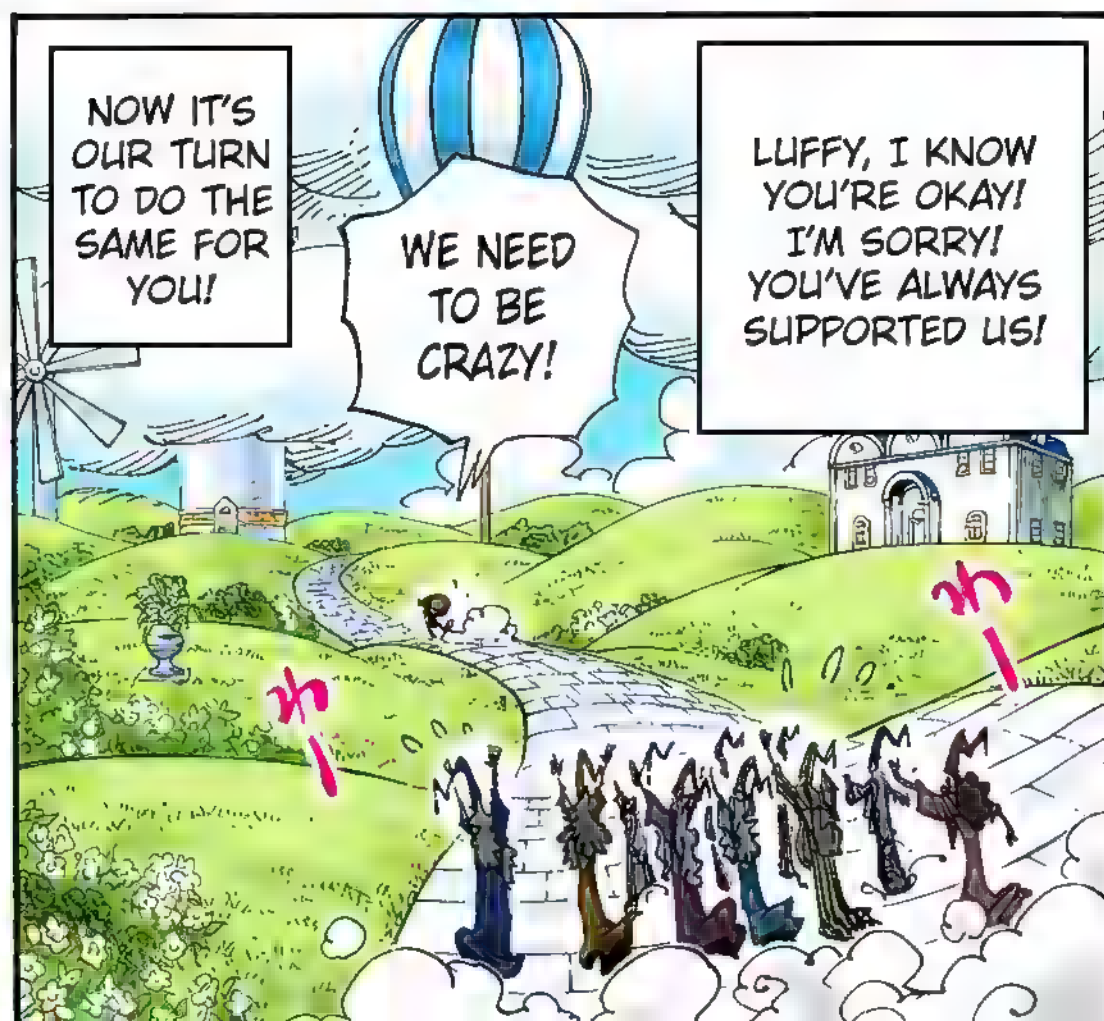


OH, LITTLE  
GIRL, YOU  
HAVEN'T  
STOPPED YOUR  
CROCODILE  
TEARS.



AAAAH  
!!

SHUT  
UP!

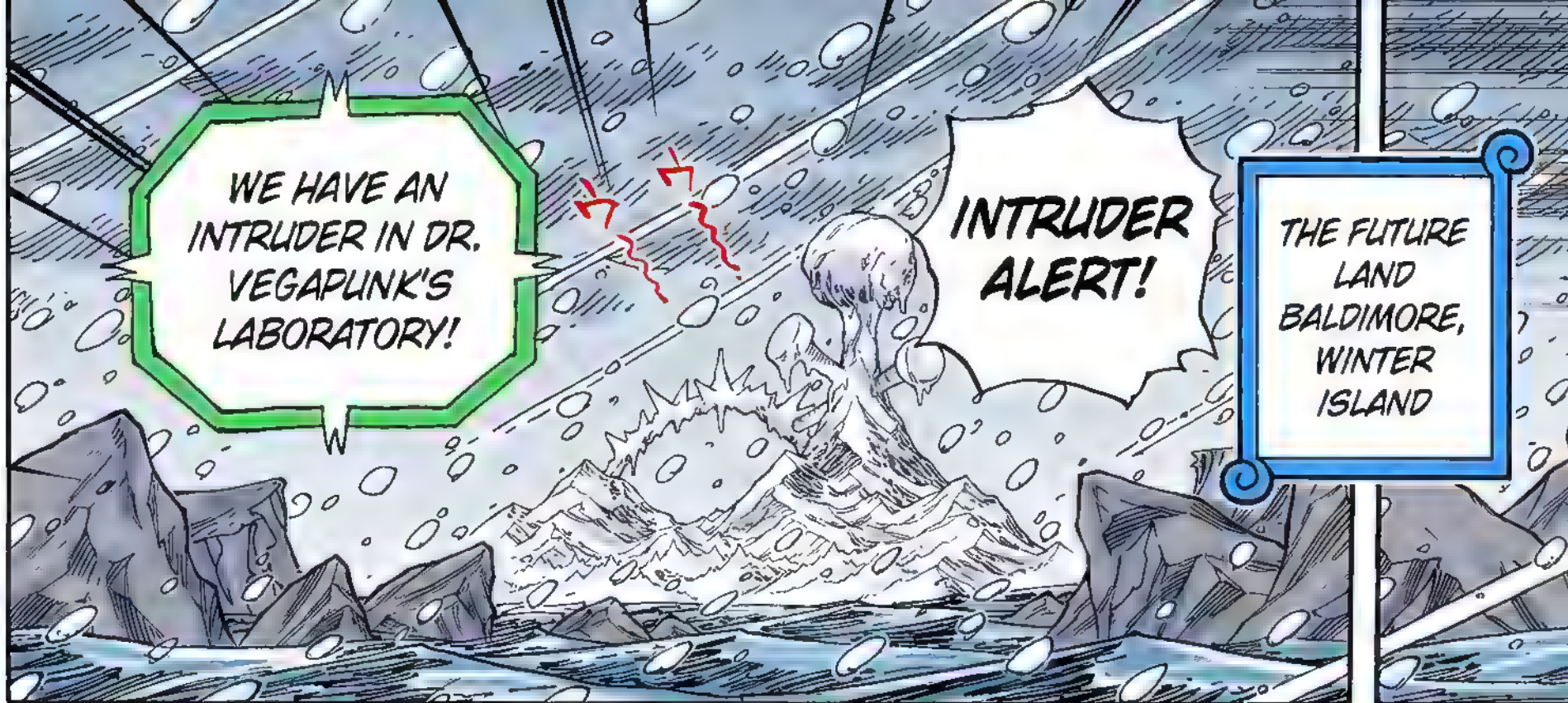


NOW IT'S  
OUR TURN  
TO DO THE  
SAME FOR  
YOU!

WE NEED  
TO BE  
CRAZY!

LUFFY, I KNOW  
YOU'RE OKAY!  
I'M SORRY!  
YOU'VE ALWAYS  
SUPPORTED US!

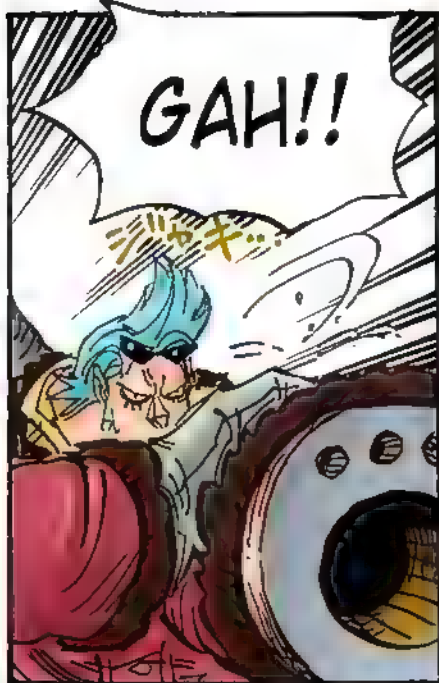




WE HAVE AN  
INTRUDER IN DR.  
VEGAPUNK'S  
LABORATORY!

INTRUDER  
ALERT!

THE FUTURE  
LAND  
BALDIMORE,  
WINTER  
ISLAND



GAH!!



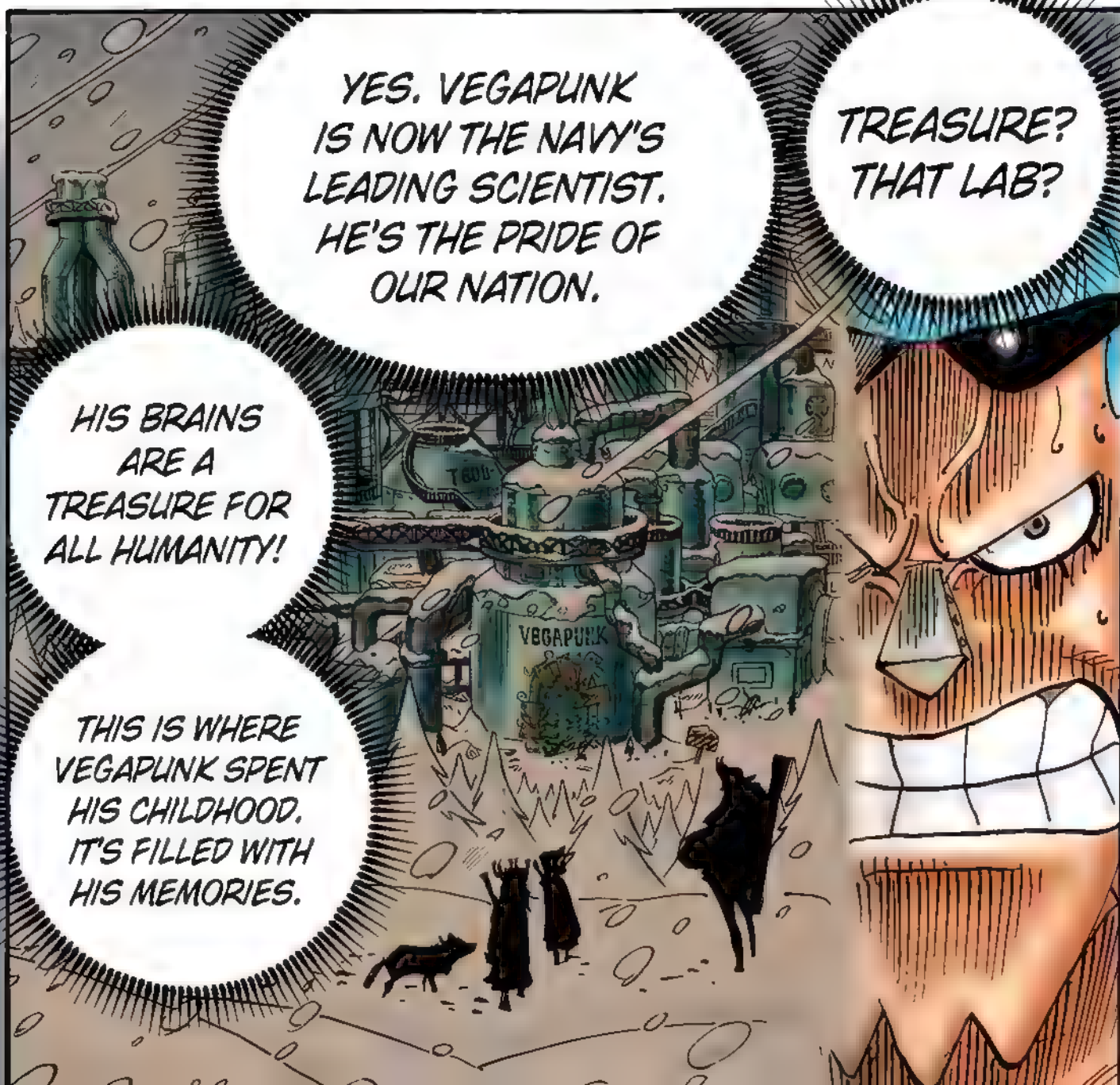
I DIDN'T  
THINK THE  
NAVY WOULD  
BE HERE!

STOP!



DO NOT  
FIRE YOUR  
WEAPONS  
INSIDE THE  
LAB!

ASSUME THAT  
EVERYTHING IN  
THERE IS A  
TREASURE OF VITAL  
IMPORTANCE TO THE  
WHOLE WORLD!

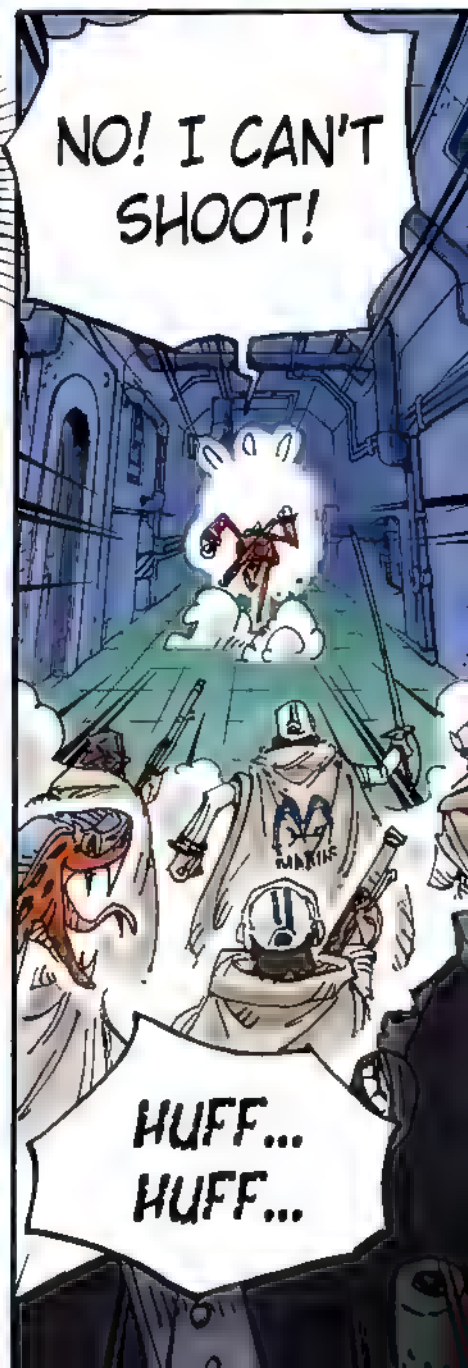


YES. VEGAPUNK  
IS NOW THE NAVY'S  
LEADING SCIENTIST.  
HE'S THE PRIDE OF  
OUR NATION.

HIS BRAINS  
ARE A  
TREASURE FOR  
ALL HUMANITY!

THIS IS WHERE  
VEGAPUNK SPENT  
HIS CHILDHOOD.  
IT'S FILLED WITH  
HIS MEMORIES.

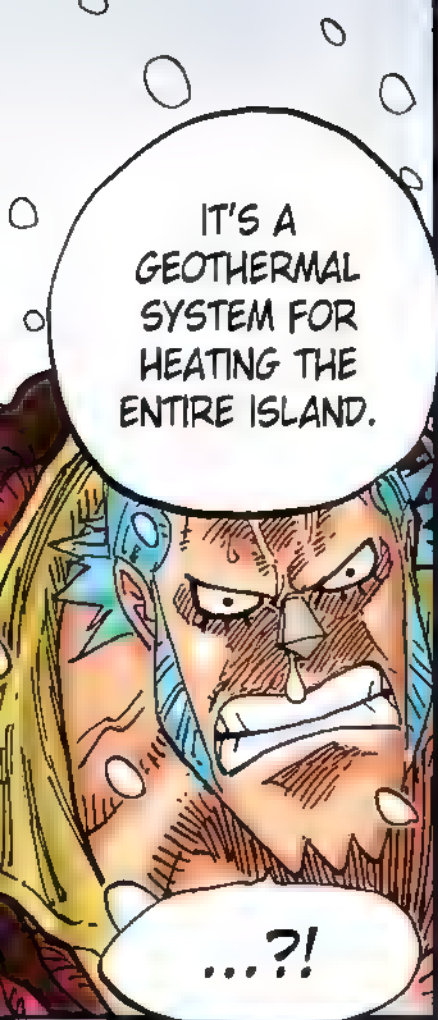
TREASURE?  
THAT LAB?



NO! I CAN'T  
SHOOT!

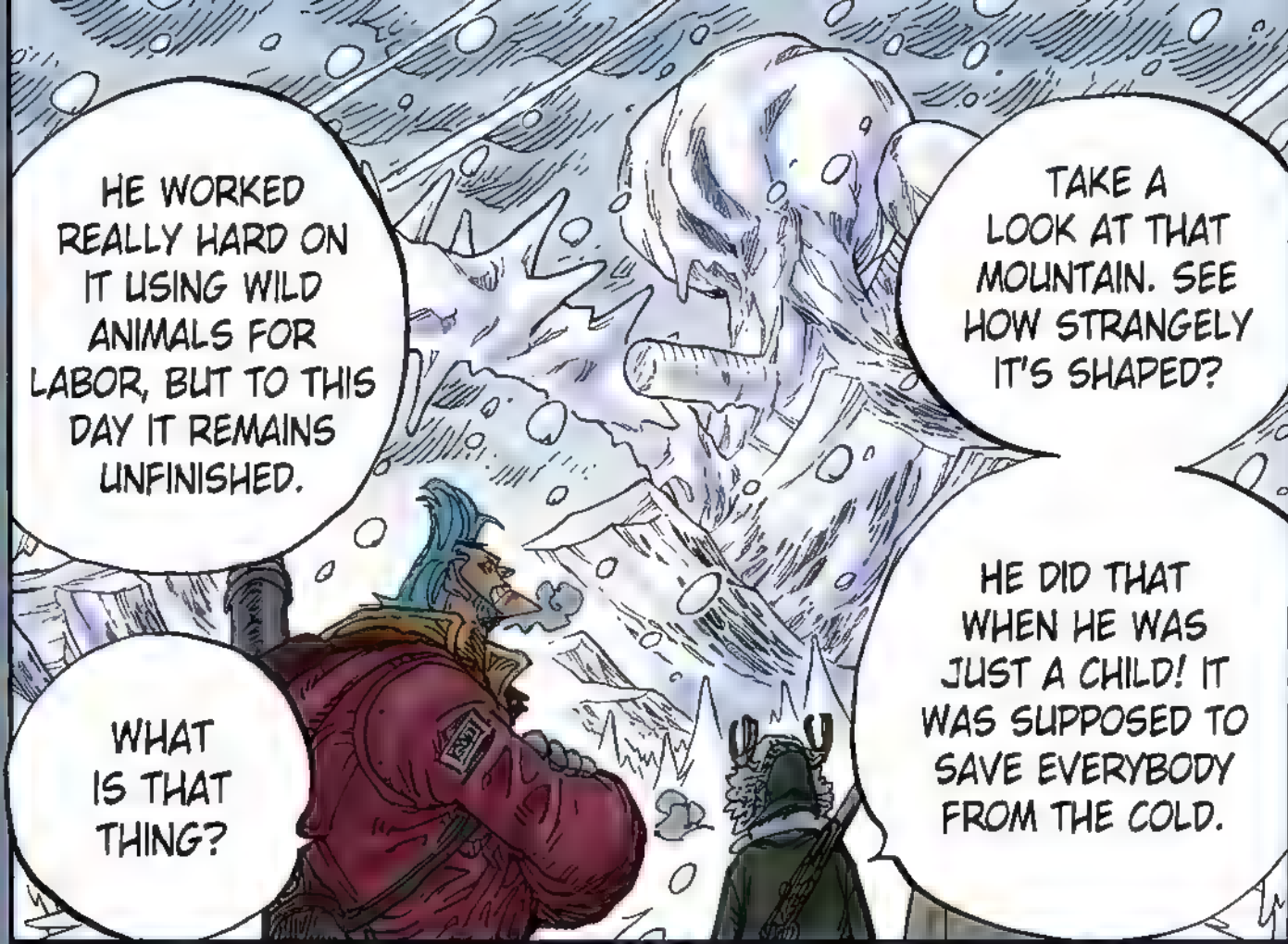
HUFF...  
HUFF...





IT'S A  
GEOTHERMAL  
SYSTEM FOR  
HEATING THE  
ENTIRE ISLAND.

...?!



HE WORKED  
REALLY HARD ON  
IT USING WILD  
ANIMALS FOR  
LABOR, BUT TO THIS  
DAY IT REMAINS  
UNFINISHED.

WHAT  
IS THAT  
THING?

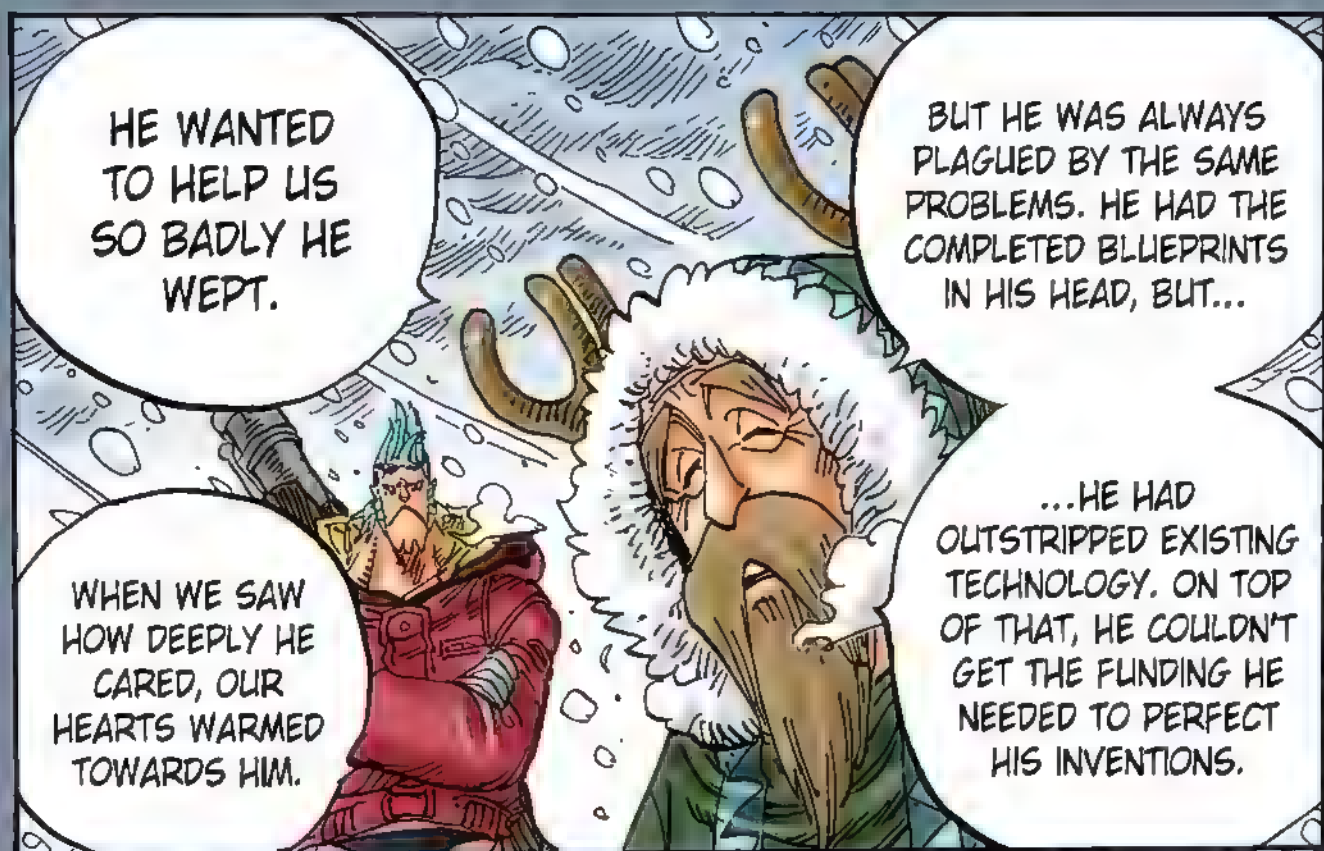
TAKE A  
LOOK AT THAT  
MOUNTAIN. SEE  
HOW STRANGELY  
IT'S SHAPED?

HE DID THAT  
WHEN HE WAS  
JUST A CHILD! IT  
WAS SUPPOSED TO  
SAVE EVERYBODY  
FROM THE COLD.



THAT'S A SUPER  
TEARJERKER.

REALLY?



HE WANTED  
TO HELP US  
SO BADLY HE  
WEPT.

WHEN WE SAW  
HOW DEEPLY HE  
CARED, OUR  
HEARTS WARMED  
TOWARDS HIM.

BUT HE WAS ALWAYS  
PLAGUED BY THE SAME  
PROBLEMS. HE HAD THE  
COMPLETED BLUEPRINTS  
IN HIS HEAD, BUT...

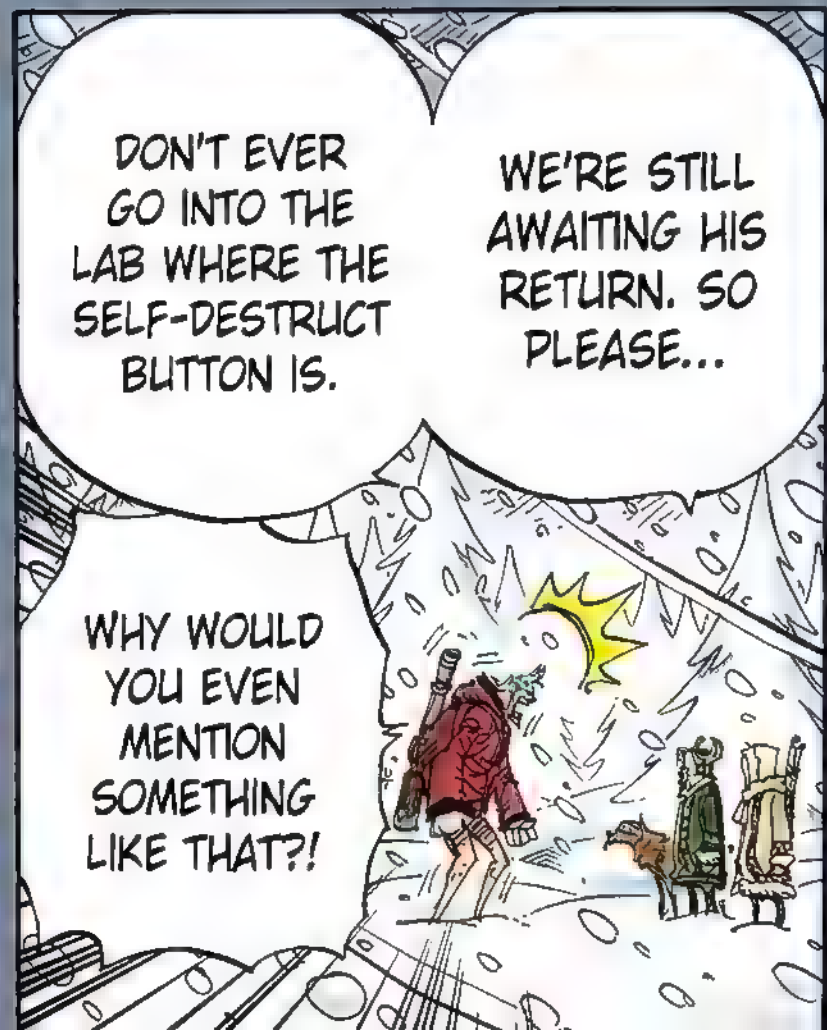
...HE HAD  
OUTSTRIPPED EXISTING  
TECHNOLOGY. ON TOP  
OF THAT, HE COULDN'T  
GET THE FUNDING HE  
NEEDED TO PERFECT  
HIS INVENTIONS.



I HAVE  
MY OWN  
PROBLEMS,  
YOU KNOW?!

I'M SORRY BUT I HAVE  
TO GO. THE ICEBREAKER  
SHIP IS THE ONLY WAY  
OFF THIS ISLAND, AND  
IT'S IN THAT LAB!

I JUST  
FOUND OUT  
MY CAPTAIN  
IS IN A BAD  
WAY!



DON'T EVER  
GO INTO THE  
LAB WHERE THE  
SELF-DESTRUCT  
BUTTON IS.

WE'RE STILL  
AWAITING HIS  
RETURN. SO  
PLEASE...

WHY WOULD  
YOU EVEN  
MENTION  
SOMETHING  
LIKE THAT?!

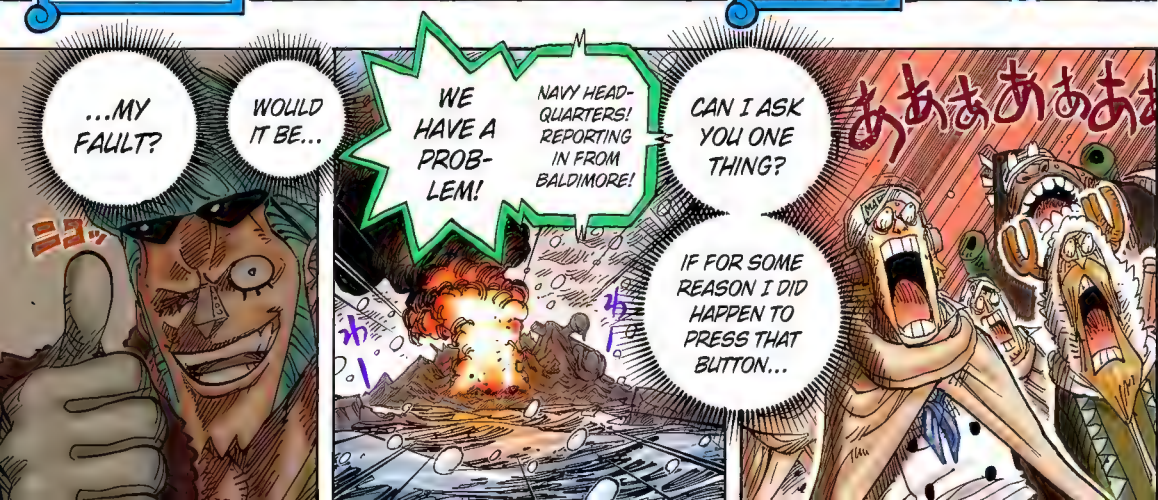




...AS THE  
NIGHTMARE OF  
BALDIMORE.

...WILL BE  
REMEMBERED  
WHenever  
PEOPLE SPEAK  
OF FUTURE  
LAND...

THIS  
EVENT  
...



...MY  
FAULT?

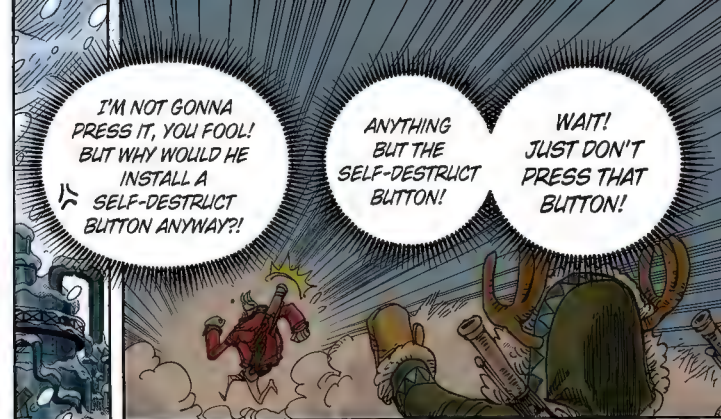
WOULD  
IT BE...

WE  
HAVE A  
PROBLEM!

NAVY HEAD-  
QUARTERS!  
REPORTING  
IN FROM  
BALDIMORE!

CAN I ASK  
YOU ONE  
THING?

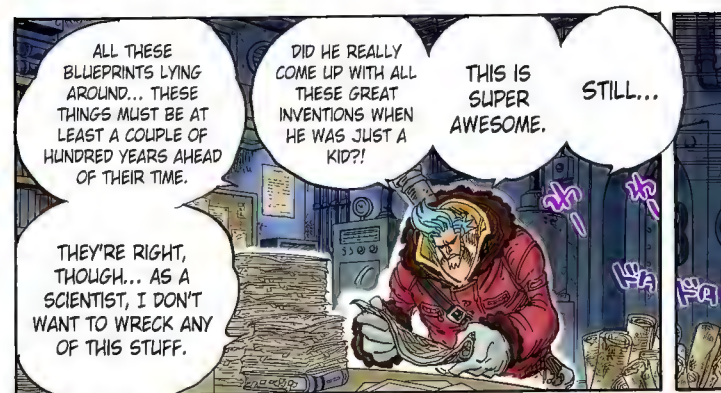
IF FOR SOME  
REASON I DID  
HAPPEN TO  
PRESS THAT  
BUTTON...



I'M NOT GONNA  
PRESS IT, YOU FOOL!  
BUT WHY WOULD HE  
INSTALL A  
SELF-DESTRUCT  
BUTTON ANYWAY?!

ANYTHING  
BUT THE  
SELF-DESTRUCT  
BUTTON!

WAIT!  
JUST DON'T  
PRESS THAT  
BUTTON!



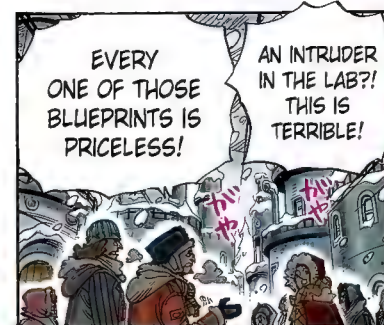
ALL THESE  
BLUEPRINTS LYING  
AROUND... THESE  
THINGS MUST BE AT  
LEAST A COUPLE OF  
HUNDRED YEARS AHEAD  
OF THEIR TIME.

DID HE REALLY  
COME UP WITH ALL  
THESE GREAT  
INVENTIONS WHEN  
HE WAS JUST A  
KID?!

THIS IS  
SUPER  
AWESOME.

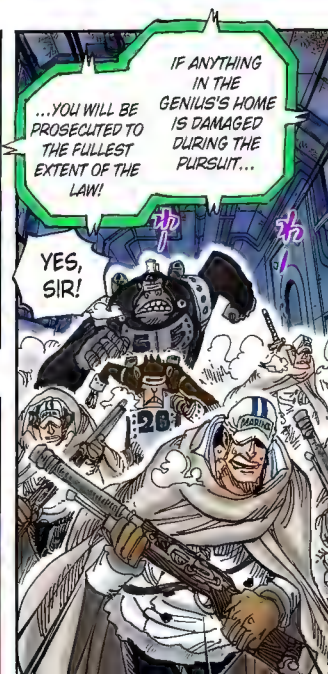
STILL...

THEY'RE RIGHT,  
THOUGH... AS A  
SCIENTIST, I DON'T  
WANT TO WRECK ANY  
OF THIS STUFF.



EVERY  
ONE OF THOSE  
BLUEPRINTS IS  
PRICELESS!

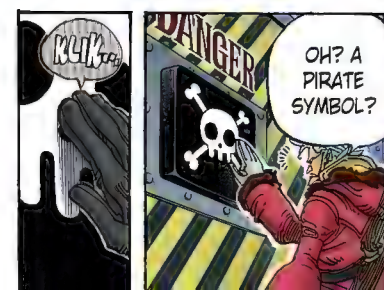
AN INTRUDER  
IN THE LAB?!  
THIS IS  
TERRIBLE!



YES,  
SIR!

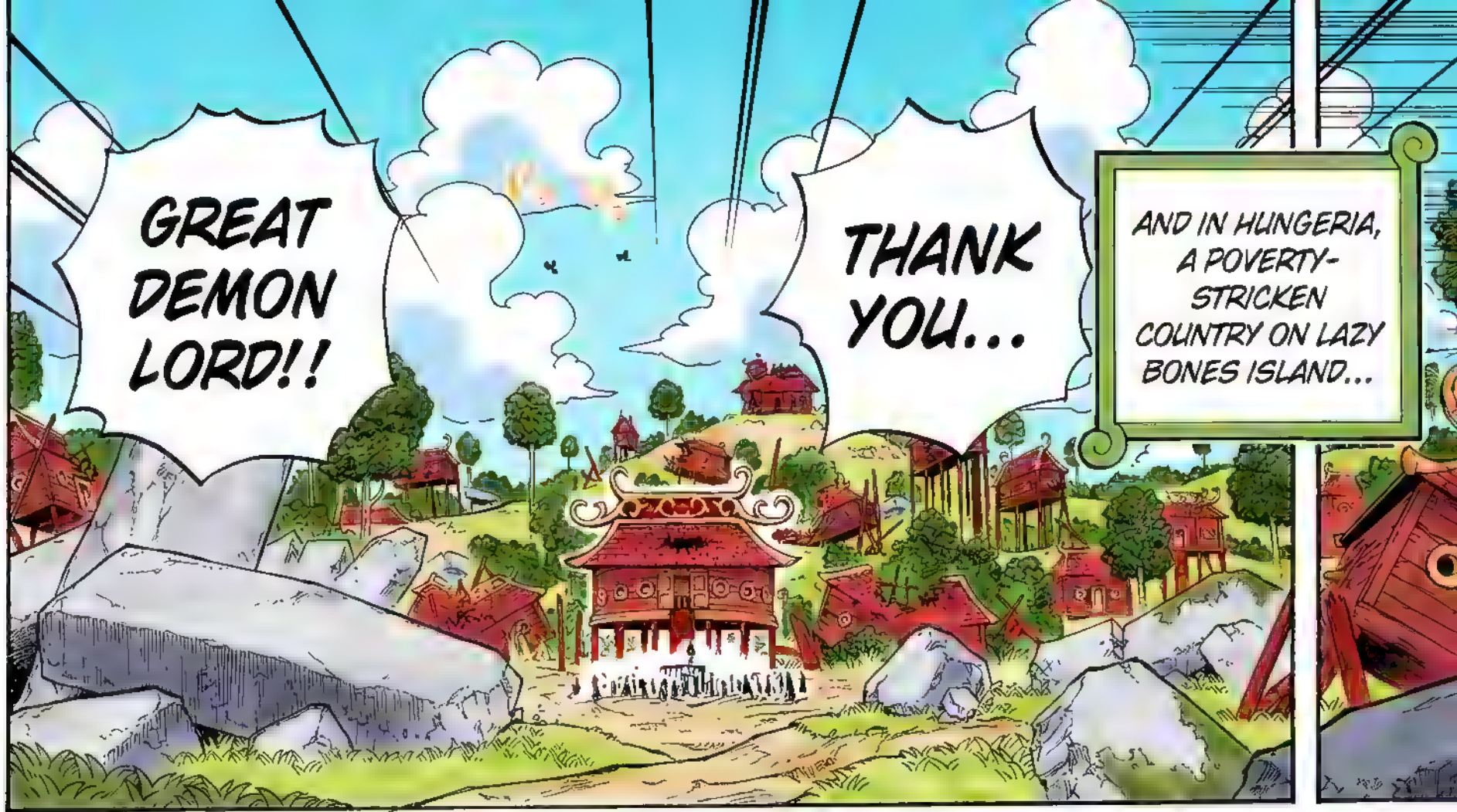
...YOU WILL BE  
PROSECUTED TO  
THE FULLEST  
EXTENT OF THE  
LAW!

IF ANYTHING  
IN THE  
GENIUS'S HOME  
IS DAMAGED  
DURING THE  
PURSUIT...



OH? A  
PIRATE  
SYMBOL?





**GREAT  
DEMON  
LORD!!**

**THANK  
YOU...**

AND IN HUNGARIA,  
A POVERTY-  
STRICKEN  
COUNTRY ON LAZY  
BONES ISLAND...

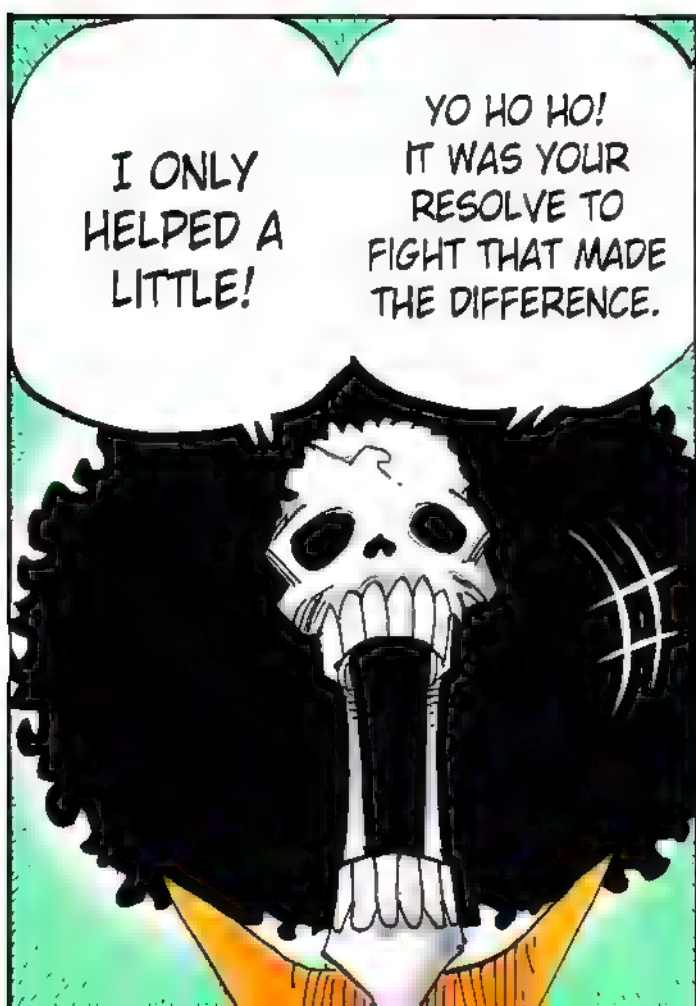


...I SUDDENLY FELT  
LIKE I WAS BURSTING  
WITH COURAGE AND THE  
WARRIOR SPIRIT. SO I  
PICKED UP A WEAPON AND  
FOUGHT FOR THE FIRST  
TIME IN MY LIFE.

I DON'T KNOW  
WHY, BUT WHEN  
I HEARD YOUR  
MUSIC FOR THE  
FIRST TIME...

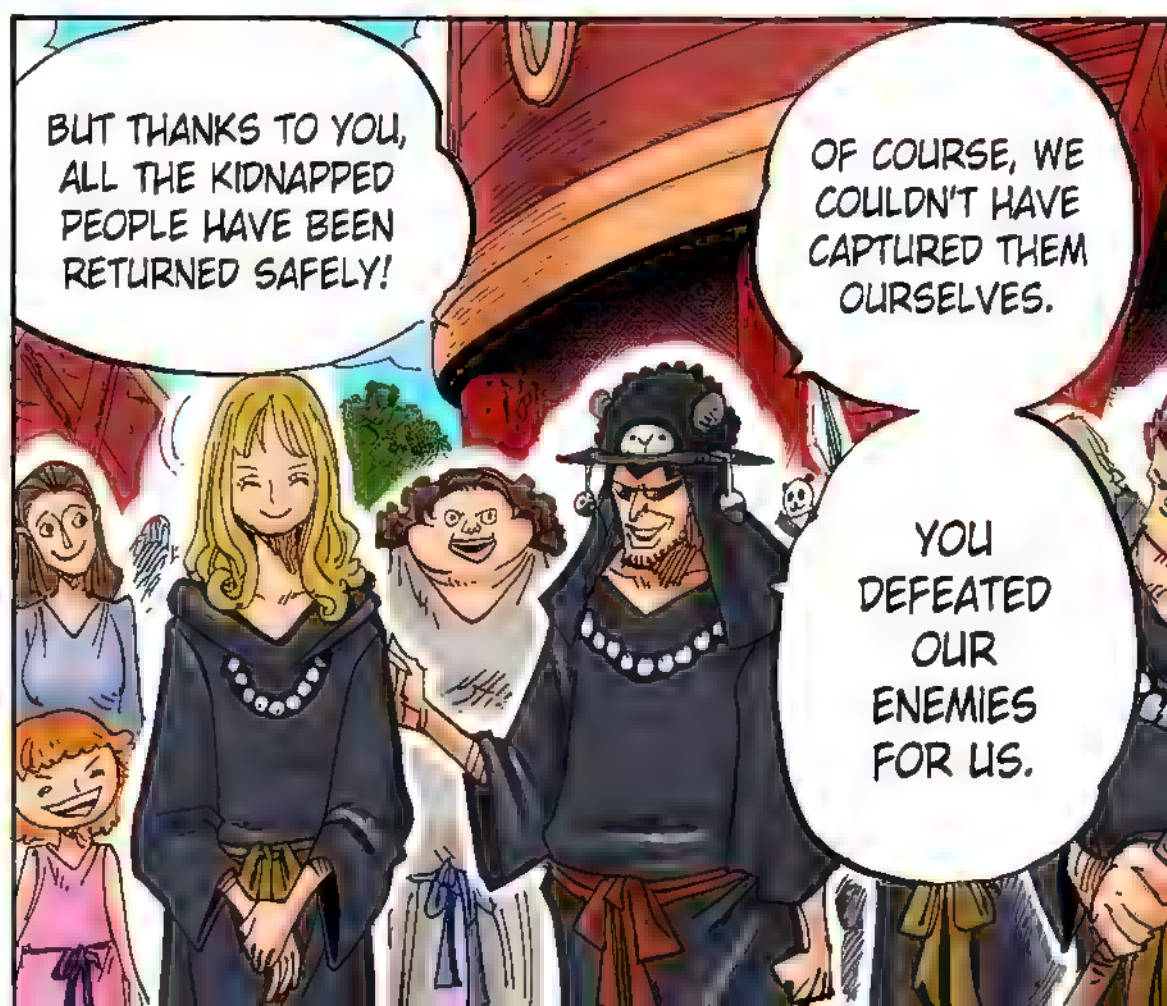
YO HO  
HO!

I NEVER  
THOUGHT I'D SEE  
THE DAY, BUT THE  
LONGARM BANDITS  
ARE FINALLY  
BEHIND BARS!



I ONLY  
HELPED A  
LITTLE!

YO HO HO!  
IT WAS YOUR  
RESOLVE TO  
FIGHT THAT MADE  
THE DIFFERENCE.



BUT THANKS TO YOU,  
ALL THE KIDNAPPED  
PEOPLE HAVE BEEN  
RETURNED SAFELY!

OF COURSE, WE  
COULDN'T HAVE  
CAPTURED THEM  
OURSELVES.

YOU  
DEFEATED  
OUR  
ENEMIES  
FOR US.



THESE ARE  
DANGEROUS TIMES.  
I DID WHAT I DID...

...SO THAT YOU  
CAN PROTECT  
YOURSELF  
AFTER I LEAVE.

GODS  
AND DEMONS  
HELP THOSE  
WHO HELP  
THEMSELVES.

THANK  
YOU,  
GREAT  
DEMON!!

THANK  
YOU SO  
MUCH!!

I SUPPOSE  
I'VE DONE MY  
DUTY HERE.

WHAT A  
BENEVOLENT  
MAN YOU ARE!  
I FEEL LIKE WE  
CAN REALLY  
CHANGE!

I FIGURED WE  
COULD TAKE THESE  
SINGLE-ELBOWED  
FREAKS BACK HOME  
AND OPEN A CIRCUS!

I DIDN'T  
KNOW THERE  
WAS A GENUINE  
DEVIL PROTECT-  
ING THEM!

THIS ARTICLE  
CAUGHT ME OFF  
GUARD. I HOPE YOU'RE  
ALL RIGHT, LUFFY. YOU  
MUST BE IN TERRIBLE  
PAIN RIGHT NOW.

MY HEART ACHES  
FOR YOU, EVEN THOUGH  
I DON'T HAVE A HEART!  
LUFFY! LET'S SING  
TOGETHER SO I CAN  
SOOTHE YOUR SOUL!



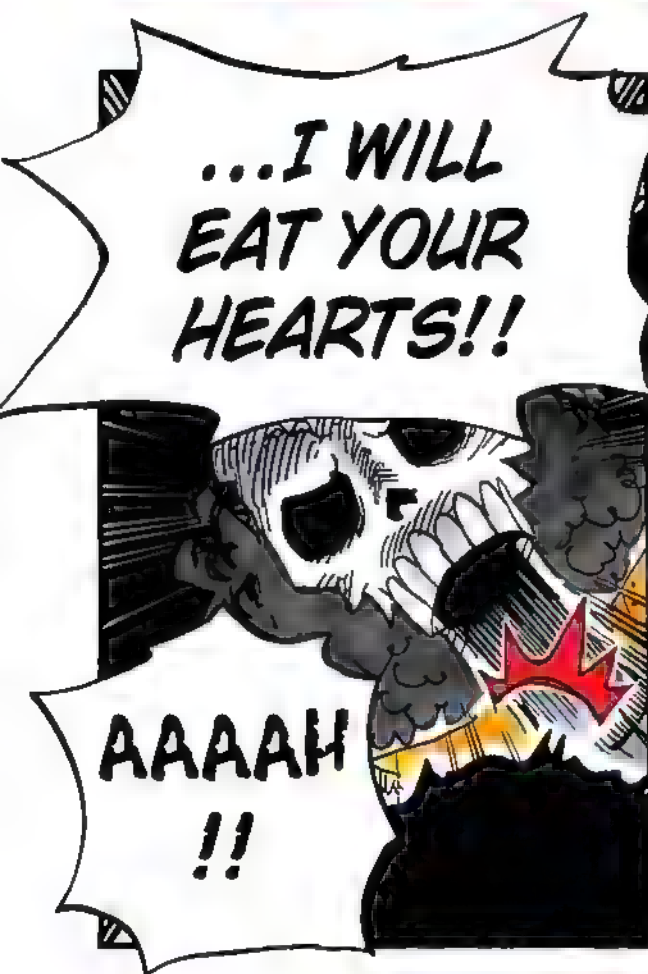


WHAT?! YOU WANT US TO RELEASE THEM?! IF WE DID THAT, THEY'D COME AFTER US AGAIN!



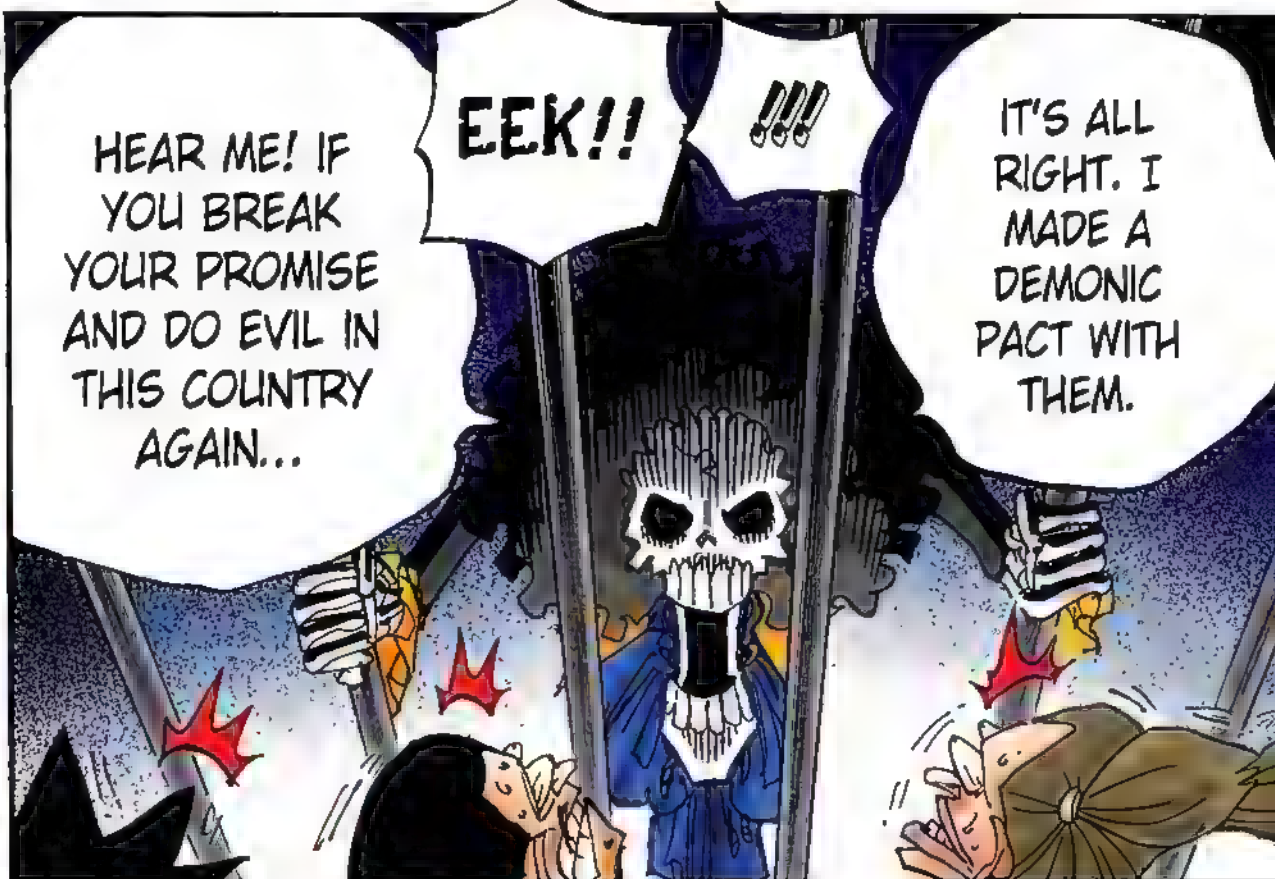
H-HEY! HOLD ON! THEN YOU'D BE AS BAD AS THEY ARE!

HEY, THERE'S AN IDEA! WE SHOULD PUT THESE LONGARM GUYS ON DISPLAY! WE'LL MAKE A FORTUNE!



...I WILL EAT YOUR HEARTS!!

AAAAH !!



HEAR ME! IF YOU BREAK YOUR PROMISE AND DO EVIL IN THIS COUNTRY AGAIN...

EEK!!

!!!

IT'S ALL RIGHT. I MADE A DEMONIC PACT WITH THEM.



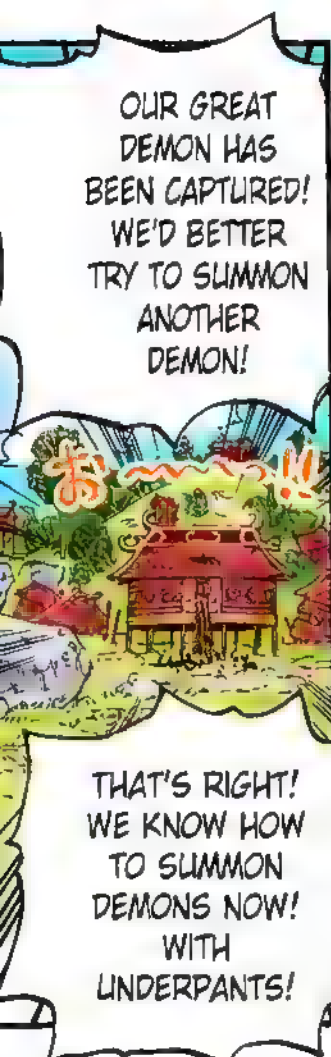
YO HO HO! AND EVERYBODY LIVED HAPPILY EVER AFTER!



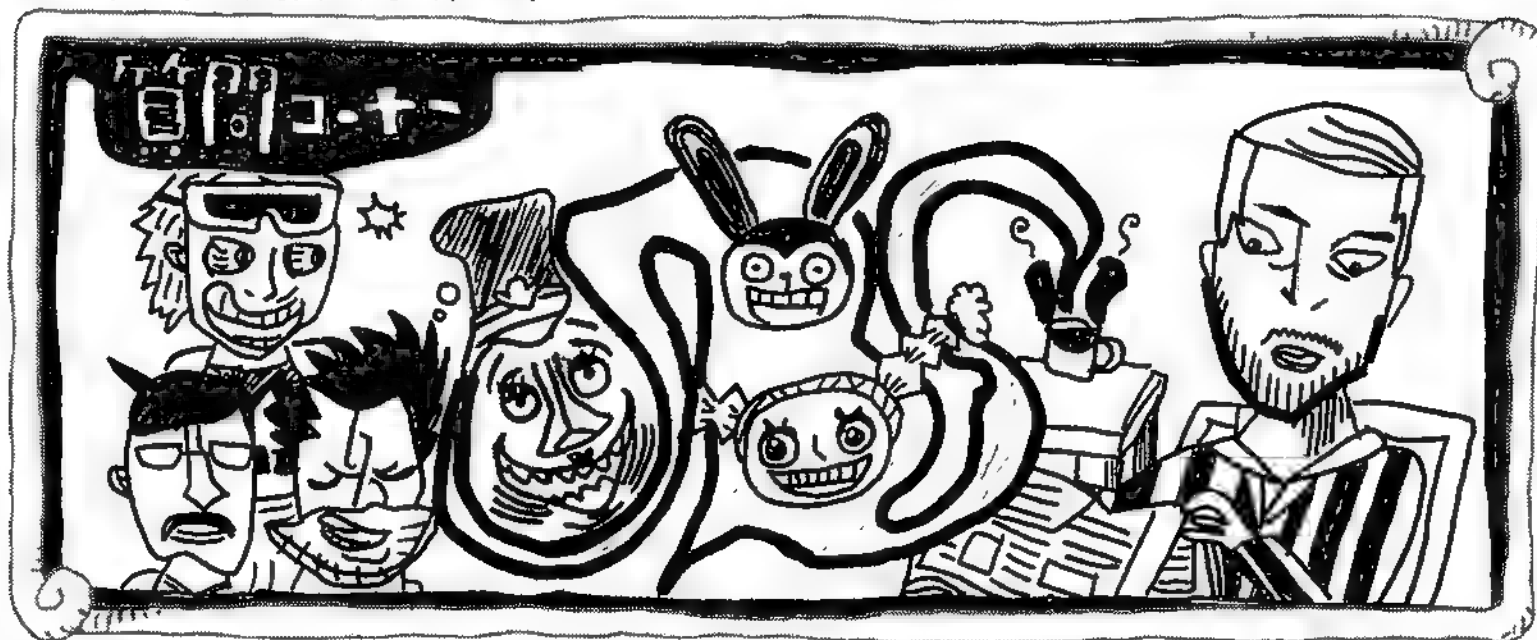
PLEASE FORGIVE US! WE'LL NEVER COME BACK HERE AGAIN!

THANKS FOR LETTING US GO! WE'LL GO BACK TO OUR HOME COUNTRY RIGHT NOW!









(Honoka Yoshioka, Shiga)

Q: Good afternoon, Mr. Oda. In chapter 589, in the fourth panel on page 4, Luffy's shirt says "Noodle Maker." On the fifth panel of page 8, it says "Morning Glory." In the ninth panel of page 10, it says "Eskimo." In the third panel of page 11, it says "Change up." In the fourth panel of page 12, it says "Tapioca." Isn't that right? My sister found them all.

--Harusame Soup

A: You actually got one wrong. I got a lot of comments about the words on Ace and Luffy's shirts, so I'll list them all here. Let's start with Ace's shirt. Then we'll do Luffy's. (Chapters 585-589)



That's about it. The one thing I regret is in chapter 589. Even I can't read what's there! (Ha!) It really says "(something)NO" and it's some kind of animal. I just can't remember. Oh, well. Anyway, I wanted to show that they're not always wearing the same clothes all the time, so I came up with this. Anyway, that's it for the Question Corner! Starting on page 186 is the voice actor SBS!



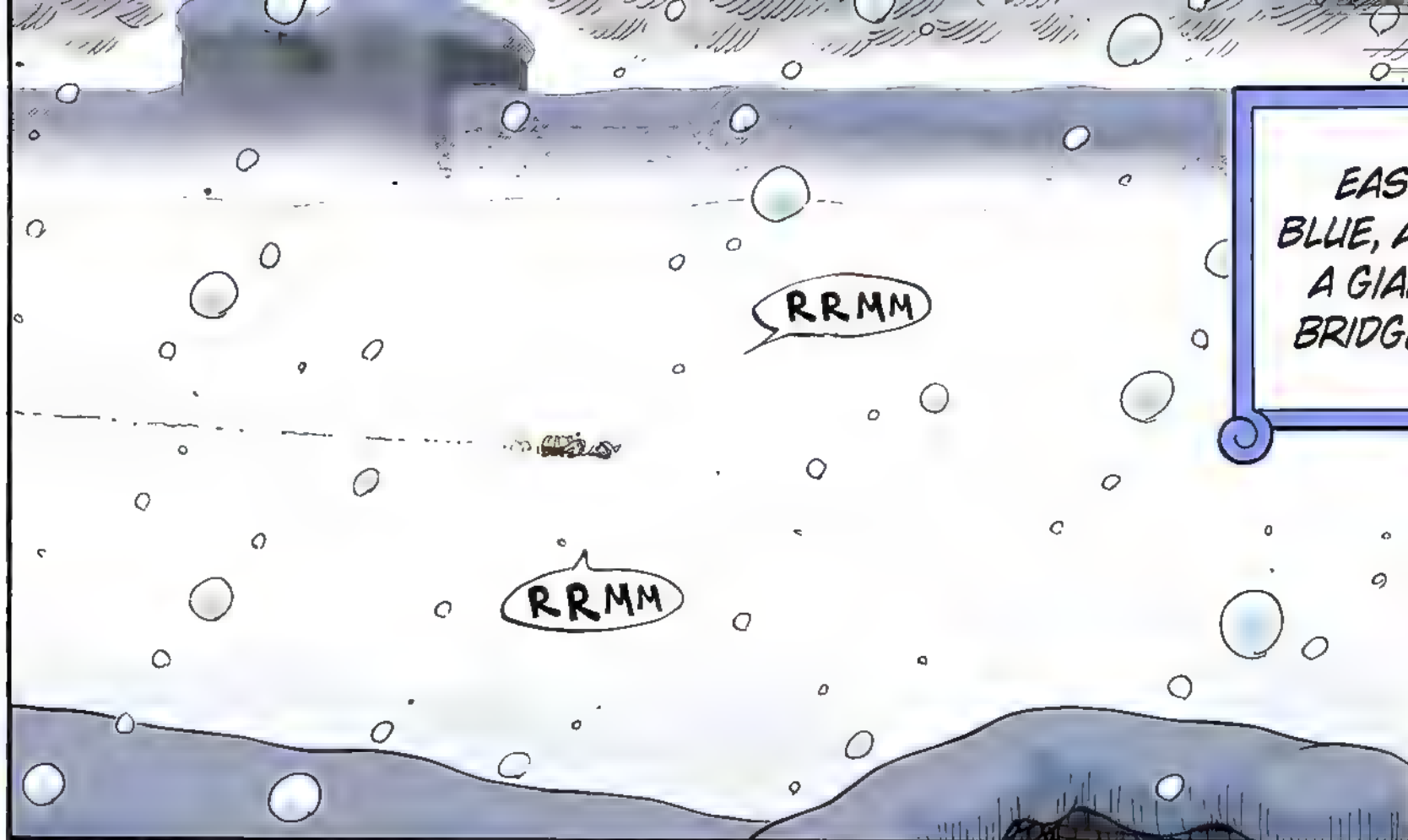


# Chapter 593:

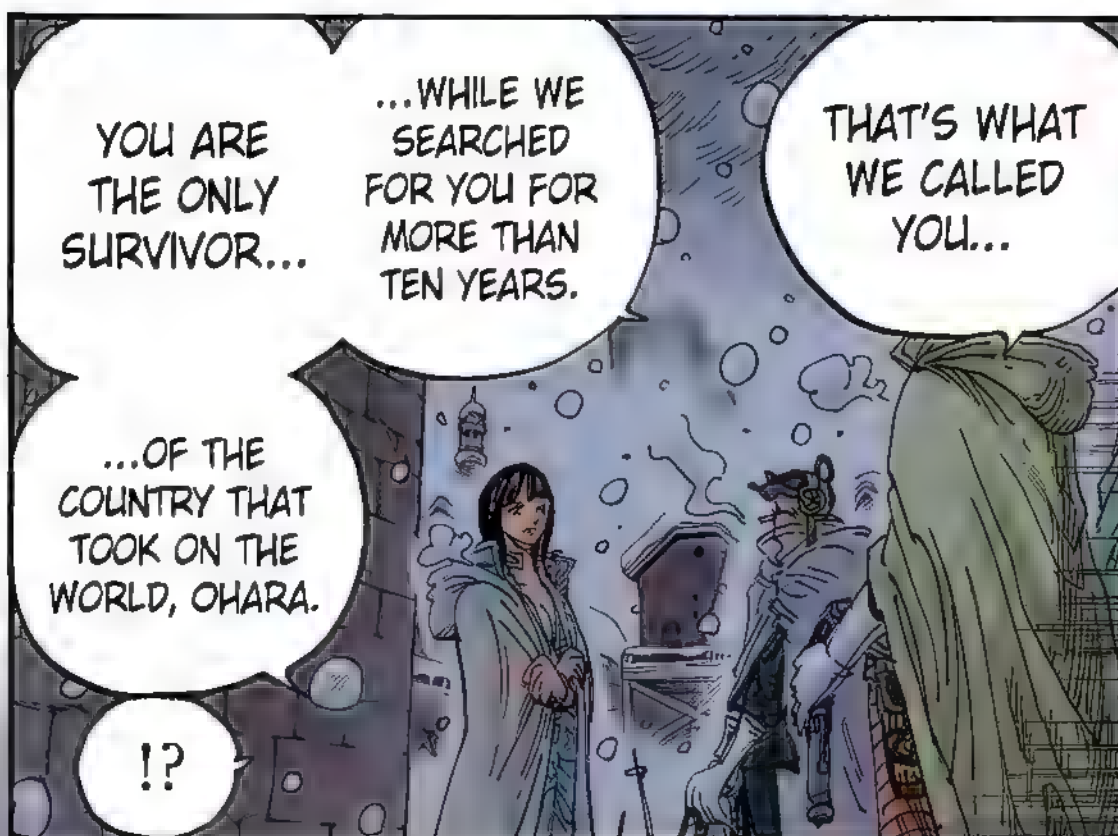
# NEWS







EAST  
BLUE, ATOP  
A GIANT  
BRIDGE...



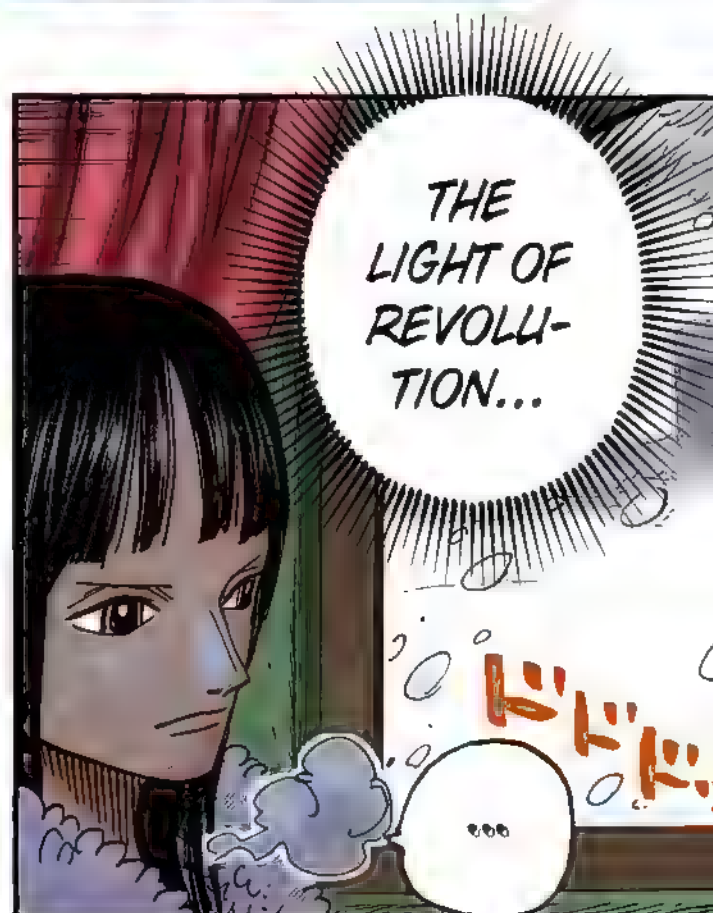
YOU ARE  
THE ONLY  
SURVIVOR...

...WHILE WE  
SEARCHED  
FOR YOU FOR  
MORE THAN  
TEN YEARS.

THAT'S WHAT  
WE CALLED  
YOU...

...OF THE  
COUNTRY THAT  
TOOK ON THE  
WORLD, OHARA.

!!?

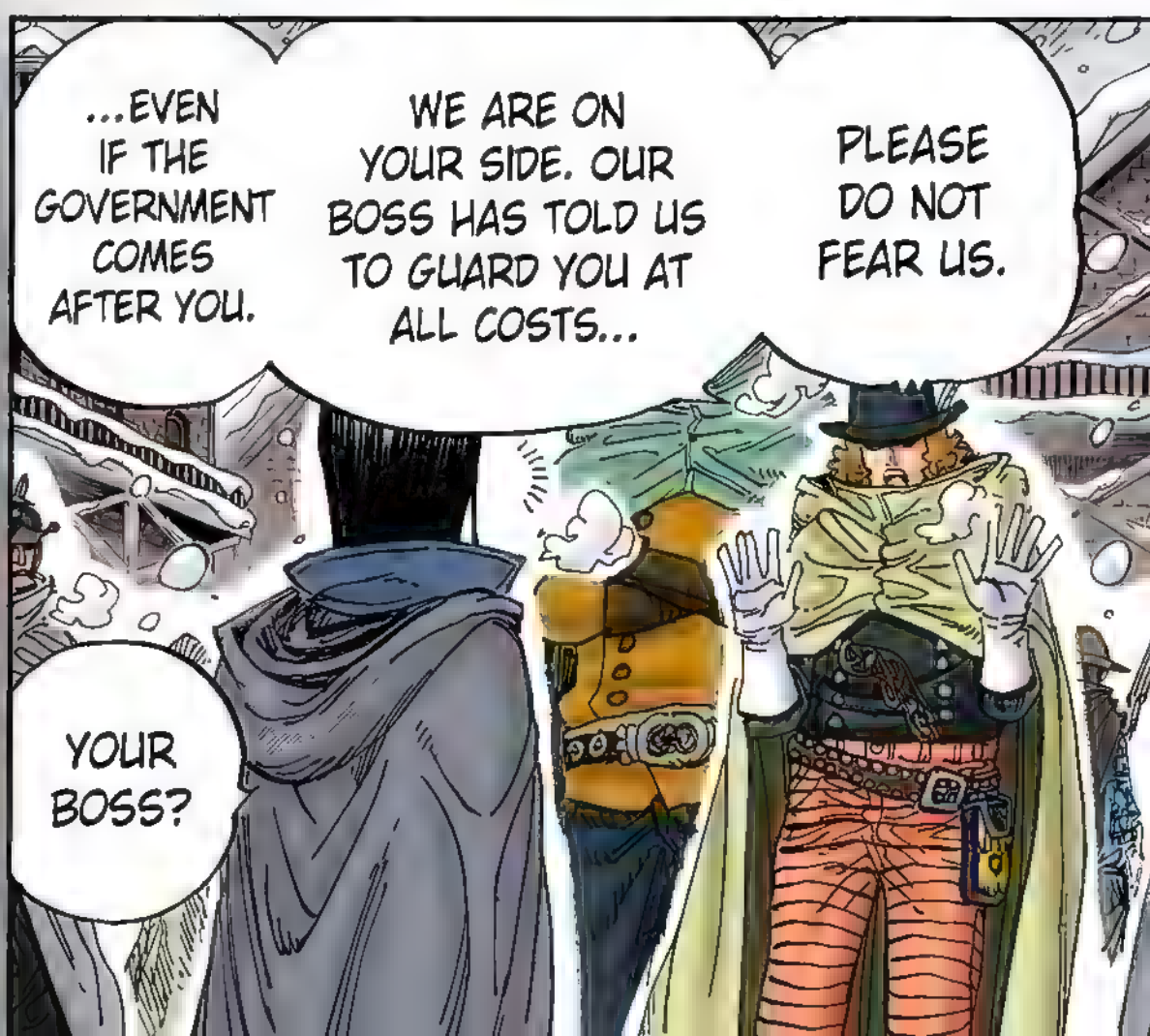


THE  
LIGHT OF  
REVOLU-  
TION...



THE SUPREME  
COMMANDER OF THE  
REVOLUTIONARY  
ARMY...

...DRAGON.



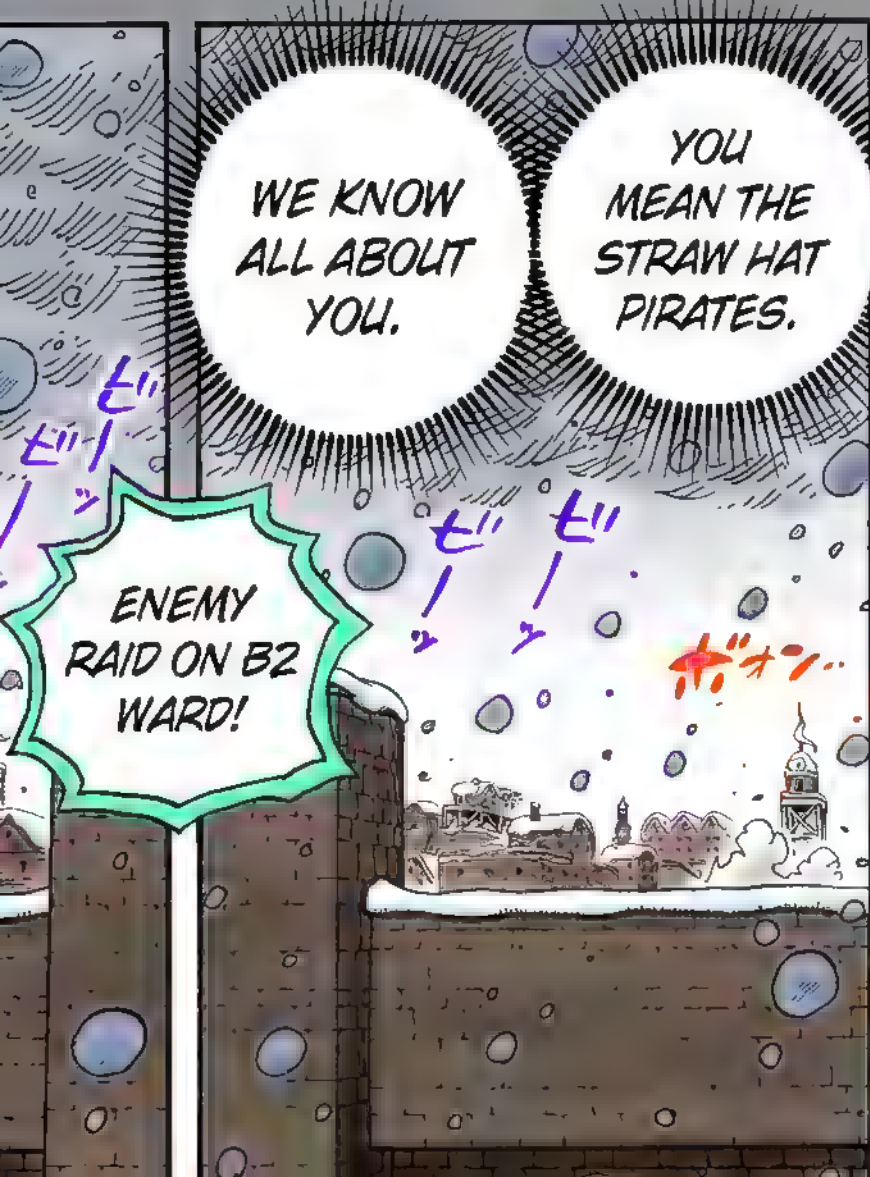
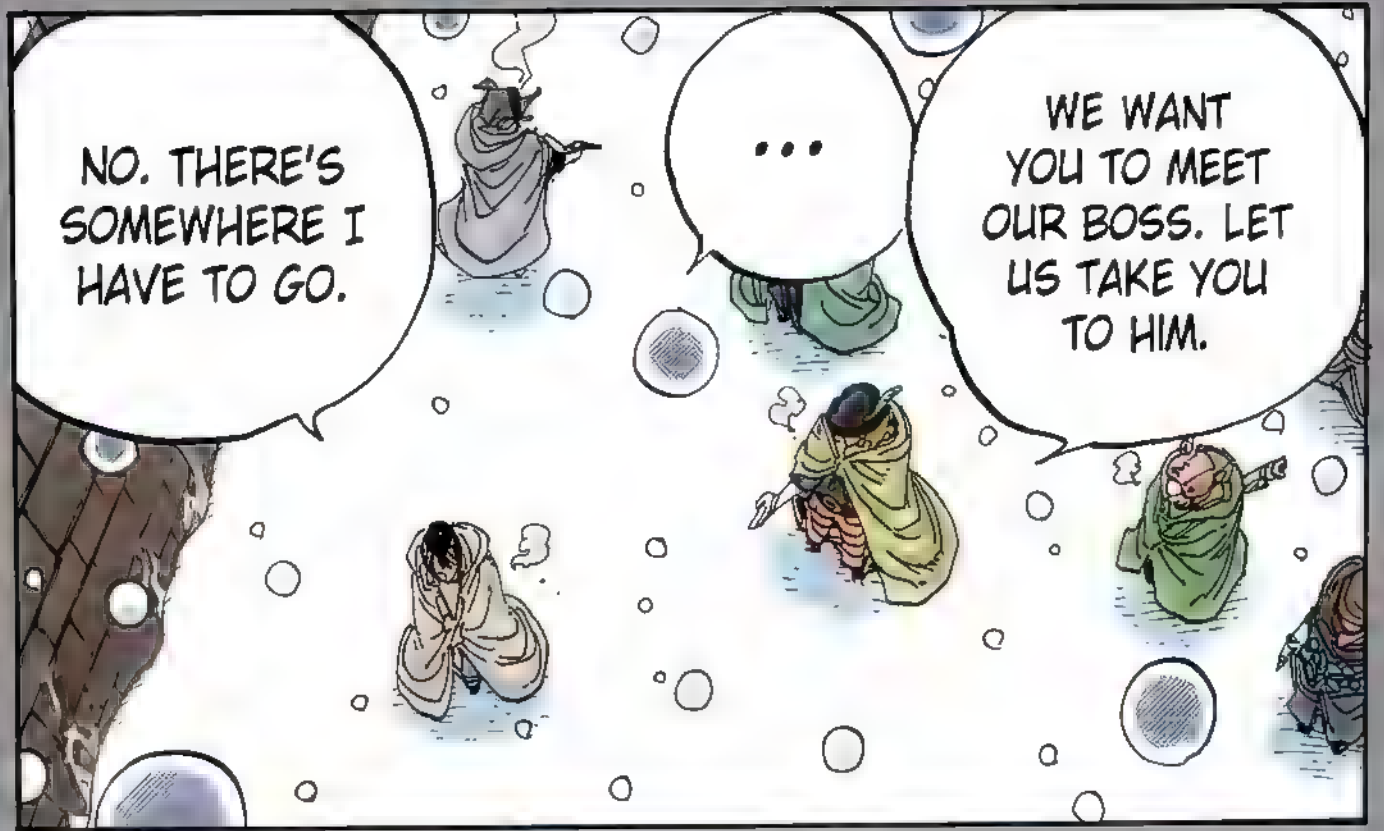
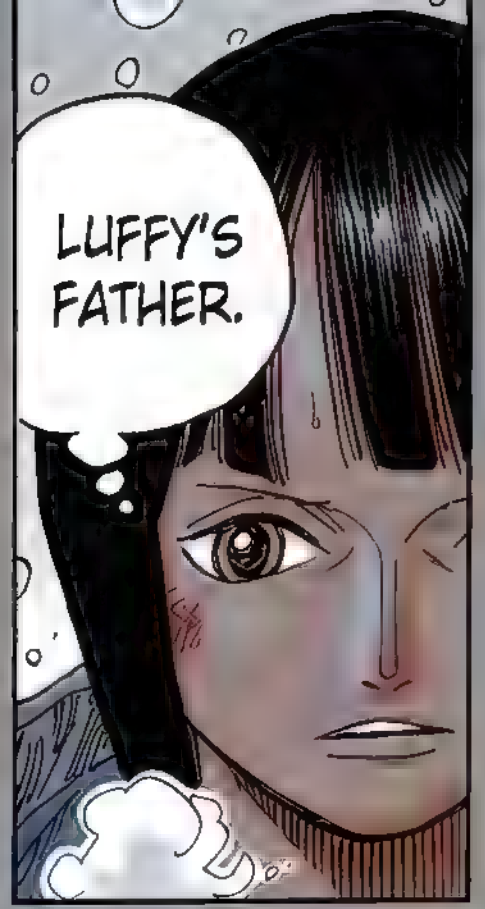
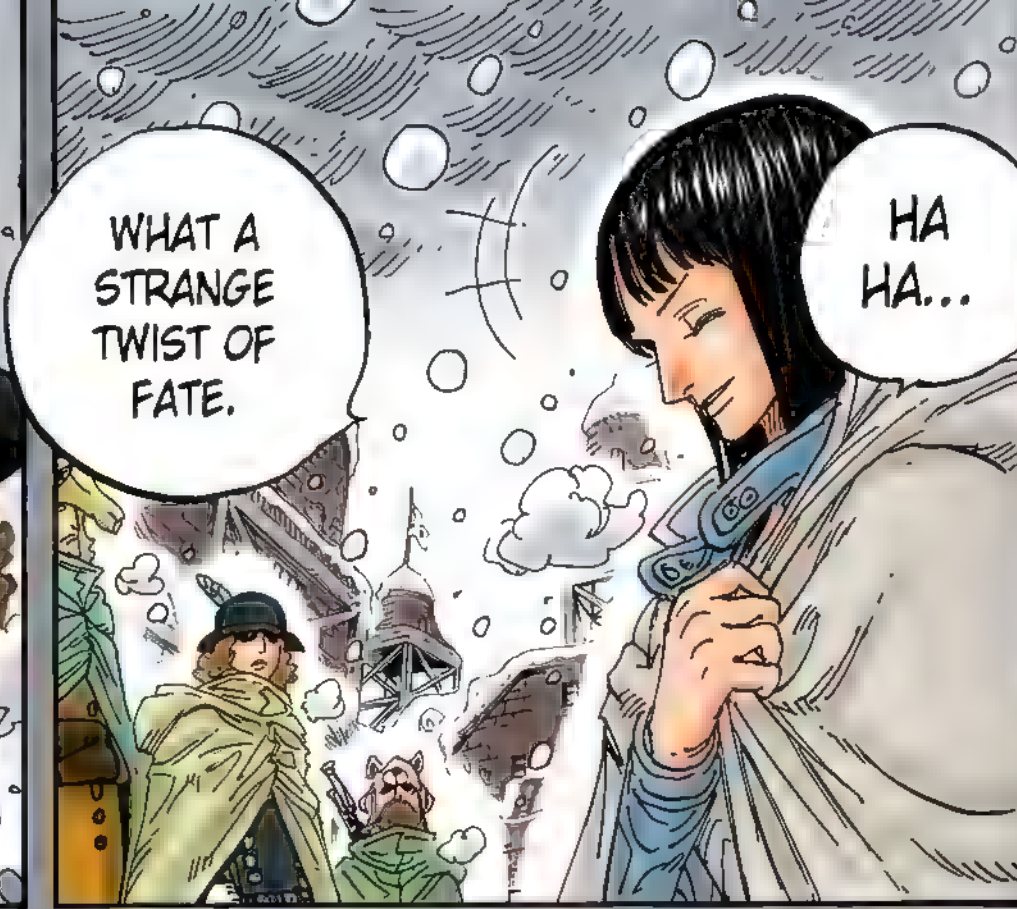
...EVEN  
IF THE  
GOVERNMENT  
COMES  
AFTER YOU.

WE ARE ON  
YOUR SIDE. OUR  
BOSS HAS TOLD US  
TO GUARD YOU AT  
ALL COSTS...

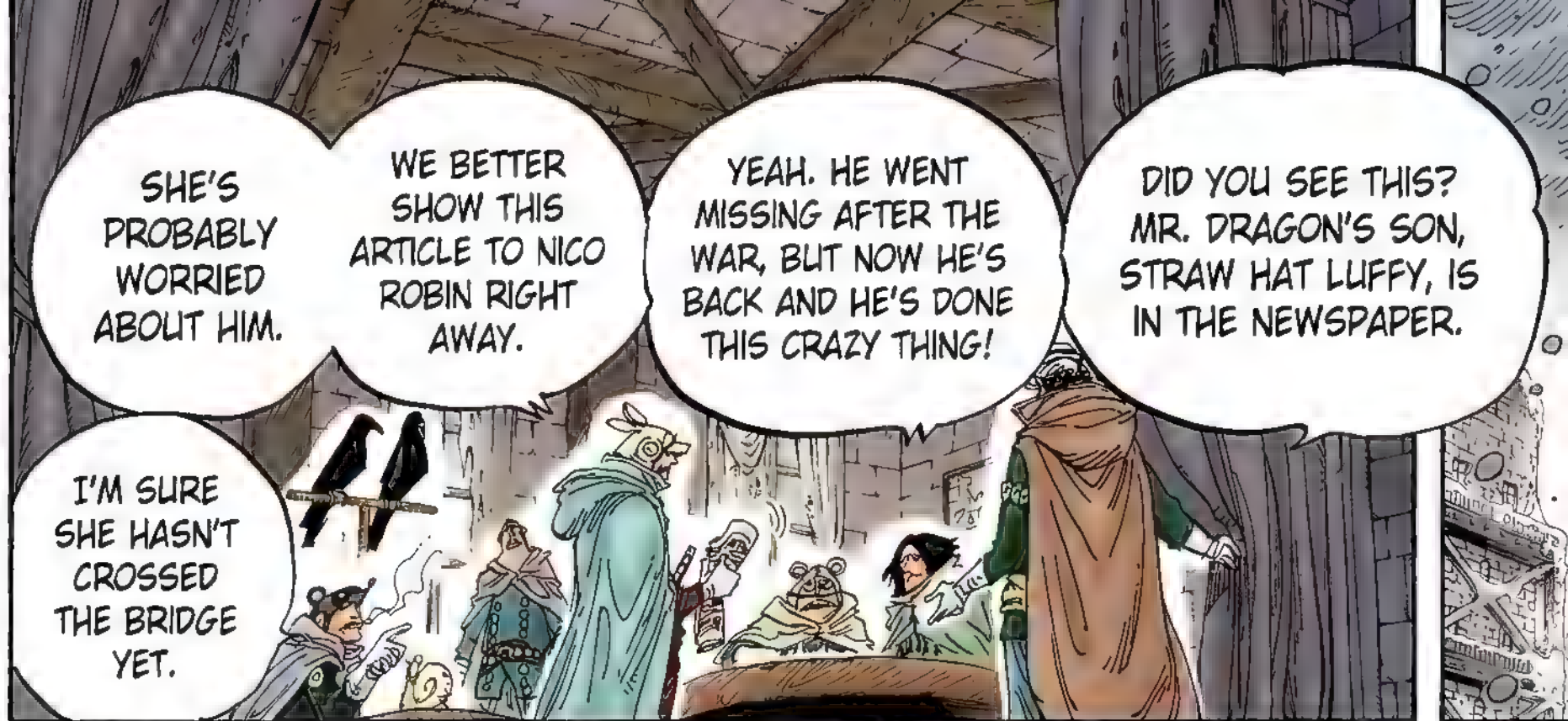
PLEASE  
DO NOT  
FEAR US.

YOUR  
BOSS?









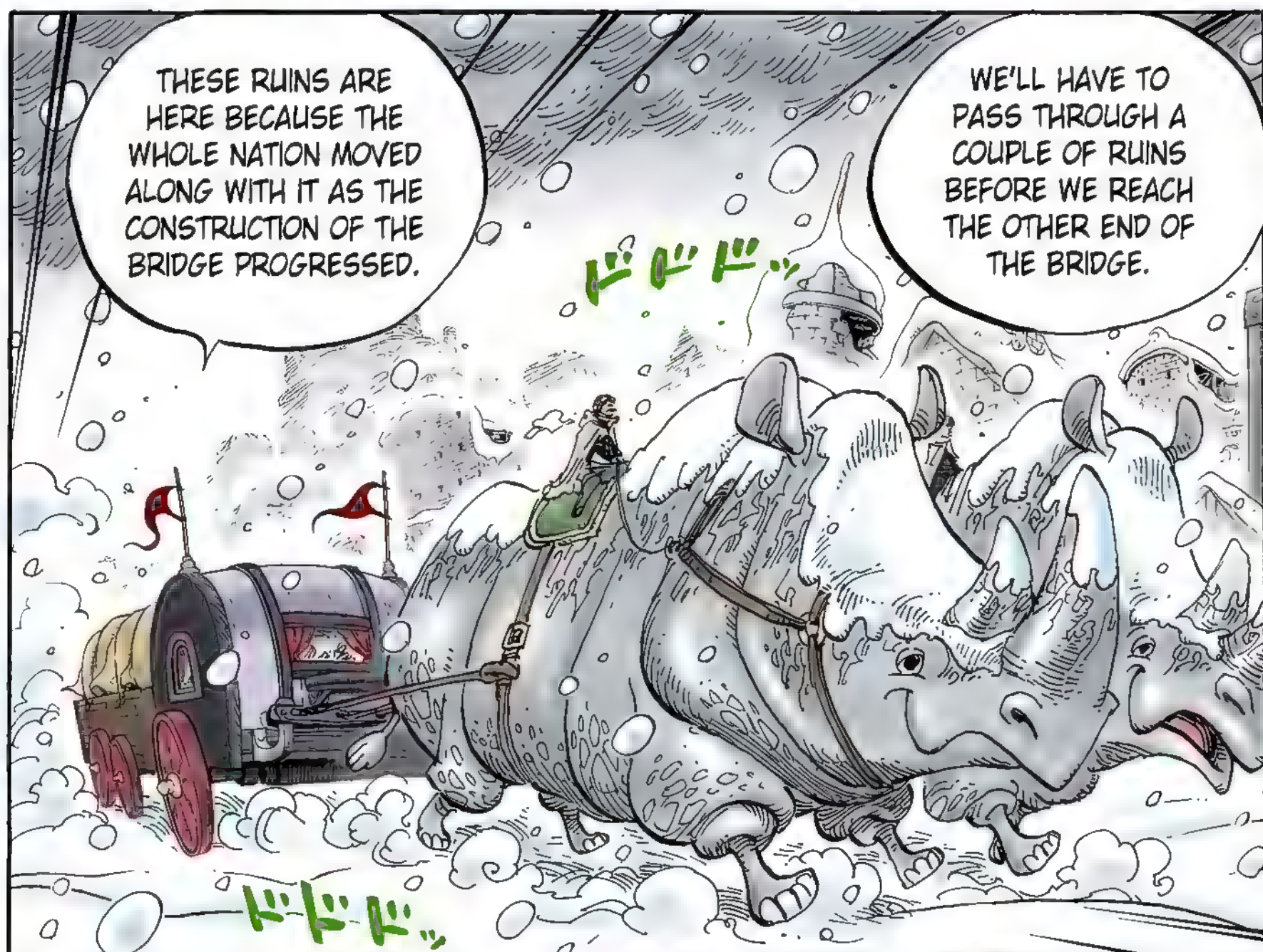
SHE'S PROBABLY WORRIED ABOUT HIM.

WE BETTER SHOW THIS ARTICLE TO NICO ROBIN RIGHT AWAY.

YEAH. HE WENT MISSING AFTER THE WAR, BUT NOW HE'S BACK AND HE'S DONE THIS CRAZY THING!

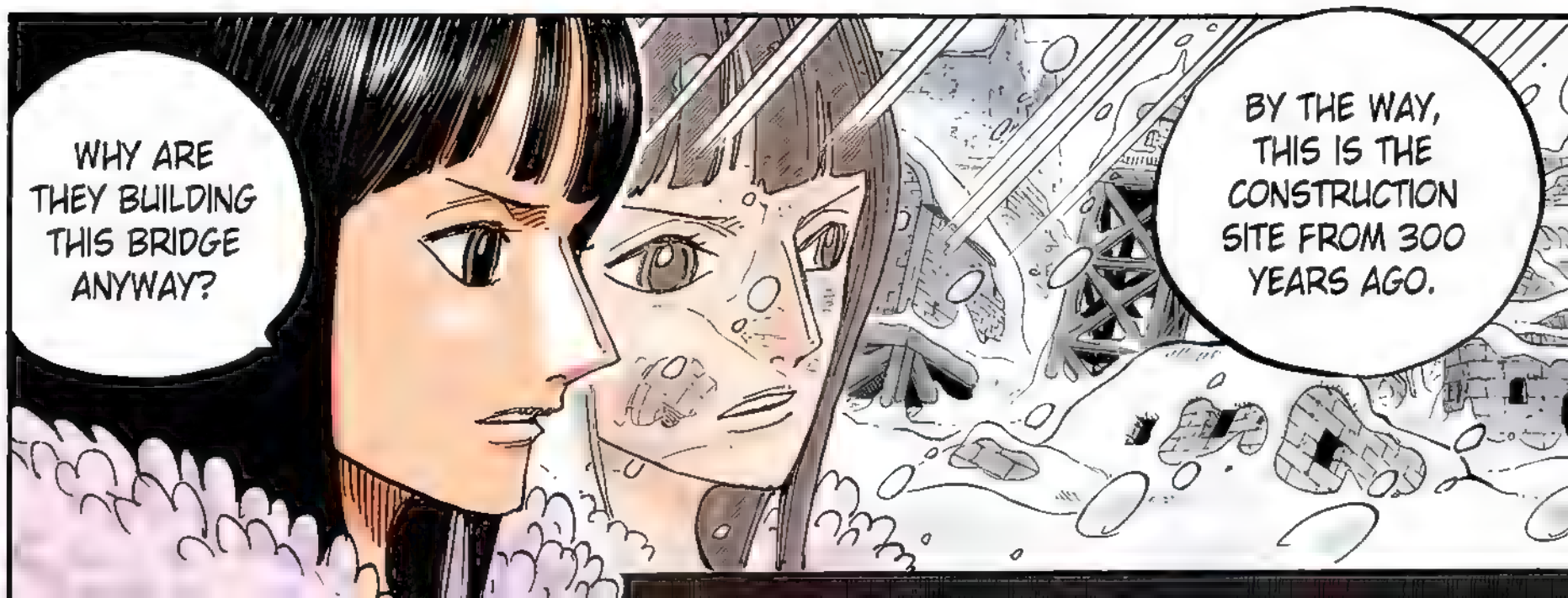
DID YOU SEE THIS? MR. DRAGON'S SON, STRAW HAT LUFFY, IS IN THE NEWSPAPER.

I'M SURE SHE HASN'T CROSSED THE BRIDGE YET.



THESE RUINS ARE HERE BECAUSE THE WHOLE NATION MOVED ALONG WITH IT AS THE CONSTRUCTION OF THE BRIDGE PROGRESSED.

WE'LL HAVE TO PASS THROUGH A COUPLE OF RUINS BEFORE WE REACH THE OTHER END OF THE BRIDGE.



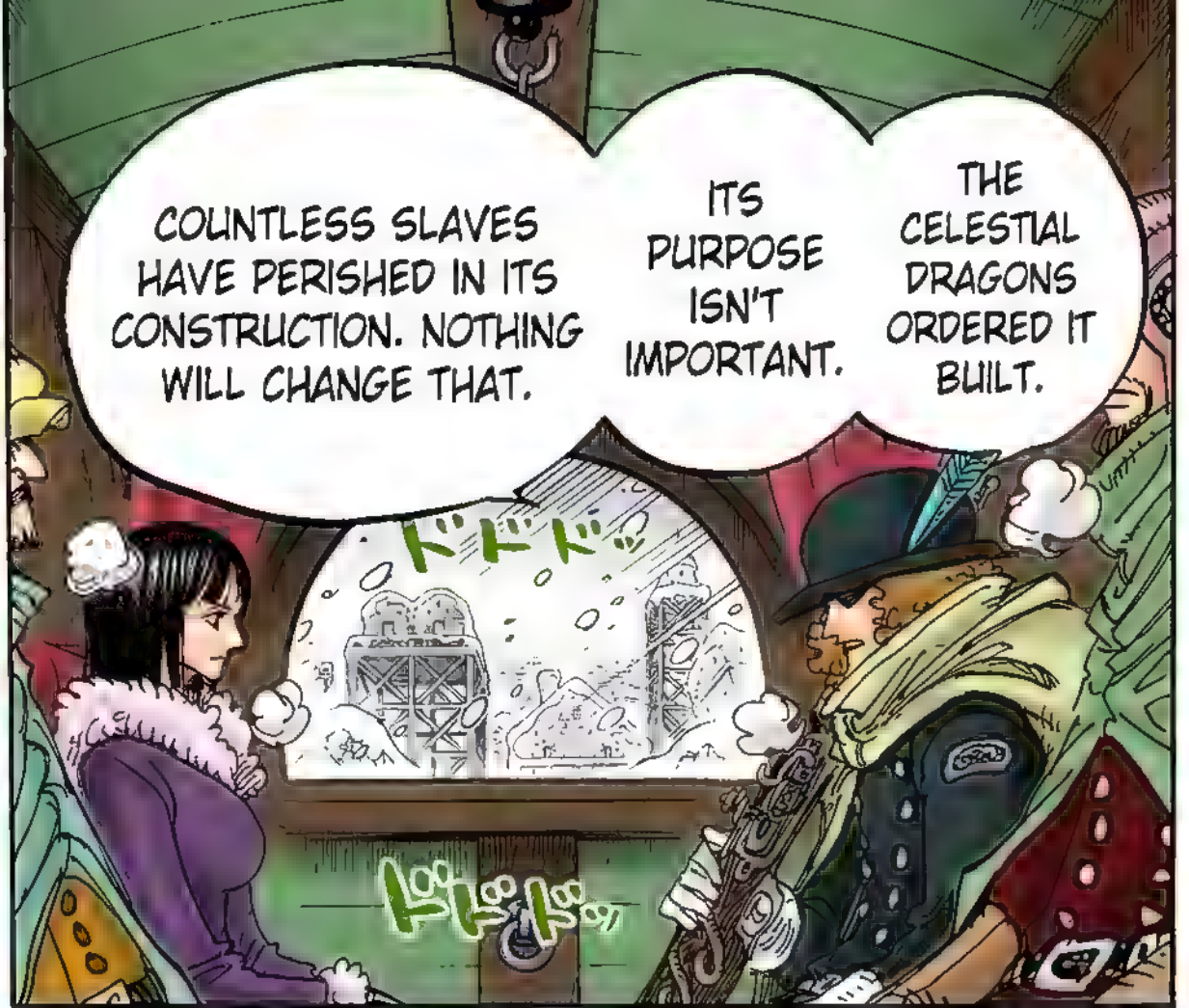
WHY ARE THEY BUILDING THIS BRIDGE ANYWAY?

BY THE WAY, THIS IS THE CONSTRUCTION SITE FROM 300 YEARS AGO.





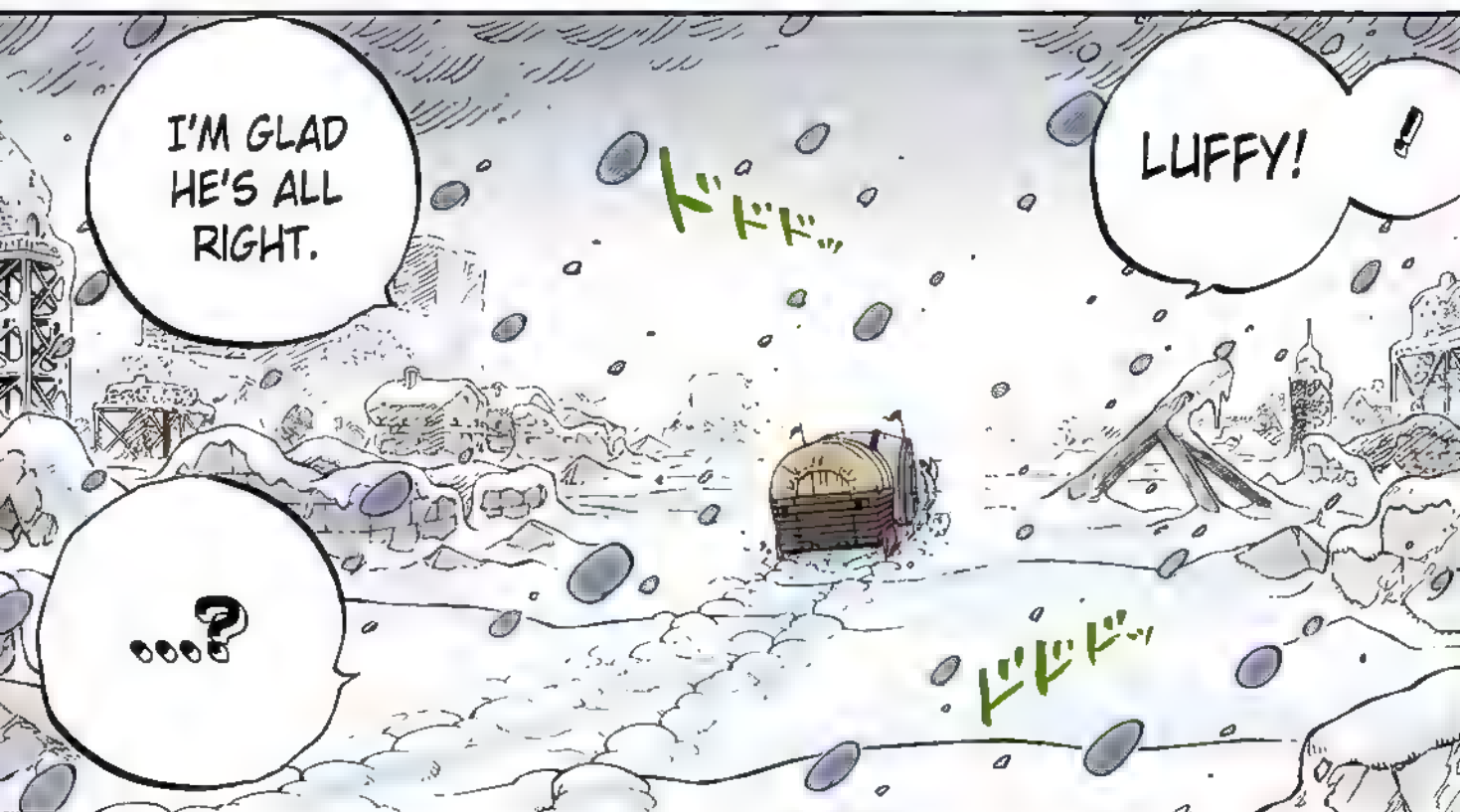
THANKS.



COUNTLESS SLAVES  
HAVE PERISHED IN ITS  
CONSTRUCTION. NOTHING  
WILL CHANGE THAT.

ITS  
PURPOSE  
ISN'T  
IMPORTANT.

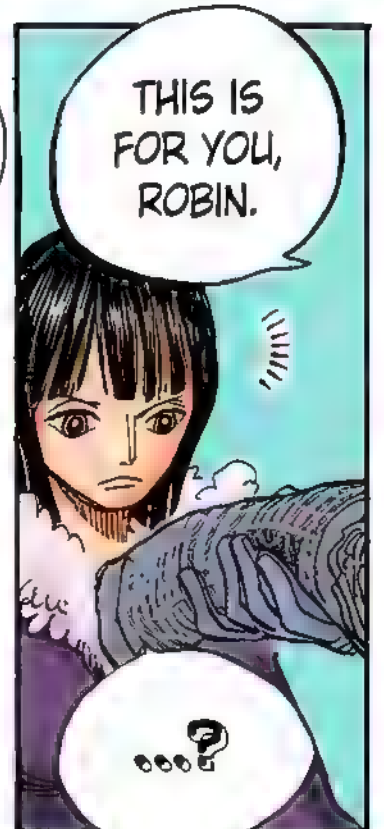
THE  
CELESTIAL  
DRAGONS  
ORDERED IT  
BUILT.



I'M GLAD  
HE'S ALL  
RIGHT.

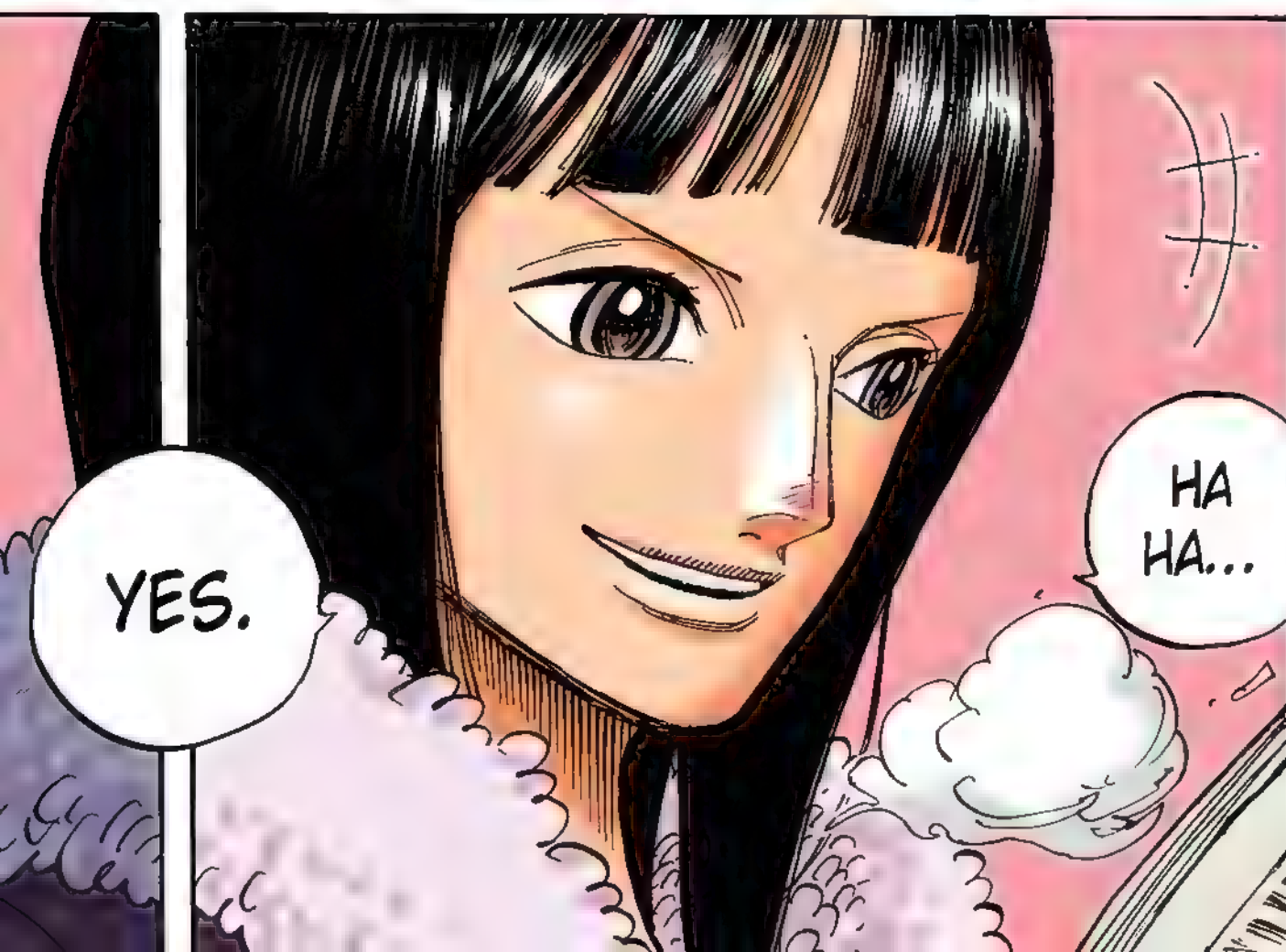
LUFFY!

...?



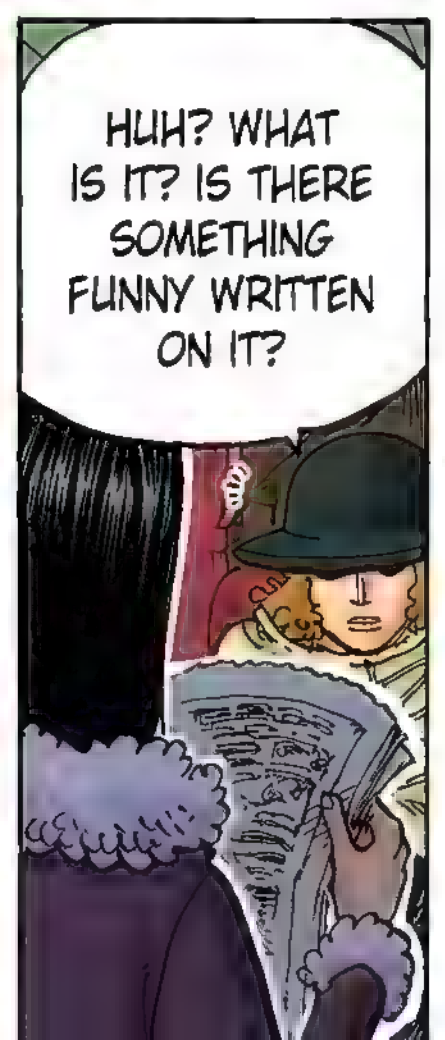
THIS IS  
FOR YOU,  
ROBIN.

...?



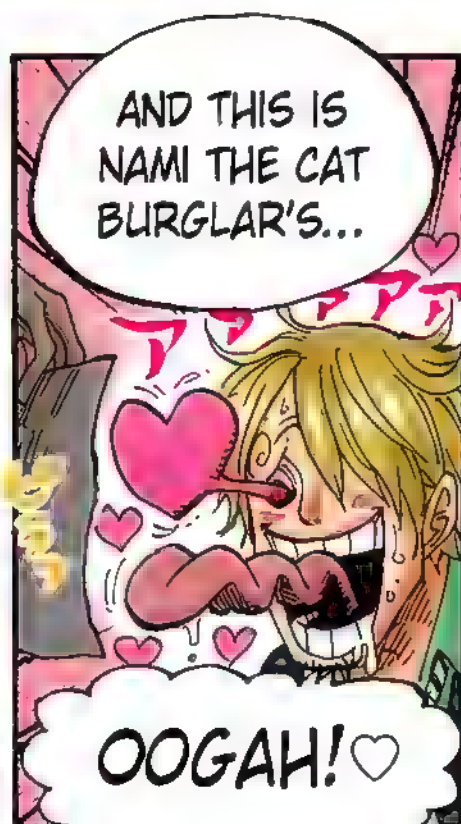
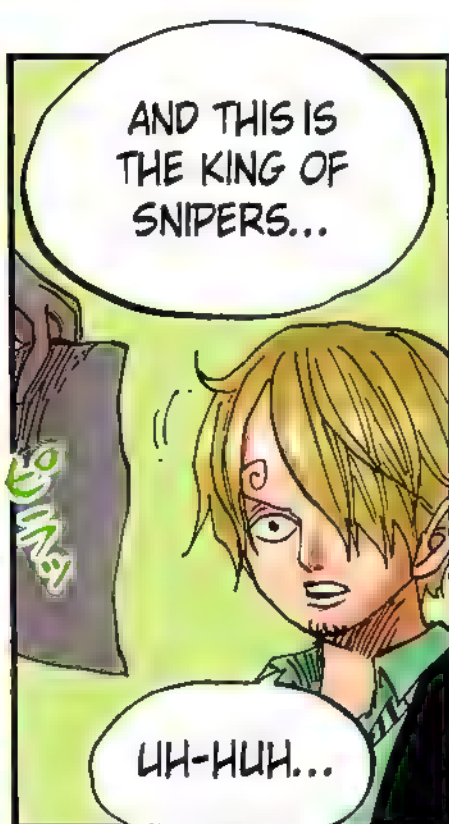
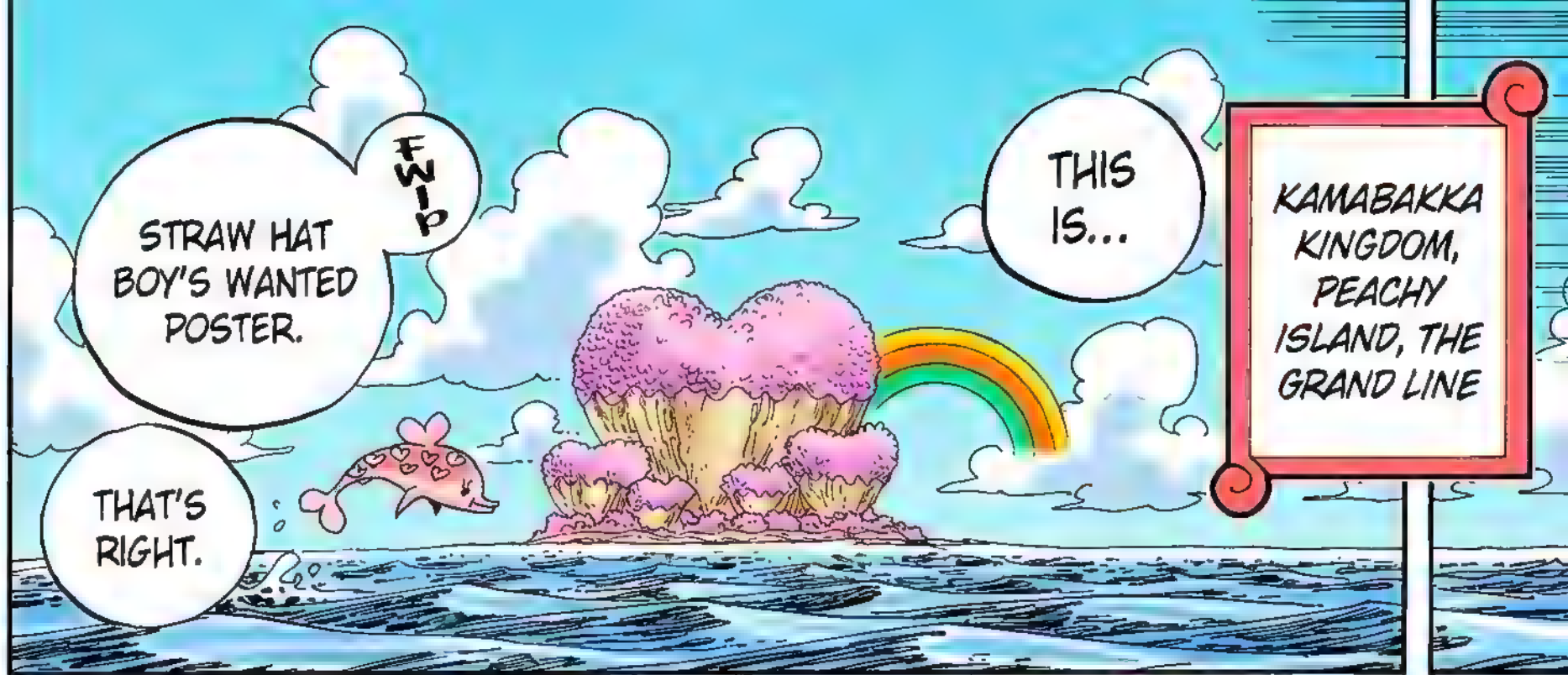
YES.

HA  
HA...

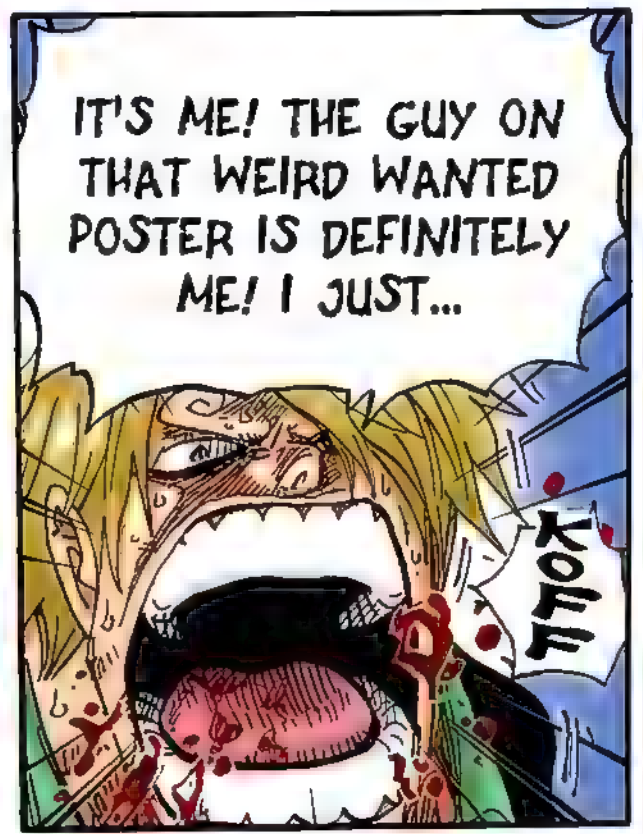


HUH? WHAT  
IS IT? IS THERE  
SOMETHING  
FUNNY WRITTEN  
ON IT?











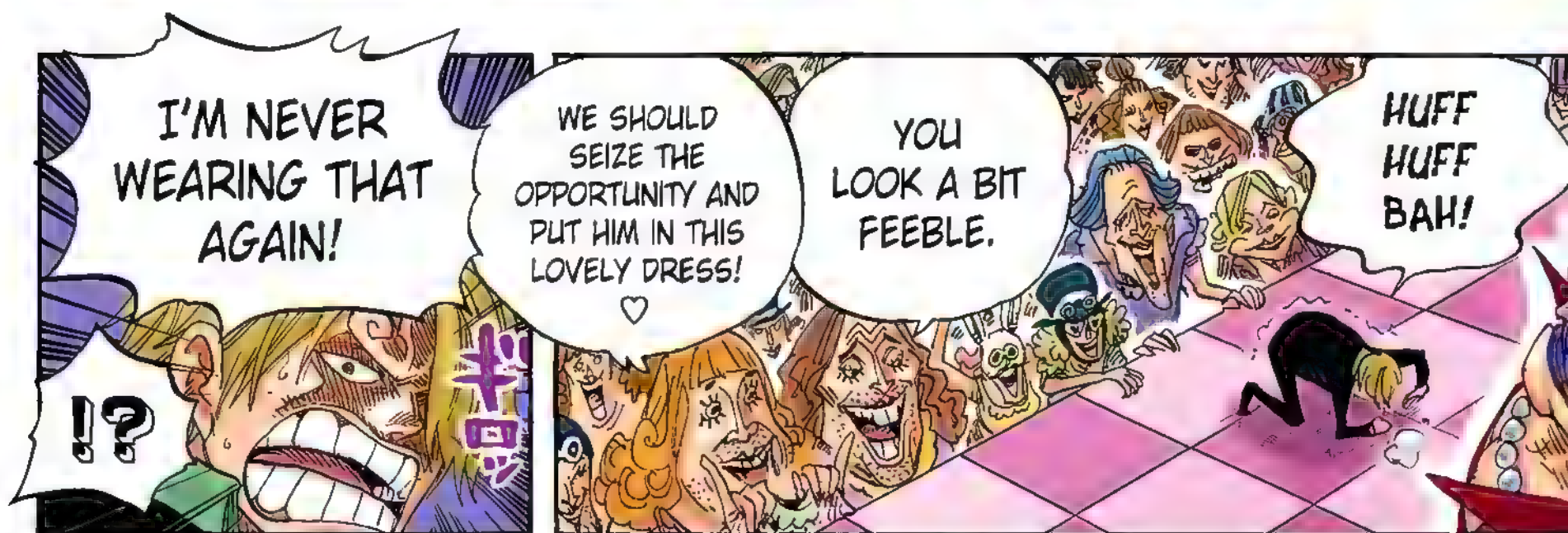


YOU WON'T?!  
YOU FAKED US  
OUT GOOD!

I WON'T  
LET YOU  
HAVE IT!!  
WAHOO!!

SHUT  
UP, YOU  
PUNKS!

IVA!  
♡



I'M NEVER  
WEARING THAT  
AGAIN!

WE SHOULD  
SEIZE THE  
OPPORTUNITY AND  
PUT HIM IN THIS  
LOVELY DRESS!

YOU  
LOOK A BIT  
FEEBLE.

HUFF  
HUFF  
BAH!

I CHAL-  
LENGE  
YOU TO A  
DUEL!

FINE, I'VE  
DECIDED TO  
BEHAVE LIKE  
THE PIRATE I  
AM AND STEAL  
YOUR SHIP.

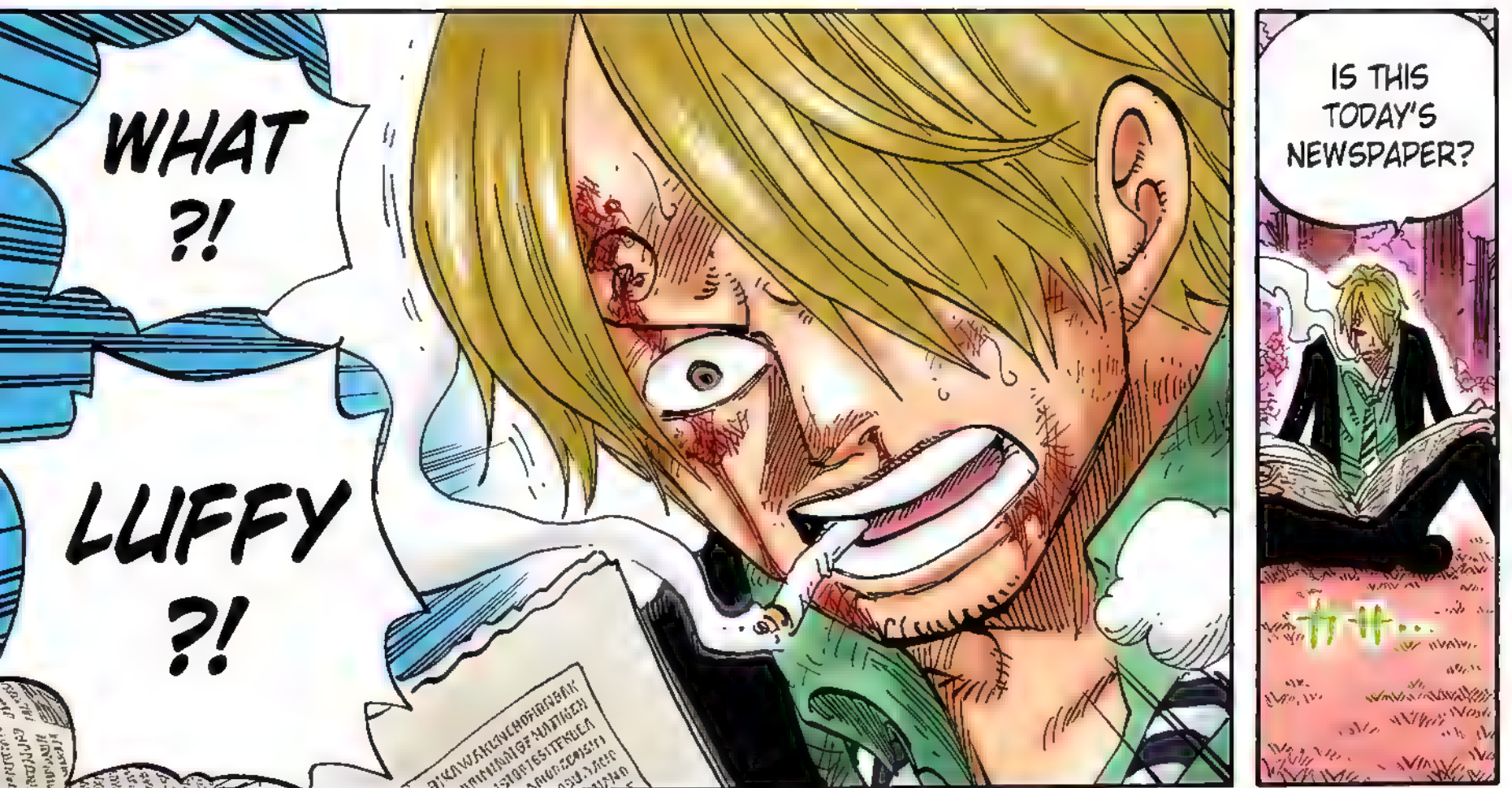
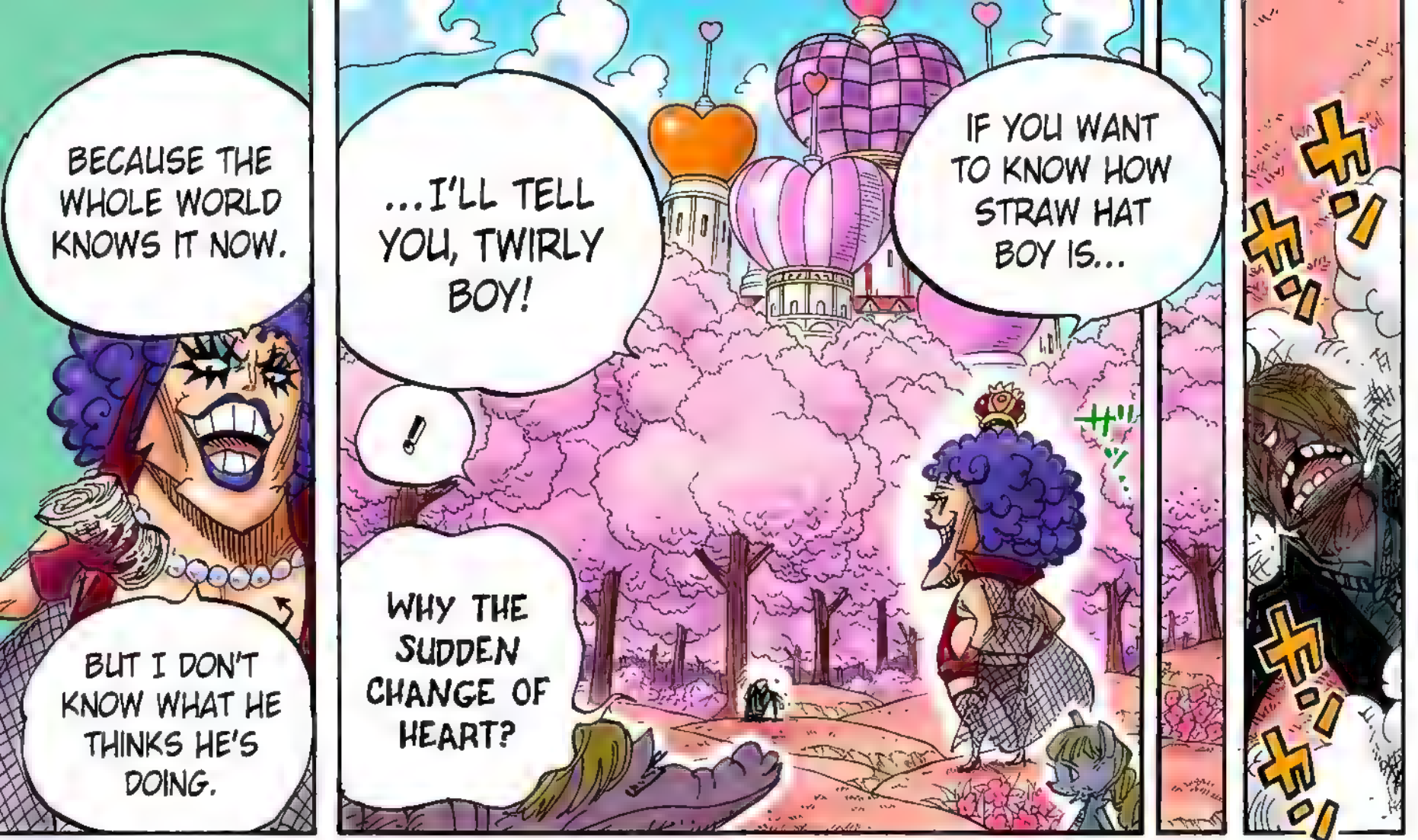
YOU'RE  
IVA,  
RIGHT?!

ALL  
RIGHT.

HUFF...  
HUFF...

I'M A MANLY MAN  
WHO LOVES THE  
LADIES!! SO STAY  
AWAY FROM ME!!







LOOKS LIKE  
THE WHOLE WORLD  
KNOWS YOUR  
BACKGROUND  
NOW, DRAGON.

ARE THE  
SOLDIERS OF THE  
REVOLUTIONARY  
ARMY SHAKEN UP?

THEY  
REVEALED  
HIS  
RELATION-  
SHIP TO  
GARP.

BALTIGO,  
ISLAND OF  
THE WHITE  
SAND, THE  
GRAND LINE

BUT YOU  
WERE THE LAST  
PERSON I  
EXPECTED TO FIND  
HIM WITH.

I DON'T  
MIND. LUFFY  
ISN'T A CHILD  
ANYMORE.

HAH... SEEMS  
LIKE THEY'RE  
HEARTENED TO  
LEARN THAT THEIR  
MYSTERIOUS  
BOSS IS A HUMAN  
BEING WITH A  
SOUL.

IT'S A TWIST OF  
FATE. HA HA!

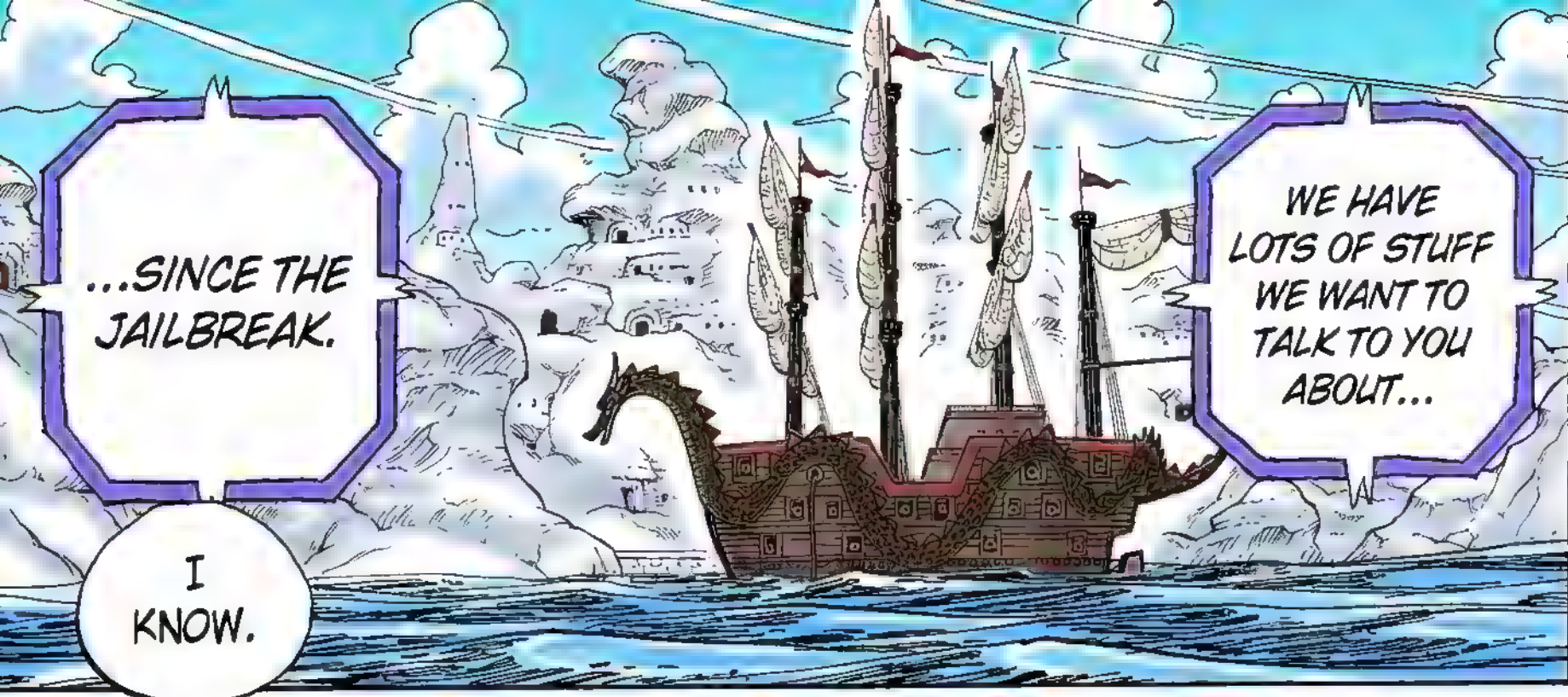
WHITE TRANSPONDER  
SNAIL (RARE)  
(EMITS A PSIONIC WAVE  
THAT PREVENTS  
WIRETAPPING)

ANYWAY,  
INAZUMA  
AND I...

DOING SUCH  
CRAZY  
THINGS... THE  
APPLE DIDN'T  
FALL FAR FROM  
THE TREE.

DID YOU SEE THE  
PAPER TODAY?  
STRAW HAT BOY  
NEVER CEASES TO  
AMAZE ME!

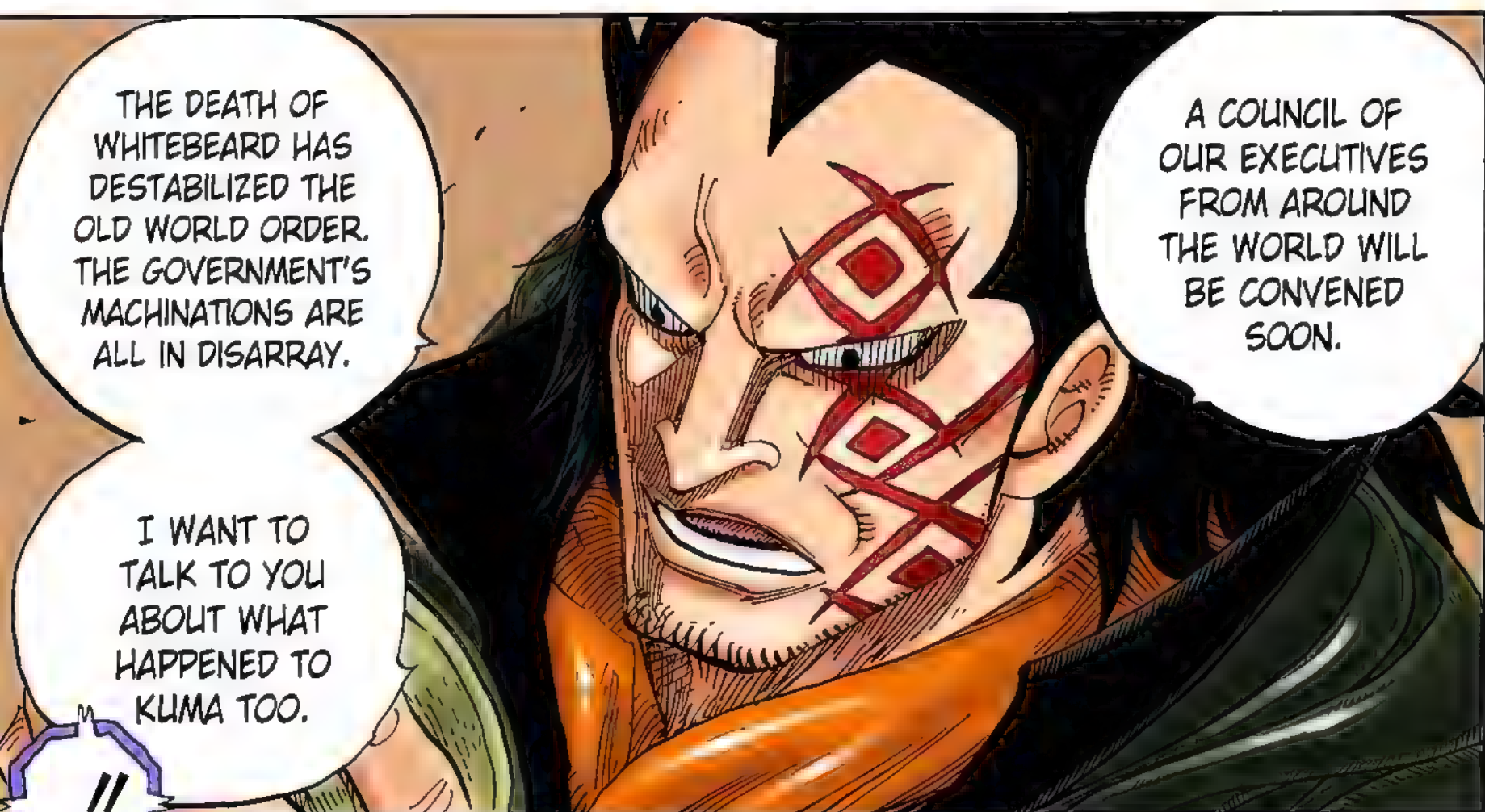




...SINCE THE  
JAILBREAK.

I  
KNOW.

WE HAVE  
LOTS OF STUFF  
WE WANT TO  
TALK TO YOU  
ABOUT...

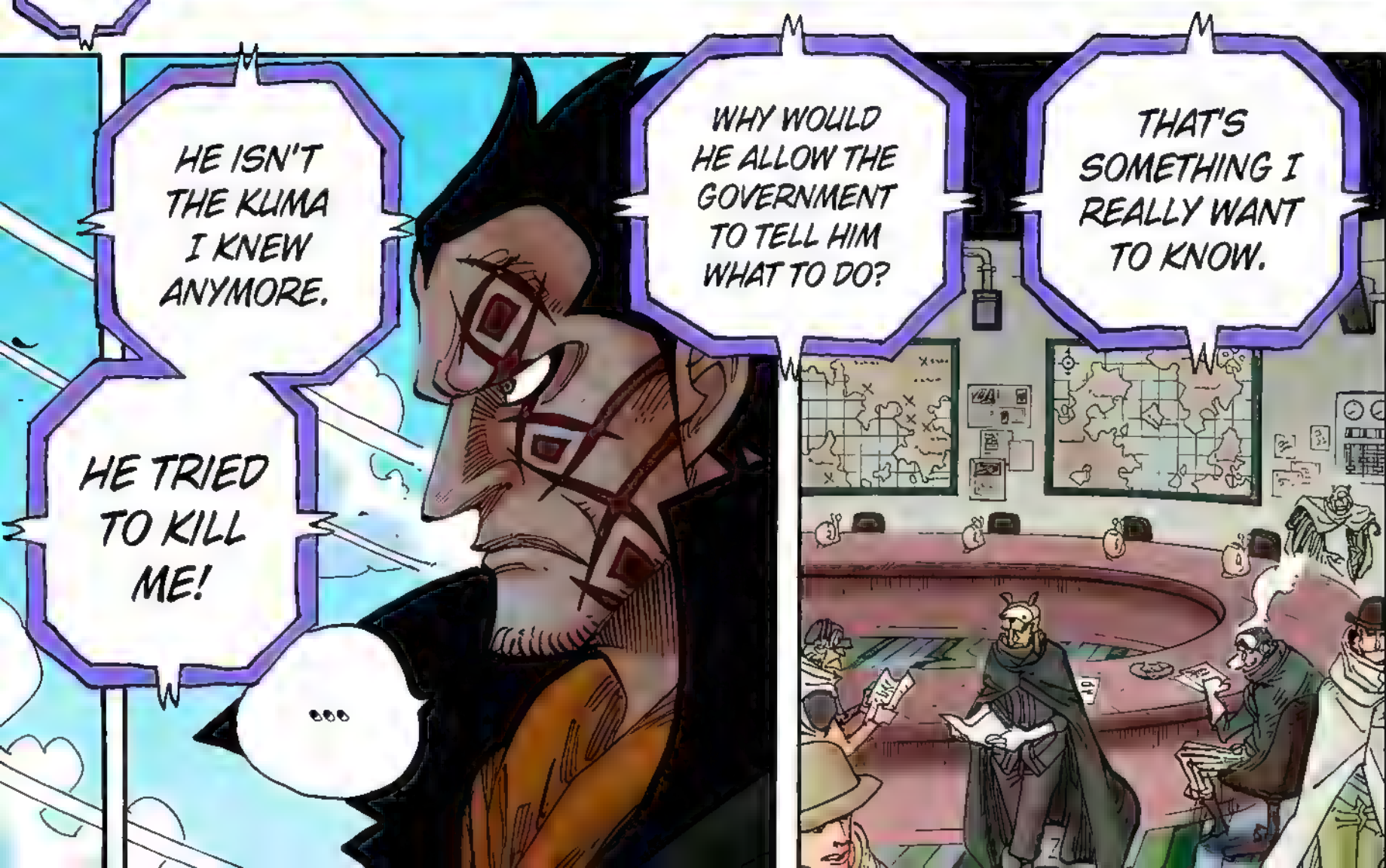


THE DEATH OF  
WHITEBEARD HAS  
DESTABILIZED THE  
OLD WORLD ORDER.  
THE GOVERNMENT'S  
MACHINATIONS ARE  
ALL IN DISARRAY.

I WANT TO  
TALK TO YOU  
ABOUT WHAT  
HAPPENED TO  
KUMA TOO.

A COUNCIL OF  
OUR EXECUTIVES  
FROM AROUND  
THE WORLD WILL  
BE CONVENED  
SOON.

!!



HE ISN'T  
THE KUMA  
I KNEW  
ANYMORE.

WHY WOULD  
HE ALLOW THE  
GOVERNMENT  
TO TELL HIM  
WHAT TO DO?

THAT'S  
SOMETHING I  
REALLY WANT  
TO KNOW.

HE TRIED  
TO KILL  
ME!

...



THE  
ANCHOR  
POINT OF  
THOUSAND  
SUNNY

SABAODY  
ARCHIPELAGO,  
THE GRAND  
LINE

THE NAVY  
WILL PAY  
WELL FOR IT!

IT'S STRAW HAT  
LUFFY'S SHIP, RIGHT?  
HE'S THE SON OF  
DRAGON THE  
REVOLUTIONARY!

GIVE  
US THAT  
SHIP!

NO. 44  
GROVE

NOBODY  
SAID THAT!  
GIVE US THE  
SHIP, FOOL!

WHAT?  
HANDSOME?

HUFF

WE'RE  
ALL IN THE  
SAME TRADE  
HERE!

HUFF...  
HUFF

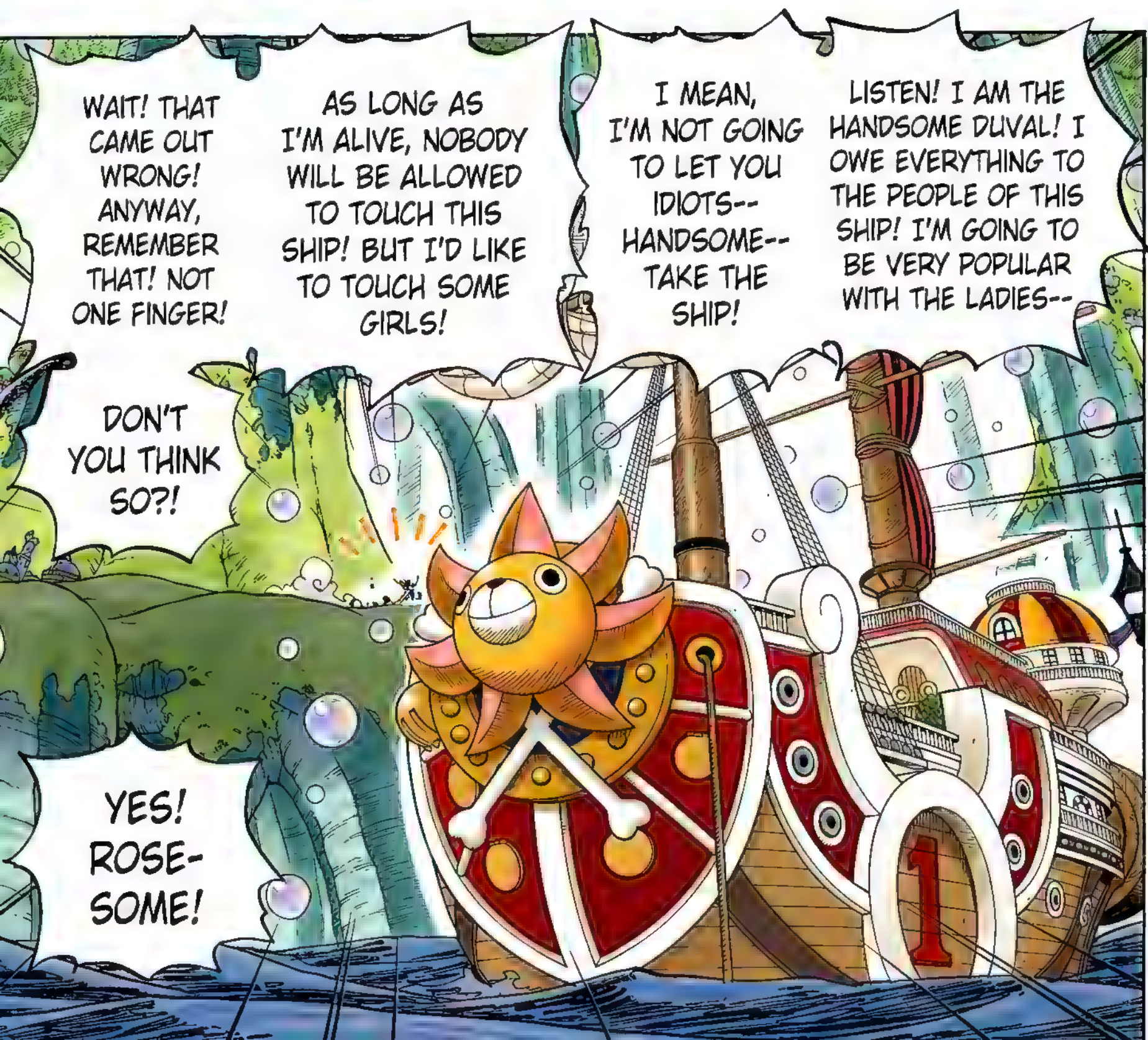
GIVE IT TO US  
AND WE'LL SPLIT  
THE MONEY WITH  
YOU, FLYING FISH  
RIDERS!





I'M NOT  
GIVING  
YOU ANY-  
THING!!

URGH  
!!



WAIT! THAT  
CAME OUT  
WRONG!  
ANYWAY,  
REMEMBER  
THAT! NOT  
ONE FINGER!

AS LONG AS  
I'M ALIVE, NOBODY  
WILL BE ALLOWED  
TO TOUCH THIS  
SHIP! BUT I'D LIKE  
TO TOUCH SOME  
GIRLS!

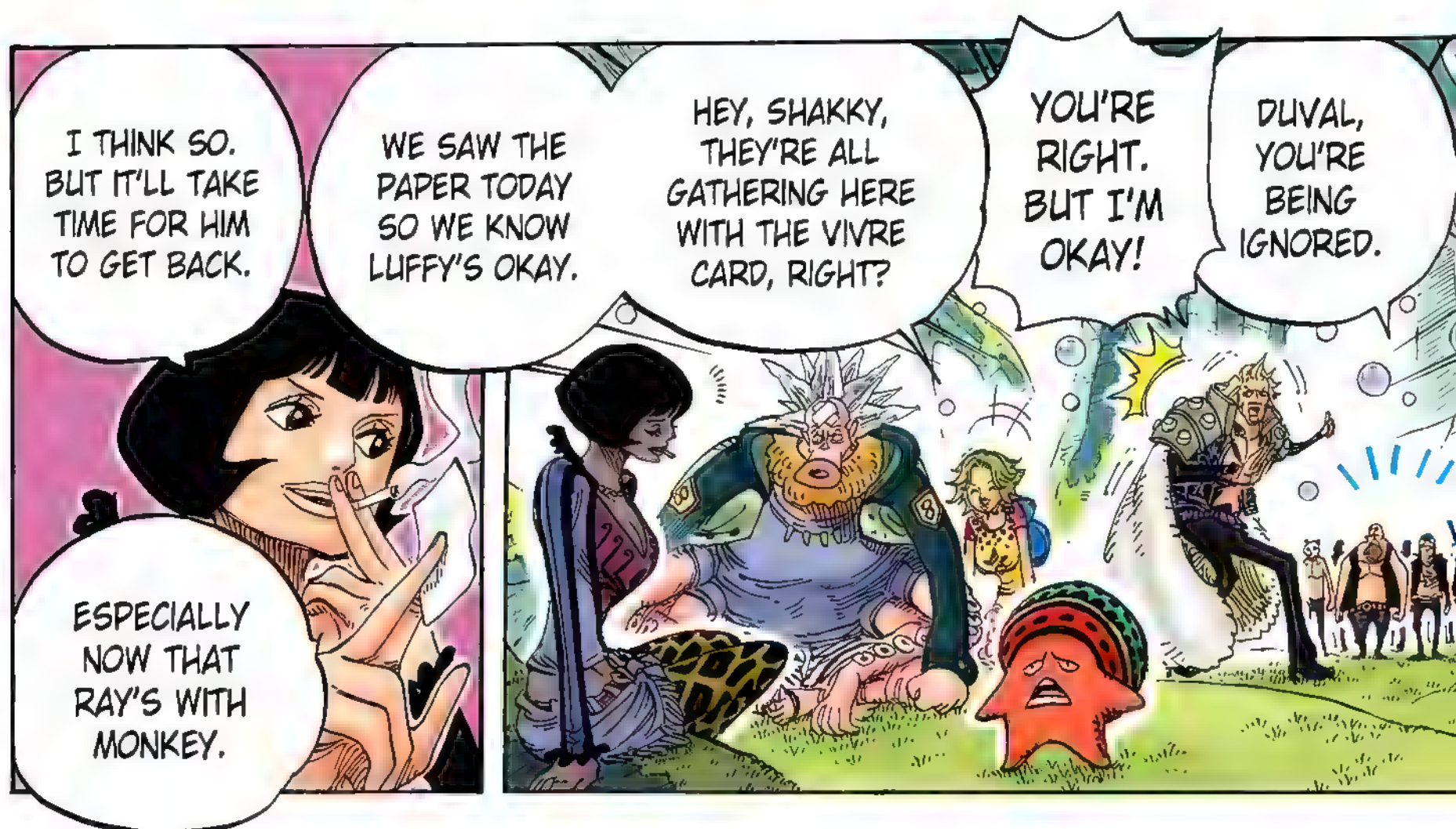
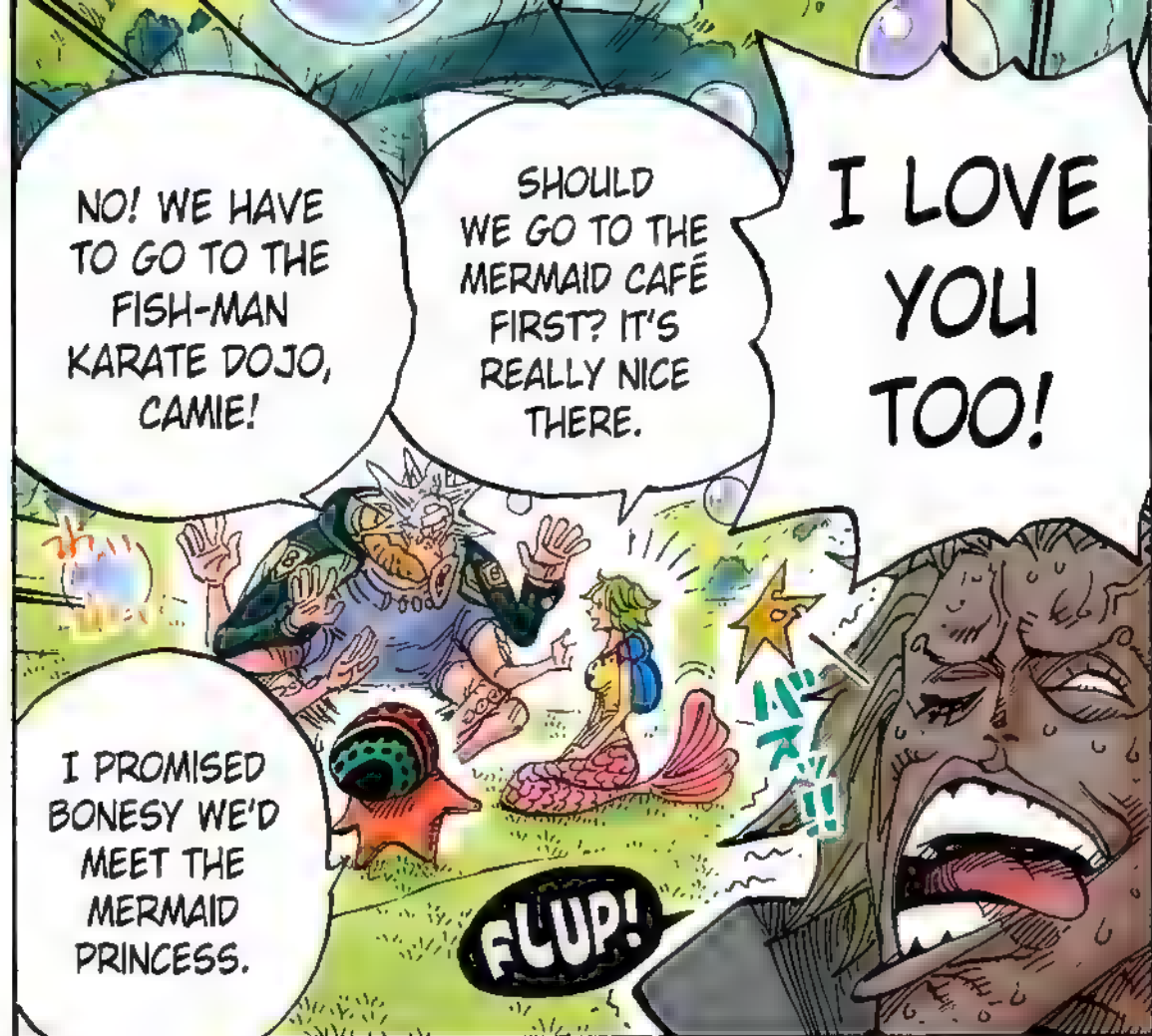
I MEAN,  
I'M NOT GOING  
TO LET YOU  
IDIOTS--  
HANDSOME--  
TAKE THE  
SHIP!

LISTEN! I AM THE  
HANDSOME DUVAL! I  
OWE EVERYTHING TO  
THE PEOPLE OF THIS  
SHIP! I'M GOING TO  
BE VERY POPULAR  
WITH THE LADIES--

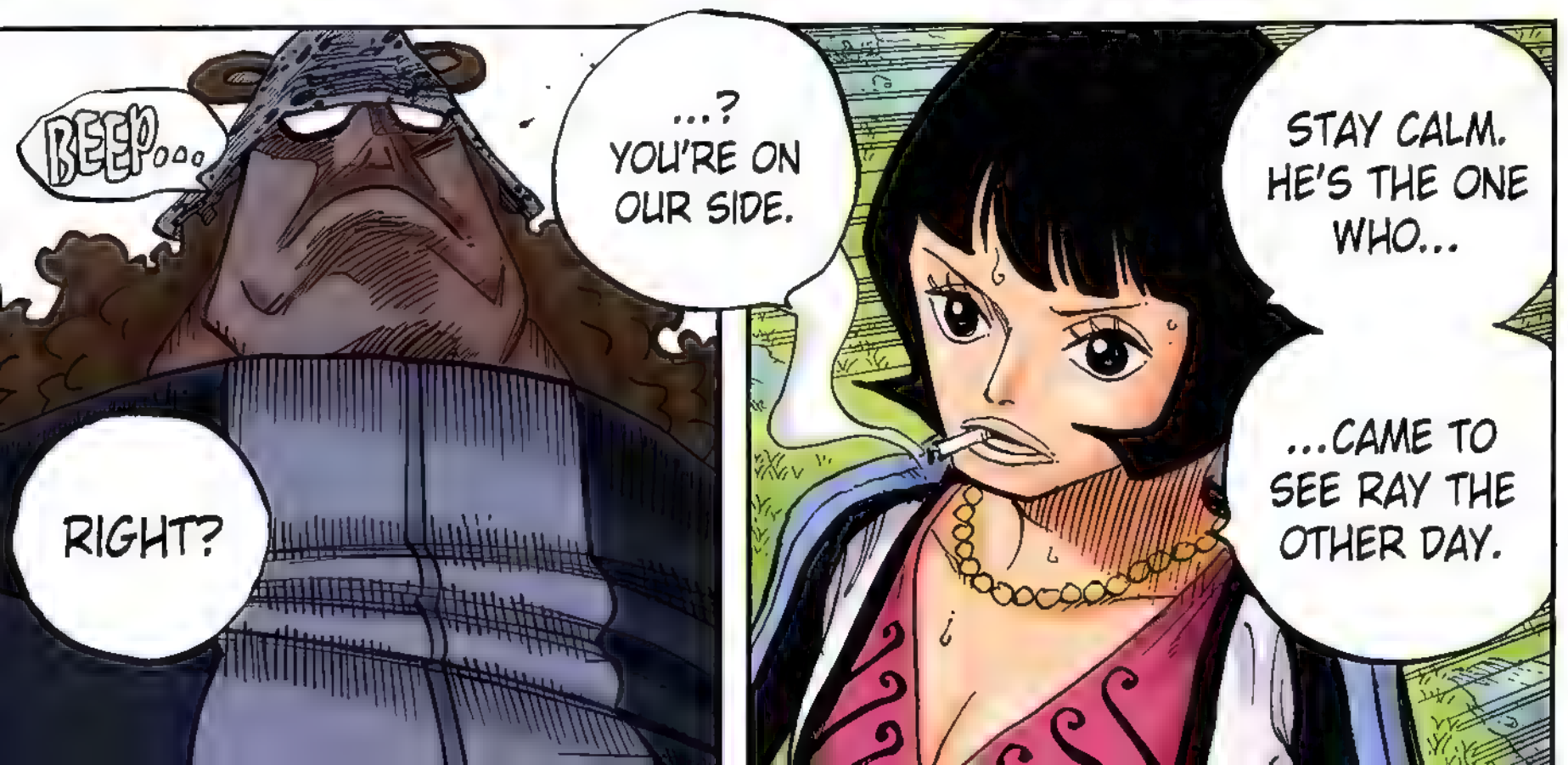
DON'T  
YOU THINK  
SO?!

YES!  
ROSE-  
SOME!

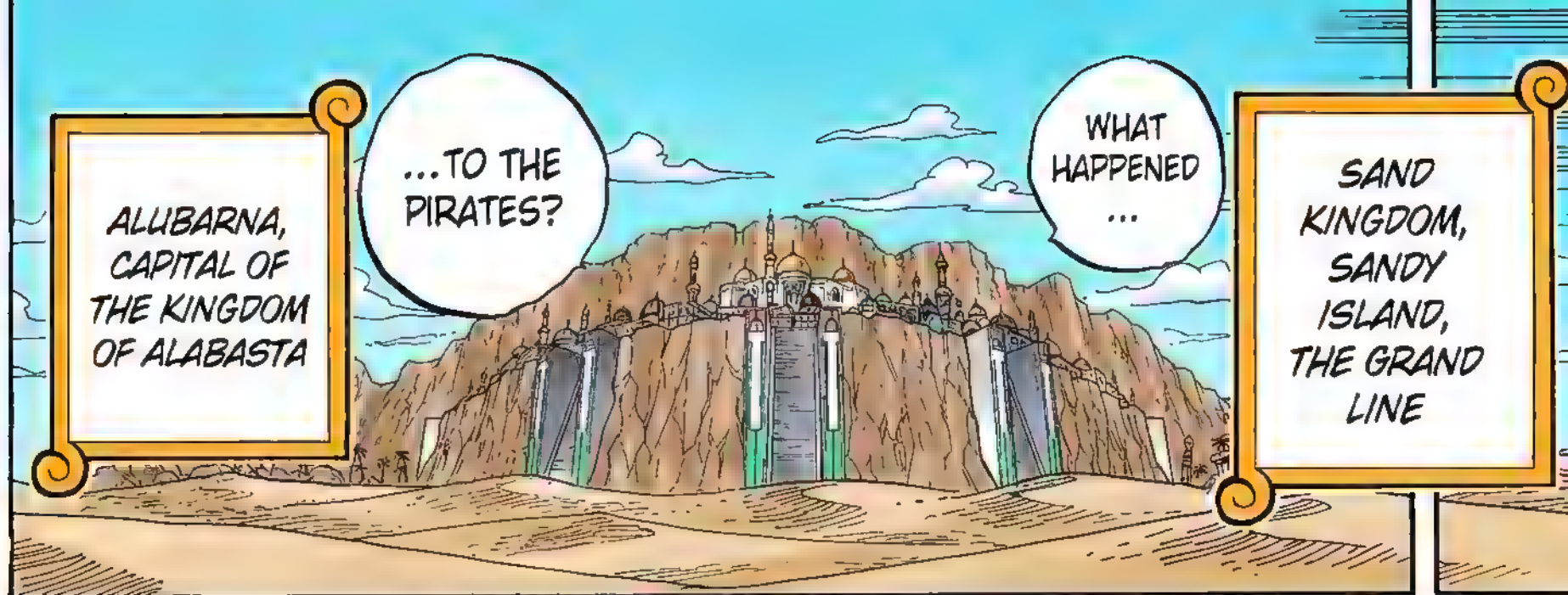












ALUBARNA,  
CAPITAL OF  
THE KINGDOM  
OF ALABASTA

...TO THE  
PIRATES?

WHAT  
HAPPENED  
...

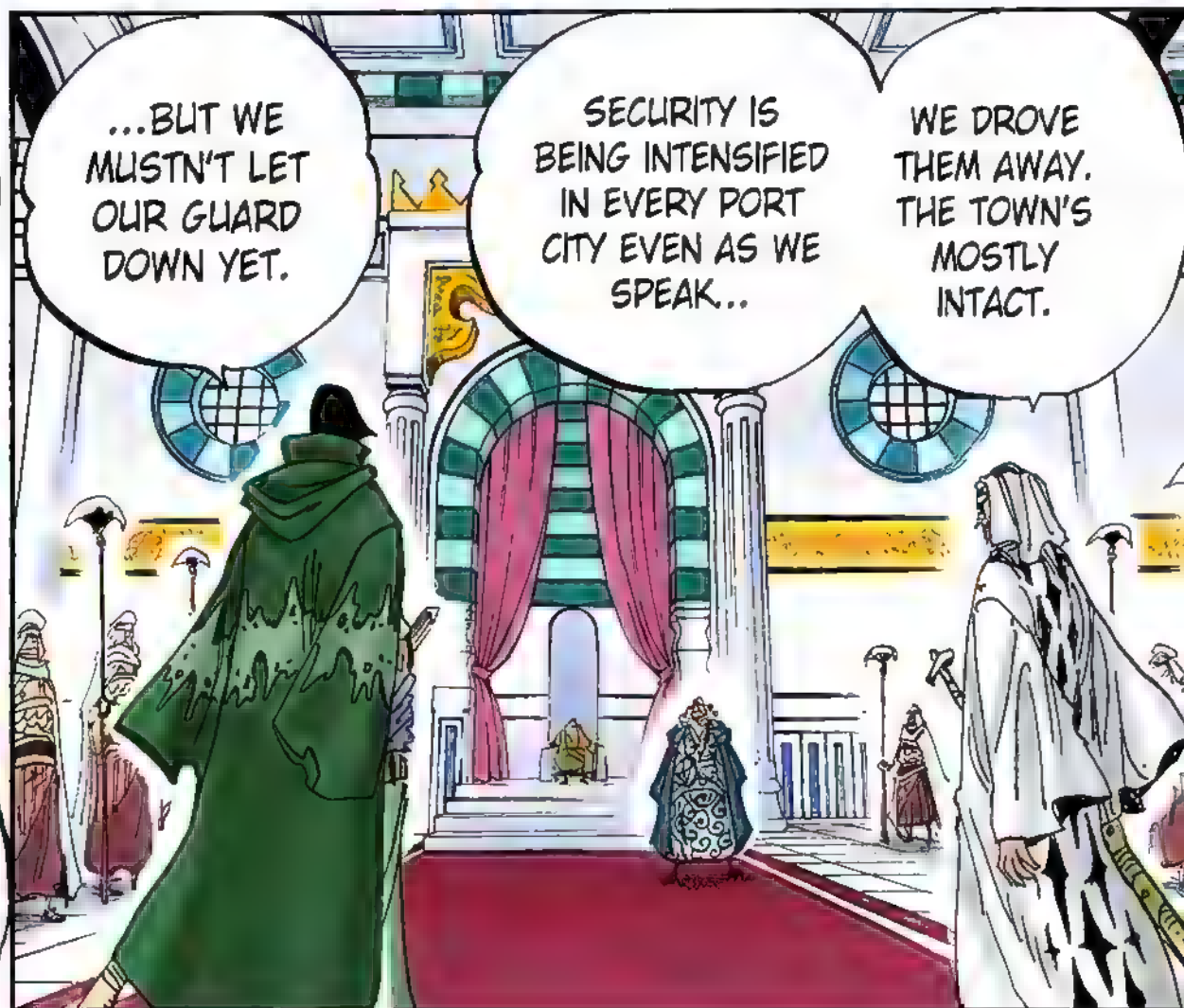
SAND  
KINGDOM,  
SANDY  
ISLAND,  
THE GRAND  
LINE



I WISH ALL PIRATES  
WERE LIKE LUFFY AND  
HIS CREW, BUT REALITY  
ALWAYS REMINDS US  
THAT THEY'RE NOT.

OF  
COURSE.

SPEAKING  
OF WHICH, YOUR  
MAJESTY, DID  
YOU SEE THIS  
MORNING'S  
NEWSPAPER?



...BUT WE  
MUSTN'T LET  
OUR GUARD  
DOWN YET.

SECURITY IS  
BEING INTENSIFIED  
IN EVERY PORT  
CITY EVEN AS WE  
SPEAK...

WE DROVE  
THEM AWAY.  
THE TOWN'S  
MOSTLY  
INTACT.



SHE TOOK  
THE PAPER TO  
HER ROOM.

THIS IS  
LUFFY WE'RE  
TALKING  
ABOUT HERE.

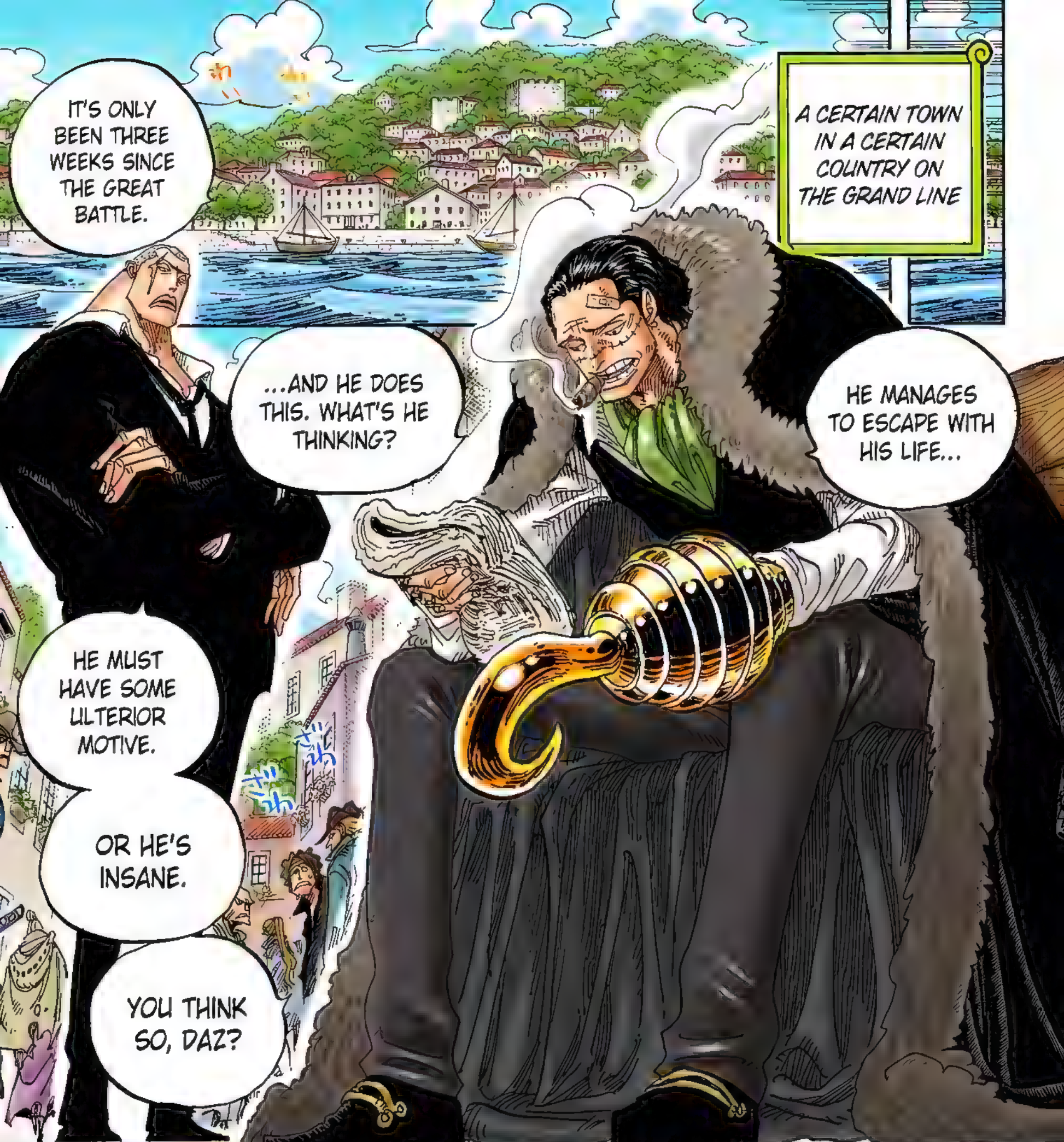
IS THIS SOME  
KIND OF FASHION  
STATEMENT? NO,  
IT CAN'T BE.

HMM...

VIVI  
LOOKED  
CONFUSED  
WHEN SHE  
READ THE  
STORY.

KWACK





IT'S ONLY  
BEEN THREE  
WEEKS SINCE  
THE GREAT  
BATTLE.

A CERTAIN TOWN  
IN A CERTAIN  
COUNTRY ON  
THE GRAND LINE

...AND HE DOES  
THIS. WHAT'S HE  
THINKING?

HE MANAGES  
TO ESCAPE WITH  
HIS LIFE...

HE MUST  
HAVE SOME  
ULTERIOR  
MOTIVE.

OR HE'S  
INSANE.

YOU THINK  
SO, DAZ?

OF  
COURSE.

...I'M HEADING  
BACK TO THE  
WONDERFUL NEW  
WORLD! ARE YOU  
COMING WITH ME?

I'M FULLY  
RECOVERED.  
AND TO  
PROVE IT...

HA HA...  
THE CHEEKY  
RASCAL. IS  
THAT SPITE  
DIRECTED AT  
ME?

STRAW  
HAT IS STILL  
WEAKENED.

WOUNDS  
LIKE THOSE  
DON'T HEAL  
THAT FAST.



**CAP'N  
BUGGY!!**

**WE LOOKED  
EVERYWHERE  
FOR YOU!!**

A CERTAIN  
ISOLATED  
ISLAND ON  
THE GRAND  
LINE

**WE SAILED  
ALL OVER THE  
WORLD, TASTING  
BITTER DEFEAT AT  
EVERY TURN!**

**THEN BEFORE  
WE KNEW IT, YOU'D  
GONE FROM BEING A  
FORLORN PRISONER  
TO A HERO! WE SAW  
IT IN THE PAPER!**

**EVER SINCE  
YOU GOT  
CAPTURED...**

**...I'VE BEEN  
SO WORRIED I  
STAYED UP EVERY  
NIGHT TRYING  
TO FIGURE OUT  
HOW TO RESCUE  
YOU!**

**CAPTAIN  
BUGGY!!**

**I MISSED  
YOU TOO!!**

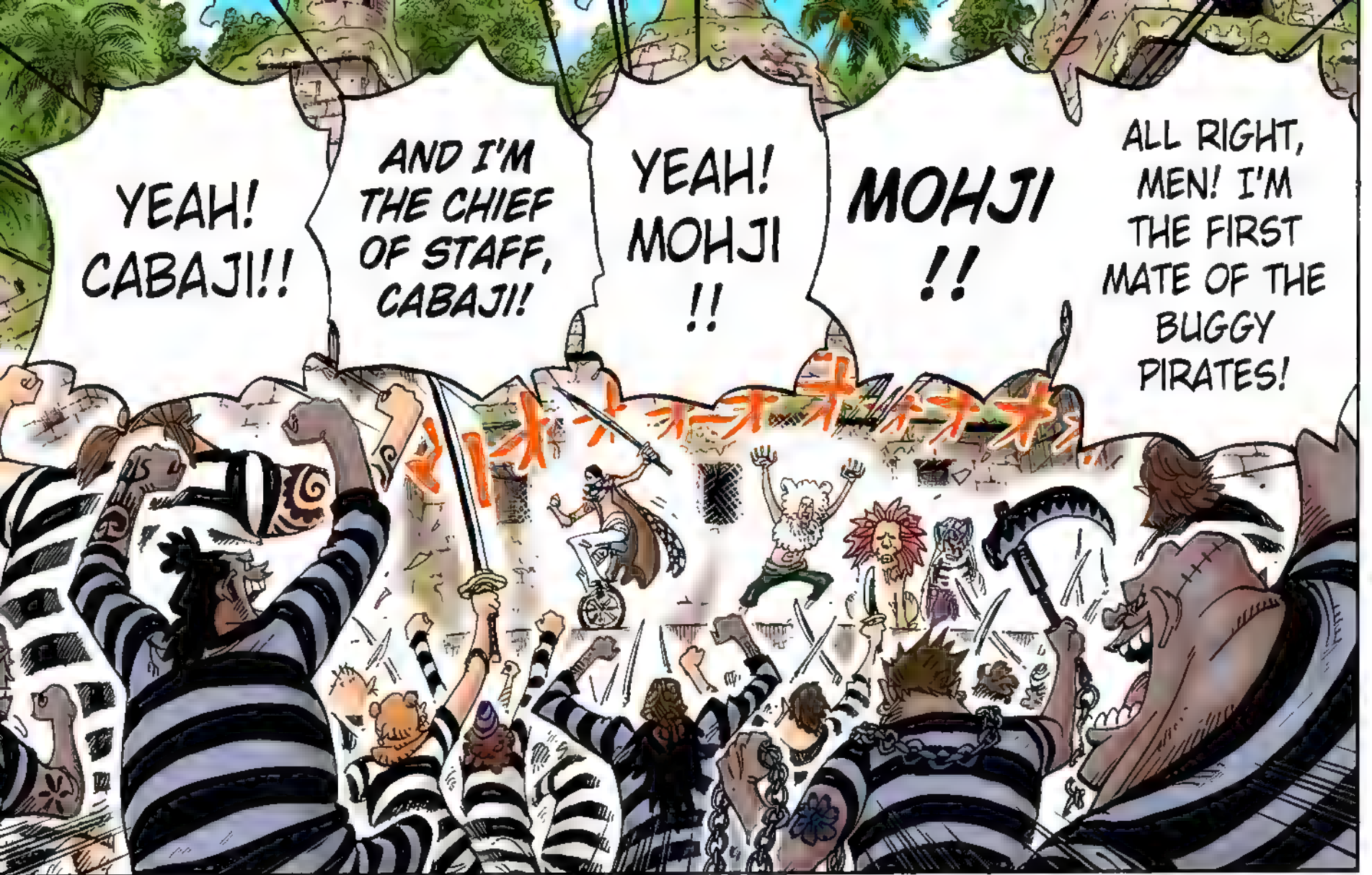
**DIDN'T YOU  
PEOPLE GIVE UP  
ON BUGGY  
RIGHT AWAY?**

**"SEE THAT,  
WORLD?!  
THAT'S OUR  
CAPTAIN WHO  
DID THAT!"**

**WE ALL  
BELIEVED IN  
YOU, AND  
DEEP IN OUR  
HEARTS WE  
THOUGHT...**

**YOU GUYS...  
YOU ALL  
TRUSTED  
ME...**





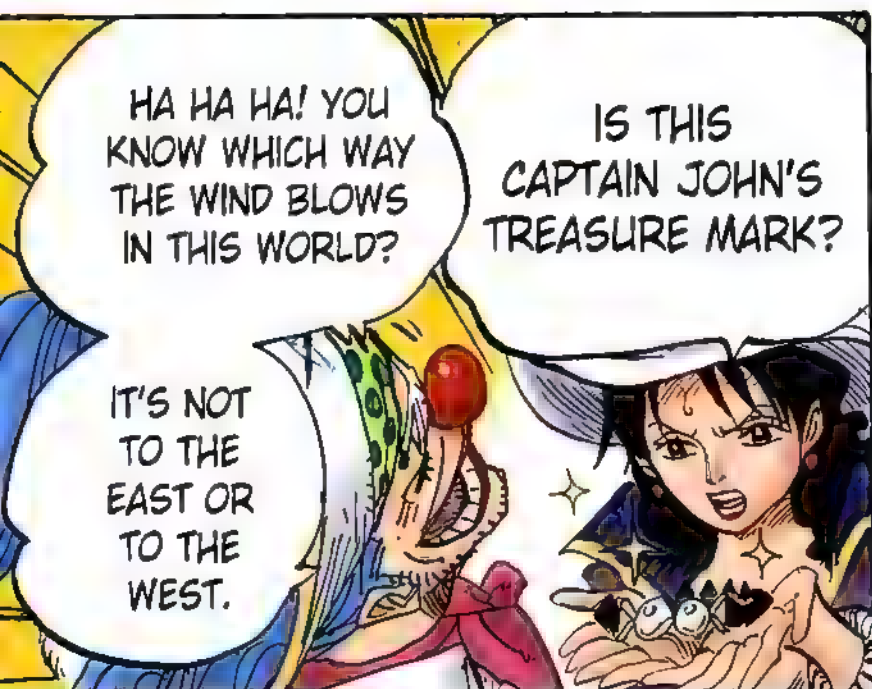
YEAH!  
CABAJI!!

AND I'M  
THE CHIEF  
OF STAFF,  
CABAJI!

YEAH!  
MOHJI  
!!

MOHJI  
!!

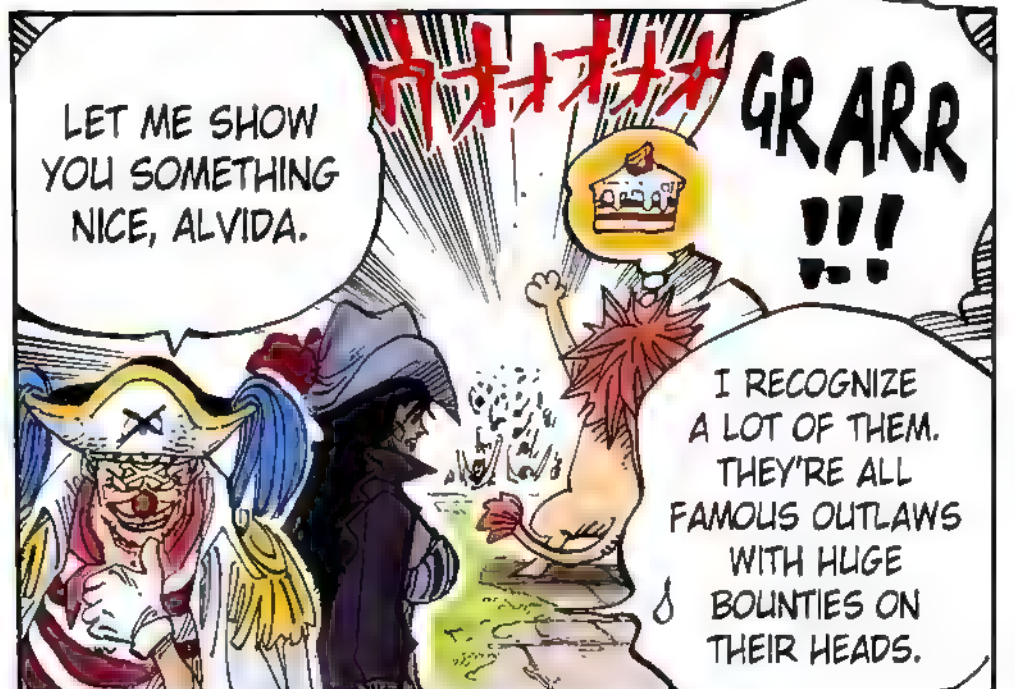
ALL RIGHT,  
MEN! I'M  
THE FIRST  
MATE OF THE  
BUGGY  
PIRATES!



HA HA HA! YOU  
KNOW WHICH WAY  
THE WIND BLOWS  
IN THIS WORLD?

IS THIS  
CAPTAIN JOHN'S  
TREASURE MARK?

IT'S NOT  
TO THE  
EAST OR  
TO THE  
WEST.



LET ME SHOW  
YOU SOMETHING  
NICE, ALVIDA.

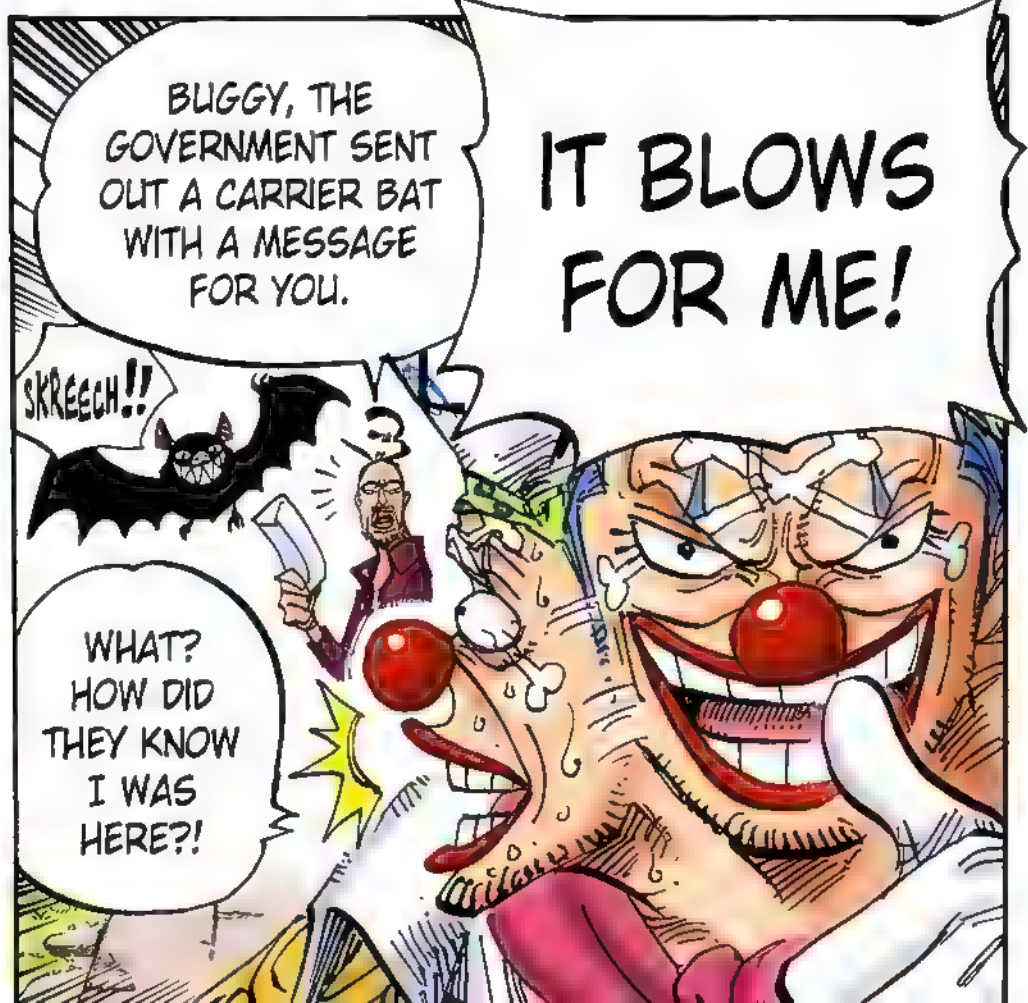
GRARR  
!!!

I RECOGNIZE  
A LOT OF THEM.  
THEY'RE ALL  
FAMOUS OUTLAWS  
WITH HUGE  
BOUNTIES ON  
THEIR HEADS.



THIS NEWS  
IS PRETTY  
SHOCKING.

DON'T  
READ IT  
BEFORE  
I DO!



BUGGY, THE  
GOVERNMENT SENT  
OUT A CARRIER BAT  
WITH A MESSAGE  
FOR YOU.

IT BLOWS  
FOR ME!

SKREECH!!

WHAT?  
HOW DID  
THEY KNOW  
I WAS  
HERE?!



# IT'S NICO ROBIN'S VOICE ACTRESS, YURIKO YAMAGUCHI!!



SBS Question Corner



HDYD! (How Do You Do!)

This is our...seventh! Our seventh Voice Actor Question Corner! Our guest today isn't like the other Straw Hat voice actors! She is Nico Robin, the mysterious woman who never lets down her guard! But the actress who voices her always has her guard down! Allow me to introduce Yuriko Yamaguchi! In the house!

Oda(O):

Hi, Yuriko, or as I like to call you, Softie. Please introduce yourself.

Yamaguchi(Y): I'm Nico Robin!♡

O:

That's just the character you portray, but whatever. If I push back now, we'll never get anywhere. But once you get into character, you look just like...

Y:

This is delicious.

O:

Hey! ㄟㄟ Those rice crackers were a gift! Why did you start eating them now?! Hey! Hey! No, thank you! ㄟ Don't mind me! ㄟ I don't need any tea! Now let's start! Oh yeah, do you know what SBS stands for?

Y:

(S)hoot, (B)rook got (S)tabbed by me!

O:

Don't stab him! ㄟ Geez! ㄟ

Y:

Hey, Odacchi, want some tea?

O:

I said I'm GOOD!

Y:

Oh, I get it. SBS stands for (S)houldn't we take a (B)reak (S)oon?

O:

Not yet! ㄟ Geez! ㄟ Can you please do it right?!

## PREVIEW FOR NEXT VOICE ACTOR'S SBS

Yamaguchi's Question Corner will continue on page 206! ㄟ

The next Voice Actor SBS will be for these two! Send in your questions! Ask whatever you want so you won't regret it later!



Franky (Kazuki Yao)



Brook (Cho)

Weirdos are coming out of the woodwork! So ask Franky your weird questions! Ask Brook even weirder questions!

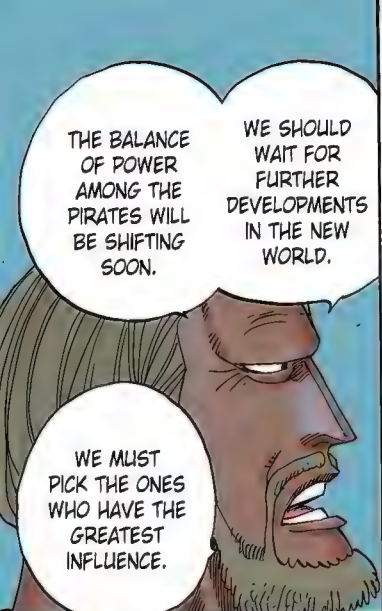


# Chapter 594:

# MESSAGE



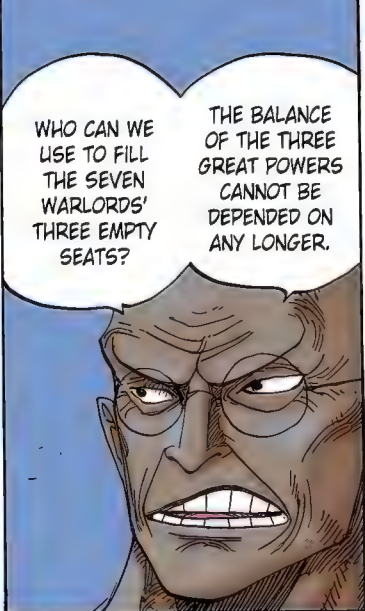




THE BALANCE OF POWER AMONG THE PIRATES WILL BE SHIFTING SOON.

WE SHOULD WAIT FOR FURTHER DEVELOPMENTS IN THE NEW WORLD.

WE MUST PICK THE ONES WHO HAVE THE GREATEST INFLUENCE.



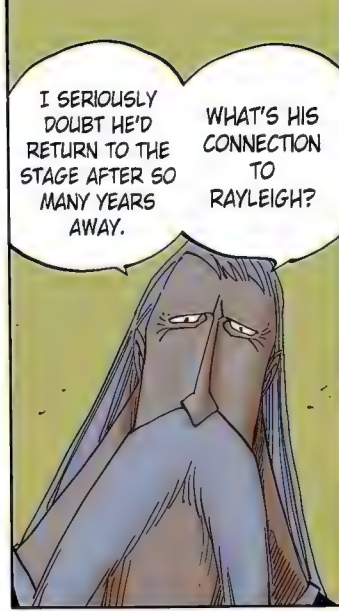
WHO CAN WE USE TO FILL THE SEVEN WARLORDS' THREE EMPTY SEATS?

THE BALANCE OF THE THREE GREAT POWERS CANNOT BE DEPENDED ON ANY LONGER.



...BECAUSE HIS JOINING SYMBOLIZED PEACE AND UNDERSTANDING BETWEEN OUR SPECIES AND THE FISH-MEN.

JIMBEI IS FULLY AGAINST US NOW. I FIND IT VERY UNFORTUNATE...

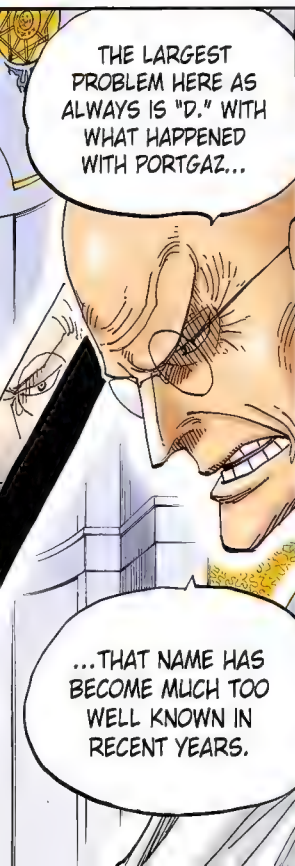


I SERIOUSLY DOUBT HE'D RETURN TO THE STAGE AFTER SO MANY YEARS AWAY.

WHAT'S HIS CONNECTION TO RAYLEIGH?

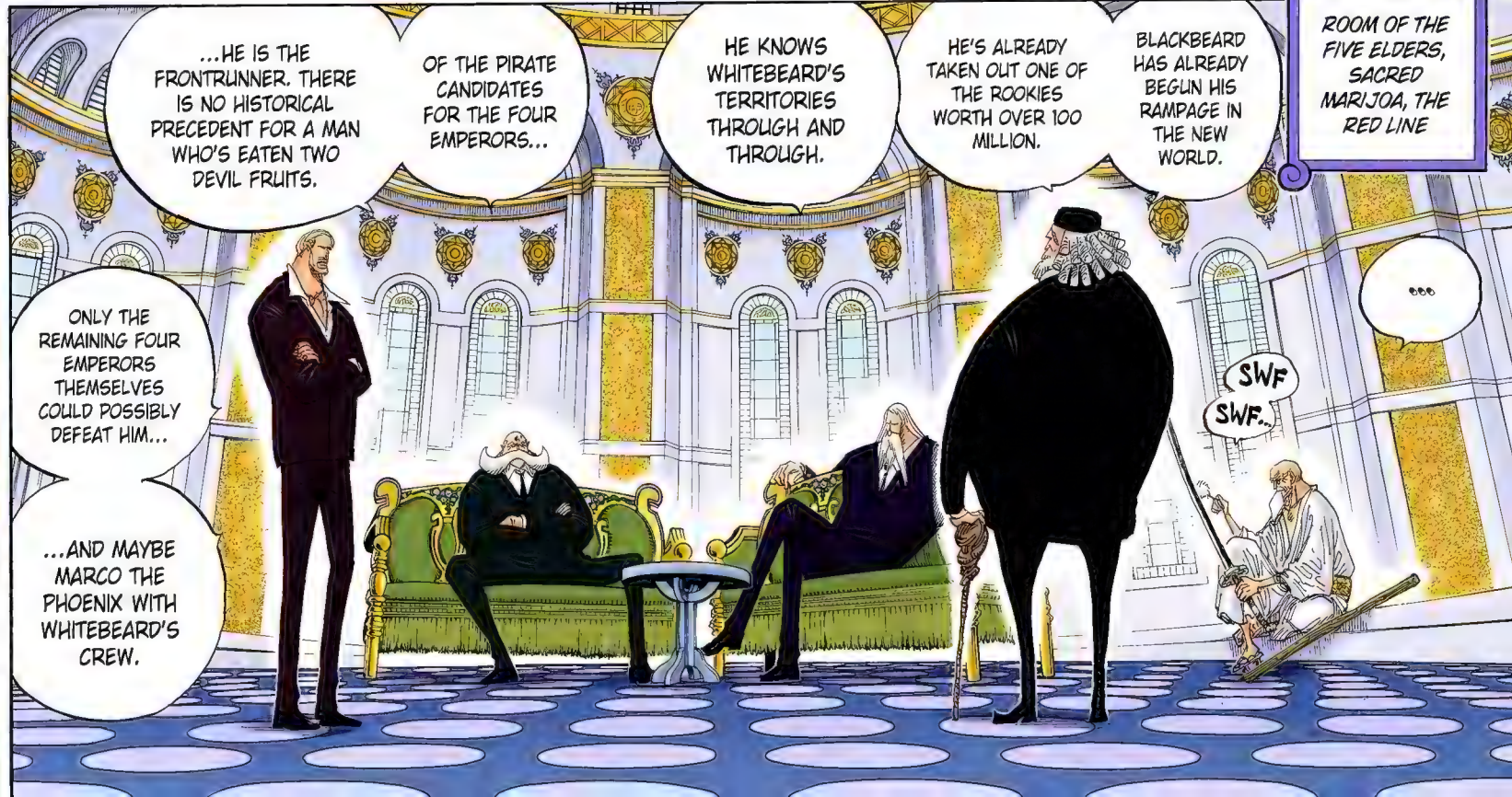


THIS STRAW HAT LUFFY IS ALWAYS IN THE NEWS. BUT CONSIDERING HE'S GARP'S GRANDSON, I'M NOT SURPRISED.



THE LARGEST PROBLEM HERE AS ALWAYS IS "D." WITH WHAT HAPPENED WITH PORTGAZ...

...THAT NAME HAS BECOME MUCH TOO WELL KNOWN IN RECENT YEARS.



...HE IS THE FRONTRUNNER. THERE IS NO HISTORICAL PRECEDENT FOR A MAN WHO'S EATEN TWO DEVIL FRUITS.

OF THE PIRATE CANDIDATES FOR THE FOUR EMPERORS...

HE KNOWS WHITEBEARD'S TERRITORIES THROUGH AND THROUGH.

HE'S ALREADY TAKEN OUT ONE OF THE ROOKIES WORTH OVER 100 MILLION.

BLACKBEARD HAS ALREADY BEGUN HIS RAMPAGE IN THE NEW WORLD.

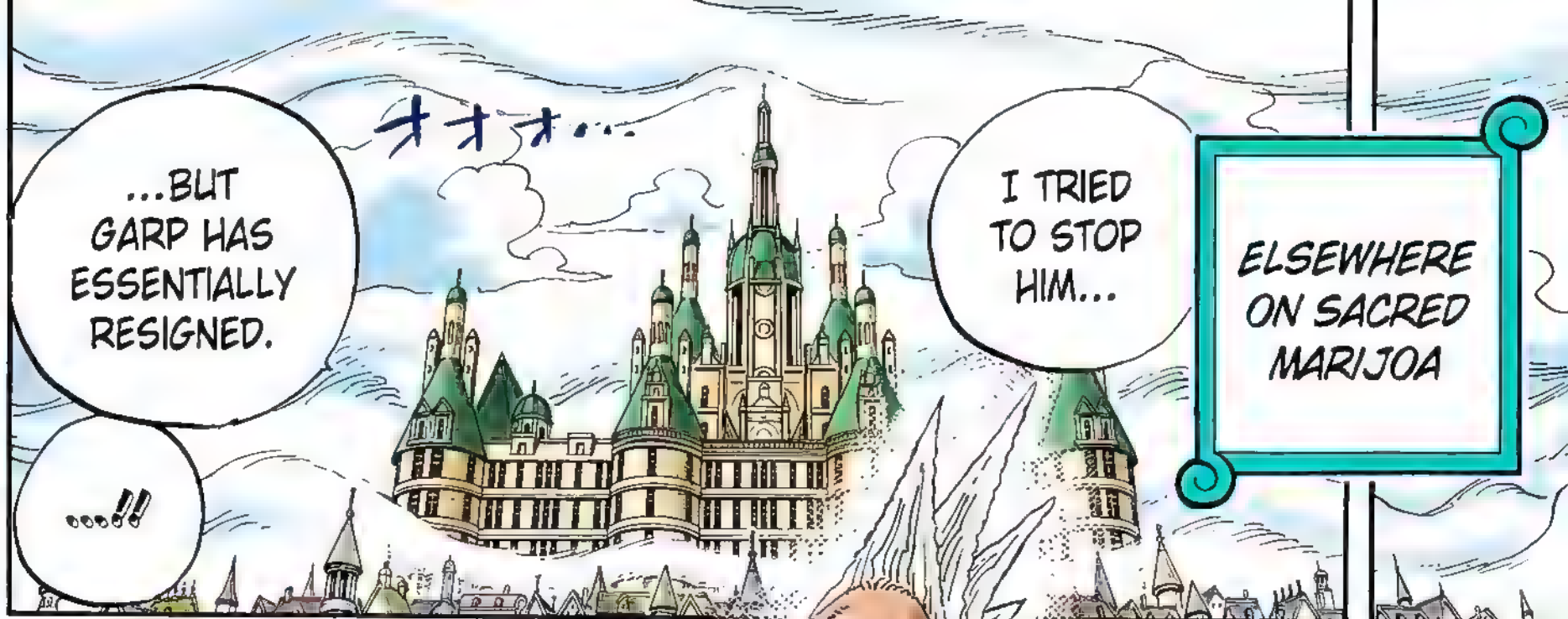
ROOM OF THE FIVE ELDERS, SACRED MARIJOA, THE RED LINE

ONLY THE REMAINING FOUR EMPERORS THEMSELVES COULD POSSIBLY DEFEAT HIM...

...AND MAYBE MARCO THE PHOENIX WITH WHITEBEARD'S CREW.

SWF  
SWF...





...BUT  
GARP HAS  
ESSENTIALLY  
RESIGNED.

...!!

I TRIED  
TO STOP  
HIM...

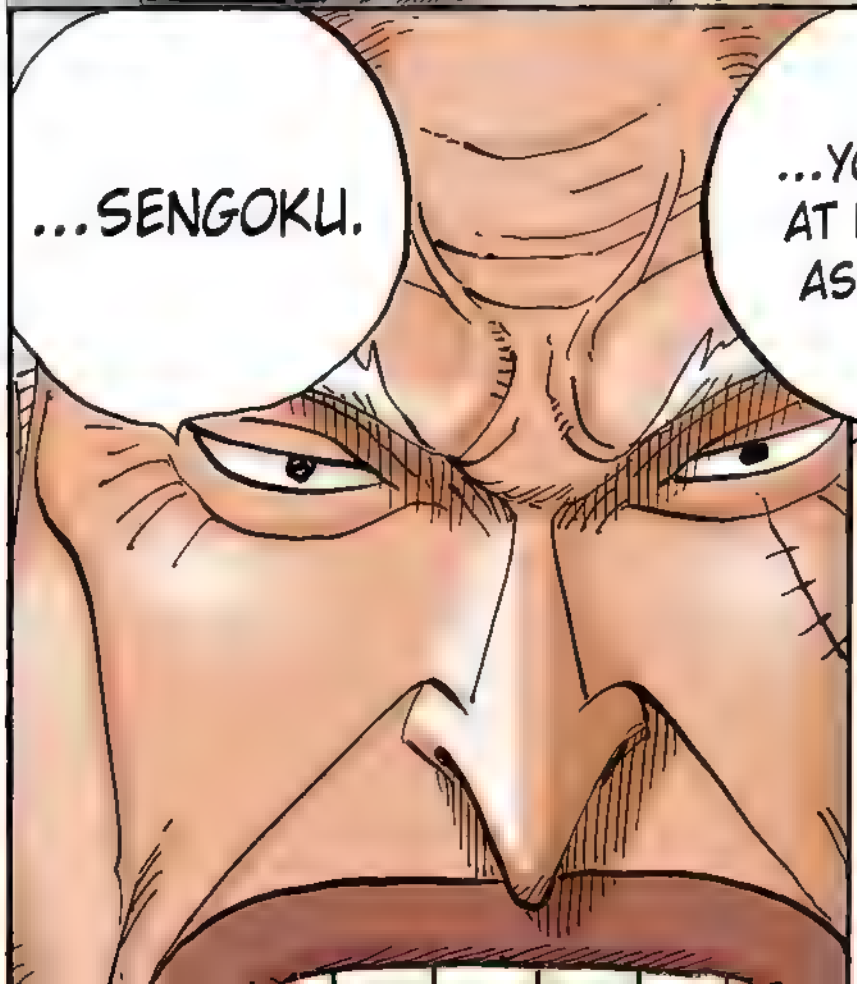
ELSEWHERE  
ON SACRED  
MARIJOA



I NEED HIM  
TO TRAIN THE  
YOUNG OFFICERS  
OF THE NEXT  
GENERATION.

BUT  
HE STILL  
RETAINS HIS  
RANK.  
  
I WON'T ALLOW  
HIM TO LEAVE  
THE SERVICE  
JUST YET.

**KONG**  
WORLD GOVERNMENT  
MILITARY  
COMMANDER-IN-CHIEF



...SENGOKU.

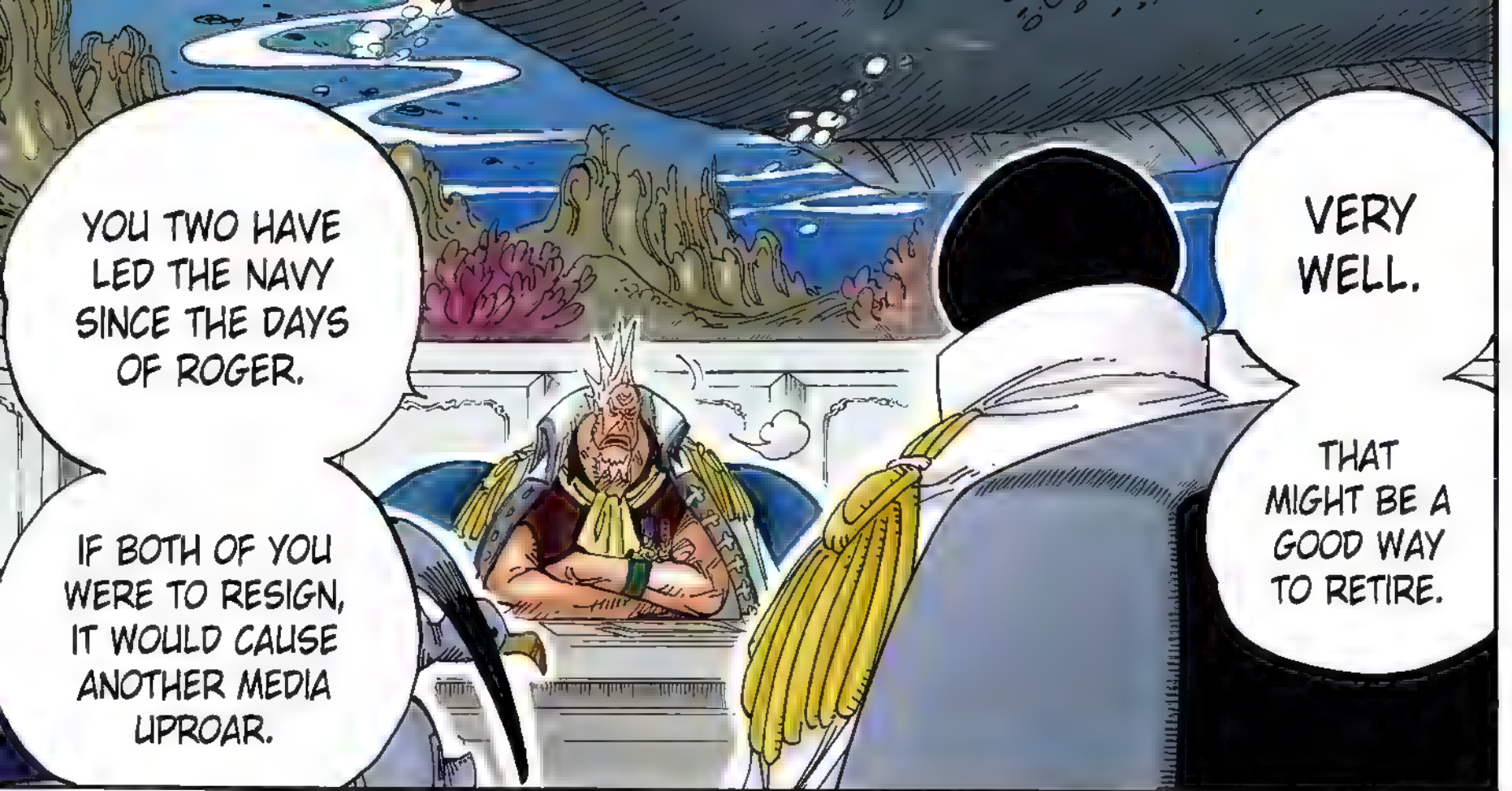
...YOU COULD  
AT LEAST DO  
AS MUCH...



IF YOU'RE  
GOING TO  
RESIGN AS  
FLEET ADMIRAL  
OF THE NAVY...

...



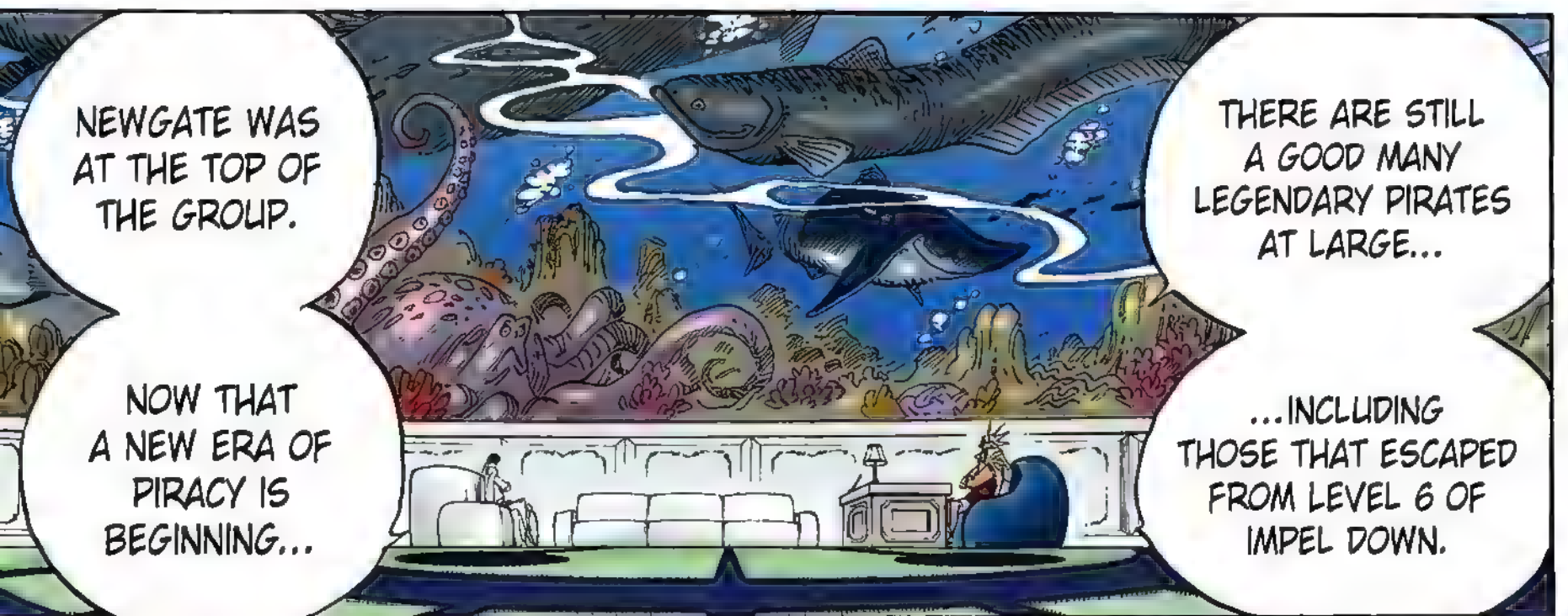


YOU TWO HAVE  
LED THE NAVY  
SINCE THE DAYS  
OF ROGER.

IF BOTH OF YOU  
WERE TO RESIGN,  
IT WOULD CAUSE  
ANOTHER MEDIA  
UPROAR.

VERY  
WELL.

THAT  
MIGHT BE A  
GOOD WAY  
TO RETIRE.

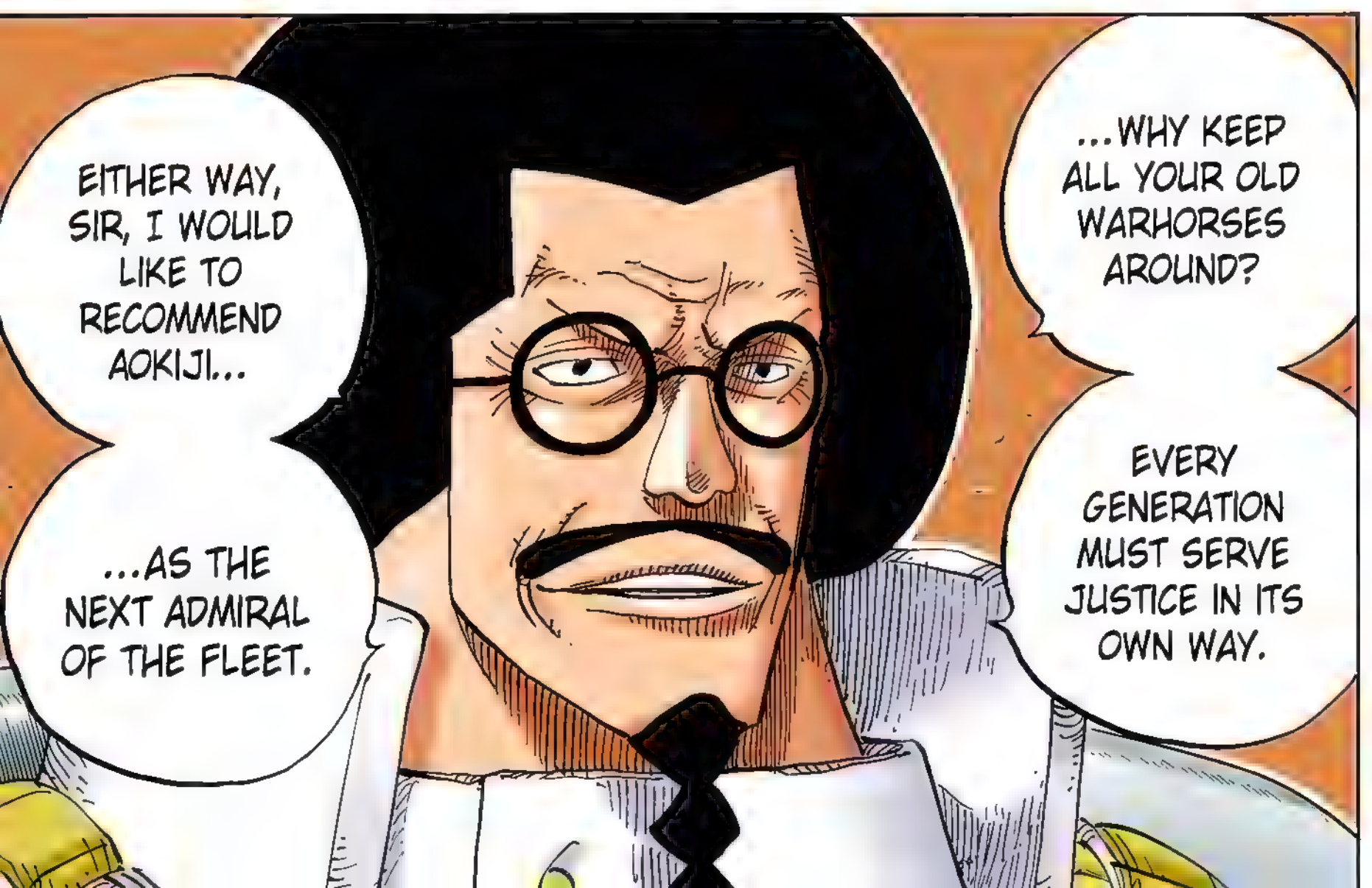


NEWGATE WAS  
AT THE TOP OF  
THE GROUP.

NOW THAT  
A NEW ERA OF  
PIRACY IS  
BEGINNING...

THERE ARE STILL  
A GOOD MANY  
LEGENDARY PIRATES  
AT LARGE...

...INCLUDING  
THOSE THAT ESCAPED  
FROM LEVEL 6 OF  
IMPEL DOWN.



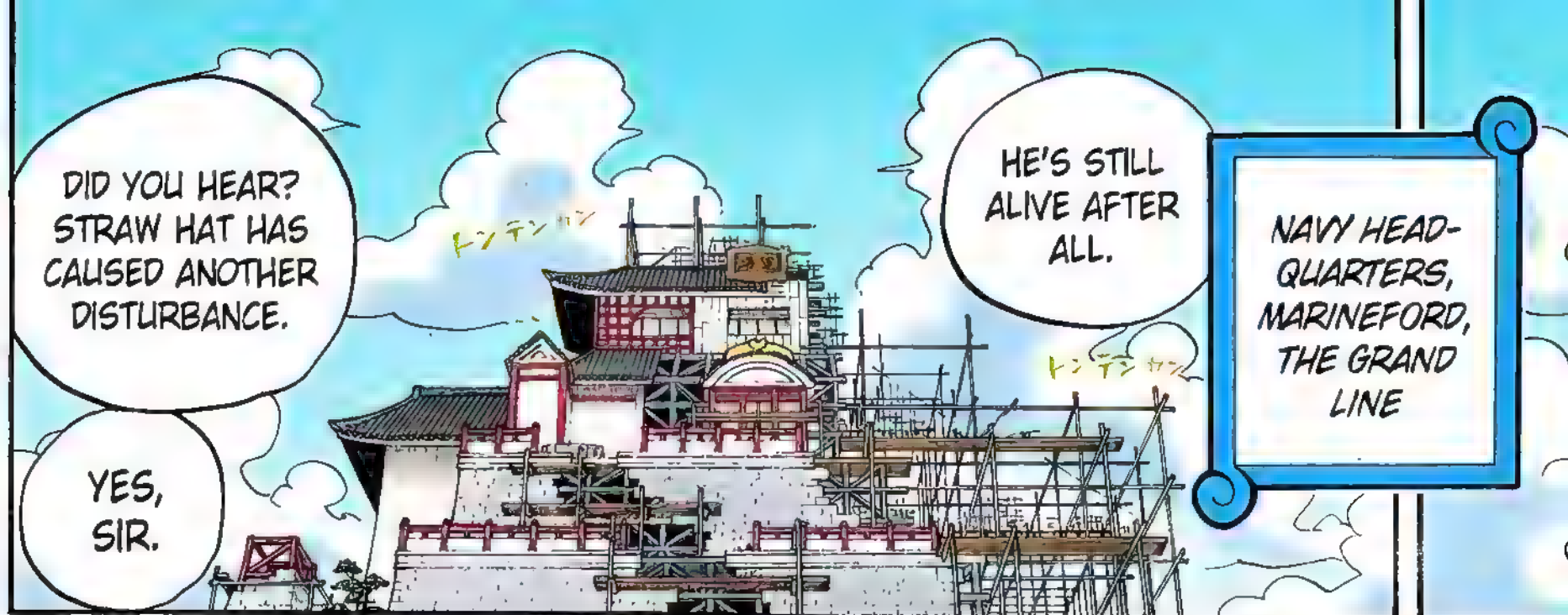
EITHER WAY,  
SIR, I WOULD  
LIKE TO  
RECOMMEND  
AOKIJI...

...AS THE  
NEXT ADMIRAL  
OF THE FLEET.

...WHY KEEP  
ALL YOUR OLD  
WARHORSES  
AROUND?

EVERY  
GENERATION  
MUST SERVE  
JUSTICE IN ITS  
OWN WAY.



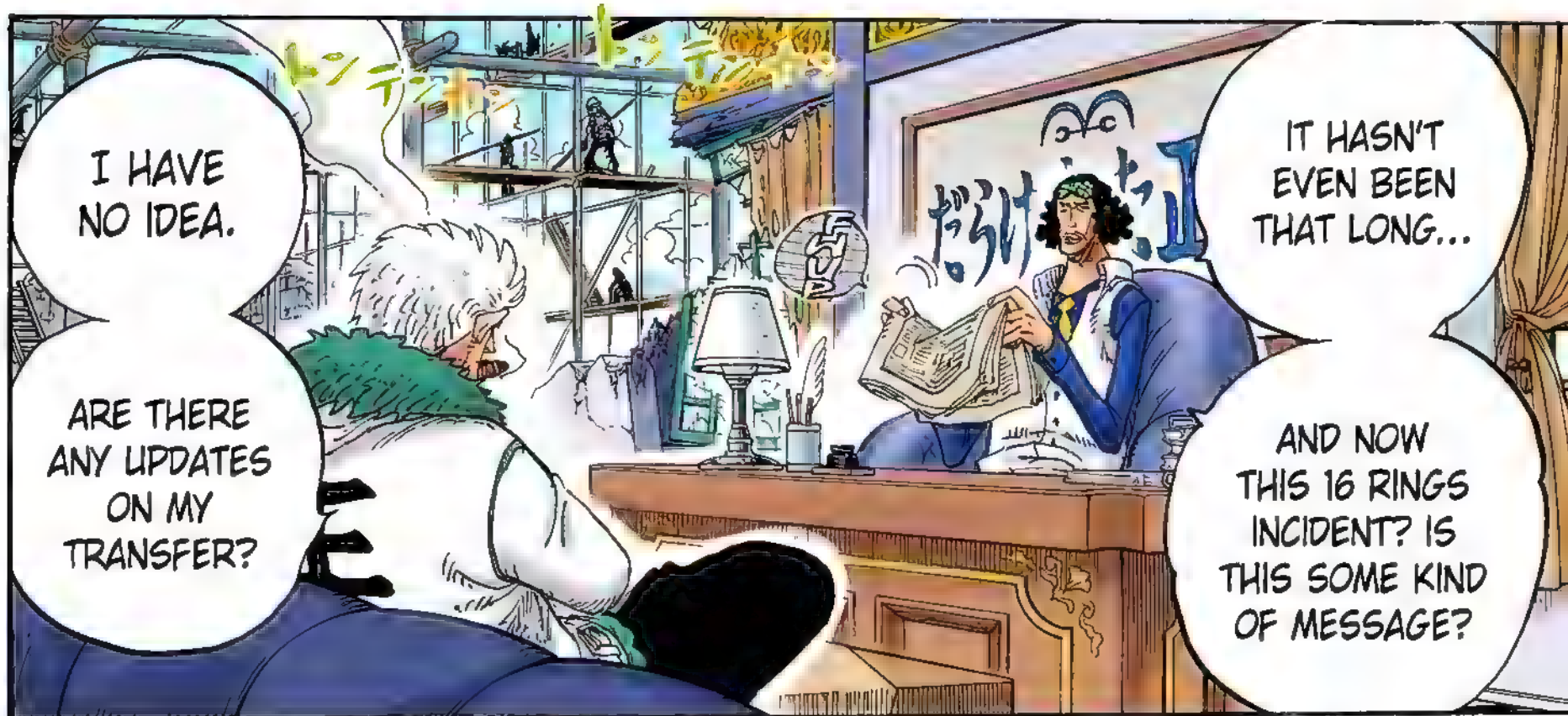


DID YOU HEAR?  
STRAW HAT HAS  
CAUSED ANOTHER  
DISTURBANCE.

HE'S STILL  
ALIVE AFTER  
ALL.

NAVY HEAD-  
QUARTERS,  
MARINEFORD,  
THE GRAND  
LINE

YES,  
SIR.

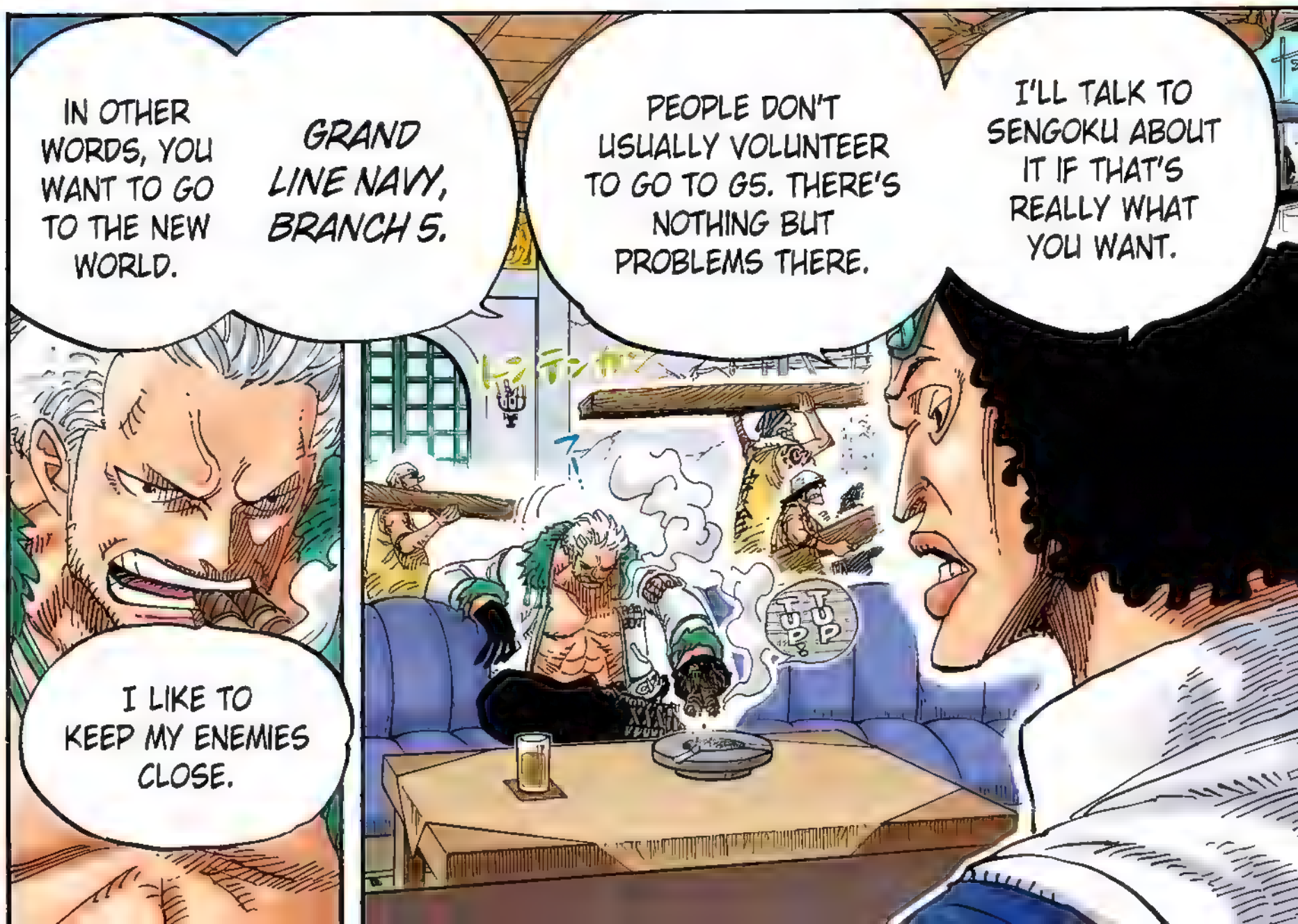


I HAVE  
NO IDEA.

IT HASN'T  
EVEN BEEN  
THAT LONG...

ARE THERE  
ANY UPDATES  
ON MY  
TRANSFER?

AND NOW  
THIS 16 RINGS  
INCIDENT? IS  
THIS SOME KIND  
OF MESSAGE?



IN OTHER  
WORDS, YOU  
WANT TO GO  
TO THE NEW  
WORLD.

GRAND  
LINE NAVY,  
BRANCH 5.

PEOPLE DON'T  
USUALLY VOLUNTEER  
TO GO TO G5. THERE'S  
NOTHING BUT  
PROBLEMS THERE.

I'LL TALK TO  
SENGOKU ABOUT  
IT IF THAT'S  
REALLY WHAT  
YOU WANT.

I LIKE TO  
KEEP MY ENEMIES  
CLOSE.



IT'S ONE OF  
THE ABILITIES OF  
HAKI POWER, ALL  
RIGHT. THERE'S  
NO MISTAKE.

MEDICAL  
WARD, NAVY  
HEAD-  
QUARTERS

ALL NAVAL  
OFFICERS OF  
VICE ADMIRAL  
RANK AND HIGHER  
HAVE SOME  
FORM OF IT.

HAKI  
POWER?  
THIS?

NORMALLY,  
PEOPLE ARE ONLY  
ABLE TO DRAW OUT  
THAT POWER  
THROUGH YEARS OF  
TRAINING.

THE POWERS  
PROBABLY AWAKENED  
BECAUSE OF THE  
SHOCK YOU SUFFERED  
IN BATTLE.

I FEEL THE  
PRESENCE OF  
EVERYONE AROUND  
ME SO STRONGLY.  
IT'S LUNNERNING.

I DON'T  
GET IT  
EITHER!

GAH! IT FEELS  
LIKE YOU'RE WAY  
AHEAD OF ME!

HEY, DOC!  
CAN I CATCH  
UP TO HIM?!

YOU'RE GARP'S  
STUDENTS, AREN'T  
YOU? HAVE HIM TEACH  
YOU ABOUT IT!



THIS IS  
INCOMPRE-  
HENSIBLE!

PROCEED-  
INGS  
ROOM

どん!!

THIS PIRATE,  
MONKEY D.  
LUFFY!

DURING THE PARAMOUNT  
WAR, WE DISCOVERED HE  
WAS THE LATE PORTGAZ D.  
ACE'S ADOPTIVE BROTHER  
AND THE SON OF DRAGON  
THE REVOLUTIONARY.

AND WE  
NOW KNOW THAT  
HE'S VICE  
ADMIRAL GARP'S  
GRANDSON.

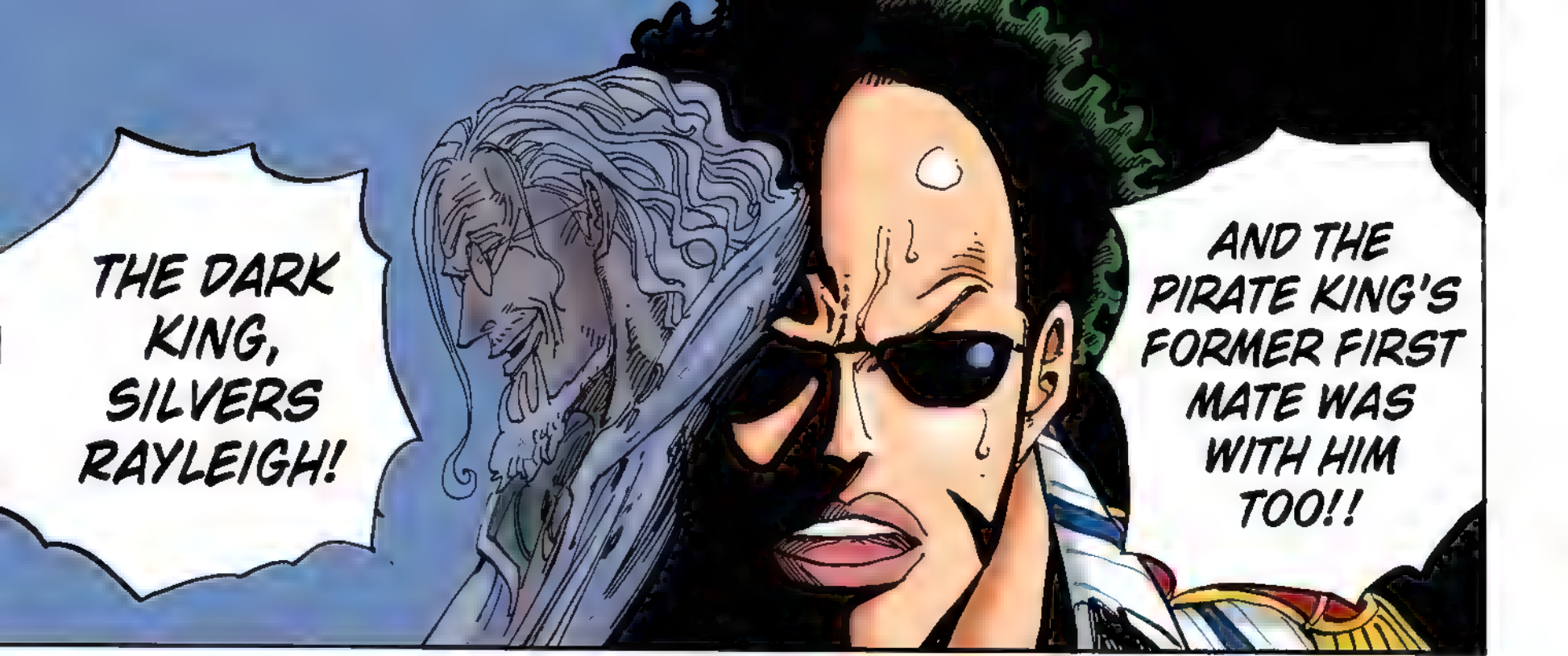
AND HE'S  
ACCOMPANIED  
BY THAT  
TRAITOR...

HE WAS MISSING  
BUT IT'S BEEN  
CONFIRMED THAT  
HE'S ALIVE!

...THE  
FORMER  
WARLORD,  
JIMBEI, THE  
FIRST SON OF  
THE SEA!

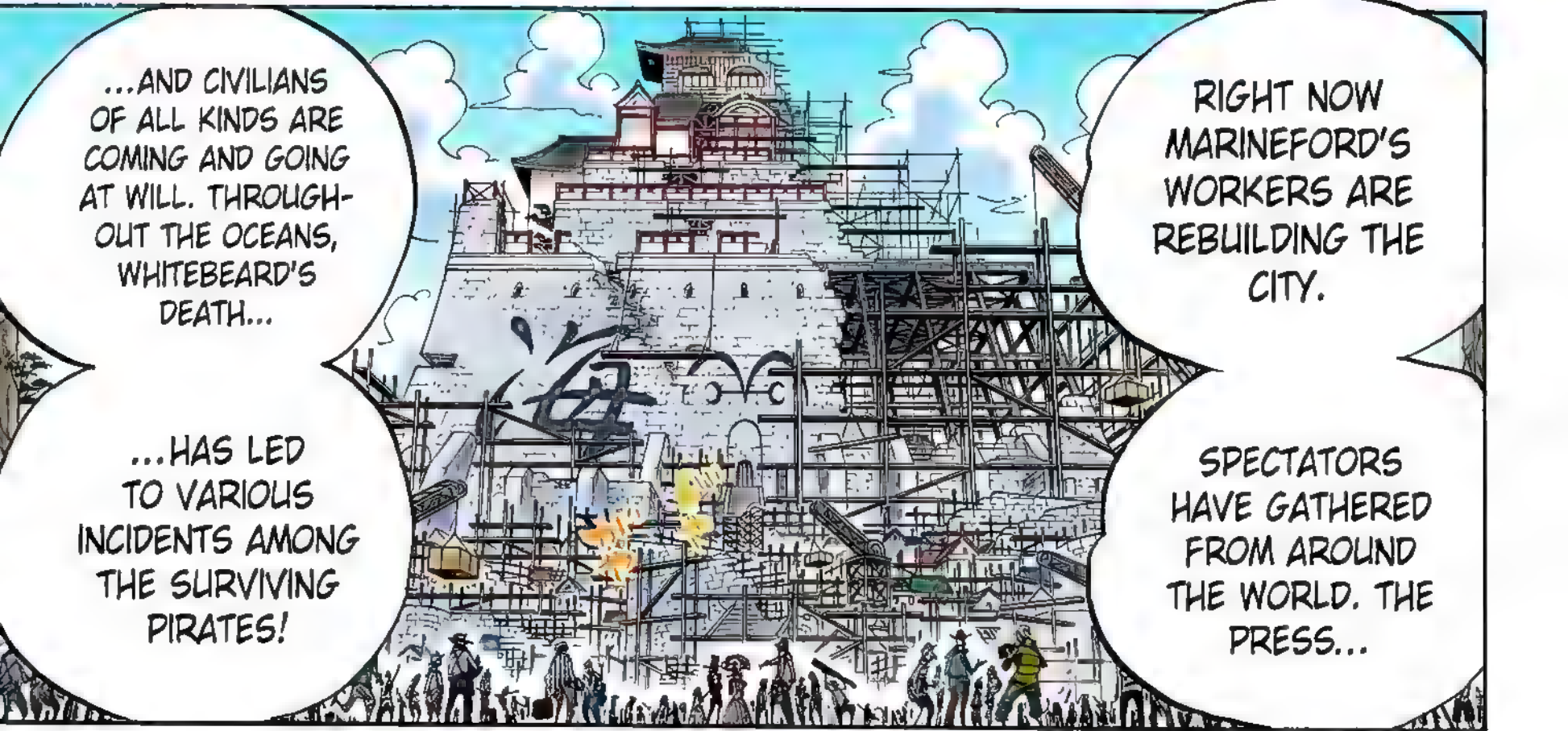
HE HAS  
RESURFACED  
HERE AT NAVY  
HEAD-  
QUARTERS!





**THE DARK  
KING,  
SILVERS  
RAYLEIGH!**

**AND THE  
PIRATE KING'S  
FORMER FIRST  
MATE WAS  
WITH HIM  
TOO!!**

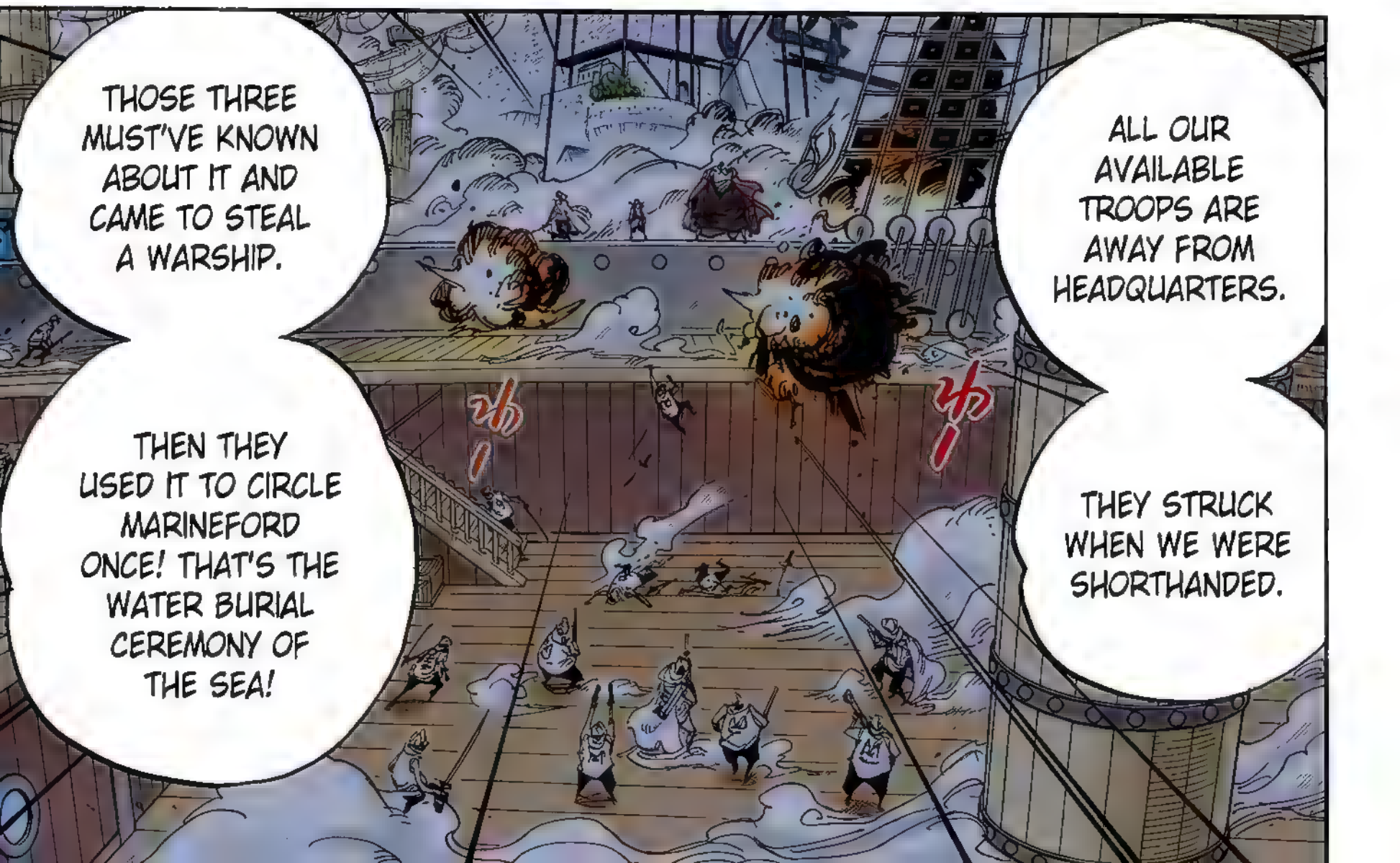


...AND CIVILIANS  
OF ALL KINDS ARE  
COMING AND GOING  
AT WILL. THROUGH-  
OUT THE OCEANS,  
WHITEBEARD'S  
DEATH...

...HAS LED  
TO VARIOUS  
INCIDENTS AMONG  
THE SURVIVING  
PIRATES!

RIGHT NOW  
MARINEFORD'S  
WORKERS ARE  
REBUILDING THE  
CITY.

SPECTATORS  
HAVE GATHERED  
FROM AROUND  
THE WORLD. THE  
PRESS...



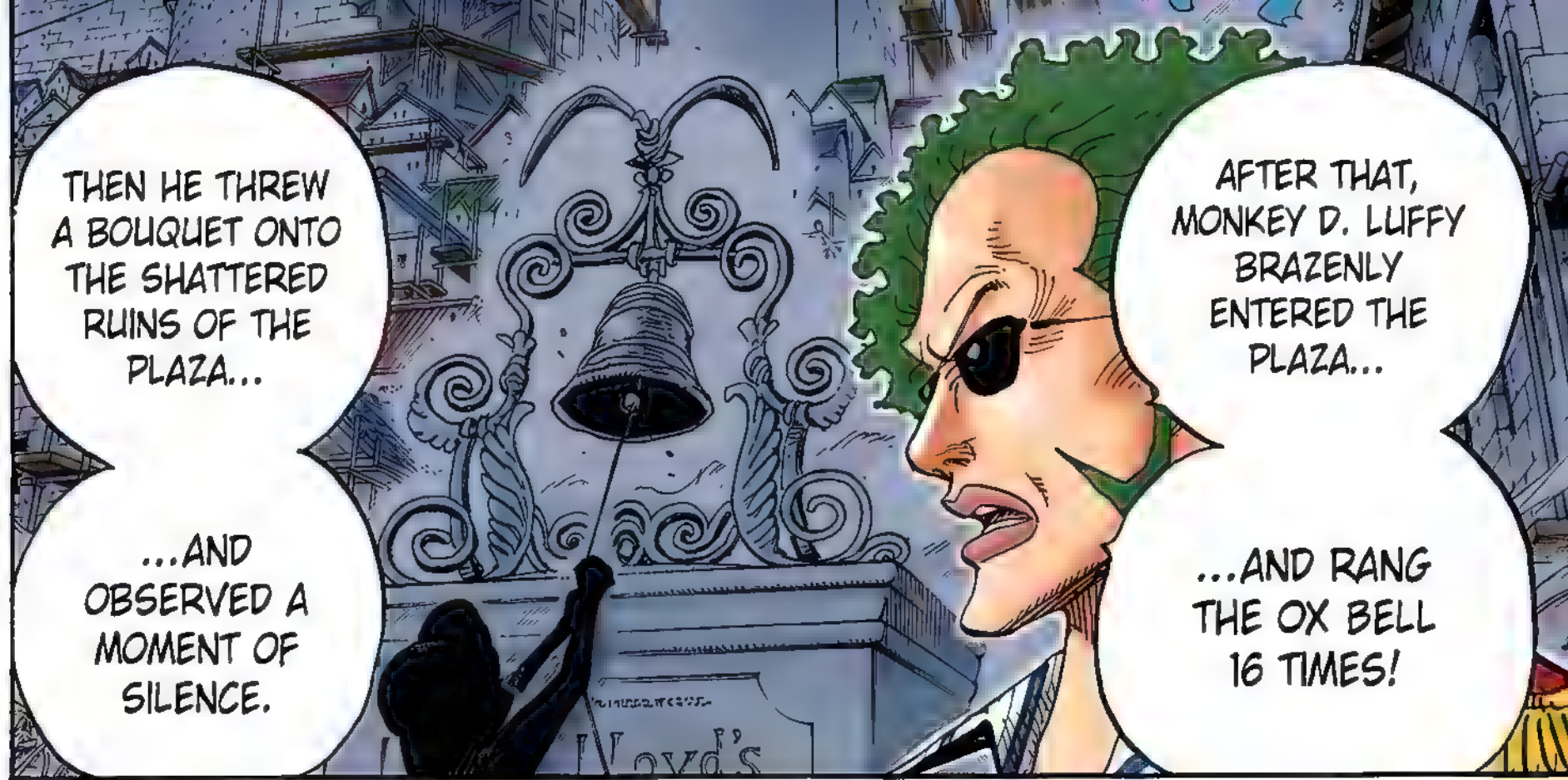
THOSE THREE  
MUST'VE KNOWN  
ABOUT IT AND  
CAME TO STEAL  
A WARSHIP.

THEN THEY  
USED IT TO CIRCLE  
MARINEFORD  
ONCE! THAT'S THE  
WATER BURIAL  
CEREMONY OF  
THE SEA!

ALL OUR  
AVAILABLE  
TROOPS ARE  
AWAY FROM  
HEADQUARTERS.

THEY STRUCK  
WHEN WE WERE  
SHORTHANDED.



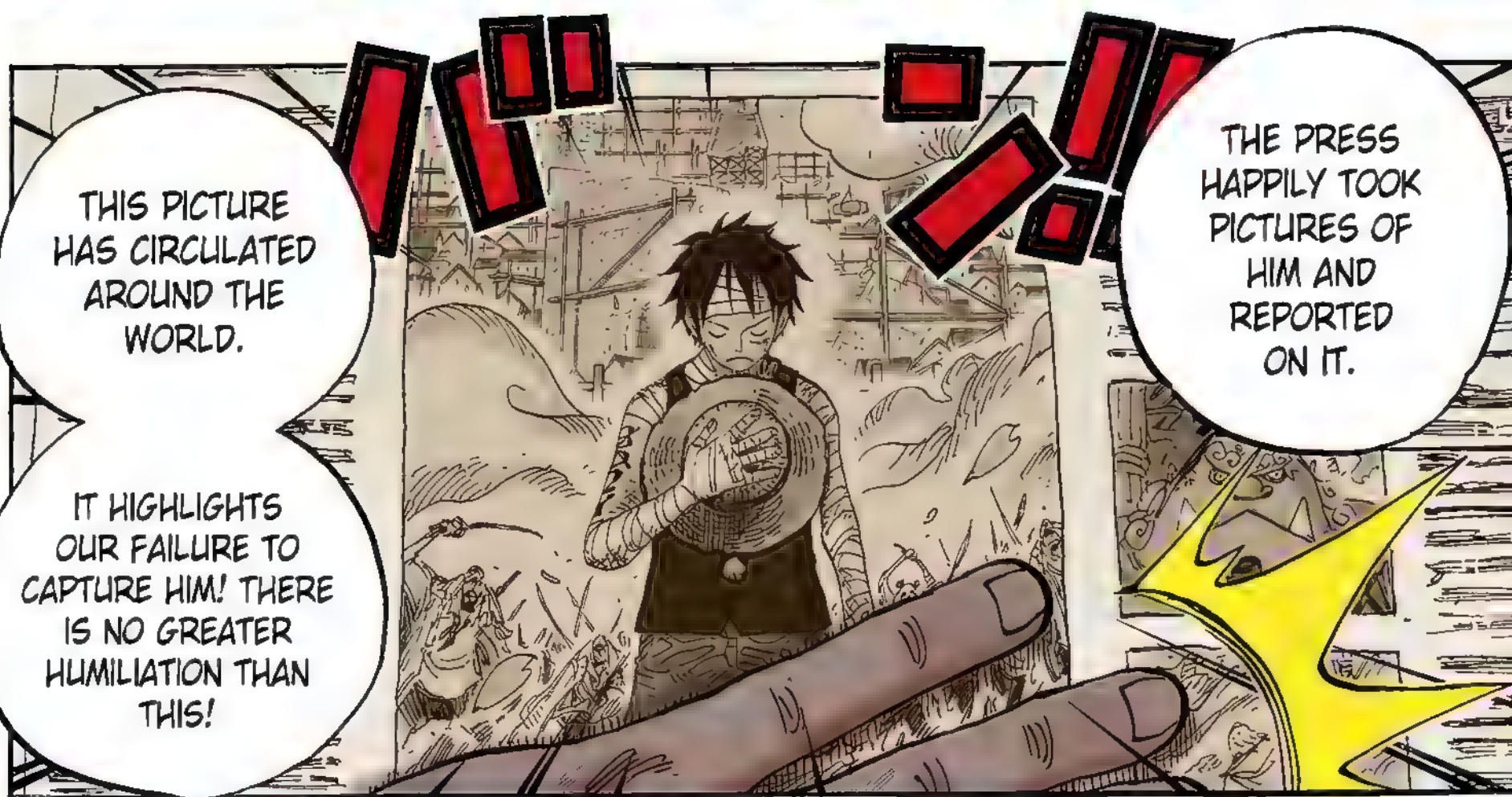


THEN HE THREW  
A BOUQUET ONTO  
THE SHATTERED  
RUINS OF THE  
PLAZA...

AFTER THAT,  
MONKEY D. LUFFY  
BRAZENLY  
ENTERED THE  
PLAZA...

...AND  
OBSERVED A  
MOMENT OF  
SILENCE.

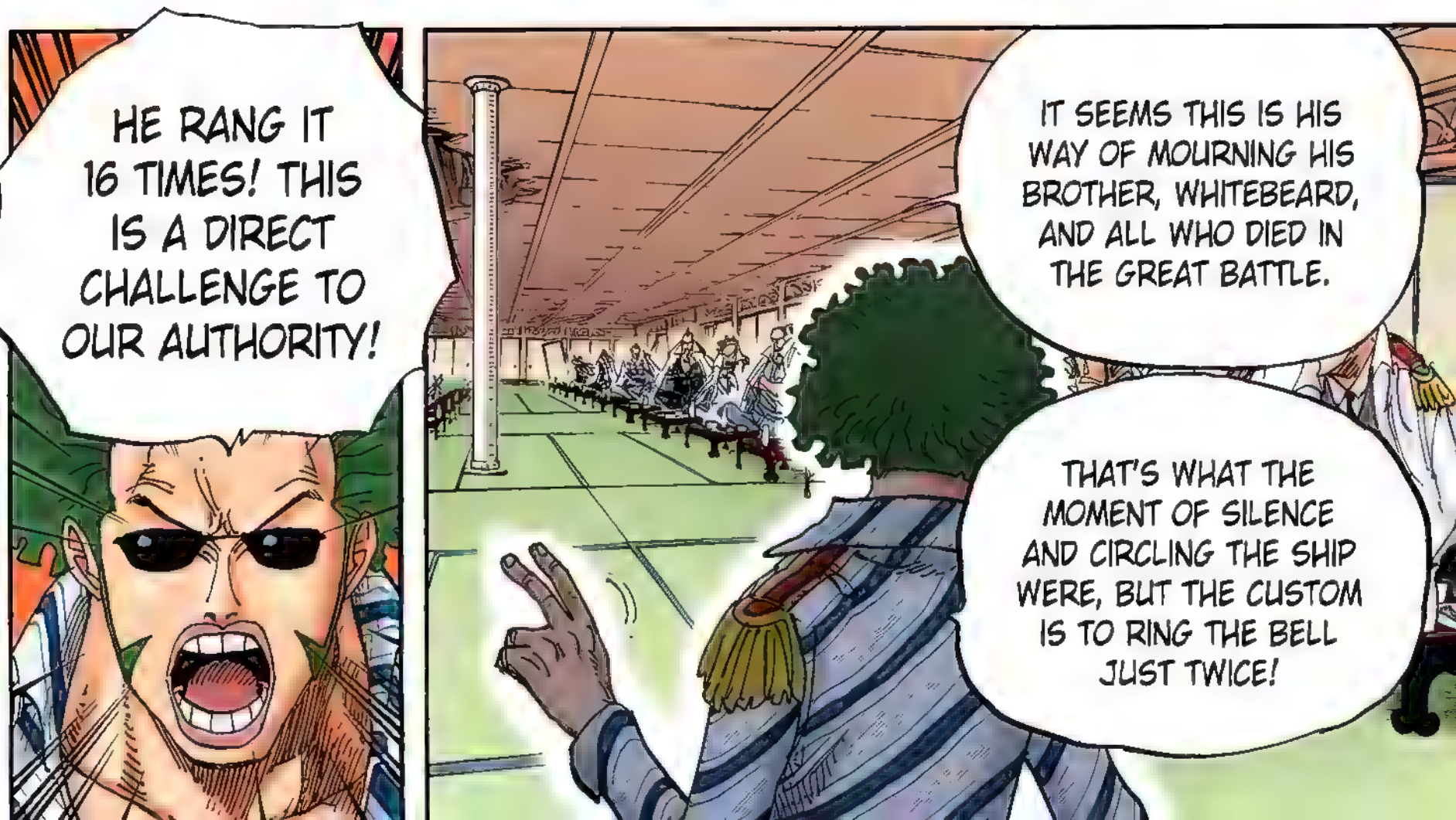
...AND RANG  
THE OX BELL  
16 TIMES!



THIS PICTURE  
HAS CIRCULATED  
AROUND THE  
WORLD.

IT HIGHLIGHTS  
OUR FAILURE TO  
CAPTURE HIM! THERE  
IS NO GREATER  
HUMILIATION THAN  
THIS!

THE PRESS  
HAPPILY TOOK  
PICTURES OF  
HIM AND  
REPORTED  
ON IT.



HE RANG IT  
16 TIMES! THIS  
IS A DIRECT  
CHALLENGE TO  
OUR AUTHORITY!

IT SEEMS THIS IS HIS  
WAY OF MOURNING HIS  
BROTHER, WHITEBEARD,  
AND ALL WHO DIED IN  
THE GREAT BATTLE.

THAT'S WHAT THE  
MOMENT OF SILENCE  
AND CIRCLING THE SHIP  
WERE, BUT THE CUSTOM  
IS TO RING THE BELL  
JUST TWICE!



"STRAW  
HAT LUFFY  
IS ALIVE!"

ド

ニ

THE NEW  
WORLD

ゴゴオオ...

THE OX BELL  
IS THE NAME  
OF A SACRED  
BELL...

...ON THE  
FAMOUS SHIP  
OF WAR, THE  
OX LLOYD.

"SIXTEEN RINGS  
FOR THE NEW WORLD  
AT MARINEFORD."  
WHAT'S THIS OX  
BELL THING?

ザ  
ア  
ア

THAT'S WHAT  
16 RINGS MEANS.  
BUT THIS ISN'T  
THE RIGHT TIME  
OF YEAR FOR IT.

THIS IS HIS  
DECLARATION  
THAT A NEW  
ERA HAS  
BEGUN.

IT'S RUNG EACH  
YEAR, EIGHT TIMES TO  
GIVE THANKS FOR THE  
PAST YEAR AND EIGHT  
MORE TO PRAY FOR  
THE COMING YEAR.

THE NAVY  
HAS A CUSTOM  
OF RINGING IT  
16 TIMES.

キラ





IS HE TRYING  
TO CLAIM THE  
NEW ONE AS  
HIS OWN?

THE ERA  
OF WHITE-  
BEARD IS  
OVER.



HA HA  
HA! HE'S  
A PEST!

...THEN WHY WOULD HE  
BOTHR COMING BACK TO THE  
PLACE WHERE HE LOST HIS  
BROTHER? THAT WOULD BE  
LIKE RUBBING SALT IN HIS  
OWN WOUNDS.

IF  
NOT...



...HE'S DEFINITELY  
IN A LEAGUE OF  
HIS OWN! BUT I'M  
NOT SO SOFT AS  
TO ALLOW HIM TO  
KEEP RUNNING  
AROUND FREE!

OF ALL THE  
GREENHORNS  
WITH BOUNTIES  
OF OVER 100  
MILLION...



PARADISE?

YOU MEAN THE  
LOVING BOSOM  
OF YOUR  
FAMILIES?

GIVE US A  
BREAK! WE WERE  
JUST ABOUT TO  
LEAVE THESE  
WATERS!

LET US RETURN  
TO PARADISE  
ALIVE!

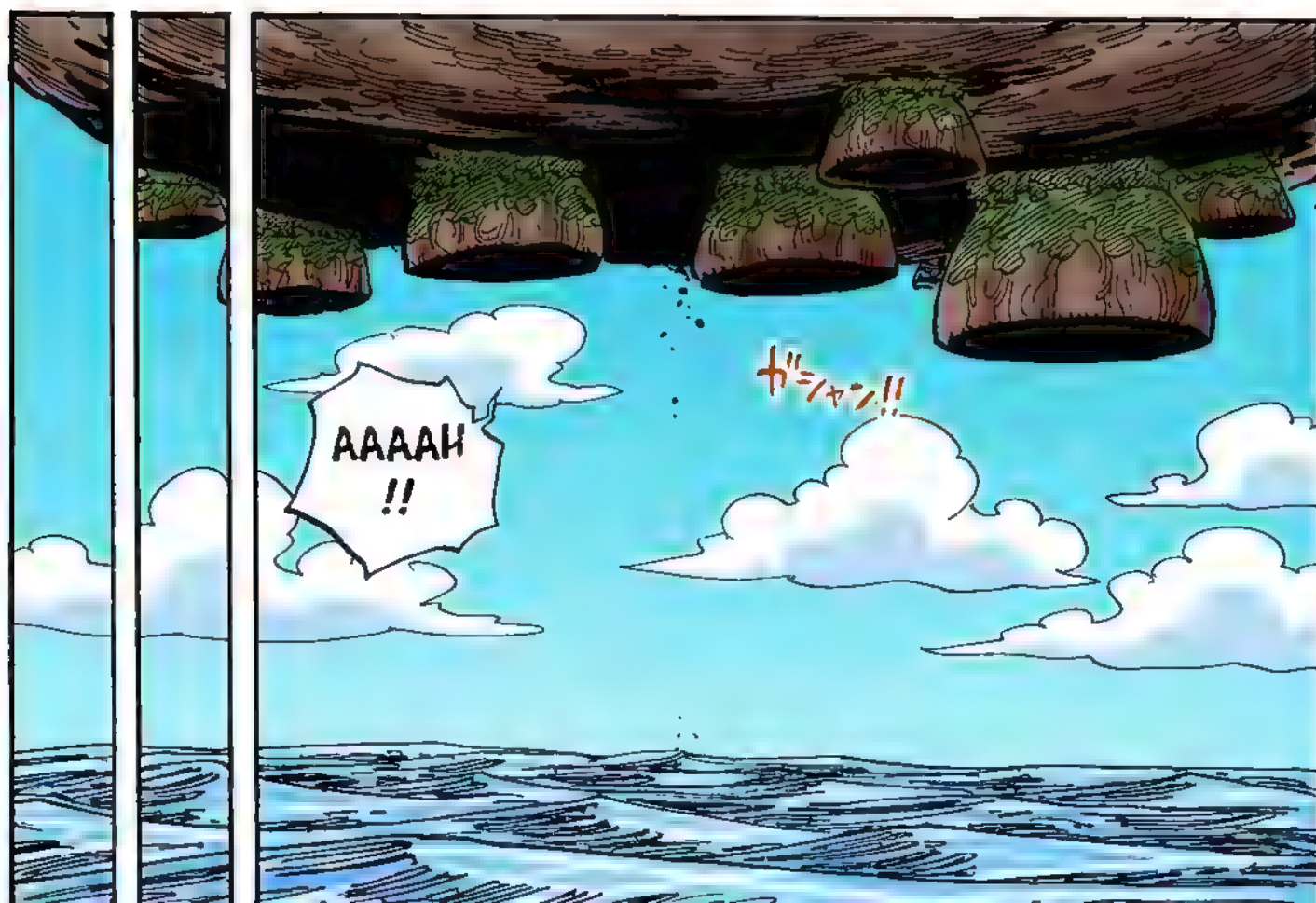
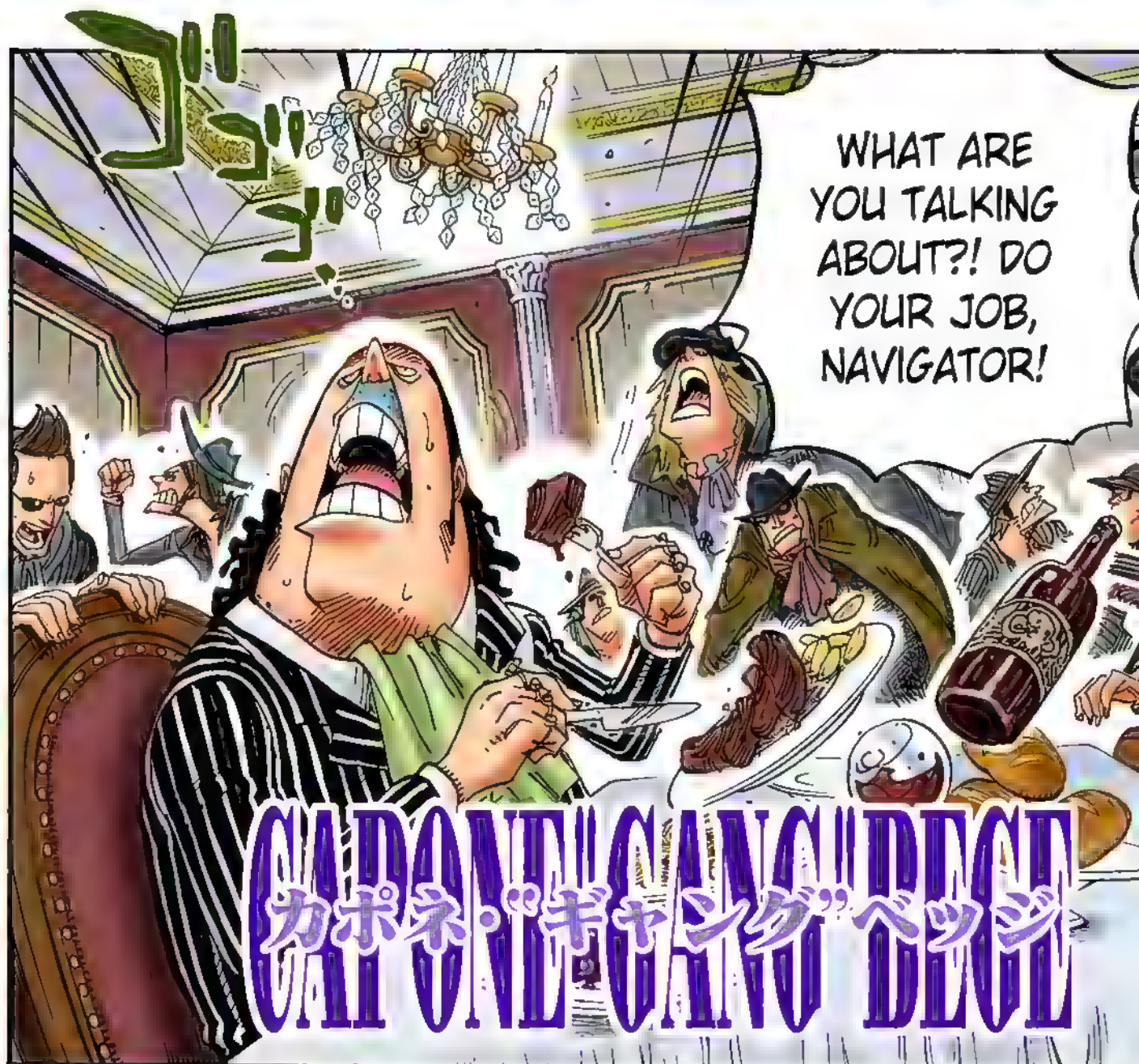
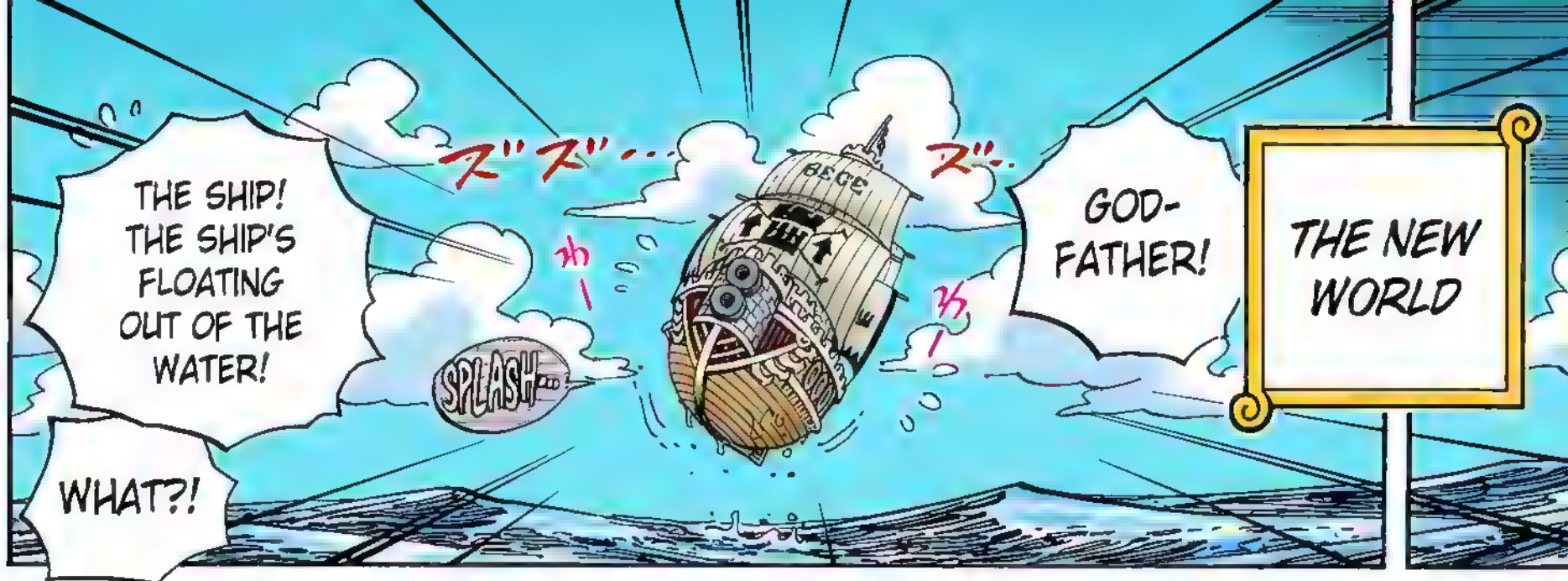
I THOUGHT  
THE NEW WORLD  
WOULD BE MORE  
FUN. WHAT'S  
WITH THESE  
COWARDS?!

IF  
YOU'RE NOT  
PREPARED  
TO DIE...

...DON'T  
COME TO  
THESE  
WATERS!

ユースタス・"キャプテン"キッド





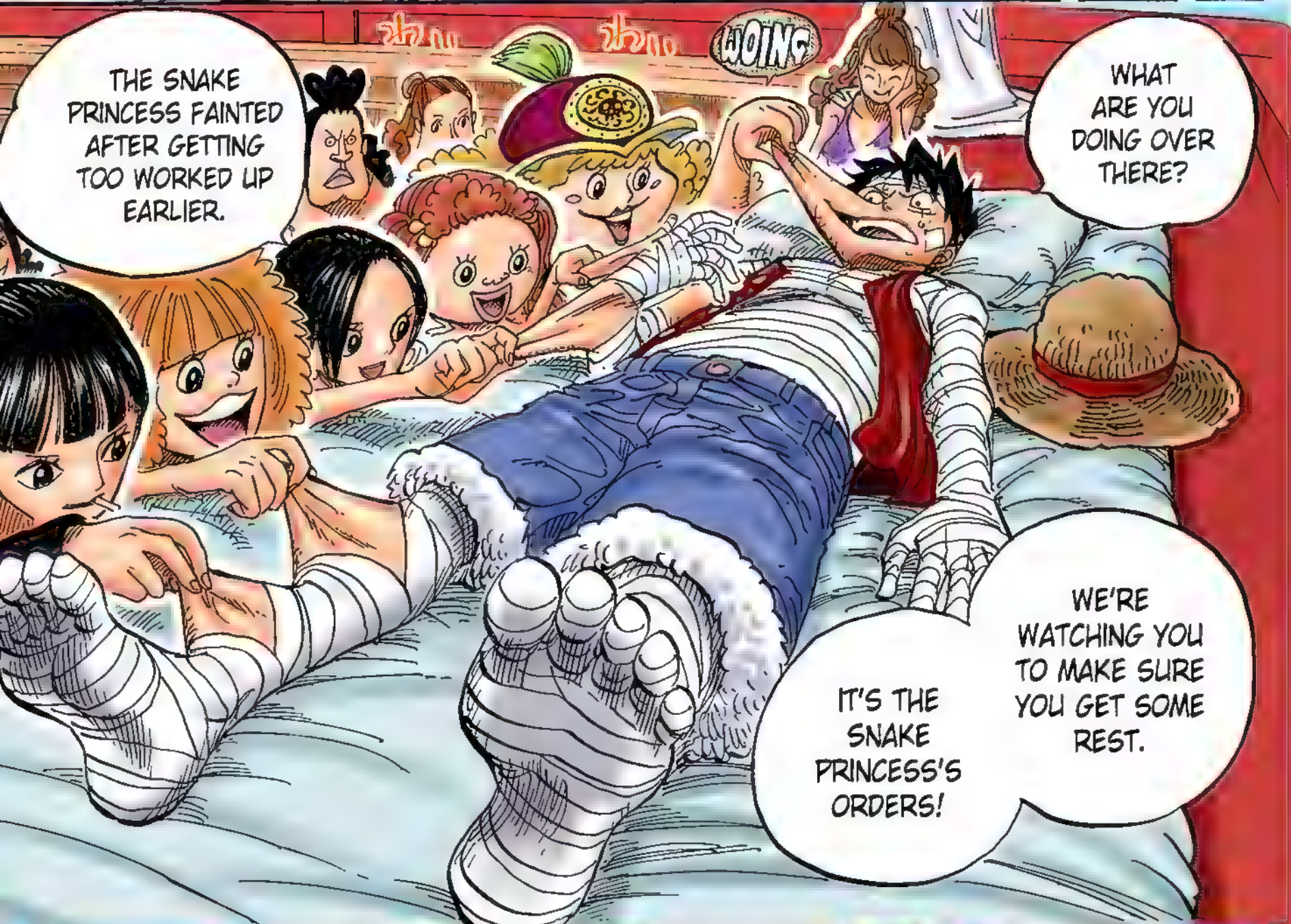




DON'T WORRY ABOUT IT. WE'RE USED TO LONG VOYAGES!

SORRY FOR MAKING YOU GUYS TAKE THIS LONG TRIP.

GRAND LINE,  
SOMEWHERE  
OUT AT SEA

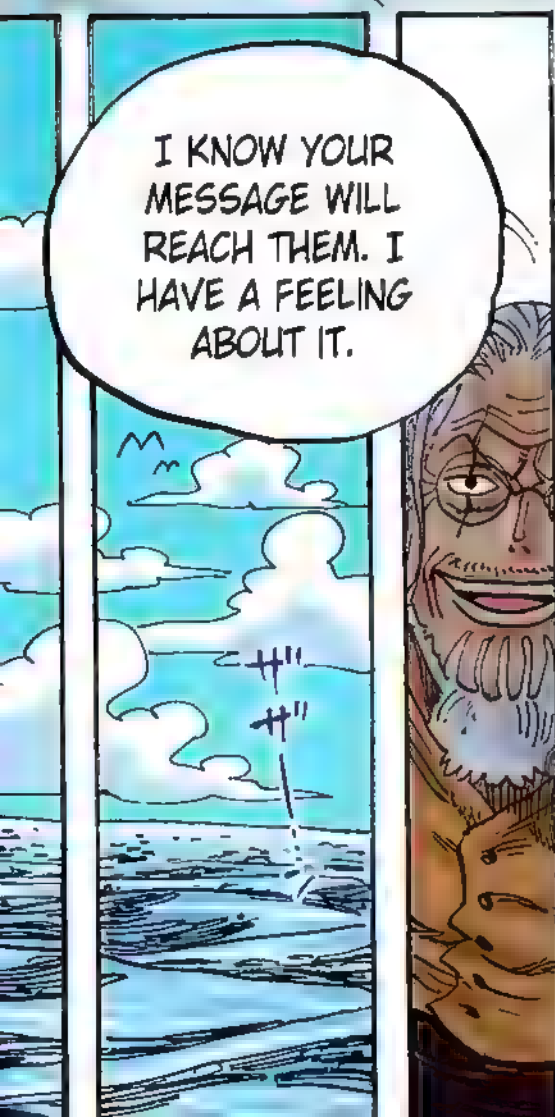


THE SNAKE PRINCESS FAINTED AFTER GETTING TOO WORKED UP EARLIER.

WHAT ARE YOU DOING OVER THERE?

WE'RE WATCHING YOU TO MAKE SURE YOU GET SOME REST.

IT'S THE SNAKE PRINCESS'S ORDERS!



I KNOW YOUR MESSAGE WILL REACH THEM. I HAVE A FEELING ABOUT IT.



THOSE ACTIONS ARE UNUSUAL FOR YOU. THAT'S THE KEY.

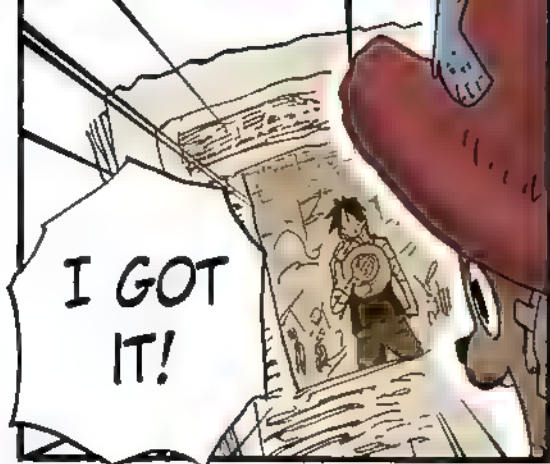
THEY SHOULD WHEN THEY SEE THE STORY.

BUT THEN, THERE'S ONE MAN WHO DIDN'T SEEM VERY SHARP. WELL, I'M SURE HE'LL BE FINE.



I HOPE THEY'LL GET THE MESSAGE.





I GOT IT!



HEY!

IN THE SKY ABOVE  
THE GRAND LINE



ATOP THE GIANT  
BRIDGE IN THE EAST BLUE

UNDER-  
STOOD.

WHAT IS  
IT, ROBIN?



I GOT IT,  
LUFFY!

I GOT IT!  
I GOT IT!



RUINS OF THE  
MUGGY KINGDOM

HOLD ON!  
THERE'S  
SOMETHING...

HEY! AREN'T  
YOU DONE YET?  
MY ARMS ARE  
GETTING TIRED!

THIS ISN'T  
SOMETHING LUFFY  
WOULD NORMALLY  
DO. RAYLEIGH WAS  
WITH HIM, SO HE  
MUST'VE PLANNED IT.  
THERE HAS TO BE  
SOMETHING GOING  
ON HERE!

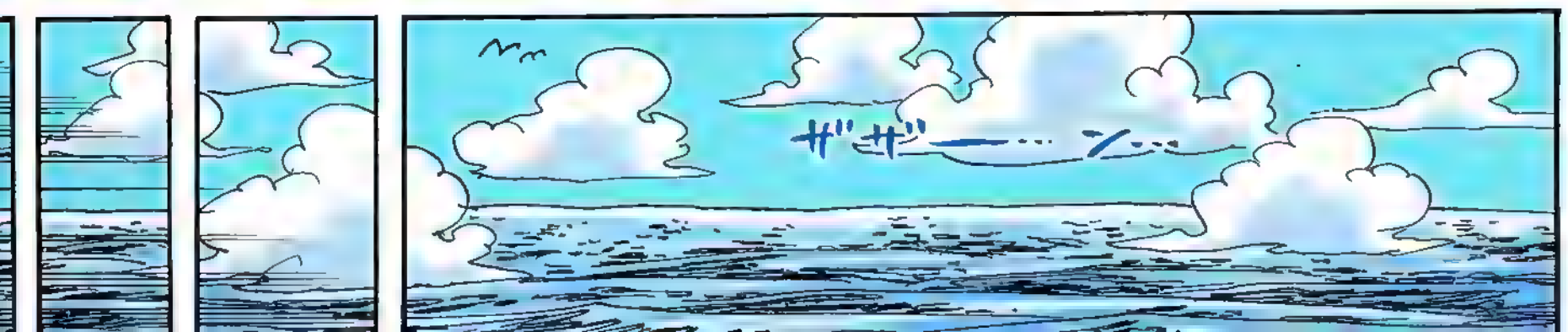


ALL RIGHT,  
LUFFY.

KAMABAKKA  
KINGDOM

WHAT  
IS IT?







SORRY.  
CAN YOU SAY  
THAT ONE  
MORE TIME?

BACK IN THE  
TURBULENT  
NEW WORLD

I'M BROWNBEARD! THE  
GREAT PIRATE BROWNBEARD!  
THE BOUNTY ON MY HEAD IS  
OVER 80 MILLION BERRIES!  
REMEMBER MY NAME! THIS  
IS MY TERRITORY NOW!

I DON'T  
THINK I  
HEARD  
YOU  
RIGHT.

JOKES  
?

LET ME TELL  
YOU TWO  
THINGS. ONE,  
I HATE  
JOKES.

I SEE. YOUR  
NAME'S SO  
RIDICULOUS I  
THOUGHT I'D  
MISHEARD  
YOU.

バズル・ホーキンス  
BASUL HAWKINS

THE  
SHADOW OF  
DEATH IS ON  
YOUR FACE  
TODAY.

SHHHK

TWO...



IS IT REALLY  
POINTING AT  
THAT ISLAND?!

THE  
LOG POSE,  
I MEAN!

EVERY HARDENED  
WARRIOR WHO  
SETS FOOT IN THE  
NEW WORLD EVEN  
ONCE...

IT'S RAINING  
DOWN  
LIGHTNING!

THAT'S INSANE!  
HOW ARE WE  
SUPPOSED TO  
GET ASHORE!

...DESCRIBES  
THE FIRST HALF  
OF THE GRAND  
LINE THE SAME  
WAY.

# URUUGE

"THAT PART OF  
THE SEA WAS  
PARADISE."

UM-  
BRELLA  
?!

WOULD  
YOU LIKE AN  
UMBRELLA?

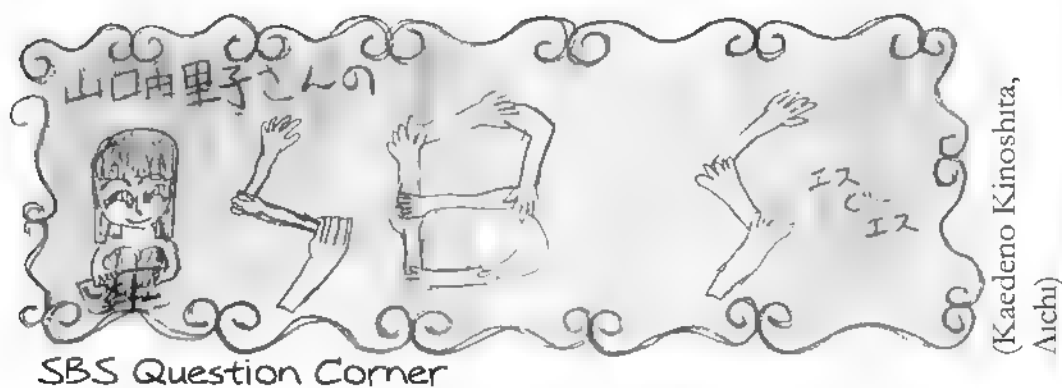
WHO IS  
IT?!

!?

HEAD MONK!  
SOMEONE IS  
COMING  
TOWARD US!



# OUR VERY OWN ARCHEOLOGIST, YURIKO YAMAGUCHI!!



Reader(Q): Yuriko Yamaguchi♡, hello.☀ I'm a 12-year-old that fell in love with Robin's voice! This is a serious question: what was your first impression of Robin? Please tell me!

--Funga

Yamaguchi(Y): She's a really awesome woman!

Q: Yamaguchi, I have a question! Can you try saying "Cinco Fleur," but replace the "C" with an "St"?

--North 2137

A: St- St- St--Choke!

Q: Dear Yamaguchi: Do you think you have anything in common with Robin? And if there really were Devil Fruits, what kind would you eat? As for me, I'd eat the Flower-Flower Fruit. It could be so convenient!

--Encounter with the Shore

A: What I have in common with Robin is that if I keep my mouth shut, people think I'm as cool as she is. As for which fruit I'd eat, I'd choose the Smile-Smile Fruit. I want to give smiles to people with scary faces and nervous people!(^▽^)

Q: I have a problem, Yuriko! Mr. Oda has disappeared! What do you think happened to him?!

--Fish

A: Assassination.♡

Q: We always see Robin reading books, but what do you like to read? I hope it's not smut. Right?

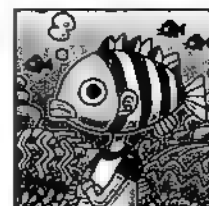
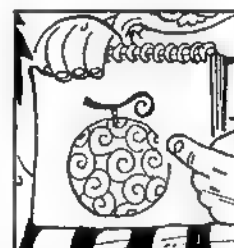
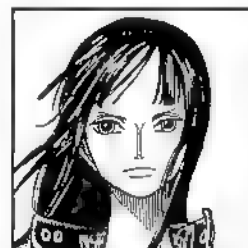
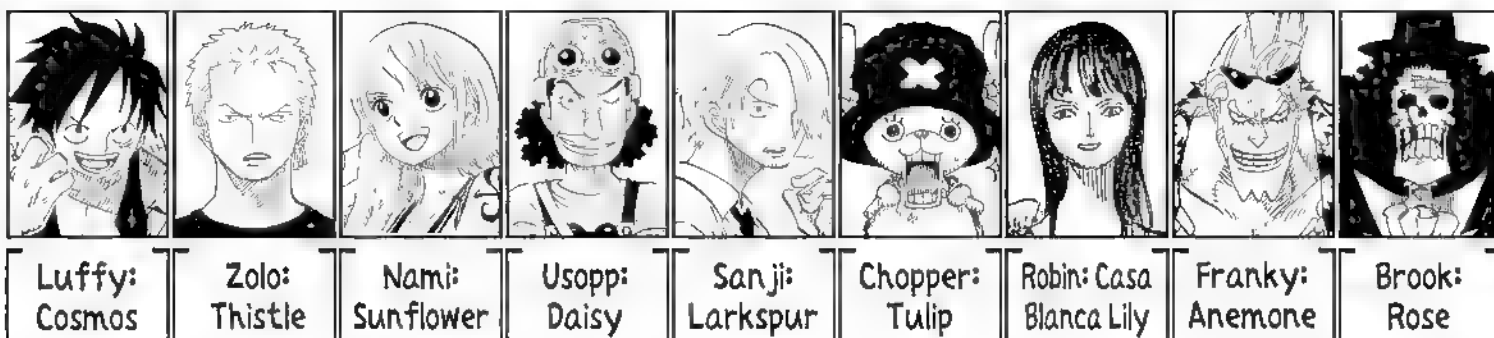
--Death Peko

A: I pretend to read BOOKS all the time.♡

Q: You have the Flower-Flower Fruit, so Robin must love flowers!♡ Here's a question for you! What kind of flowers would best match the Straw Hat Crew? Just choose whichever flower you think is best!♡

--I Love Cosmos♡

A:





Q: Hello! I have a question for you, Yuriko! Robin always keeps her cool! She's always so awesome! In Thriller Bark, she said she was too embarrassed to dock with them. Would you turn them down just like Robin did?!

--I love Zolo and Robin♡

A: I'd be embarrassed, but I'd want to try. How about "Half Docking"?!

Q: To Yuriko Yamaguchi: Are you...my mother?

--My Curtains Stink



A: From now on, "Wash the curtains in my place"?!



Q: Hello! All the voice actors and actresses of *One Piece* really strive for realism. Do you, Yamaguchi? That means when Franky joined the crew, you grabbed Franky?!

--Nacchi

A: I am among the voice actors who go for total realism. Yao (Franky's voice actor) was reluctant, but I really did forcefully GRAB him! Yao, I would like to take this opportunity to apologize for that.



Q: Please tell me your recipe for octopus balls!

--Muujon

A: One part flour to three parts water, eggs, octopus, green onion, preserved ginger, tempura crumbs, mountain yam (a little), salt (very little), kelp stock (a little), soy sauce (just a dash).



(Making the mix) Mix the flour and water first. Then add the mountain yam, salt, stock, and soy sauce. Oil up the pan, stir fry the octopus, then put in the mix and the rest of the ingredients. Keep an eye on them and flip them when the time is right. You can add Worcestershire sauce or soup stock if you want.

Q: Knowing how well Robin (Yamaguchi) takes care of her friends, I would like to ask a favor of you.

Can you draw the Straw Hat Crew?

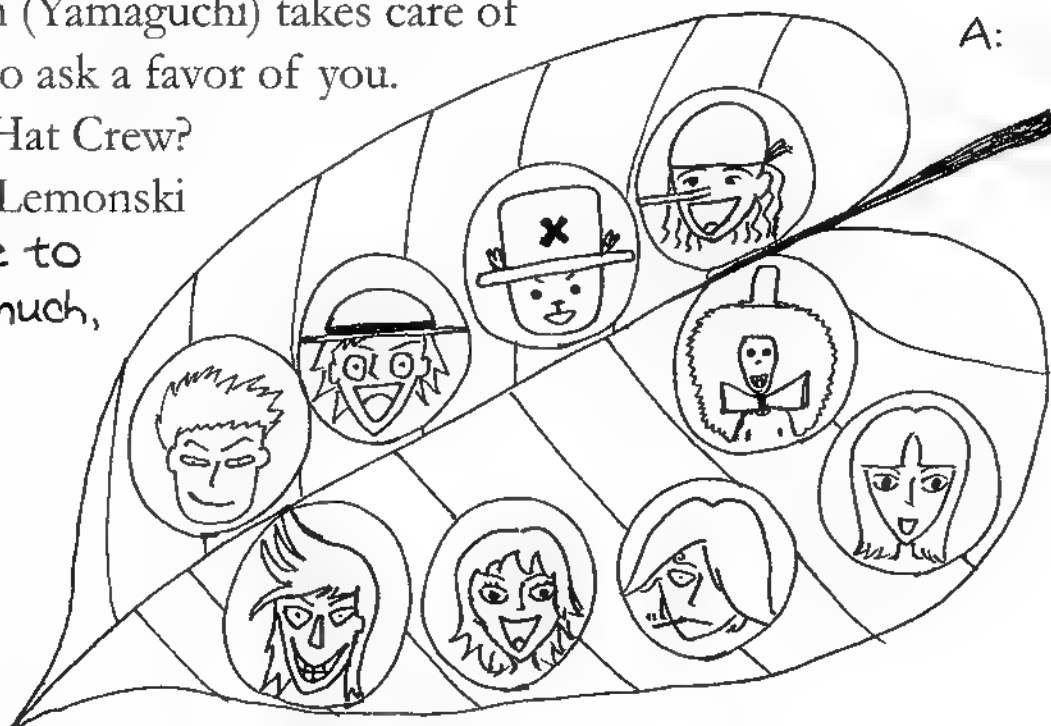
--Lemonski

Oda: Well, it's about time to go. Thank you very much, Yuriko! Huh? What's this picture?!?

IT'S A BOMB!?

Everyone, run!

Farther! Farther away!



A:



応募されました文庫、イラスト等は、一週間前送られたあと廃棄されます。 依頼しておきたい場合は、あらかじめコピーをとってからご応募ください。 また、掲載時に名前や住所等を掲載したい場合は、その旨を明記してください。 ご応募いただきました文庫の著作権は、集英社に帰属します。

(岡山県 土屋遼介さん)

次の漢字の読みを答えなさい。  
(1) 時代 (日付け)  
次のうち、正しい解答者名をえらばさい。  
① 今の時代を何というか。いりやう ぼんや  
山平 成の 昭和 山 明治 山 山 山 山  
あめ (エース)

エースの答案用紙…。  
間違っちゃいねエが…。

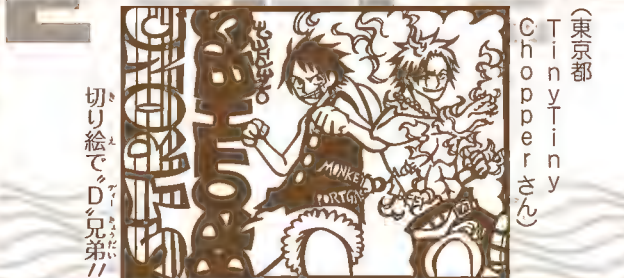


地獄に咲いた  
友情の花!!

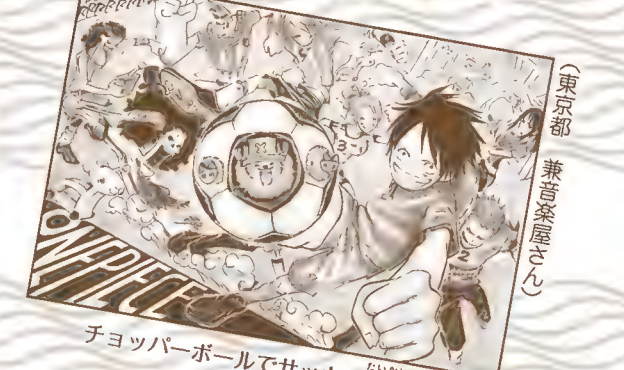


はい。

(岡山県 土屋遼介さん)



たいしょう  
**大賞~!!**  
しきし ぞうてい  
**サイン色紙贈呈!!**



チョッパーボールでサッカー大会!!

(香川県 中川健太郎さん)

(東京都 TinyTiny Chopperさん)



(広島県 剛さん)



なんちゅう力作じゃー!! たいしょう  
**大賞もってけー!!**



みんなカワイイあいつが  
大好き!!

(大阪府 G.貴子さん)



ロシアより。パタパタラフィット&  
おねむの3大将!!

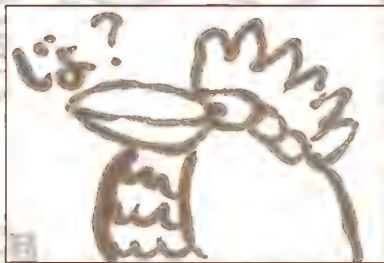
(ロシア ヤリさん♡サン)





(北海道 SEK-KINGさん)

しねーよ!!!



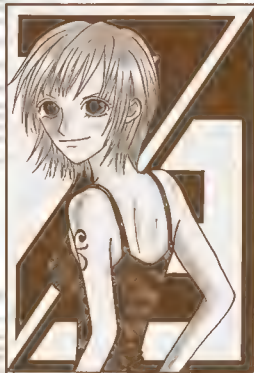
(岐阜県 えりりんさん)

水画でサウスポーだよ!!



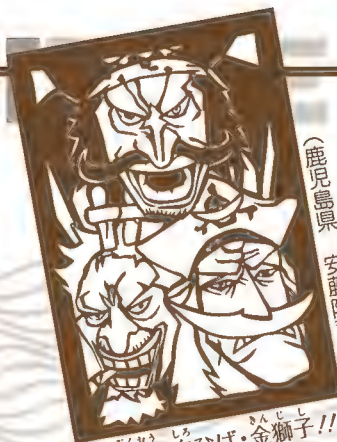
(?県 NAKANO JEIさん)

お前ら別の意味でコワイ!!



(福岡県 笹平真広さん)

油断できない女!!



(鹿児島県 安藤隆司さん)

伝説の海賊達!! コエ~!!



(愛知県 酒井真里さん)

藤森佳輝さん



(兵庫県 藤森佳輝さん)

一歩一歩、思い出を噛みしめて。



なんと文字で似顔絵! 見事!!



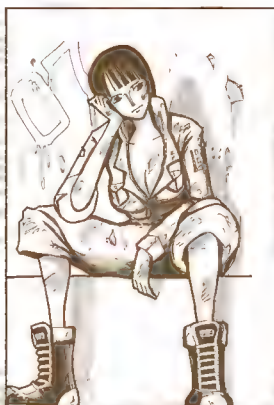
(新潟県 れんこんさん)

ローの危険な射程距離。



(東京都 Americaさん)

どこへ行こうと、もう1人じゃない!



(神奈川県 バカチャさん)

恋する女帝ハンコック♡



(山形県 Mamiさん)

恋する女帝ハンコック♡

(沖縄県 赤嶺総理さん)

(神奈川県 永石エンジさん)





(岩手県 らいごさん)



(山梨県 長塚田花さん)



(神奈川県 マメタロさん)

服は布製ハンコック♡  
わお♡



(宮崎県 三雲梓吾さん)

エース! お気を確かに!!



(千葉県 井上智香子さん)

3人で未来を夢みたあの時間。



(埼玉県 長島虎秀さん)

りりしい剣士ゾロ!! 5歳!!



(秋田県 清水・D・ドルモさん)

それぞれの旗を背負った海賊達!!



(東京都 チーカマさん)

なんか違うけど  
カワイイぜ!!



(福岡県 神代龍一さん)

57巻黒ひげバージョン!!



(宮城県 赤間信二さん)

2人の兄がいつも心に!!



(神奈川県 狙撃王ヤスナリさん)

おれ様に憧れるのも  
無理はない!! りりしいぜ!!

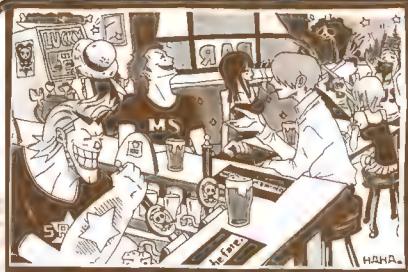


(福島県 messi19さん)

デザインチックMr.2!!



(広島県 菅英恵さん)



あつ 集まれば、楽しいひととき。

(埼玉県 NICOLE☆Vさん)



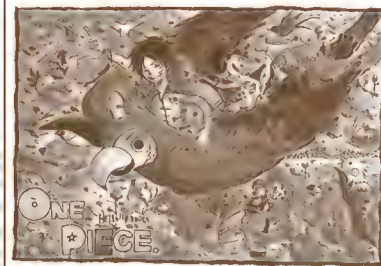
しあ 幸せに、いま 気づく兄!!

石川県  
—♡POPさん♡—



虹から飛び出せ海賊団!!

(新潟県 井川恵さん)

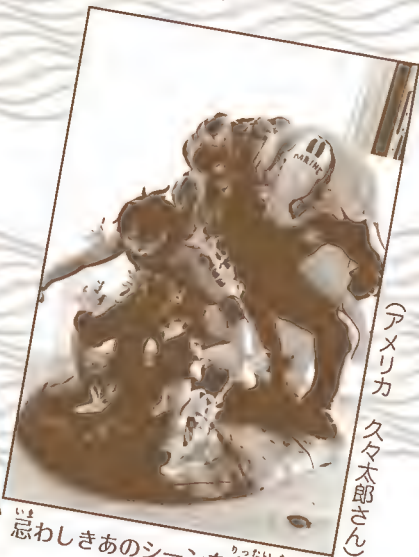


飛ぶ飛ぶ! 空の大冒険!

(長崎県 空さん)

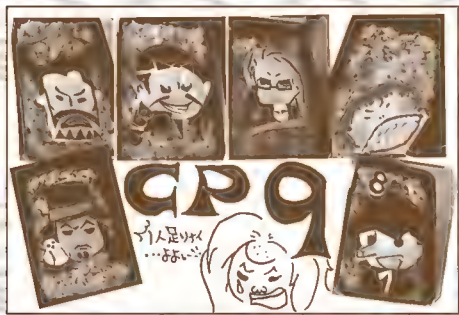


アニメ関係こっちー!!



アメリカ  
クタ太郎さん

忘わしきあのシーンを立体化!!



クマドリも作ってあげて! CP9弁当!

(大阪府) びんころさん



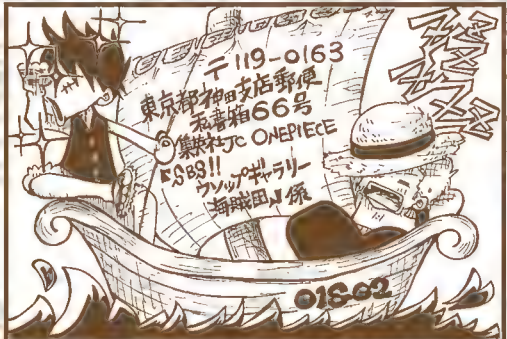
言う事聞かずも愛する孫達。

(愛知県 小谷千絵さん)



あの頃には戻れない!!

(宮崎県 モチつきさん)

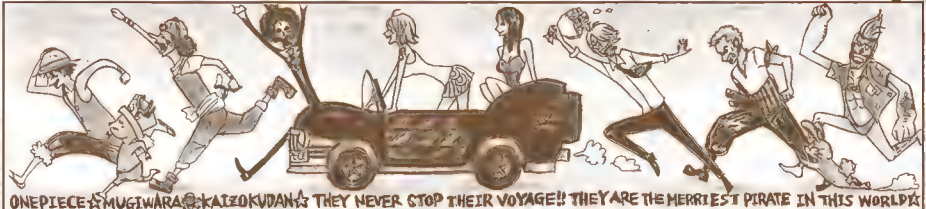


漫画関係こっちー!!



腕取られず一本取られた!!

(神奈川県 伊藤諒さん)



止まらねエぞおれ達は!!

(岐阜県 就活生さん)





デジタルカラー版

ONE PIECE

60 巻

尾田栄一郎

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ONE PIECE

ワンピース



尾田栄一郎

集英社



尾田栄一郎

「弁慶の立往生」なんつってね。  
日本に伝わる男のかっこいい死に方No.1は  
コレじゃないでしょうか。  
前巻では「白ひげ」という偉大な男の死に様が  
まさにそうでした。弁慶といえは、  
実は僕も弁慶と似た所があるんですよ。  
うん。いや弁慶も偶然ね、  
そうだったらしいんだけど、  
僕もすねぶつけると泣きたくなる。  
似ちゃうよねー。男らしい男って。  
ハイ60巻始まるよー!!

●週刊少年ジャンプ・H22年25号〜28号、  
30号〜35号掲載分収録



背表紙・カバー折り返し

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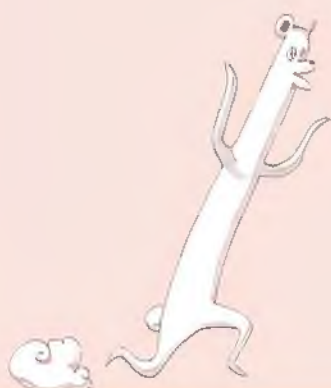
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